

卷六十一 “ROMANCE DAWN JUMP COMICS for the new world.”



ワンピース ONE PIECE



尾田栄一郎

EIICHIRO ODA



I hate cutesy stuff. You have to watch out for people who try to say the following...

"One of a kind" -> "One of a kiiind!♡"

"Monument!" -> "Monuuuumment!♡"

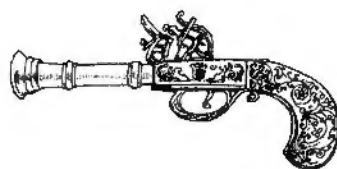
"Open year round" -> "Open year roooooouund!♡"

"Barley Tea" -> "Baaaaarley Teeeeaa!♡"

Cut it out!

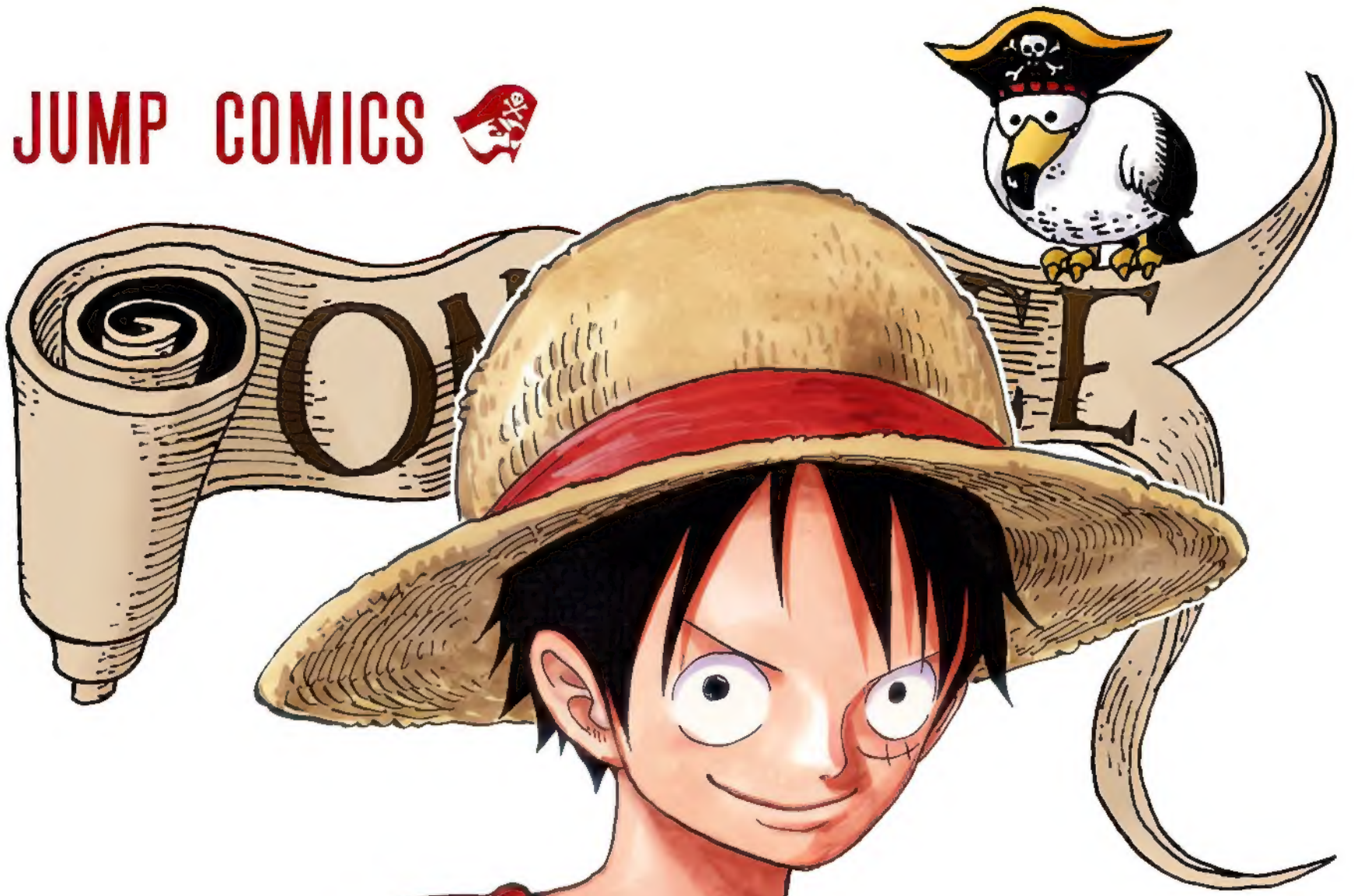
And now, it's time for the manga without Honor or Humanity, *One Piece*! Volume 61! Let's do this!

-Eiichiro Oda, 2011



Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS



かん

卷六十一

ロマンスドーンフォーザニューワールド
◇ROMANCE DAWN for the new world◇

あたらしいせかいぼうけんよあ
—新しい世界への冒険の夜明け—

お

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う

尾田栄一郎

Straw Hat Crew ・ 麦わらの一味 ・

Monkey.D.Luffy

モンキー・D・ルフィ

かいぞくおう ゆめ み せいねん ていめん
海賊王を夢見る青年。レイリーの提案に
の なか またち おく
乗り、仲間達にあるメッセージを送る。

せんちよう けんしやうきん おくペリー
【船長 懸賞金3億\$】



Roronoa Zoro

ロロノア・ゾロ

くらいがなとう シッケアール王国 おうこく あとち
クライガナ島「シッケアール王国」跡地に
と
飛ばされ、ペローナと共に居る。

せんとういん けんしやうきん おく せんペリー
【戦闘員 懸賞金1億2000万\$】



Tony Tony Chopper

トニー・トニー・チョッパー

いっせつ せうらじま つた とう ひと
一説に「宝島」だと伝えられる、島が人を
し はい くに おうこく い
支配する国「トリノ王国」に居る。

せん い けんしやうきん ペリー
【船医 懸賞金50\$】

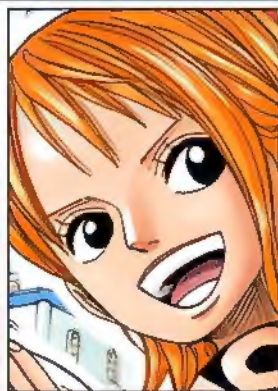


Nami

ナミ

てんこう か がく くに ちい そらじま
天候を科学する国・小さな空島「ウェザリ
ア」に居る。

こうかいし けんしやうきん せんペリー
【航海士 懸賞金1600万\$】



Nico Robin

ニコ・ロビン

はし うん くに ろうどう
橋の上の国「テキーラウルフ」にて、労働
しや おつか おくめいぐん かいほう
者として扱われるも、革命軍により解放。

こう こ がくしゃ けんしやうきん せんペリー
【考古学者 懸賞金8000万\$】

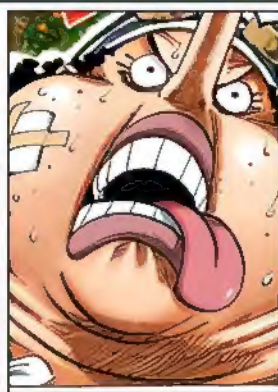


Usopp

ウソップ

ぽーいんれいとう おいはぎの森 りんすと
ポーン列島・おいはぎの森「グリンスト
ン」にて、ヘラクレソンと共に行動中。

そげきしゅ けんしやうきん せんペリー
【狙撃手 懸賞金3000万\$】

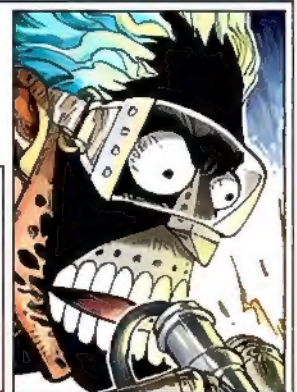


Franky

フランキー

からくり島 じま てんさいがー けんせい
「からくり島」天才Dr.ベガバンクが生まれ
た国「未来国パルジモア」に居る。

みなだいく けんしやうきん せんペリー
【船大工 懸賞金4400万\$】



Sanji

サンジ

ゆめ しま 夢の島 せうらいぐ だいに に じやうがしま
夢の島「モモイロ島」。第二の「女ヶ島」
と名高い「カマバッカ王国」に居る。

こック けんしやうきん せんペリー
【コック 懸賞金7700万\$】



Brook

ブルック

てながぞく つか 手長族に捕まり、「テーナ・ゲーナ王国」に
居る。

おんがくか けんしやうきん せんペリー
【音楽家 懸賞金3300万\$】



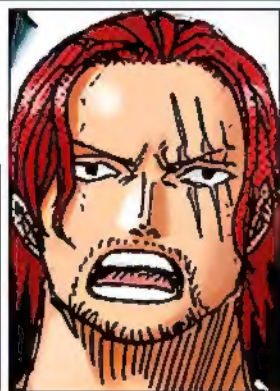
The story of ONE PIECE 1»61

Shanks

シャンクス

「四皇」の一人。「偉大なる航路」後半
「新世界」にて、ルフィを待つ。

【赤髪海賊団 船長】



Dracule Mihawk

ジュラキュール・ミホーク

世界最強の剣士。ゾロが居る「シッケー
ル王国」の古城に住んでいる。

【王下七武海】

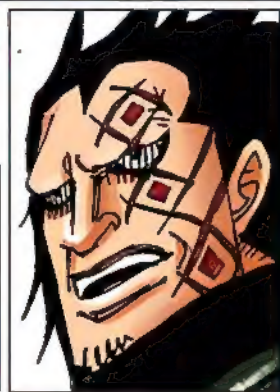


Monkey.D.Dragon

モンキー・D・ドラゴン

ルフィの父。「偉大なる航路」白土の島
「バルティゴ」に居る。

【革命軍 リーダー】

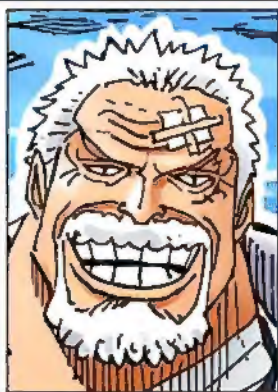


Monkey.D.Garp

モンキー・D・ガープ

ルフィの祖父。頂上戦争にて、家族である
エースを喪い、実質的に職を下りている。

【海軍本部 中将】



Jinbe

ジンベエ

頂上戦争時、瀕死のルフィを救い出し、現
在ルフィと共に女ヶ島に居る。

【元王下七武海】

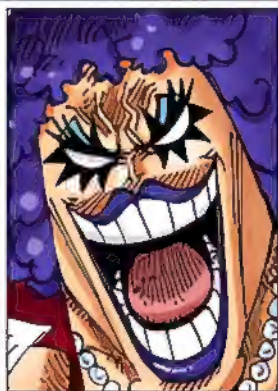


Emporio Ivankov

エンポリオ・イワンコフ

革命軍幹部。ルフィと共に頂上戦争に参
加。その後、自国にてサンジと会うが…!?

【カマバッカ王国女王 (永久欠番)】

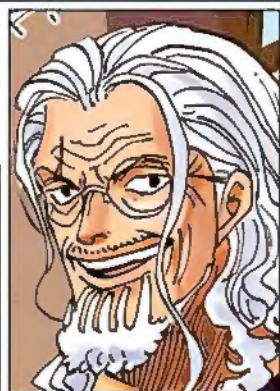


Silvers.Rayleigh

シルバース・レイリー

女ヶ島で静養中の、ルフィの元に突然現
れ、ルフィにある提案をする。

【元ロジャー海賊団 副船長】

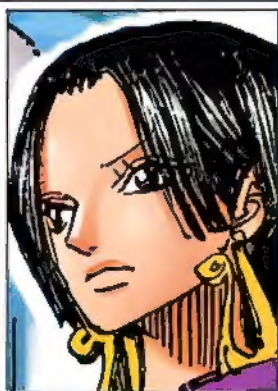


Boa Hancock

ボア・ハンコック

アマゾン・リリー皇帝。現在静養するルフィ
を、女ヶ島に置っている。

【王下七武海・九蛇海賊団 船長】



Story ・ あらすじ ・

ルフィの兄・エースの公開処刑をきっかけに勃発した「白ひげ海賊団」vs.「海軍」。ルフィ達も巻き込んだ、後に「頂上戦争」と呼ばれるこの戦いは、エース・白ひげ両者の死により、幕を閉じた…。そこから脱出したルフィは、女ヶ島で悲しみに暮れる…。10年前、エースともう一人居た兄・サボとの出会いと別れを回想しながら…。自らが弱い事を実感したルフィは、前に進む為、改めて仲間の大切さを再認識する。そんな時、レイリーがルフィの元を訪れ、ある提案をする。それに乗ったルフィは、散り散りになった仲間へ、彼らにしか分からない、あるメッセージを送るのだった…。

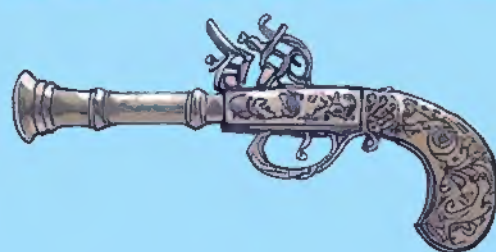
ーワンピースー
ONE PIECE

vol.61

ロマンス ドーン フォーザ ニュー ワールド
◇ROMANCE DAWN for the new world◇
あたらし せかい ぼうけん よあ
—新しい世界への冒険の夜明け—

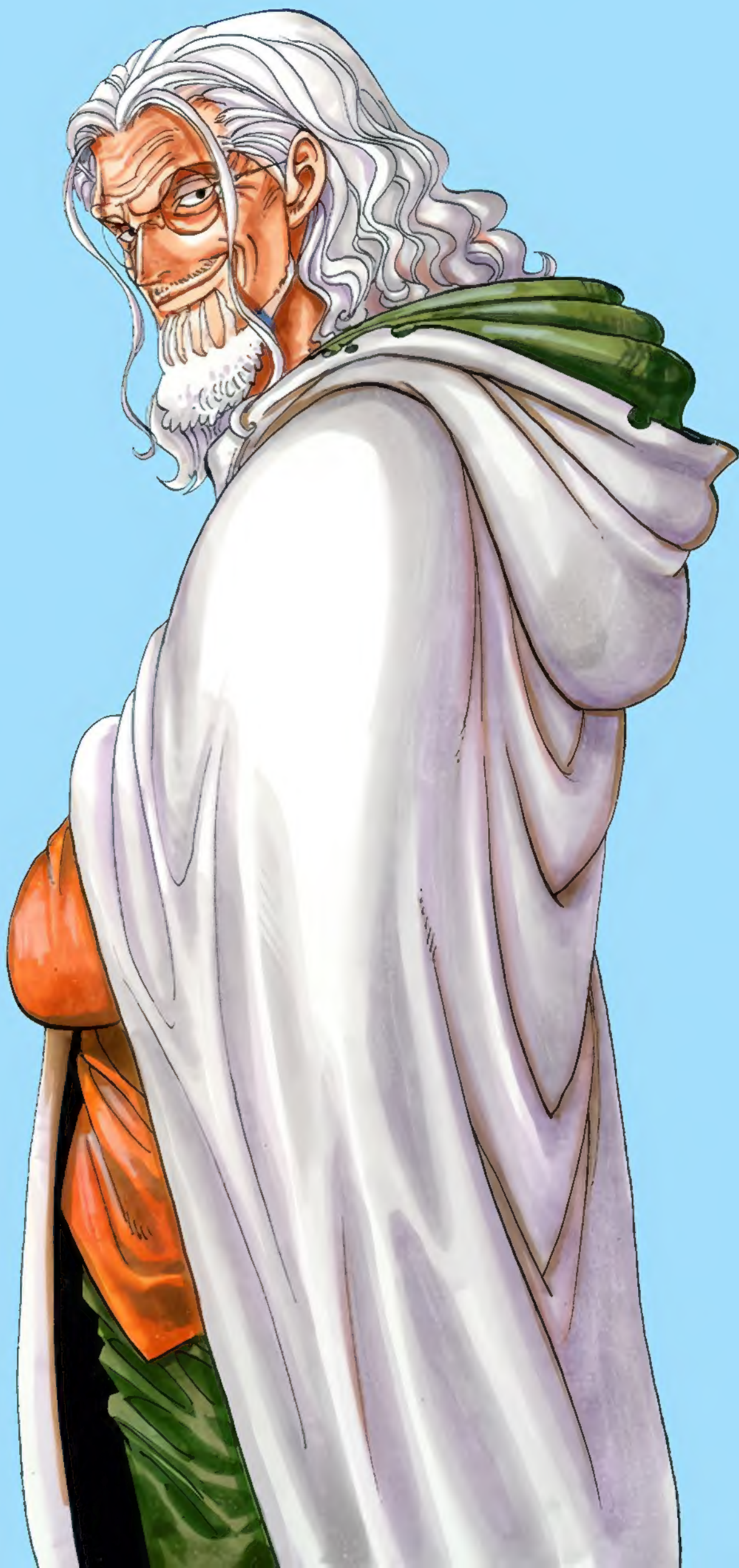
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ONE PIECE

Hereafter, **61** volumes will start.



Chapter 595: THE PLEDGE





WHAT?
WE'RE STILL
NOT GOING
BACK TO THE
NEW WORLD?!

THE GRAND
LINE, NEAR
THE SABAODY
ARCHIPELAGO

...ISN'T
GOING
ANYWHERE.

DON'T
WORRY.
THE ONE
PIECE...

ZZZ...

I SAID WE
SHOULD WAIT
FOR THE
RIGHT TIME.

BUT BLACKBEARD
AND HIS BUNCH ARE
WREAKING HAVOC.

IF THEY WANT TO
KILL EACH OTHER, LET
THEM. I'M NOT GOING TO
GET MIXED UP IN ANY
POINTLESS FIGHTS.

トラファルガー・ロー
TRAIN CAR LAW

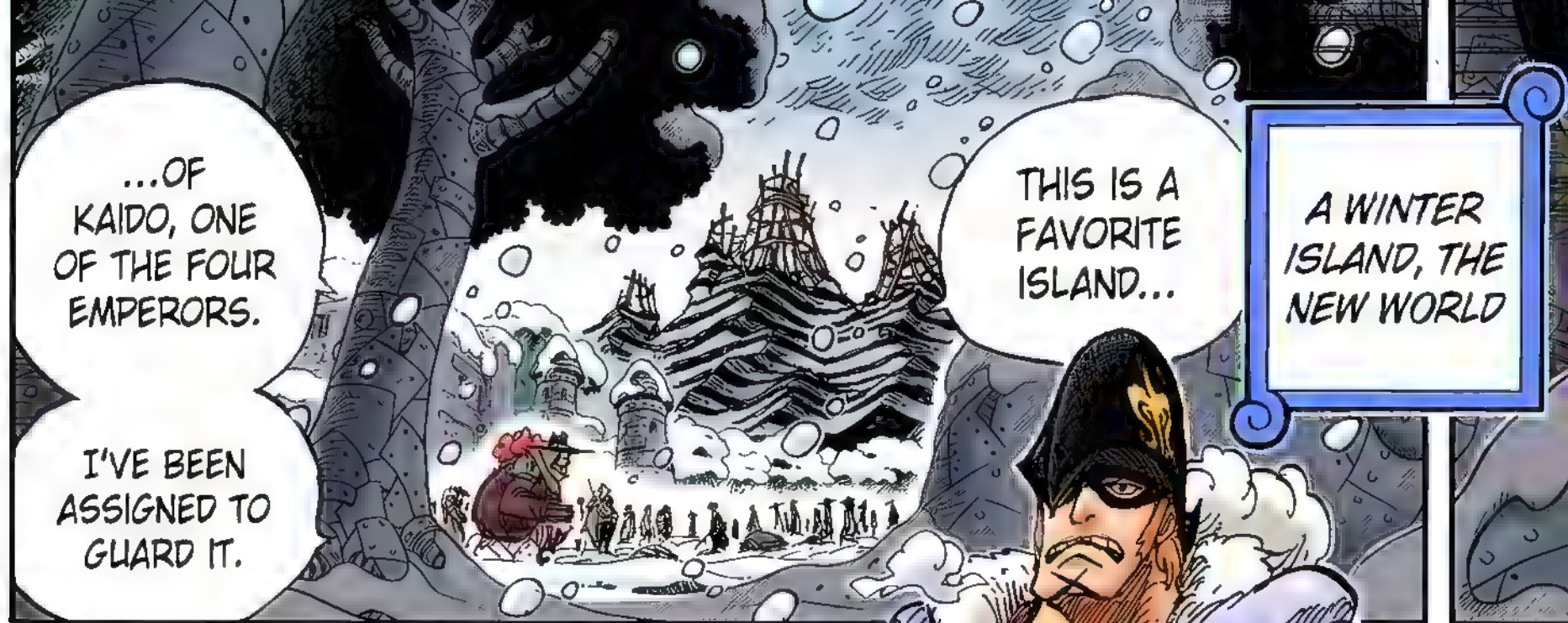
CAPTAIN!



I'LL TAKE
MY RIGHTFUL
PLACE WHEN
THE TIME
COMES!

NOW JUST
SHUT YOUR
MOUTHS...

...AND
FOLLOW
ME.

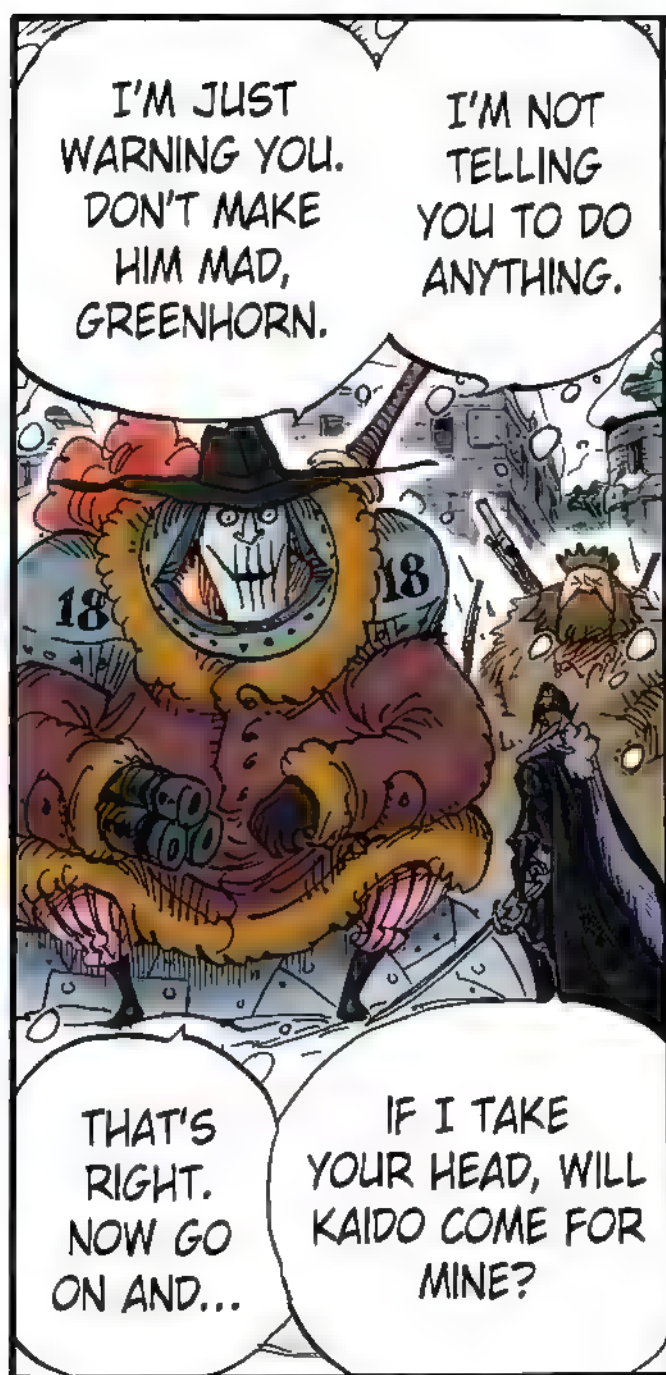


...OF
KAIDO, ONE
OF THE FOUR
EMPERORS.

I'VE BEEN
ASSIGNED TO
GUARD IT.

THIS IS A
FAVORITE
ISLAND...

A WINTER
ISLAND, THE
NEW WORLD



I'M JUST
WARNING YOU.
DON'T MAKE
HIM MAD,
GREENHORN.

I'M NOT
TELLING
YOU TO DO
ANYTHING.

WHAT
DO YOU
WANT ME
TO DO?

THAT'S
RIGHT.
NOW GO
ON AND...

IF I TAKE
YOUR HEAD, WILL
KAIDO COME FOR
MINE?



SO?

ダイエス
X・ドレーク



!!!?

「グ」...

SOUNDS
SIMPLE
ENOUGH.

RUN! WE
DON'T STAND A
CHANCE AGAINST
THAT HERD OF
WILD BOARS!

A SPRING
ISLAND, THE
NEW WORLD

WHO
CARES?!
JUST
JUMP!!

THERE'S
A CLIFF UP
AHEAD!

WHAT
?!

スクラッチメン・アプー
SCRATCHMEN APOO

WHAT'S
GOING ON
WITH THIS
ISLAND?!

I'M NOT
BLIND!

...WE'RE
RUNNING
ON THIN
AIR!

CAPTAIN
APOO! THE
BOARS
AND US...



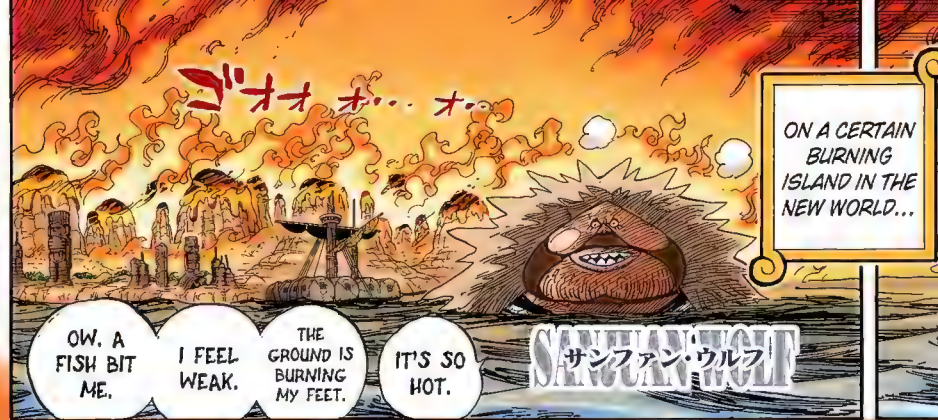
YOU'RE ALL
RASH AND
UNPREPARED.

シリリュウ



YOU GROW
ATTACHED TO
THINGS WHEN
YOU USE
THEM FOR SO
LONG!

ジーザス・バージェス



ON A CERTAIN
BURNING
ISLAND IN THE
NEW WORLD...

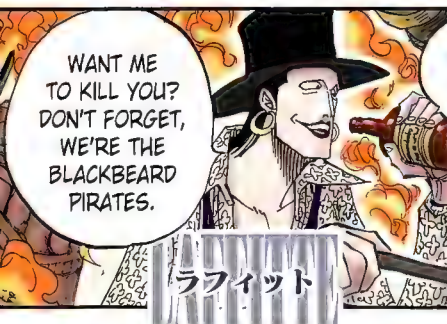
OW. A
FISH BIT
ME.

I FEEL
WEAK.

THE
GROUND IS
BURNING
MY FEET.

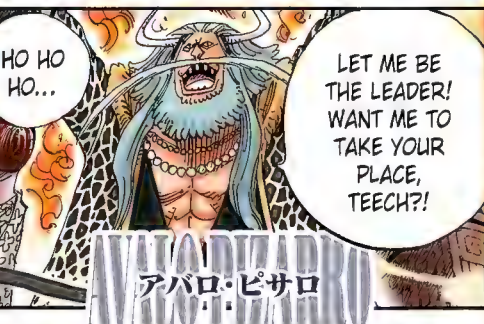
IT'S SO
HOT.

サンファン・ウルフ



WANT ME
TO KILL YOU?
DON'T FORGET,
WE'RE THE
BLACKBEARD
PIRATES.

ラフィット



HO HO
HO...

LET ME BE
THE LEADER!
WANT ME TO
TAKE YOUR
PLACE,
TEECH?!

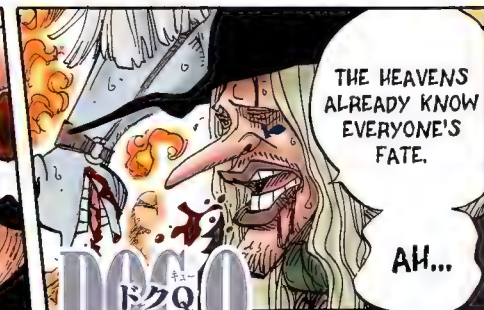
アバロ・ピサロ



WE'RE RUNNING
OUT OF GROG!
WHEN ARE WE
GOING TO FIND
AN ISLAND...

...WITH A
TOWN?!

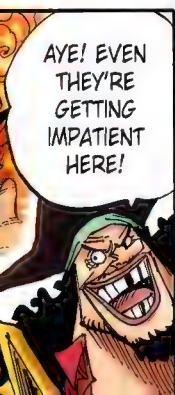
バスコ・ショット



THE HEAVENS
ALREADY KNOW
EVERYONE'S
FATE.

AH...

ドクQ



AYE! EVEN
THEY'RE
GETTING
IMPATIENT
HERE!

I'LL GO
TAKE A LOOK.
THEY'RE
TAKING TOO
LONG.

ヴァン・オーガー



RIGHT!
FORGET THE
SHIP. I NEED
SOME NEW
CLOTHES!

I'M SICK OF
THESE PRISON
RAGS.

カタリーナ・デボン



IT'S YOUR FAULT
THE RAFT SHIP
GOT DAMAGED!
WE'RE TRYING TO
STRIKE A DEAL
HERE!

STOP
WHINING,
WOLF!

マーシャル・D・ティーチ

I SHOULD'VE
STOLEN ONE OF
THOSE WARSHIPS
AT MARINEFORD
WHEN I HAD THE
CHANCE!

TRYING TO SAIL
THROUGH THE NEW
WORLD ON A RAFT
WAS RECKLESS TO
BEGIN WITH.



...! HUFF...
HUFF...

RIGHT,
JEWELRY
BONNEY?!

CAPTAIN
BONNEY...

I STILL CAN'T
BELIEVE A YOUNG
GIRL LIKE YOU HAS
A BOUNTY OF OVER
100 MILLION ON
HER HEAD!

THE NEW
WORLD IS
ONLY FOR THE
STRONG!

ジュエリー・ボニー
JEWELRY BONNEY



BUT IF YOU'LL
BE MY WOMAN,
I'LL TAKE YOU
ALONG.

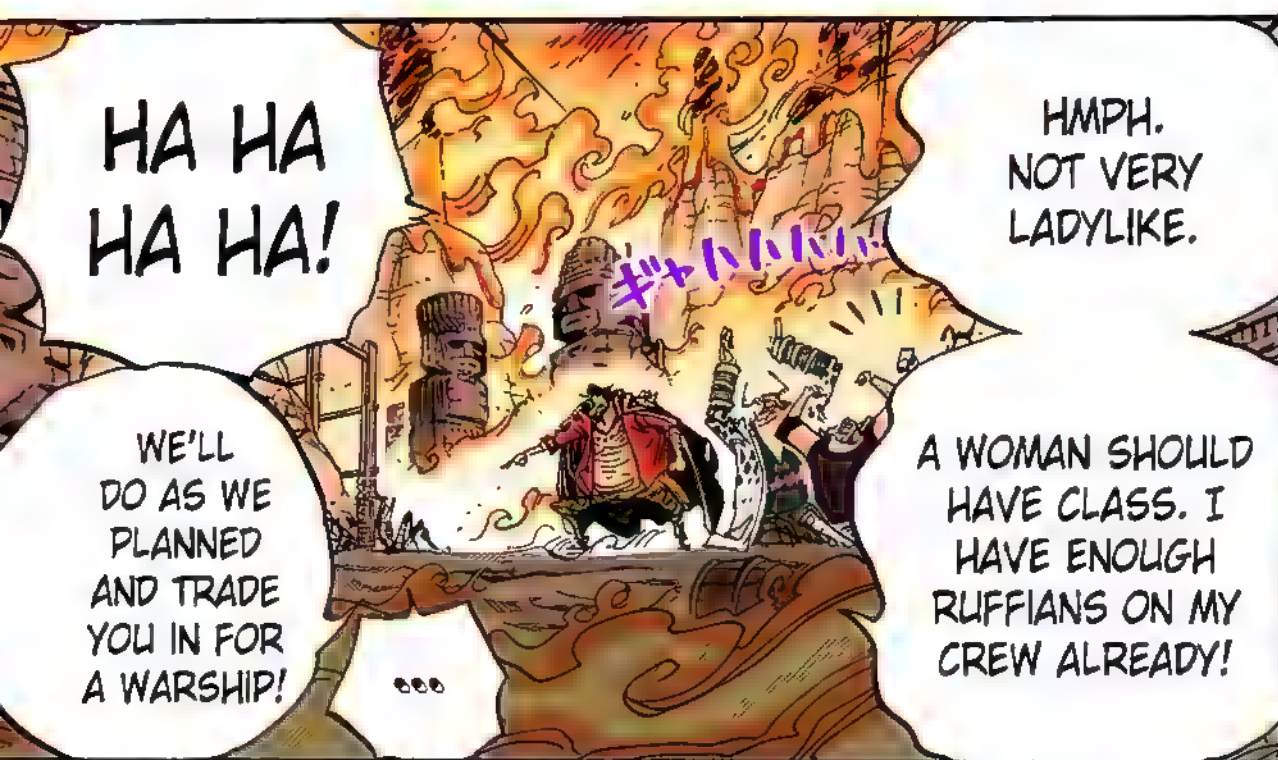
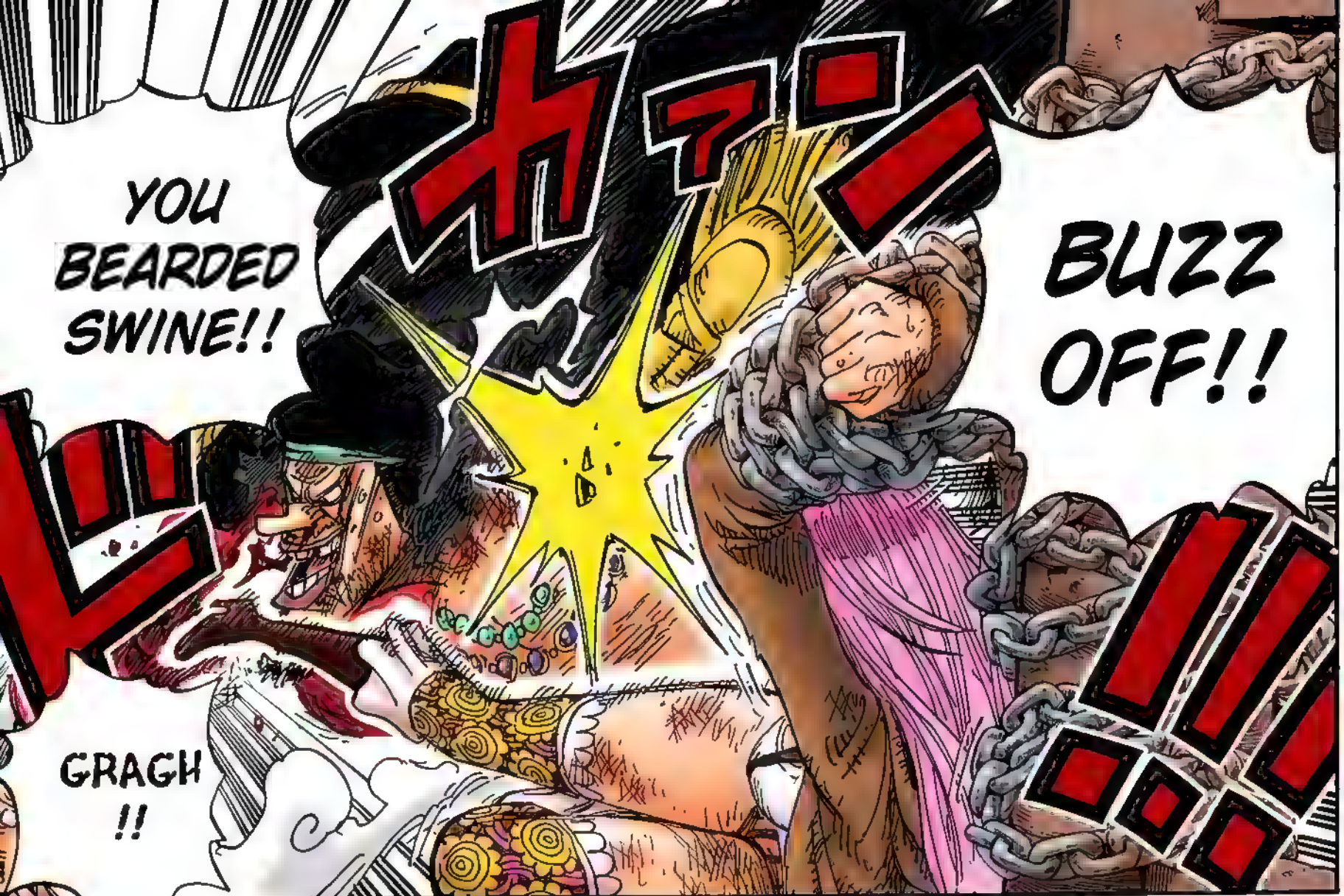
I DON'T NEED
A WEAKLING
LIKE YOU ON
MY CREW.

I'LL SHOW YOU
THE WONDERS
THAT LIE AHEAD.
WHAT DO YOU
SAY?



UNFORTUNATELY
FOR YOU, YOUR
JOURNEY ENDS
HERE. ZE HA HA!

AND TO THINK,
YOU CAME ALL THE
WAY FROM THE
SOUTH BLUE.





LET'S
GET OUT
OF HERE,
MEN!

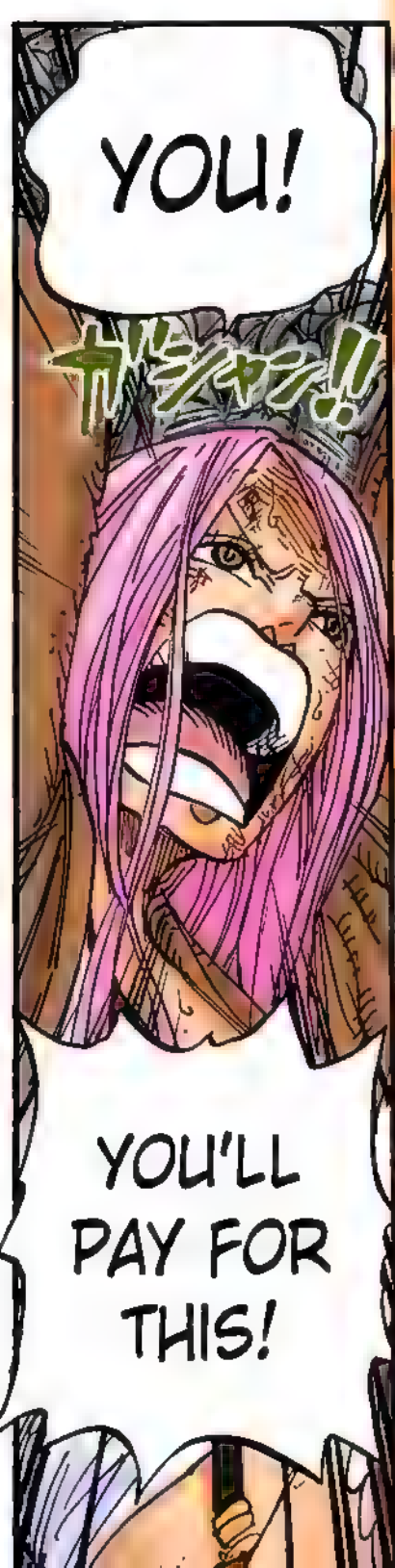
BLAST!
I'M NOT
READY FOR
THAT YET!

HA HA
HA HA! YOU
FAILED BIG
TIME!



HE'S
GONE, SIR!

WHERE IS
BLACKBEARD?



YOU!

YOU'LL
PAY FOR
THIS!

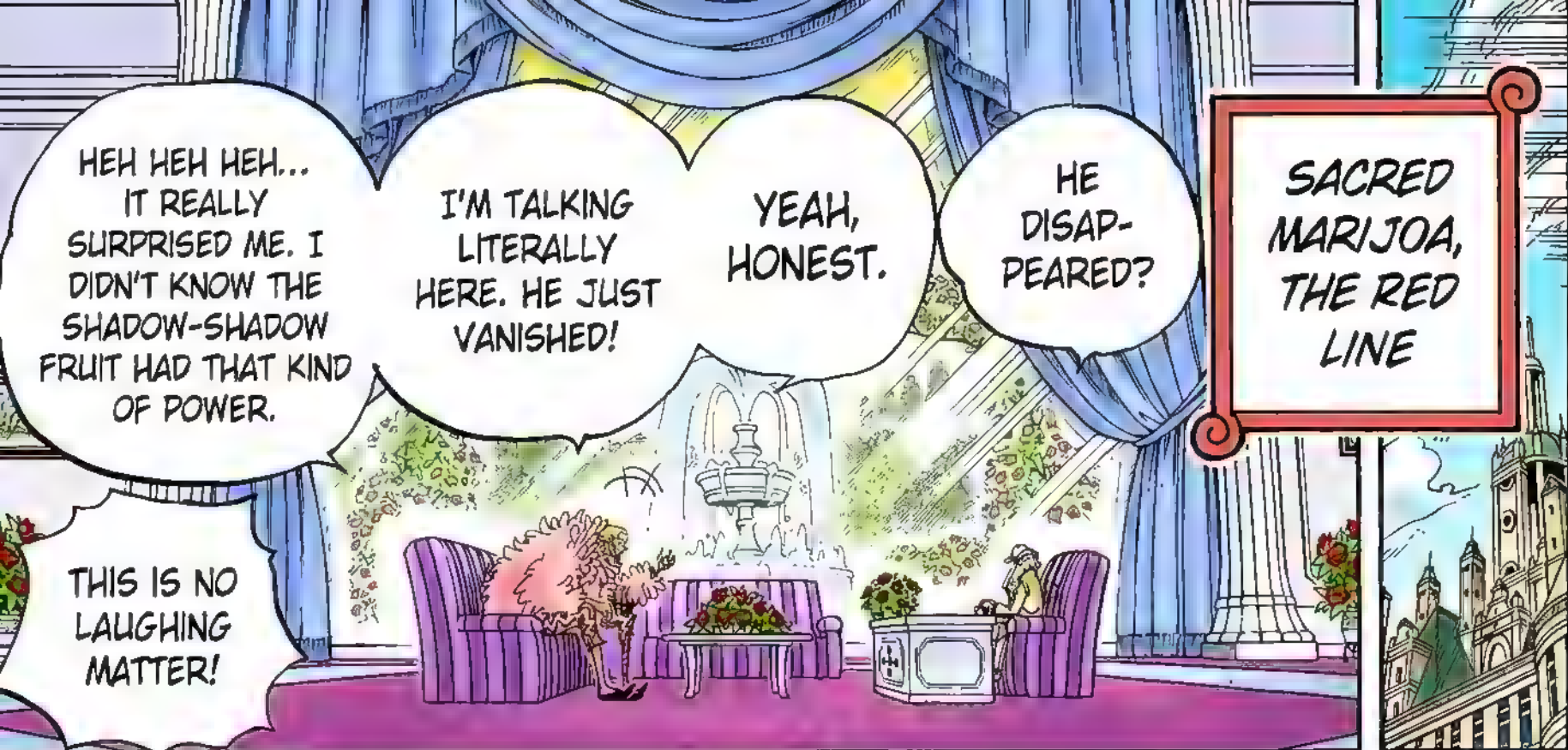


BUT IT'S
ALL OVER
NOW.

A COLD SHIVER
RAN THROUGH ME
WHEN I HEARD YOU'D
RUN AWAY FROM THE
GOVERNMENT.

...

...



HEH HEH HEH...
IT REALLY
SURPRISED ME. I
DIDN'T KNOW THE
SHADOW-SHADOW
FRUIT HAD THAT KIND
OF POWER.

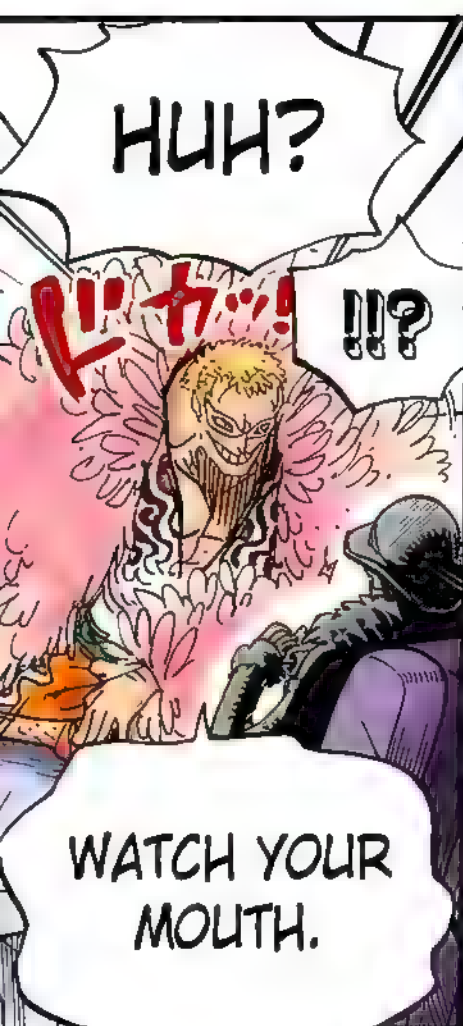
I'M TALKING
LITERALLY
HERE. HE JUST
VANISHED!

YEAH,
HONEST.

HE
DISAP-
PEARED?

SACRED
MARIJOA,
THE RED
LINE

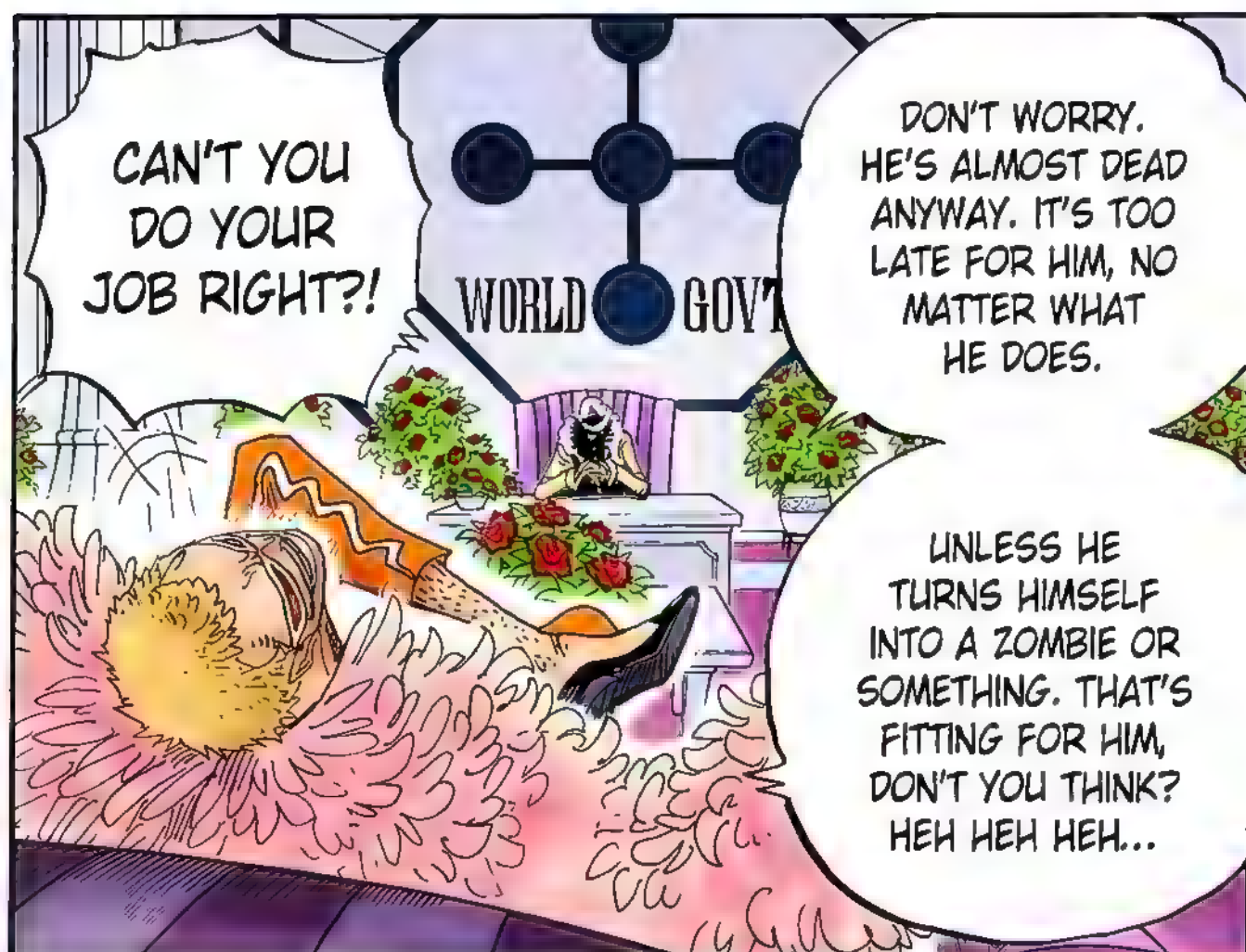
THIS IS NO
LAUGHING
MATTER!



HUH?

!!?

WATCH YOUR
MOUTH.

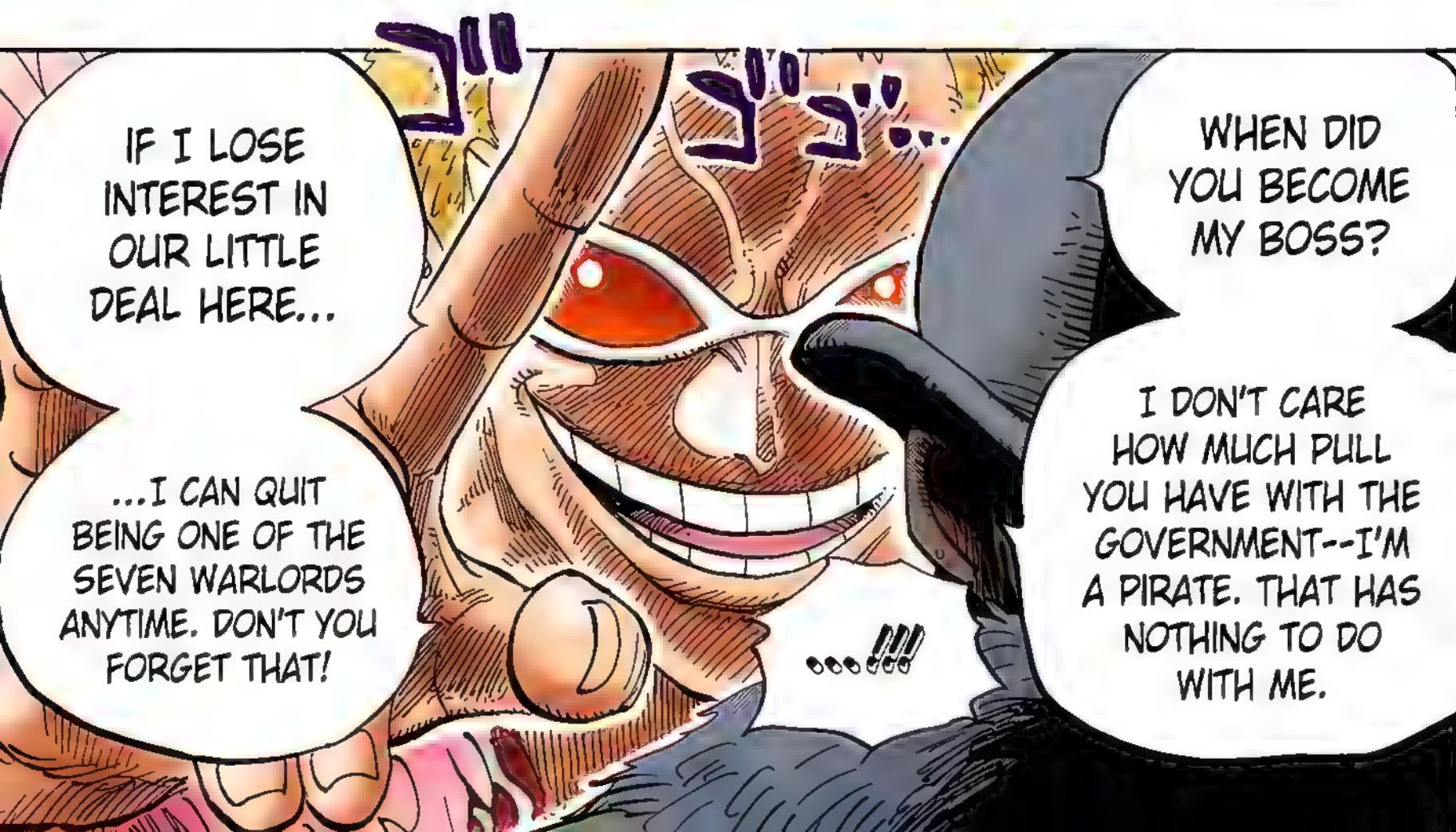


CAN'T YOU
DO YOUR
JOB RIGHT?!

WORLD GOVT

DON'T WORRY.
HE'S ALMOST DEAD
ANYWAY. IT'S TOO
LATE FOR HIM, NO
MATTER WHAT
HE DOES.

UNLESS HE
TURNS HIMSELF
INTO A ZOMBIE OR
SOMETHING. THAT'S
FITTING FOR HIM,
DON'T YOU THINK?
HEH HEH HEH...



IF I LOSE
INTEREST IN
OUR LITTLE
DEAL HERE...

...I CAN QUIT
BEING ONE OF THE
SEVEN WARLORDS
ANYTIME. DON'T YOU
FORGET THAT!

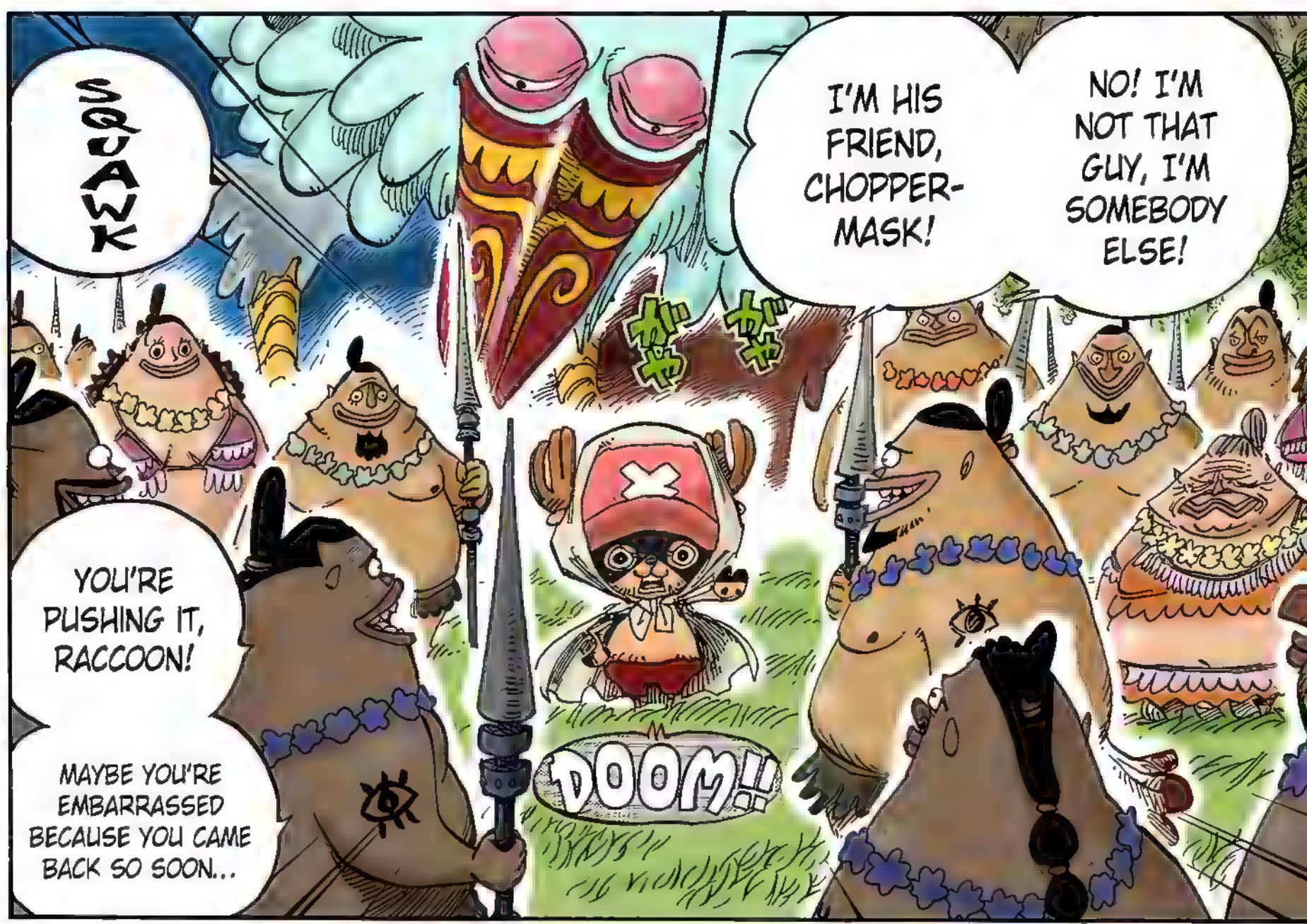
WHEN DID
YOU BECOME
MY BOSS?

I DON'T CARE
HOW MUCH PULL
YOU HAVE WITH THE
GOVERNMENT--I'M
A PIRATE. THAT HAS
NOTHING TO DO
WITH ME.



RACCOON! I SAID YOU COULD COME BACK ANYTIME...

...BUT I DIDN'T EXPECT YOU SO SOON!



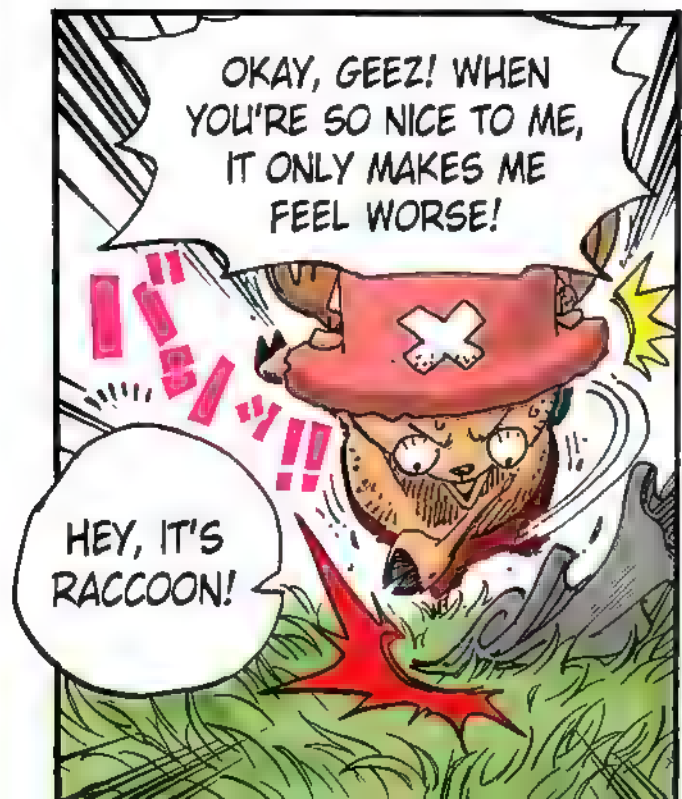
YOU'RE PUSHING IT, RACCOON!

MAYBE YOU'RE EMBARRASSED BECAUSE YOU CAME BACK SO SOON...

I'M HIS FRIEND, CHOPPER-MASK!

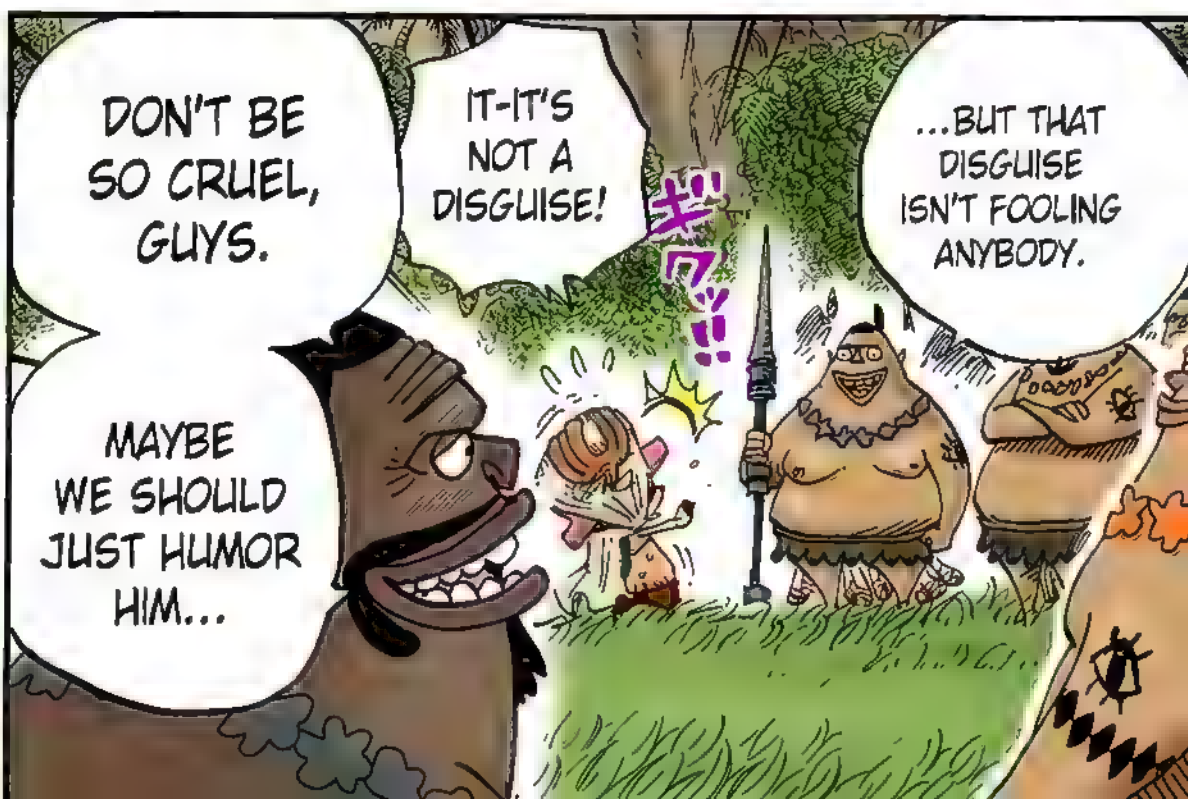
NO! I'M NOT THAT GUY, I'M SOMEBODY ELSE!

DOOM!!



HEY, IT'S RACCOON!

OKAY, GEEZ! WHEN YOU'RE SO NICE TO ME, IT ONLY MAKES ME FEEL WORSE!

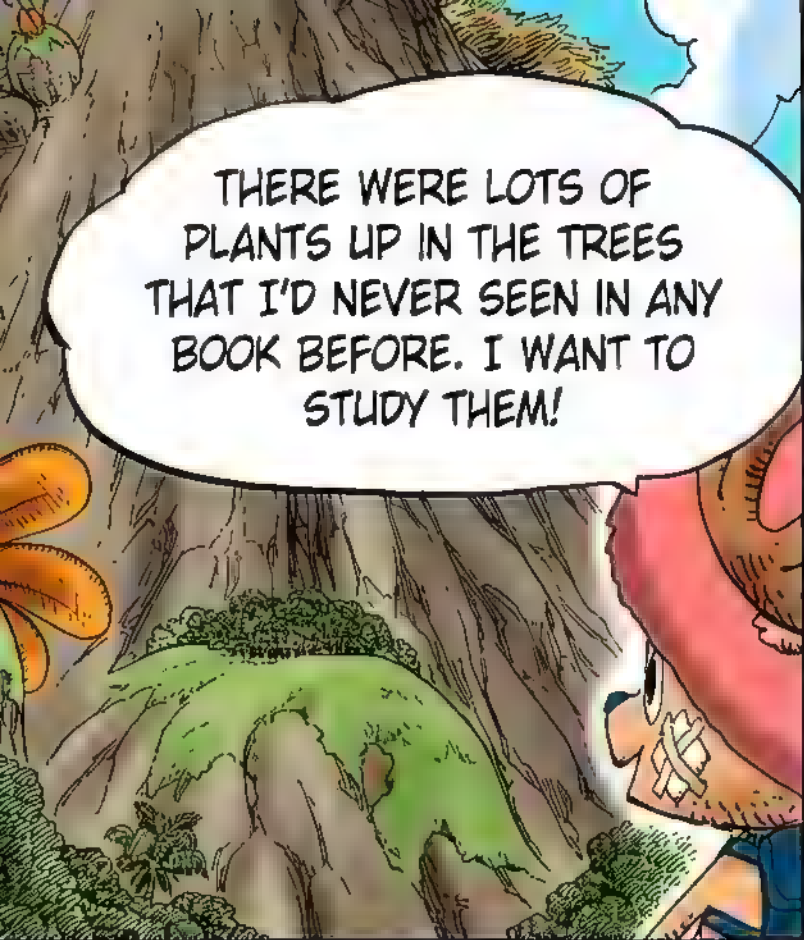


DON'T BE SO CRUEL, GUYS.

MAYBE WE SHOULD JUST HUMOR HIM...

IT-IT'S NOT A DISGUISE!

...BUT THAT DISGUISE ISN'T FOOLING ANYBODY.



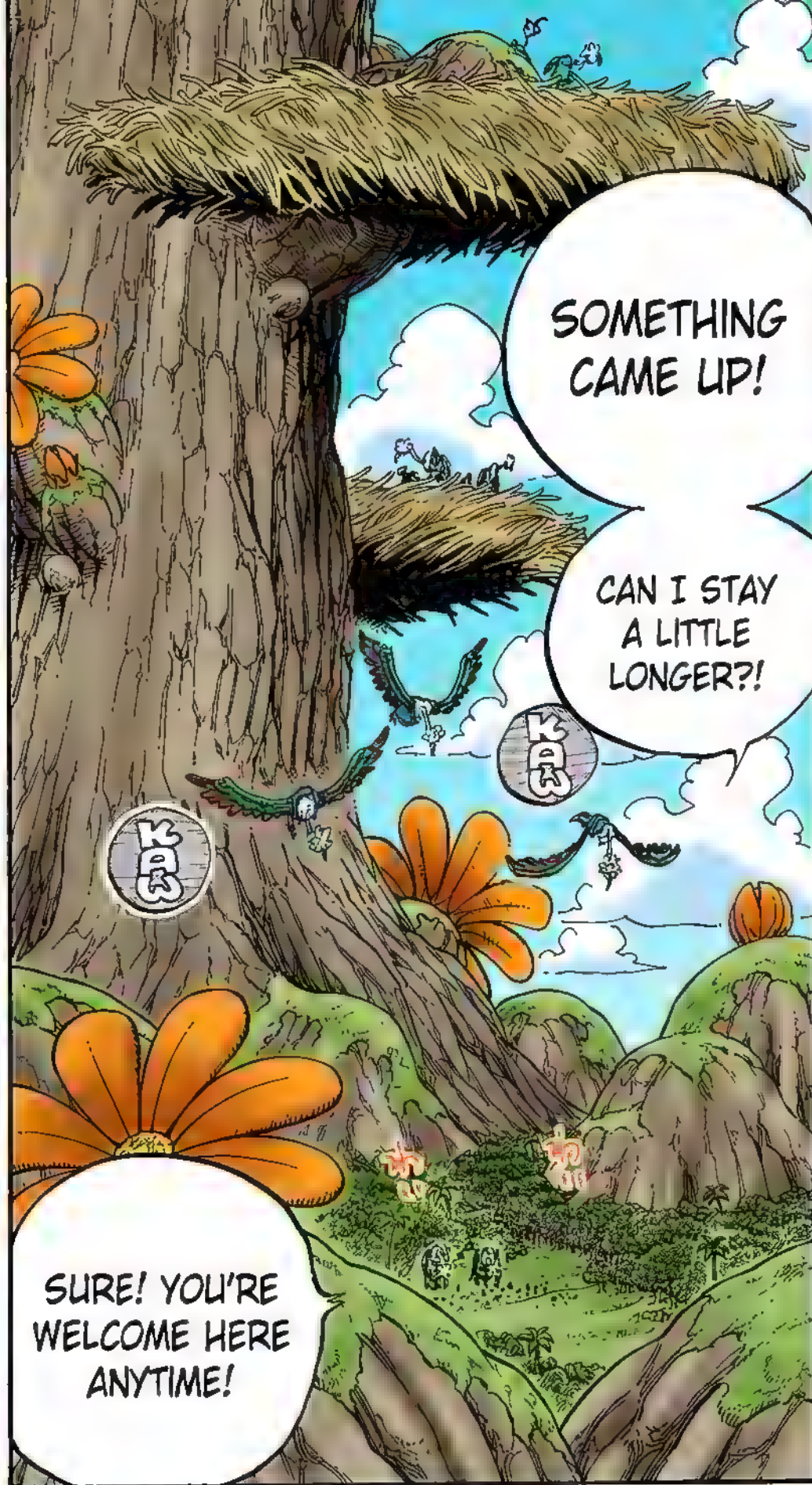
THERE WERE LOTS OF PLANTS UP IN THE TREES THAT I'D NEVER SEEN IN ANY BOOK BEFORE. I WANT TO STUDY THEM!



I'M GOING TO BE REALLY BUSY!

I NEED TO TRAIN AND GET STRONGER TOO!

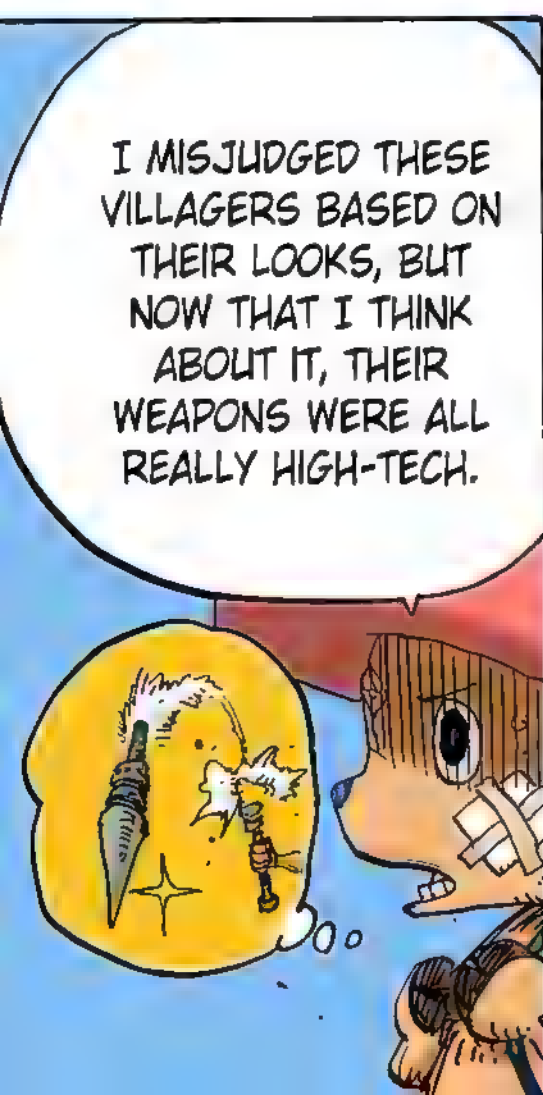
HEY! RACCOON?



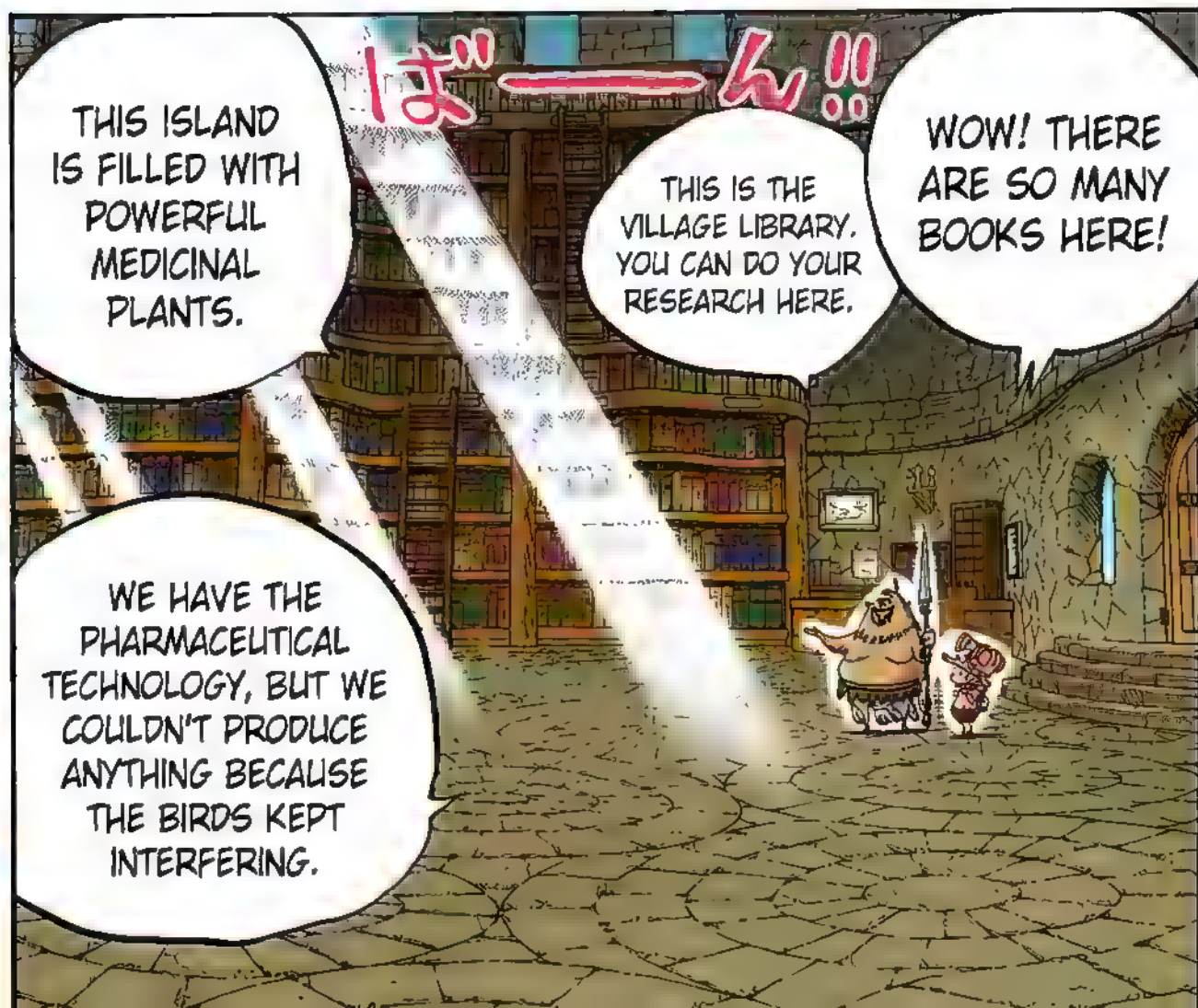
SOMETHING CAME UP!

CAN I STAY A LITTLE LONGER?!

SURE! YOU'RE WELCOME HERE ANYTIME!



I MISJUDGED THESE VILLAGERS BASED ON THEIR LOOKS, BUT NOW THAT I THINK ABOUT IT, THEIR WEAPONS WERE ALL REALLY HIGH-TECH.



THIS ISLAND IS FILLED WITH POWERFUL MEDICINAL PLANTS.

THIS IS THE VILLAGE LIBRARY. YOU CAN DO YOUR RESEARCH HERE.

WOW! THERE ARE SO MANY BOOKS HERE!

WE HAVE THE PHARMACEUTICAL TECHNOLOGY, BUT WE COULDN'T PRODUCE ANYTHING BECAUSE THE BIRDS KEPT INTERFERING.



...IN
THIS
LAND!

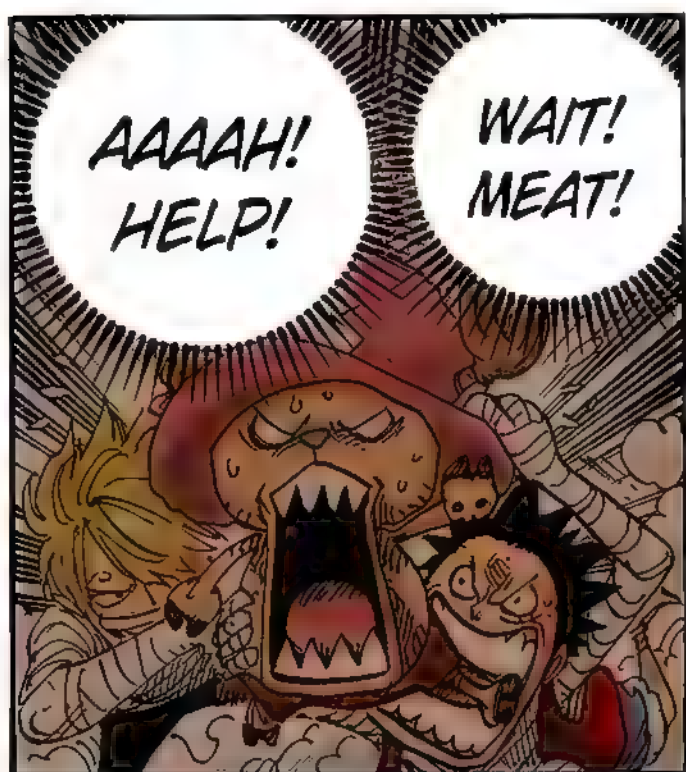
I MIGHT
ACCOM-
PLISH A
LOT...

THE FIRST
PART WAS
REALLY RUDE.

RACCOON,
MAYBE YOU'RE NOT
AWARE THAT YOU
WERE THINKING OUT
LOUD BUT...

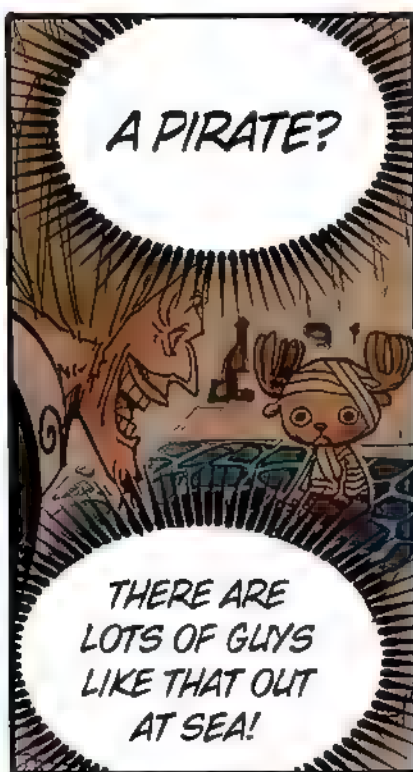


THEY LOOK LIKE A TRIBE
OF PRIMITIVE SAVAGES,
BUT THEIR TECHNOLOGICAL
ACHIEVEMENTS ARE
IMPRESSIVE. THERE'S SO
MUCH TO LEARN HERE!



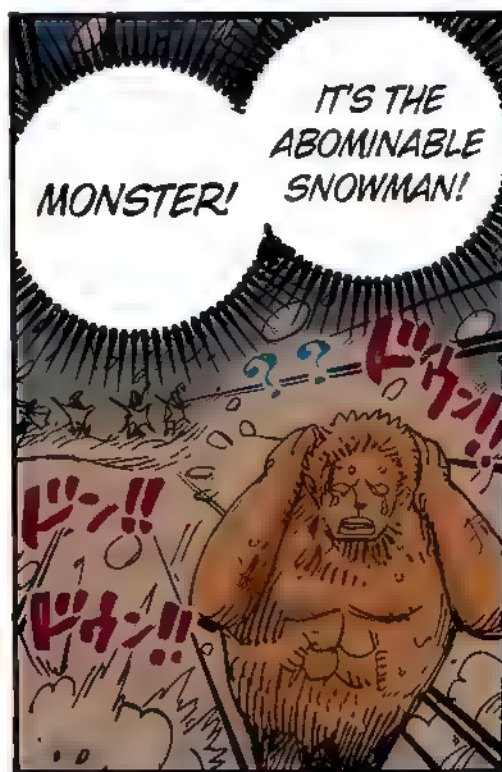
AAAAH!
HELP!

WAIT!
MEAT!



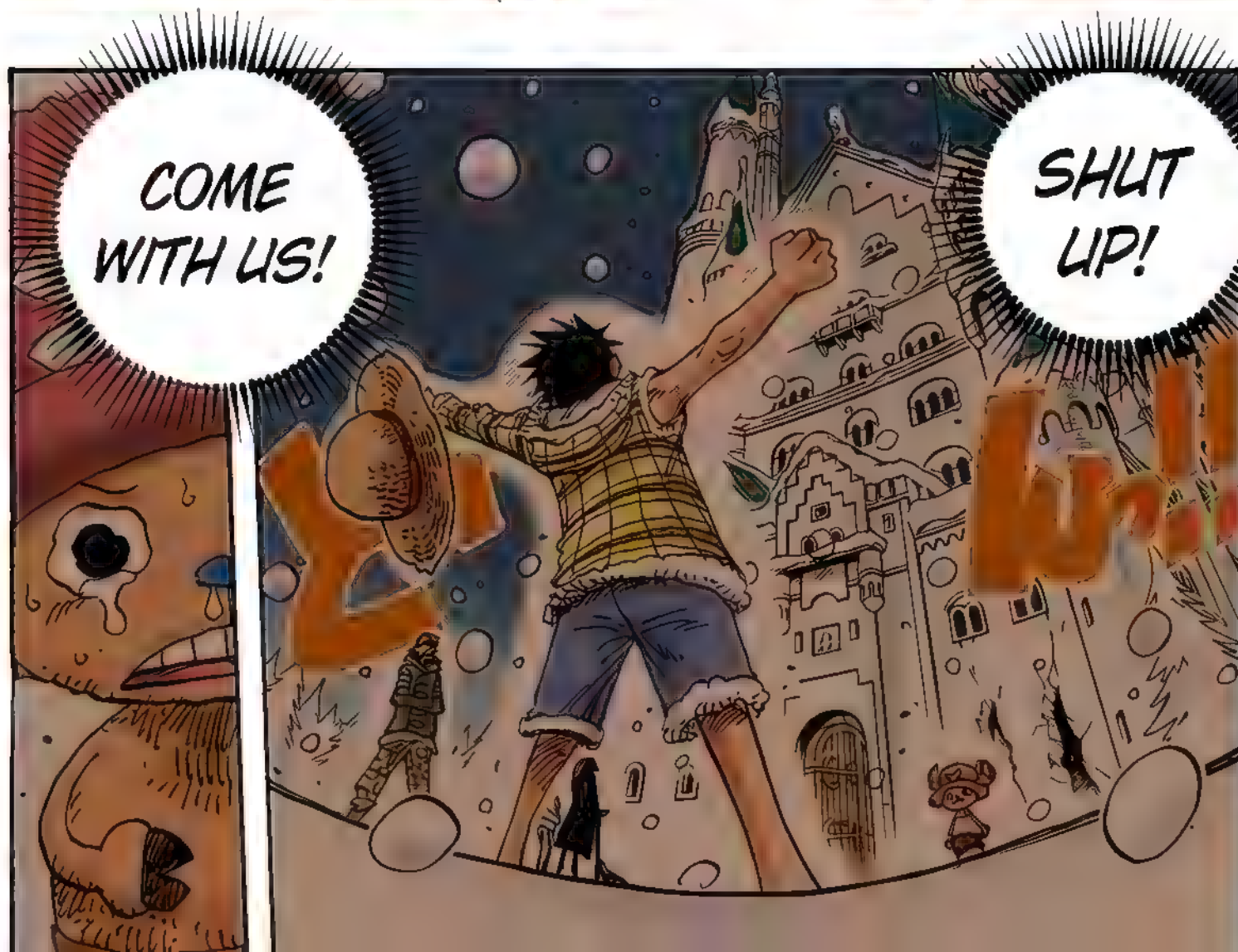
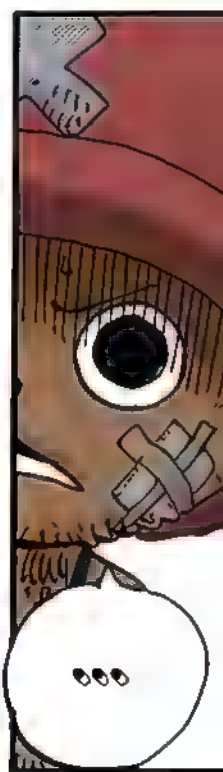
A PIRATE?

THERE ARE
LOTS OF GUYS
LIKE THAT OUT
AT SEA!



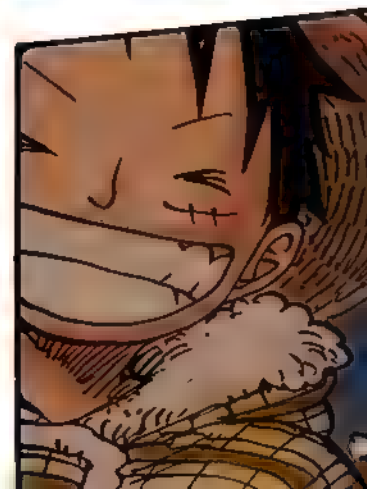
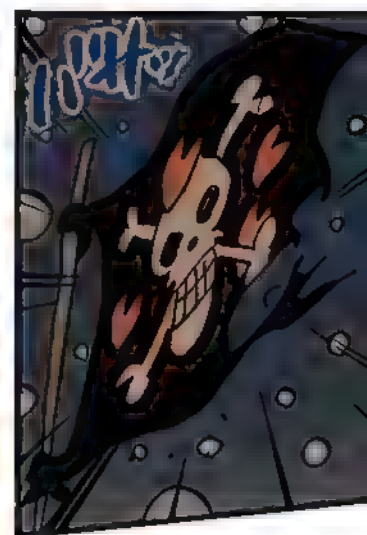
MONSTER!

IT'S THE
ABOMINABLE
SNOWMAN!



COME
WITH US!

SHUT
UP!



I DON'T
EVER
WANT...

JUST
THINK ABOUT
RUNNING
AWAY!

...TO
EXPERIENCE
THAT
AGAIN!

...I TRIED
REALLY HARD
JUST TO
KEEP UP.
WHAT HAVE
I DONE FOR
LUFFY?

WHEN
LUFFY
BROUGHT
ME TO
SEA WITH
HIM...

HEY! CAN
I GET SOME
OF THOSE
PLANTS?

...I'D EVEN
BECOME
A REAL
MONSTER!

IN
ORDER
TO HELP
YOU...

EVER SINCE YOU
LET ME JOIN,
I DIDN'T CARE
WHAT ANYBODY
SAID ABOUT ME.

IT
MUST
HAVE
FELT
EVEN
WORSE
FOR
LUFFY.

...FOR
SURE!!

LUFFY
!!

I'M
GONNA GET
STRONGER...

BUT YOU DON'T BELIEVE I'M A STRAW HAT PIRATE, SO I'M NOT TELLING YOU WHAT IT WAS!

ぼーか

YOU'RE SO ANNOYING.

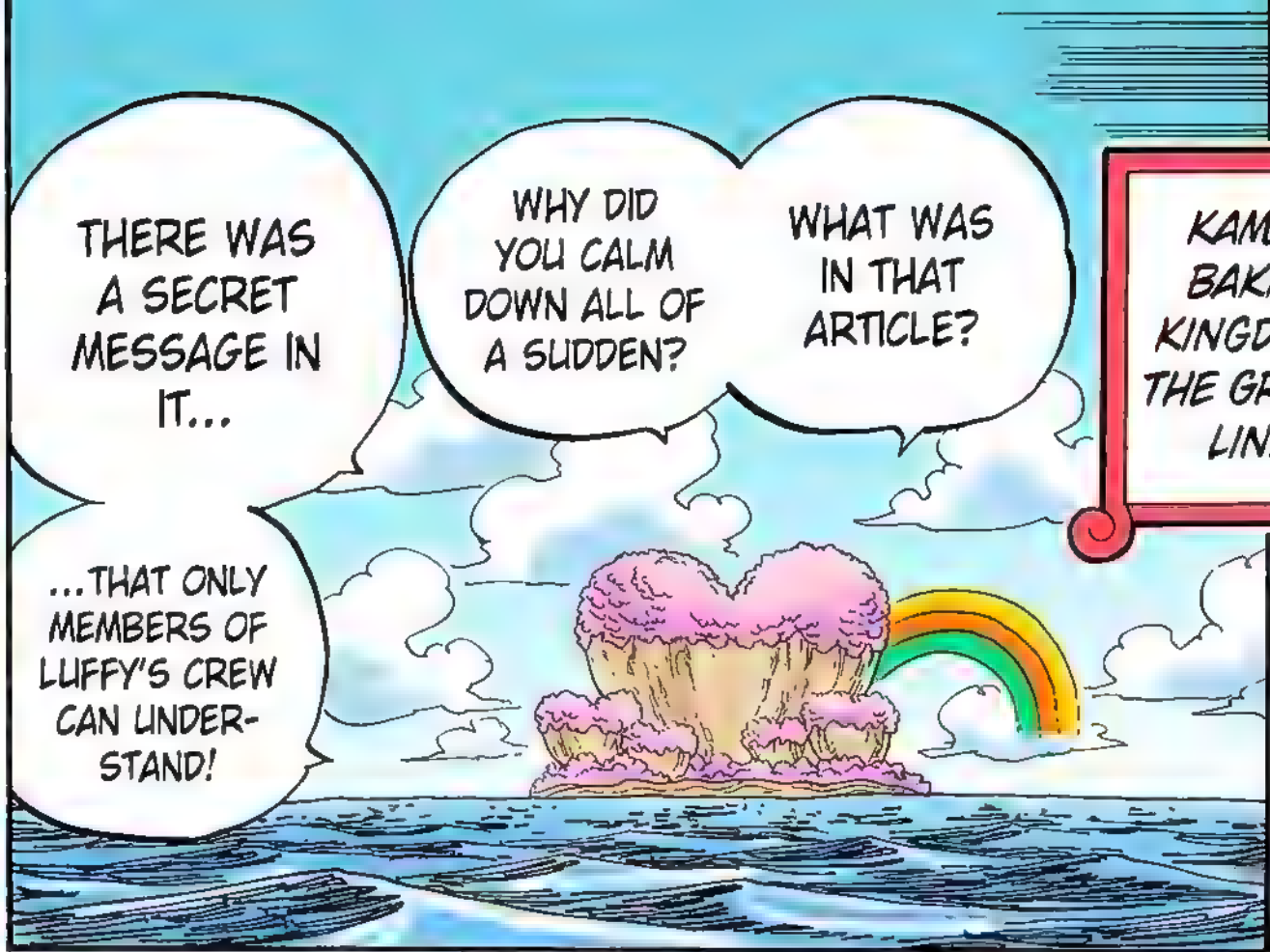
THERE WAS A SECRET MESSAGE IN IT...

...THAT ONLY MEMBERS OF LUFFY'S CREW CAN UNDERSTAND!

WHY DID YOU CALM DOWN ALL OF A SUDDEN?

WHAT WAS IN THAT ARTICLE?

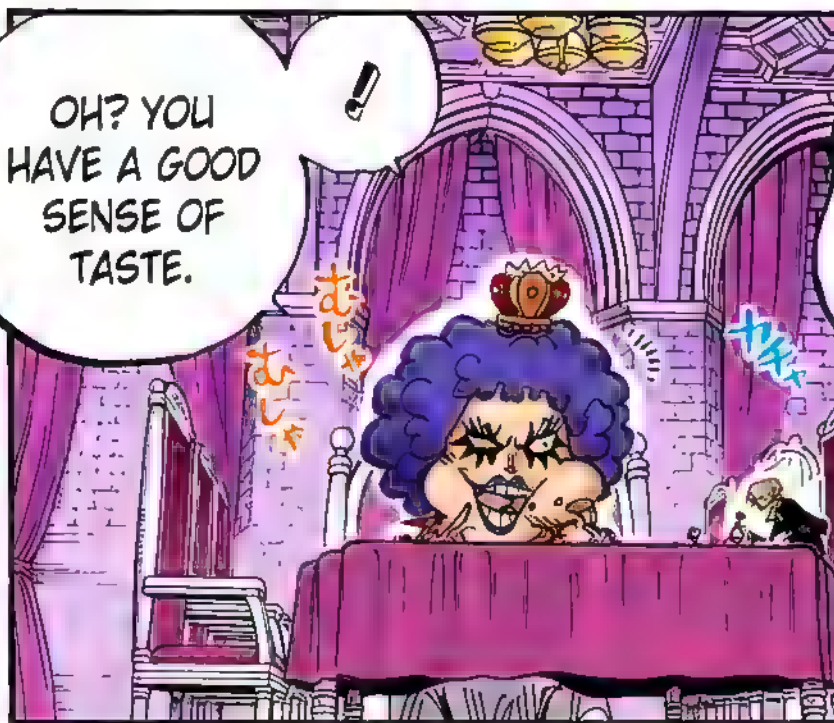
KAMA-BAKKA KINGDOM, THE GRAND LINE



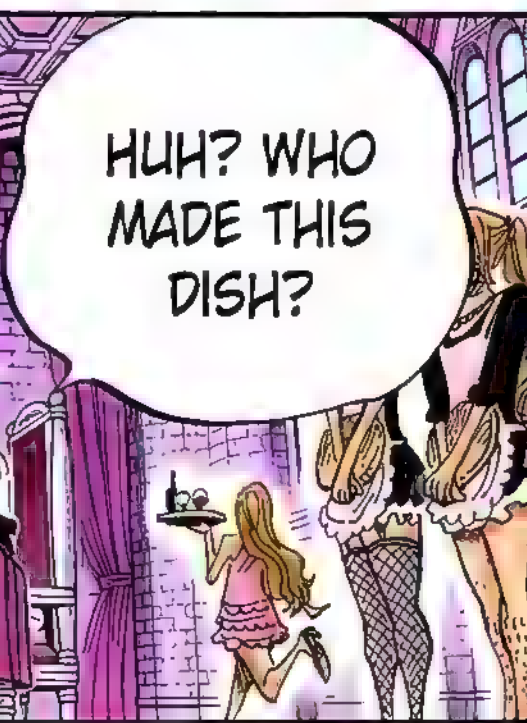
IT TASTES GOOD, BUT I CAN FEEL POWER CHANNELING INTO ME!



OH? YOU HAVE A GOOD SENSE OF TASTE.



HUH? WHO MADE THIS DISH?

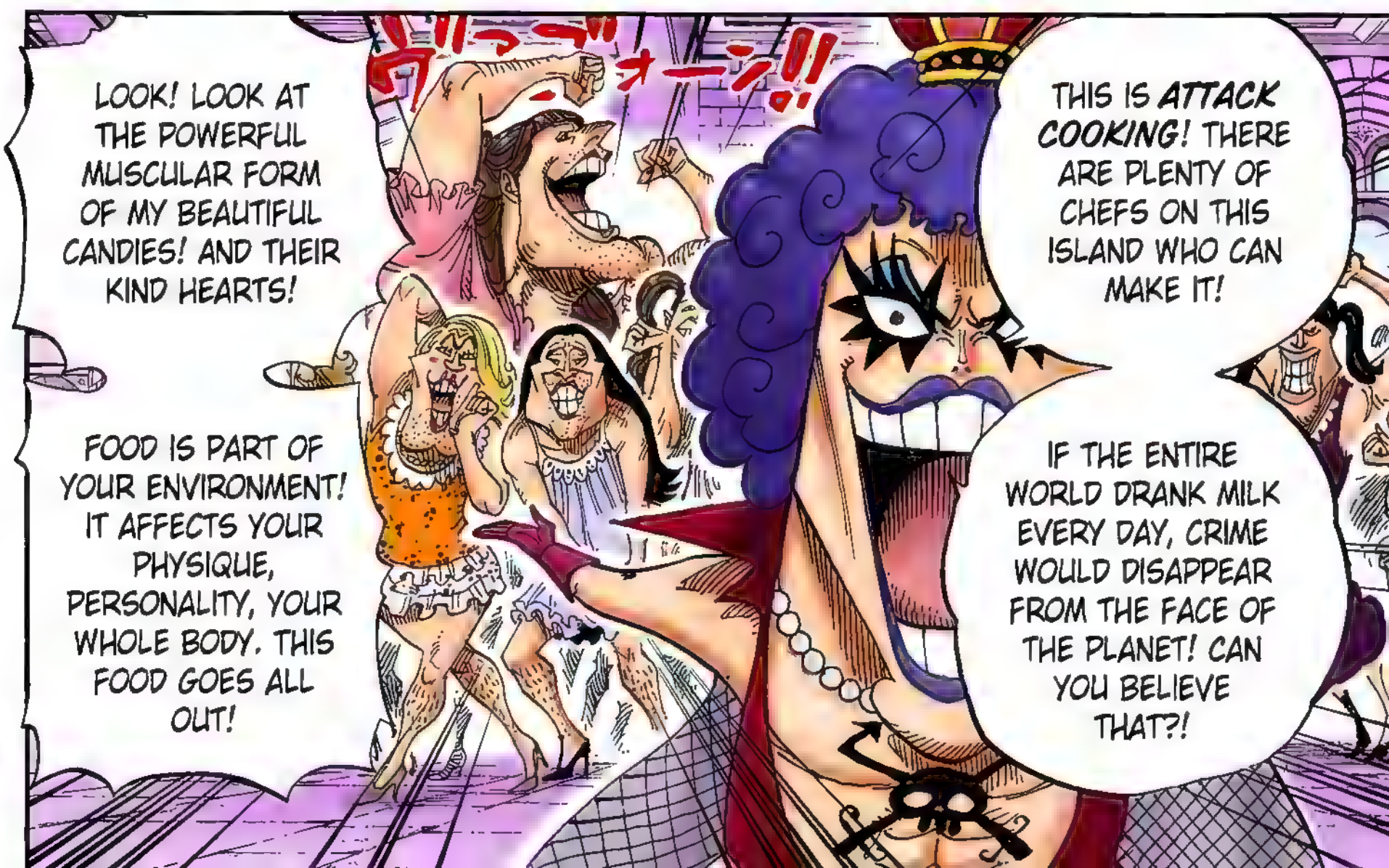


LOOK! LOOK AT THE POWERFUL MUSCULAR FORM OF MY BEAUTIFUL CANDIES! AND THEIR KIND HEARTS!

FOOD IS PART OF YOUR ENVIRONMENT! IT AFFECTS YOUR PHYSIQUE, PERSONALITY, YOUR WHOLE BODY. THIS FOOD GOES ALL OUT!

THIS IS ATTACK COOKING! THERE ARE PLENTY OF CHEFS ON THIS ISLAND WHO CAN MAKE IT!

IF THE ENTIRE WORLD DRANK MILK EVERY DAY, CRIME WOULD DISAPPEAR FROM THE FACE OF THE PLANET! CAN YOU BELIEVE THAT?!



I CAN HELP NAMI
AND ROBIN BECOME
EVEN SEXIER!

AND...

SO I CAN HELP
THEM BUILD THEIR
BODIES WITH MY
COOKING.

I NEVER
THOUGHT
OF IT LIKE
THAT...

BUILDING
YOUR BODY
THROUGH
COOKING?

BUT WHAT'LL I
DO WHEN THAT
HAPPENS?!

WHAT'LL
I DO?!
♡♡♡

WHAT AM I
SUPPOSED TO DO
WITH HIM?



**THE ANSWER
IS--NO!!**

OOF!!

I'M GETTING PUMPED
UP! YOU HAVE TO
TEACH ME THIS ATTACK
COOKING!

I'M NOT
TEACHING
THEM TO A
STRANGER!

IT'S OUT OF THE
QUESTION! IF YOU
WANT TO LEARN, YOU
HAVE TO HAVE THE
HEART OF A MAIDEN--
AND LEARN OUR NEW
KAMA KARATE!

THE 99 VITAL
RECIPES HAVE
BEEN PASSED
DOWN THROUGH
THE KAMABAKKA
KINGDOM!

THEY'RE PART OF
BRIDE TRAINING,
ONE OF THE NEW
KAMA SECRET
ARTS!!



YOU GOT SPIRIT,
KID! I LIKE YOU!
FINE, I'LL GIVE YOU
A CHANCE!

**WAA-
HOO!!**

!?

HMM
HM HM!



I WASN'T BORN
TO BE THE FRIEND
OF WOMEN! I WAS
BORN TO LOVE
THEM!!

**NEVER
!!**

**LIKE A
MAN!!**



HOWEVER!
THE NEW KAMA
MASTERS ALL
OVER THE ISLAND
WILL...

...TRY TO PUT YOU
IN THIS ADORABLE
DRESS DAY AND
NIGHT! WE'LL SEE
HOW LONG YOU
REMAIN A MAN!

THERE ARE 99
MASTERS OF NEW
KAMA KARATE ON
THIS ISLAND. I'LL
GIVE EACH ONE OF
THEM A RECIPE.

IF YOU'RE
REALLY A
PIRATE, STEAL
THOSE RECIPES
FROM THEM!



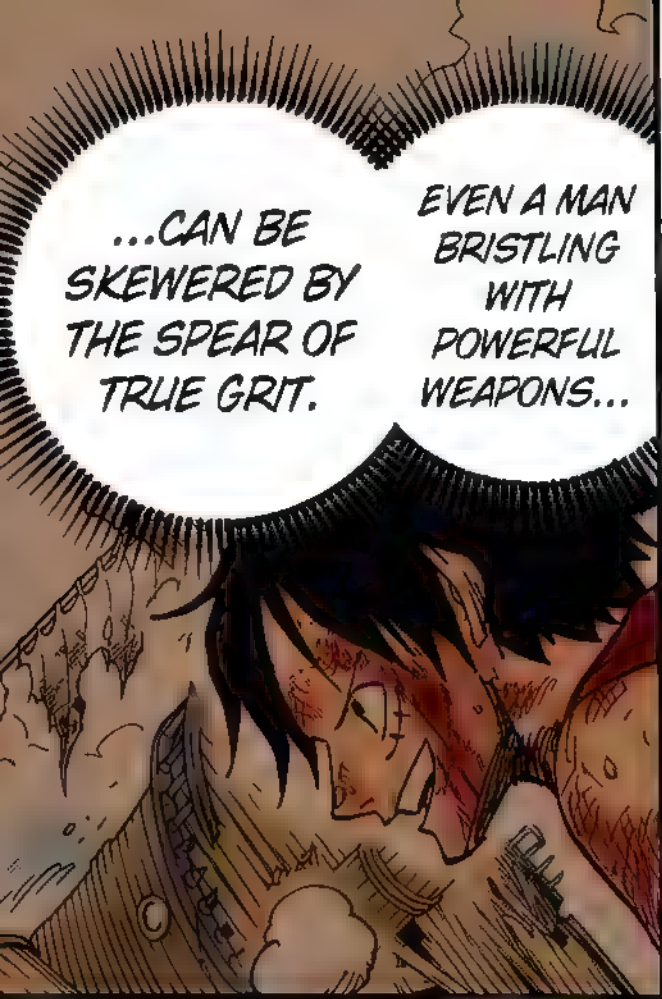
**HEY,
COOK!**

BUT IF YOU
LOSE, I DOUBT
YOU'LL BE A MAN
FOR LONG.
MMHMMH!!

IF YOU WIN THIS
BATTLE, I'LL GIVE
YOU A SHIP TOO.

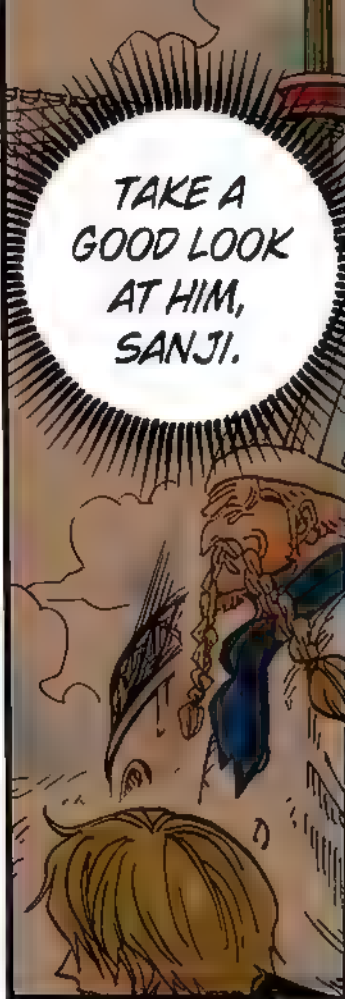
**IT'S SANJI
VS. THE
NEW KAMA
KARATE
MASTERS!!**

BUT WHEN
I WIN, I'LL BE
MANY TIMES
STRONGER THAN
I AM NOW.



...CAN BE
SKEWERED BY
THE SPEAR OF
TRUE GRIT.

EVEN A MAN
BRISTLING
WITH
POWERFUL
WEAPONS...

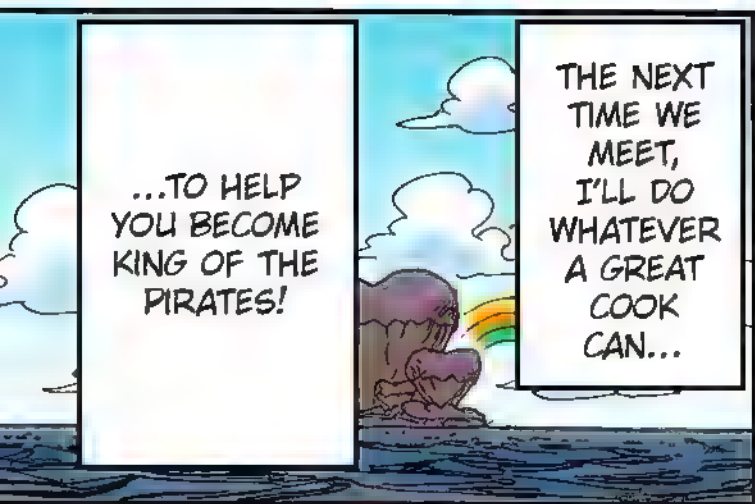


TAKE A
GOOD LOOK
AT HIM,
SANJI.



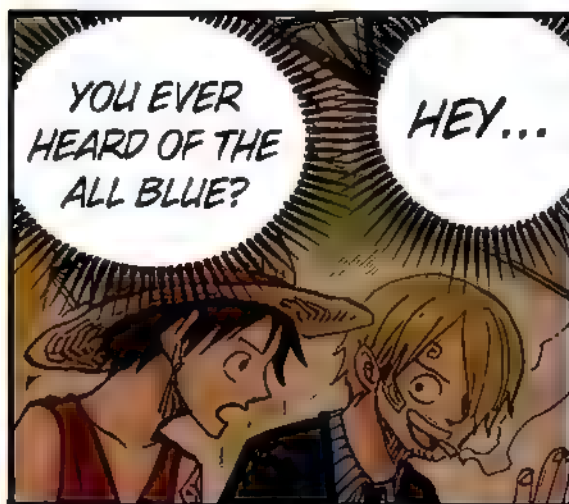
I NEED A
COOK FOR
MY PIRATE
SHIP!

JOIN
ME!



...TO HELP
YOU BECOME
KING OF THE
PIRATES!

THE NEXT
TIME WE
MEET,
I'LL DO
WHATEVER
A GREAT
COOK
CAN...



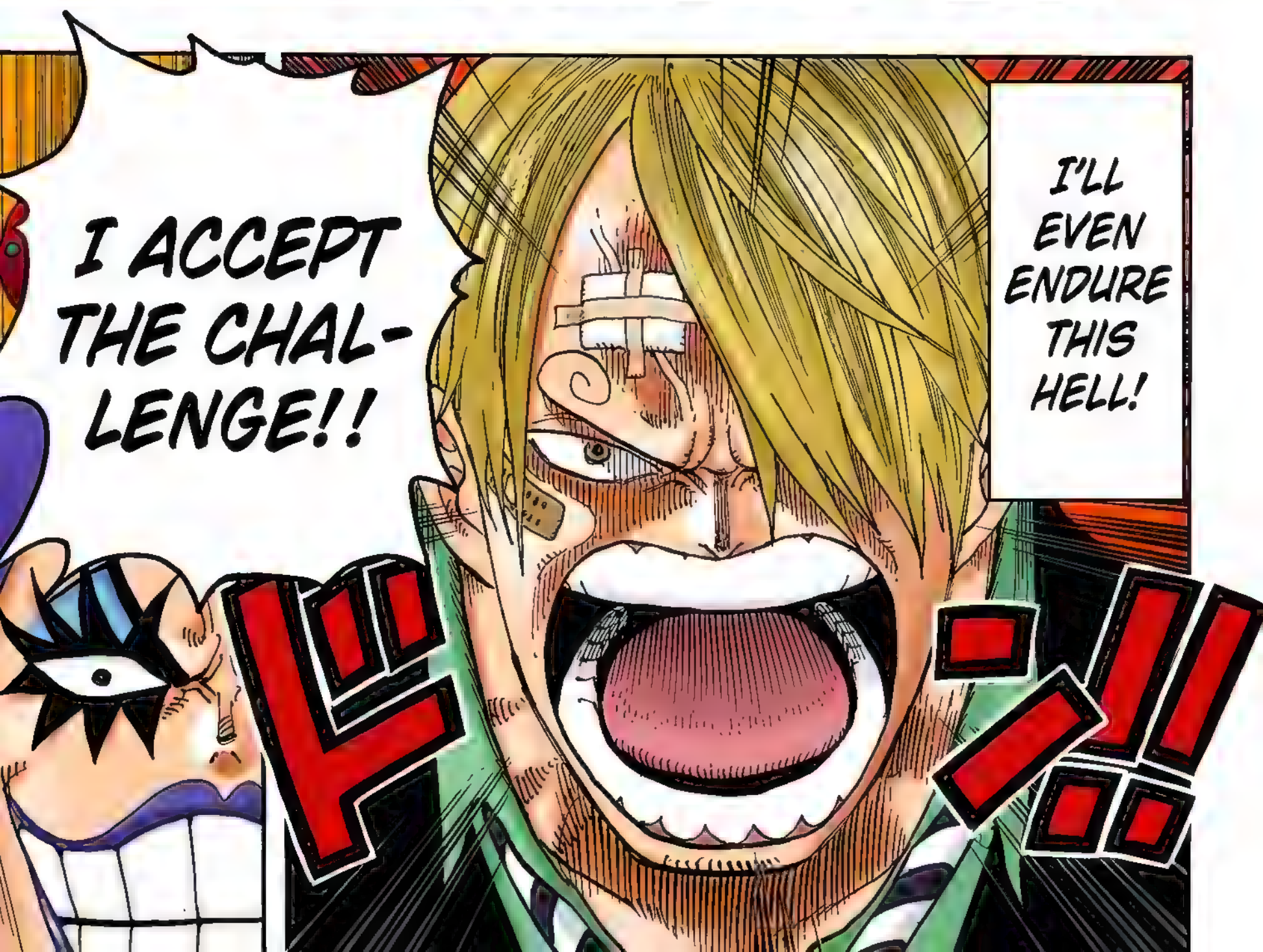
YOU EVER
HEARD OF THE
ALL BLUE?

HEY...



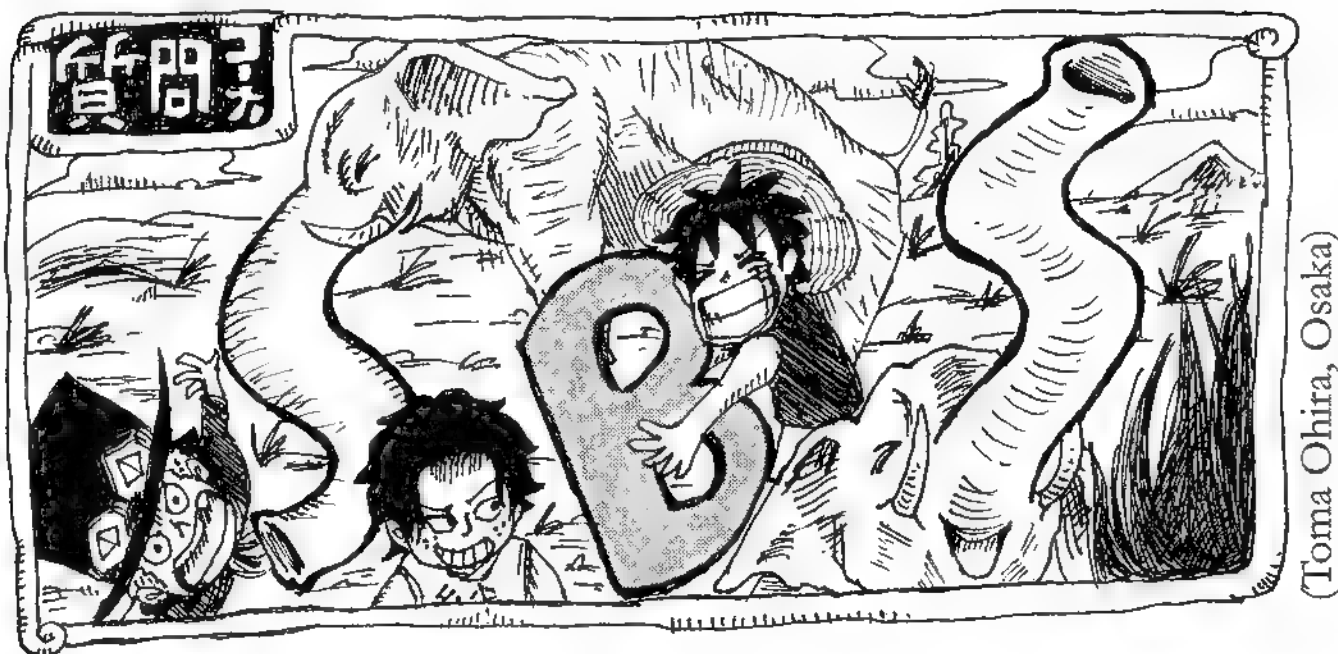
DON'T
LOSE
!!

HEY,
LUFFY!



I ACCEPT
THE CHAL-
LENGE!!

I'LL
EVEN
ENDURE
THIS
HELL!



Reader (Q): Oh, I changed my pseudonym.

--Let's Start SBS

Oda (A): Hey! ¹/₃ (← Just realized it started.)
Oh... (← Realized he couldn't start it again.)
Aww... (← Depressed.)

Q: I really REALLY want to become Inazuma.
--31-Year-Old Housewife

A: Sure.

Q: Odacchi, I have a question! It's about the 3rd Division Commander of the Whitebeard Pirates, Diamond Jozu. Is his crotch made of diamond too? I want to know.
--Kintama Negio

A: Yes. Jozu's crotch is made of diamond.
It's a diamond crotch.

Q: Question 1: It's started to get boring and tedious so I'm going to end SBS.

--PATAN

A: Don't end it! ¹/₃ What do you mean By Boring?! Look at the question ABOVE! Of course it'll get like this! How else am I supposed to answer?!
Oh, PATAN sent in another question...

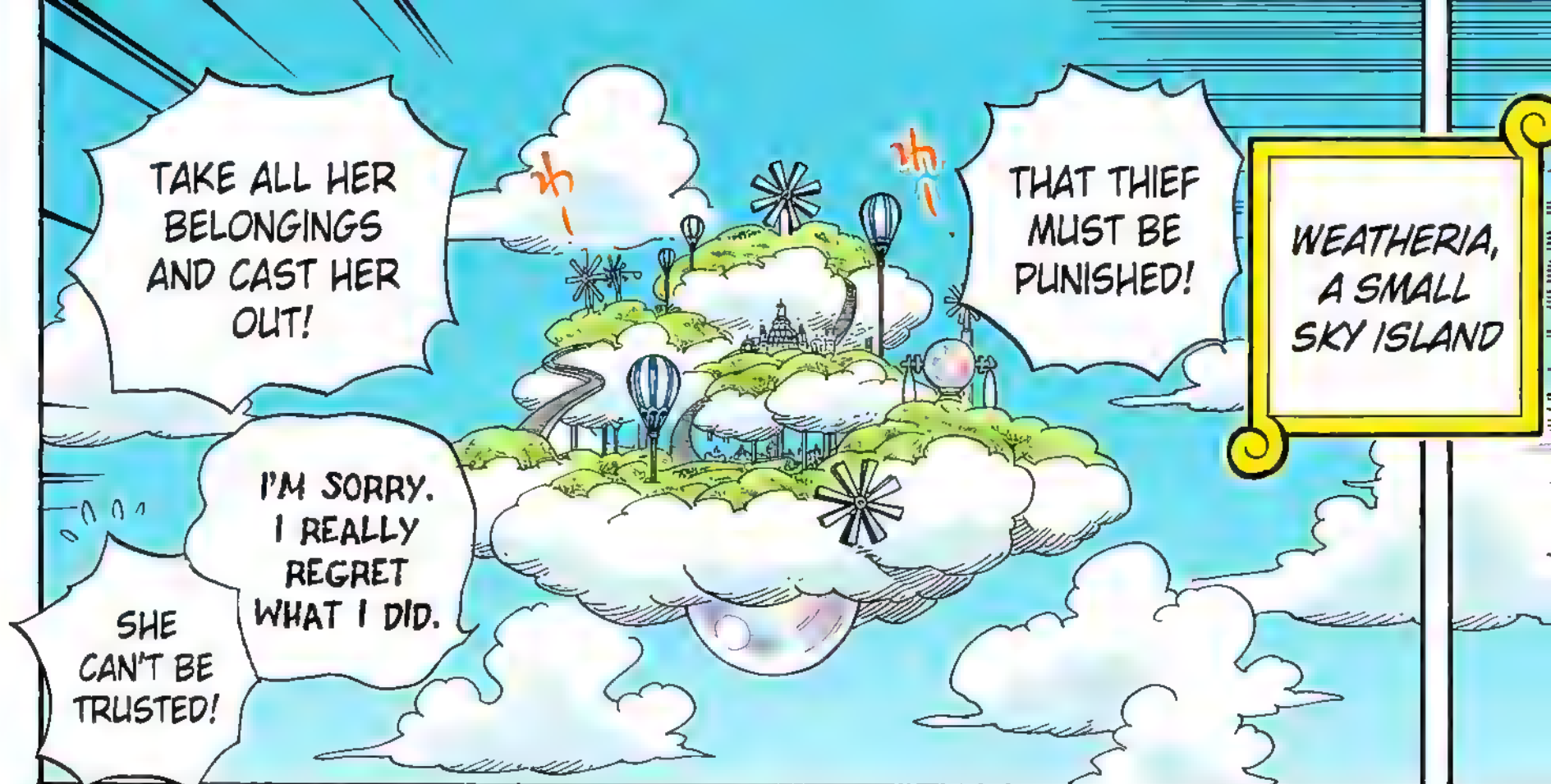
Q: Question 2: Do you poo, Mr. Oda?
--PATAN

A: Well, I'm an idol so I don't! ♥ Tee hee! ♥
Who're you calling an idol?! ¹/₃
Huff! Huff! Sorry, that was immature of me. I played along with your joke, But I ended up snapping at you... This is all my fault. Pinch!



Chapter 596: SPECTRUM





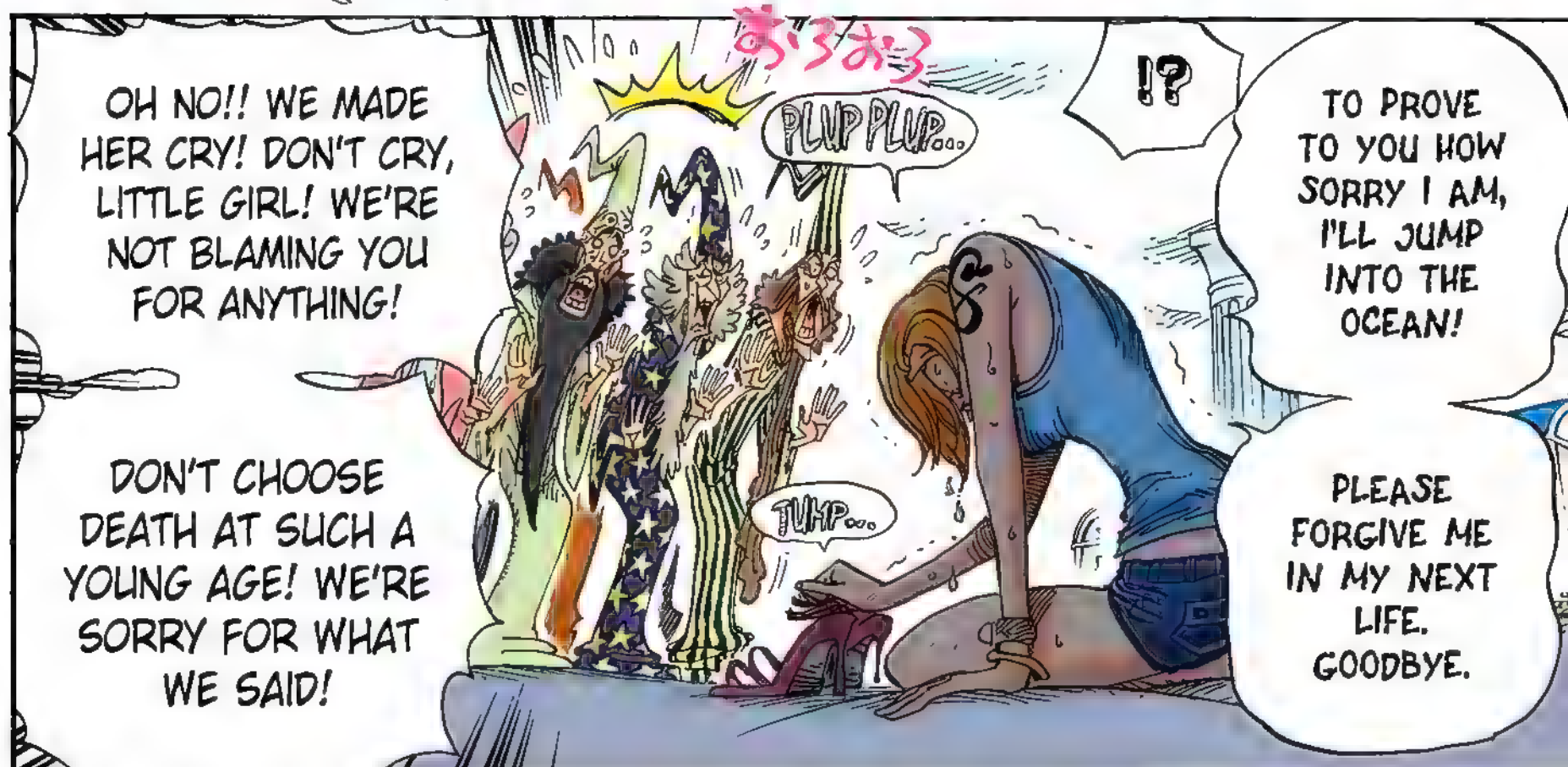
TAKE ALL HER
BELONGINGS
AND CAST HER
OUT!

THAT THIEF
MUST BE
PUNISHED!

WEATHERIA,
A SMALL
SKY ISLAND

I'M SORRY.
I REALLY
REGRET
WHAT I DID.

SHE
CAN'T BE
TRUSTED!



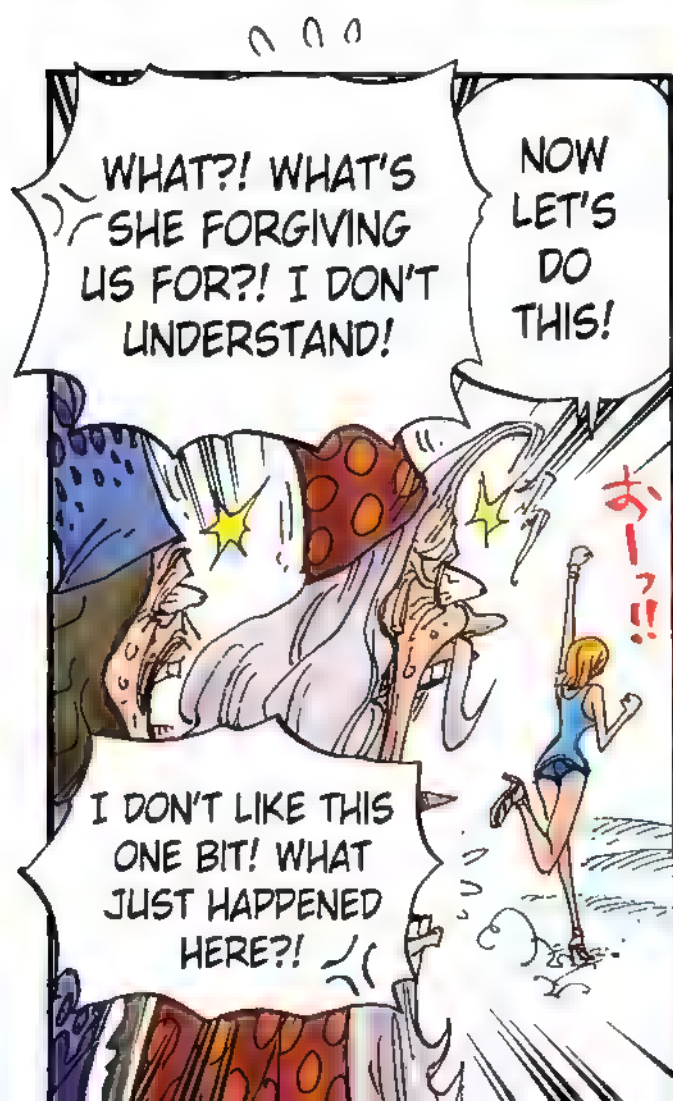
OH NO!! WE MADE
HER CRY! DON'T CRY,
LITTLE GIRL! WE'RE
NOT BLAMING YOU
FOR ANYTHING!

!?

TO PROVE
TO YOU HOW
SORRY I AM,
I'LL JUMP
INTO THE
OCEAN!

DON'T CHOOSE
DEATH AT SUCH A
YOUNG AGE! WE'RE
SORRY FOR WHAT
WE SAID!

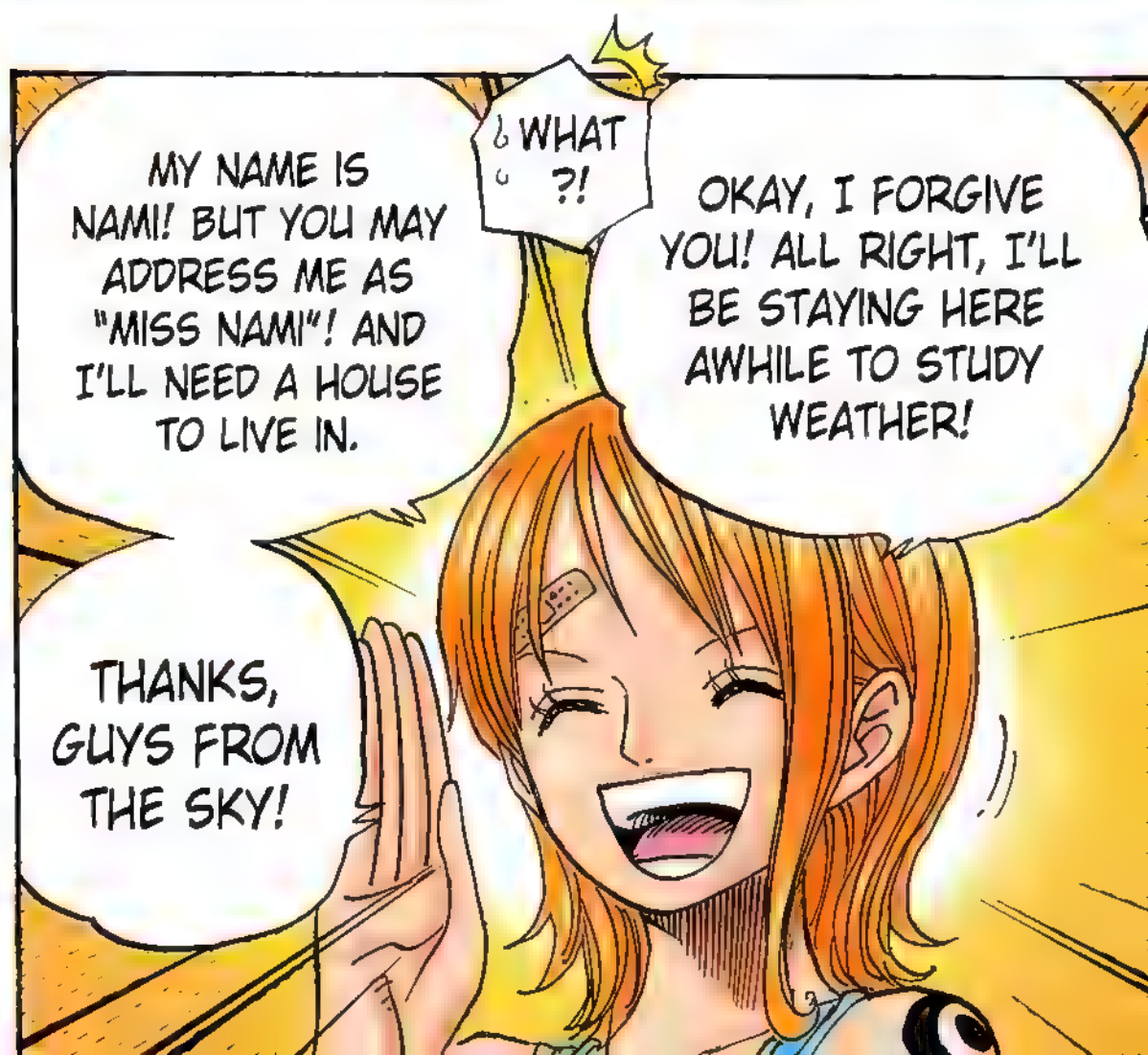
PLEASE
FORGIVE ME
IN MY NEXT
LIFE.
GOODBYE.



WHAT?! WHAT'S
SHE FORGIVING
US FOR?! I DON'T
UNDERSTAND!

NOW
LET'S
DO
THIS!

I DON'T LIKE THIS
ONE BIT! WHAT
JUST HAPPENED
HERE?!



MY NAME IS
NAMI! BUT YOU MAY
ADDRESS ME AS
"MISS NAMI"! AND
I'LL NEED A HOUSE
TO LIVE IN.

WHAT
?!

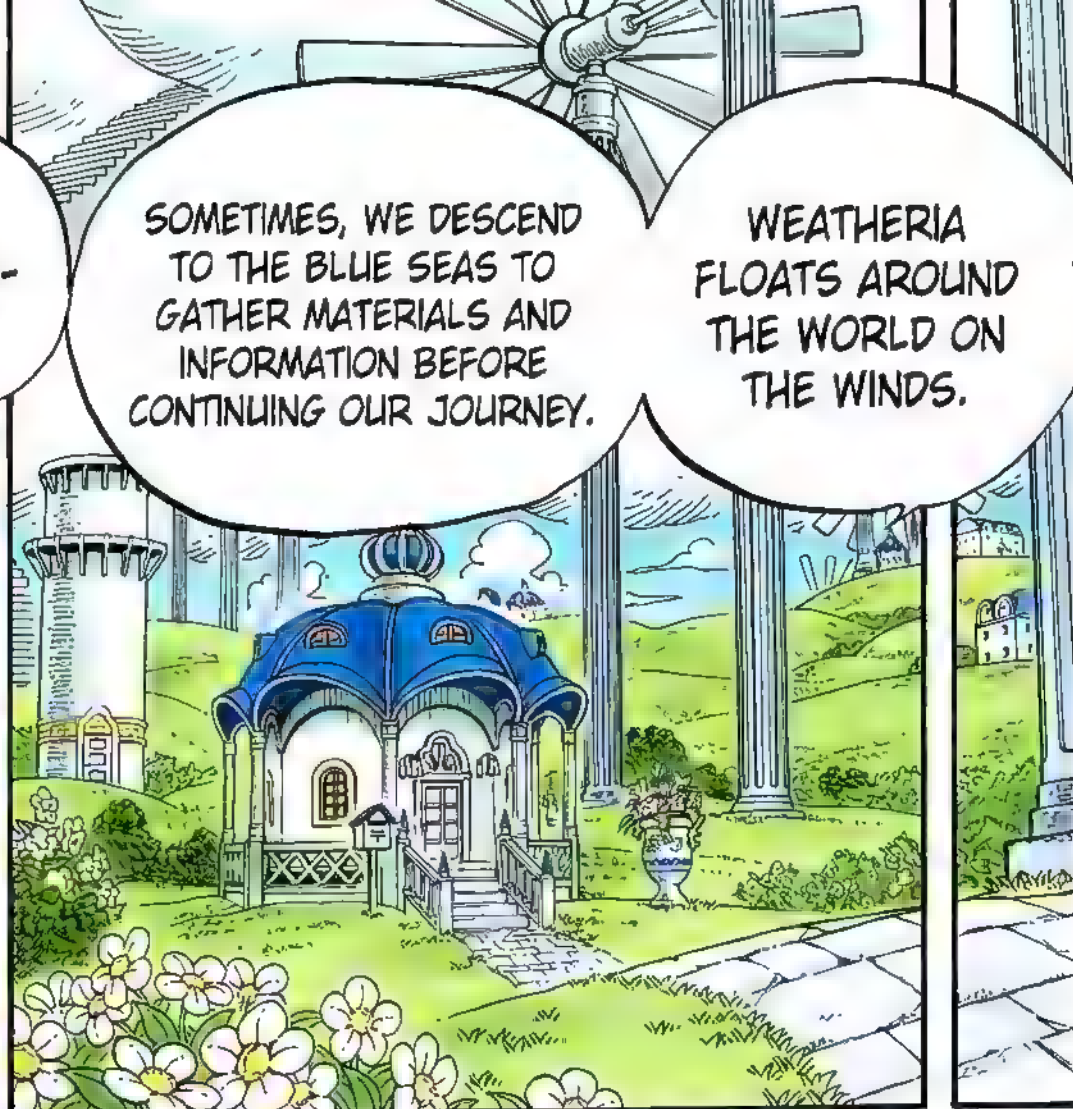
OKAY, I FORGIVE
YOU! ALL RIGHT, I'LL
BE STAYING HERE
AWHILE TO STUDY
WEATHER!

THANKS,
GUYS FROM
THE SKY!



SIMPLY PUT,
RECORDS. WE
HAVE RECORDS OF
THE WEATHER ALL
OVER THE WORLD.

WHAT
INFORMA-
TION?



SOMETIMES, WE DESCEND
TO THE BLUE SEAS TO
GATHER MATERIALS AND
INFORMATION BEFORE
CONTINUING OUR JOURNEY.

WEATHERIA
FLOATS AROUND
THE WORLD ON
THE WINDS.



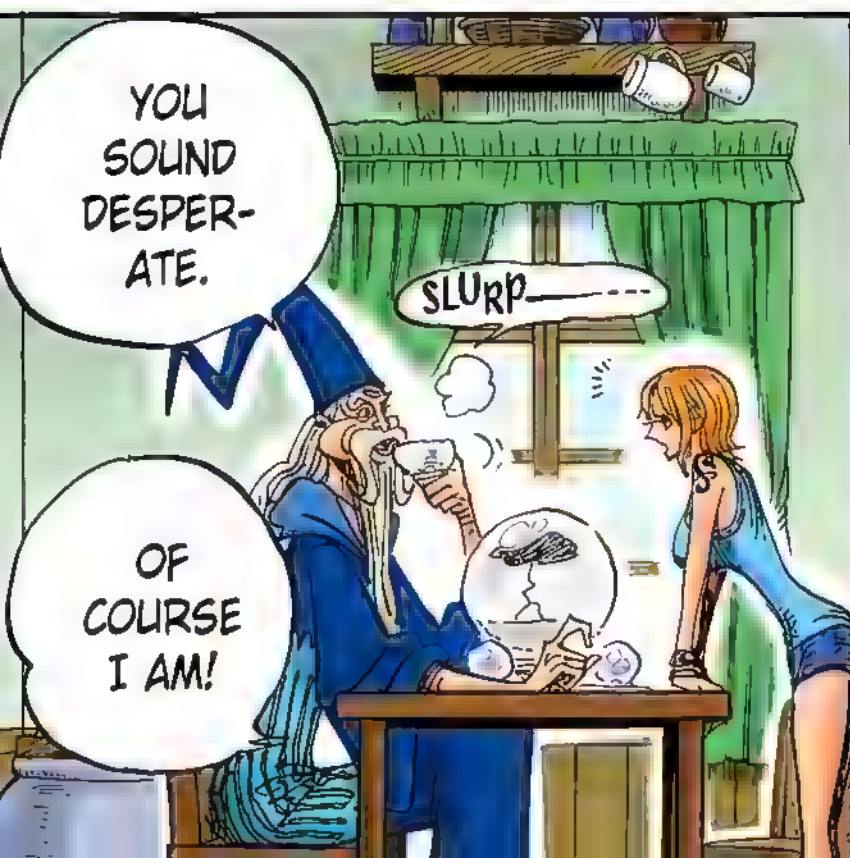
THAT'S ON AN
ISLAND IN THE NEW
WORLD. IF YOU
INTEND TO TRAVEL
TO THOSE SEAS...

RAINING
LIGHTNING?
YOU GOTTA BE
KIDDING.

THERE ARE
COUNTLESS
STRANGE
PHENOMENA ALL
AROUND THE
WORLD!

THERE IS MUCH TO
BE LEARNED ABOUT
THE MYSTERIOUS
WEATHER OF THE
GRAND LINE.

...YOU
SHOULD KEEP
AN OPEN MIND
AND BE
READY FOR
ANYTHING.



YOU
SOUND
DESPER-
ATE.

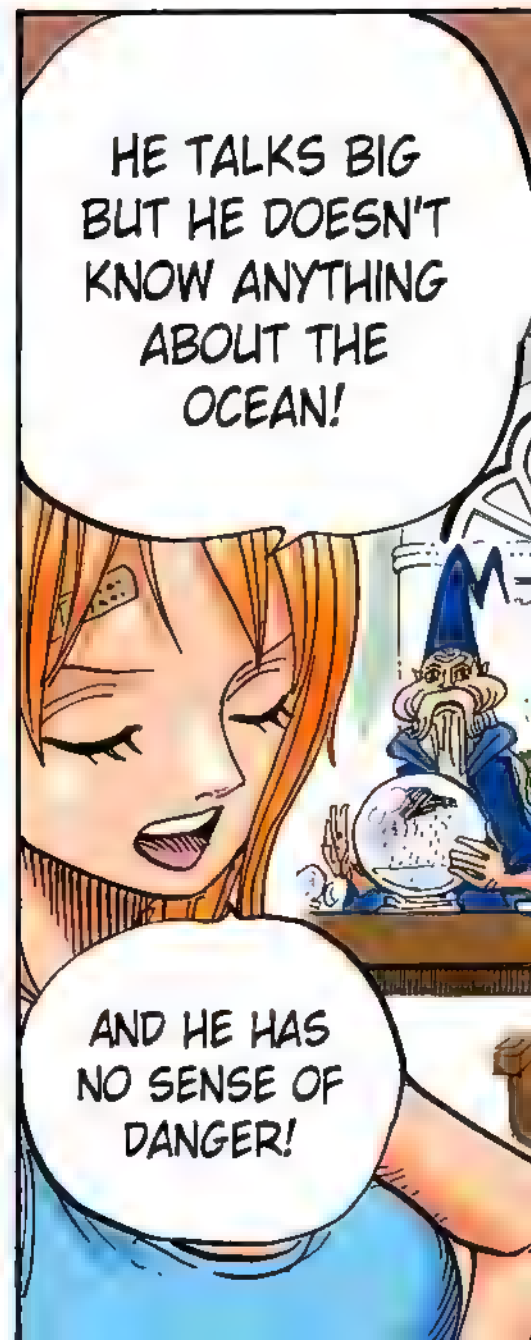
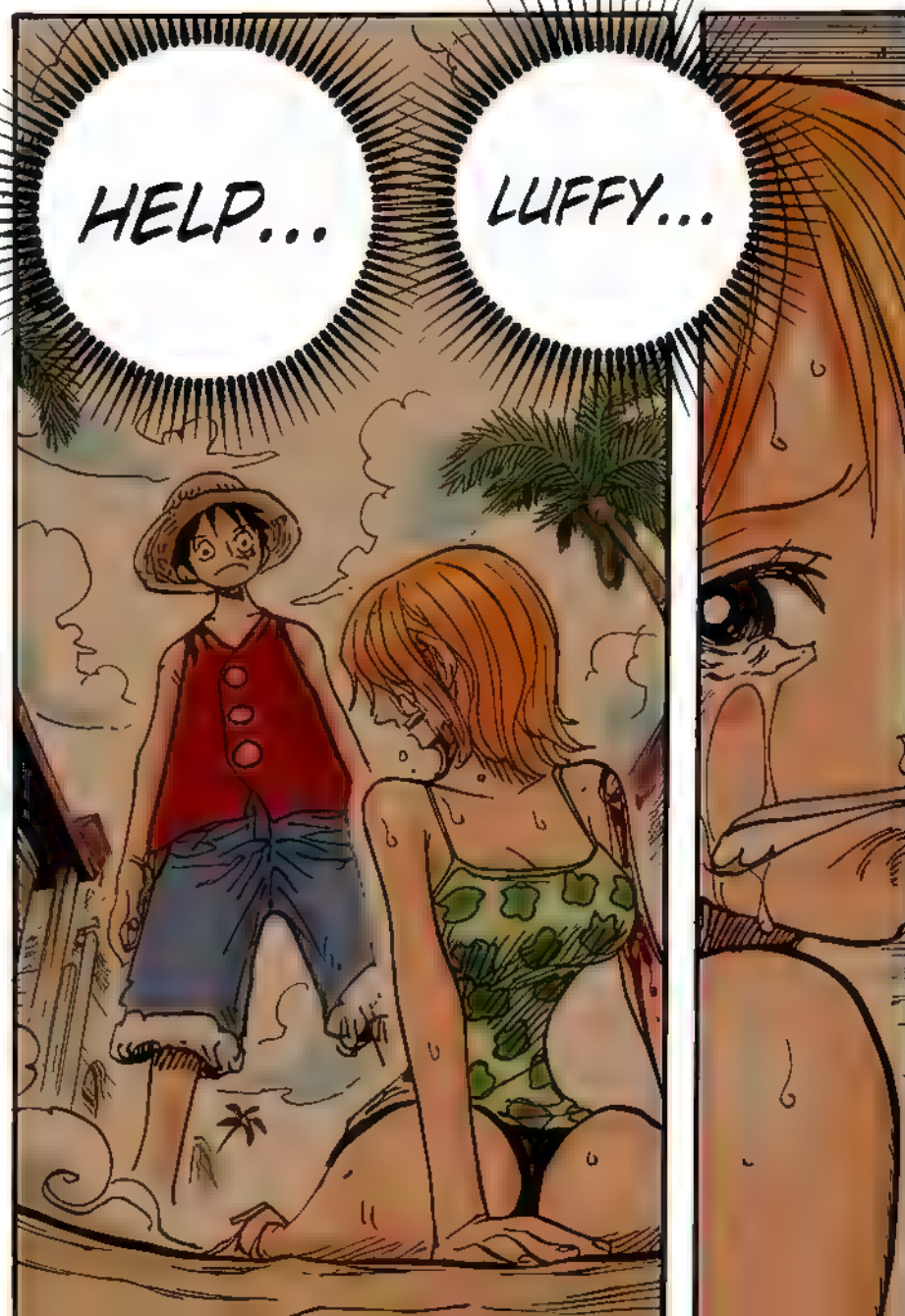
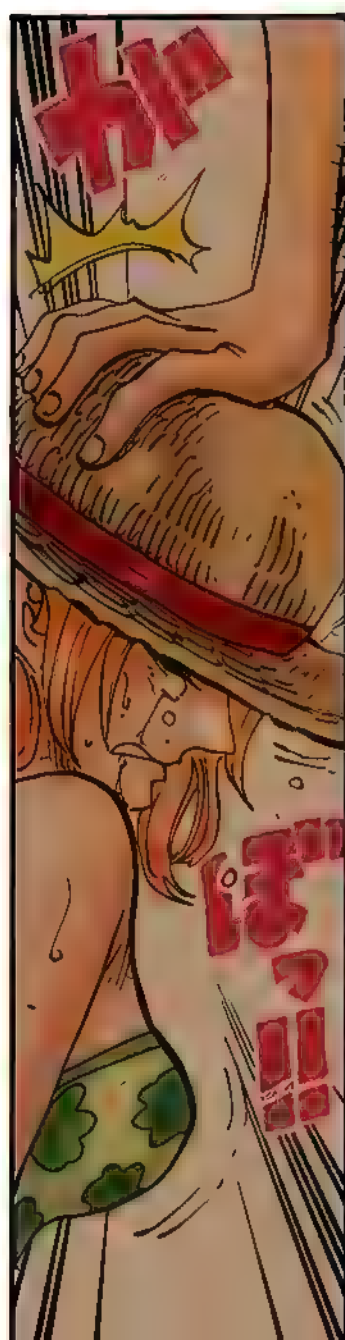
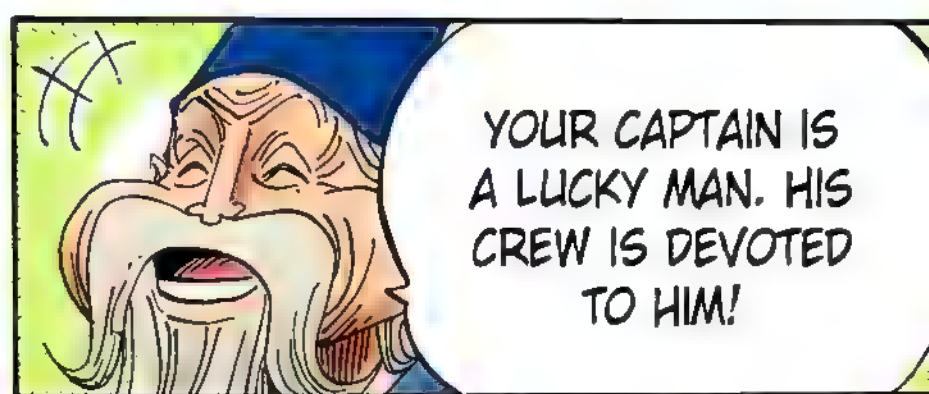
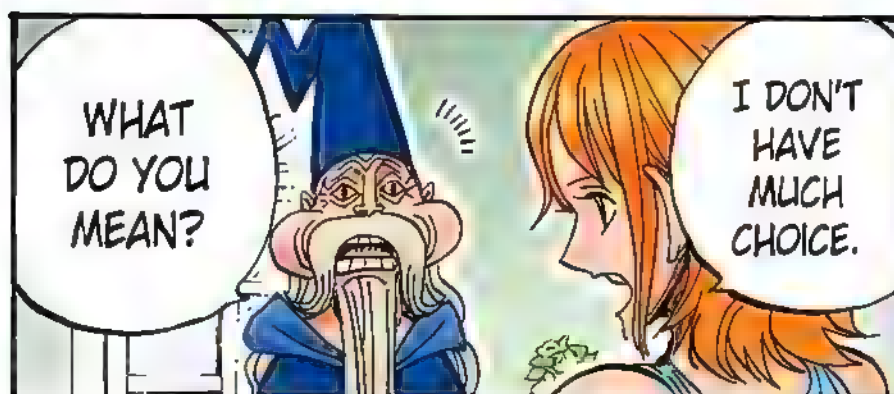
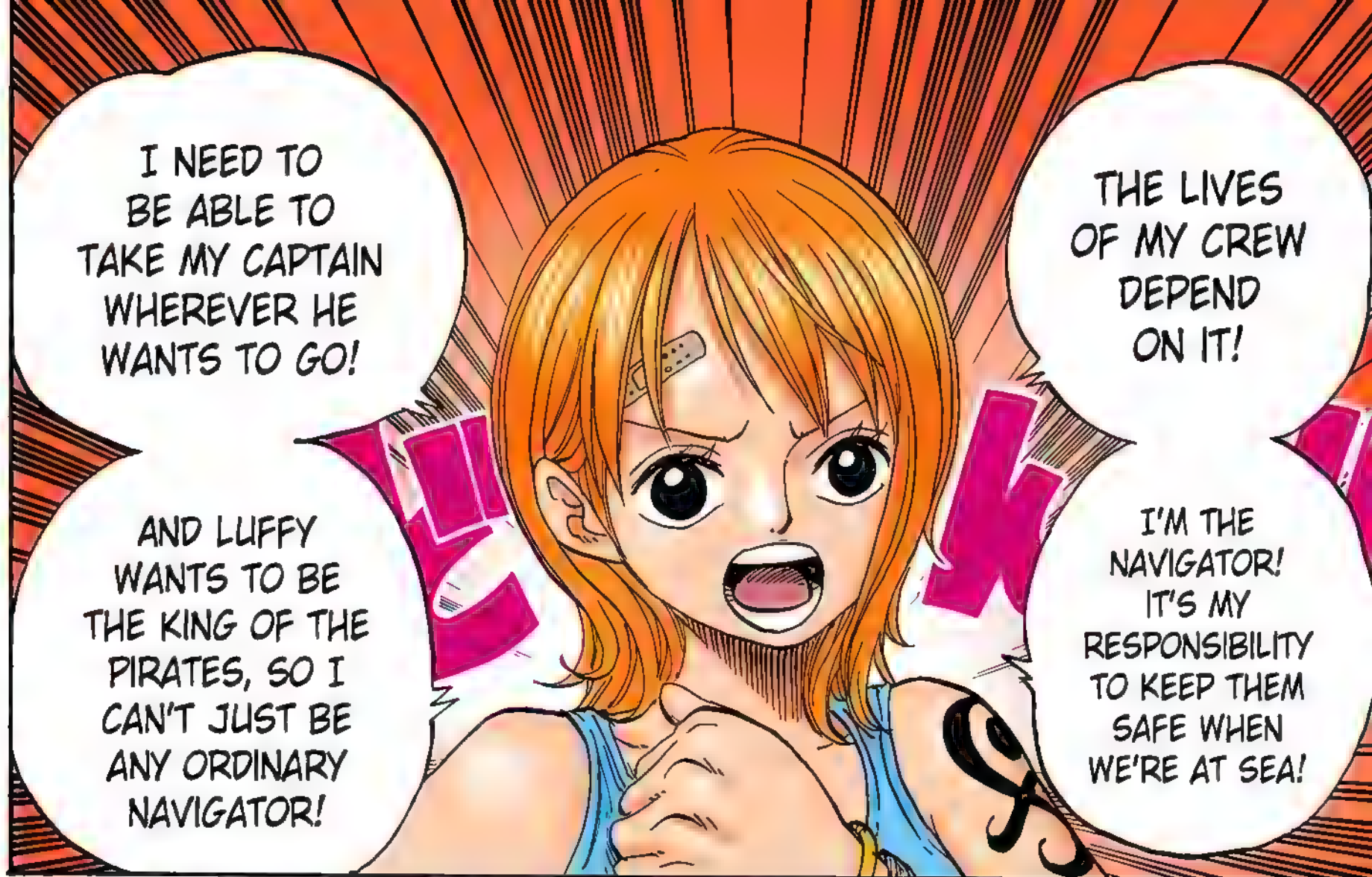
SLURP—

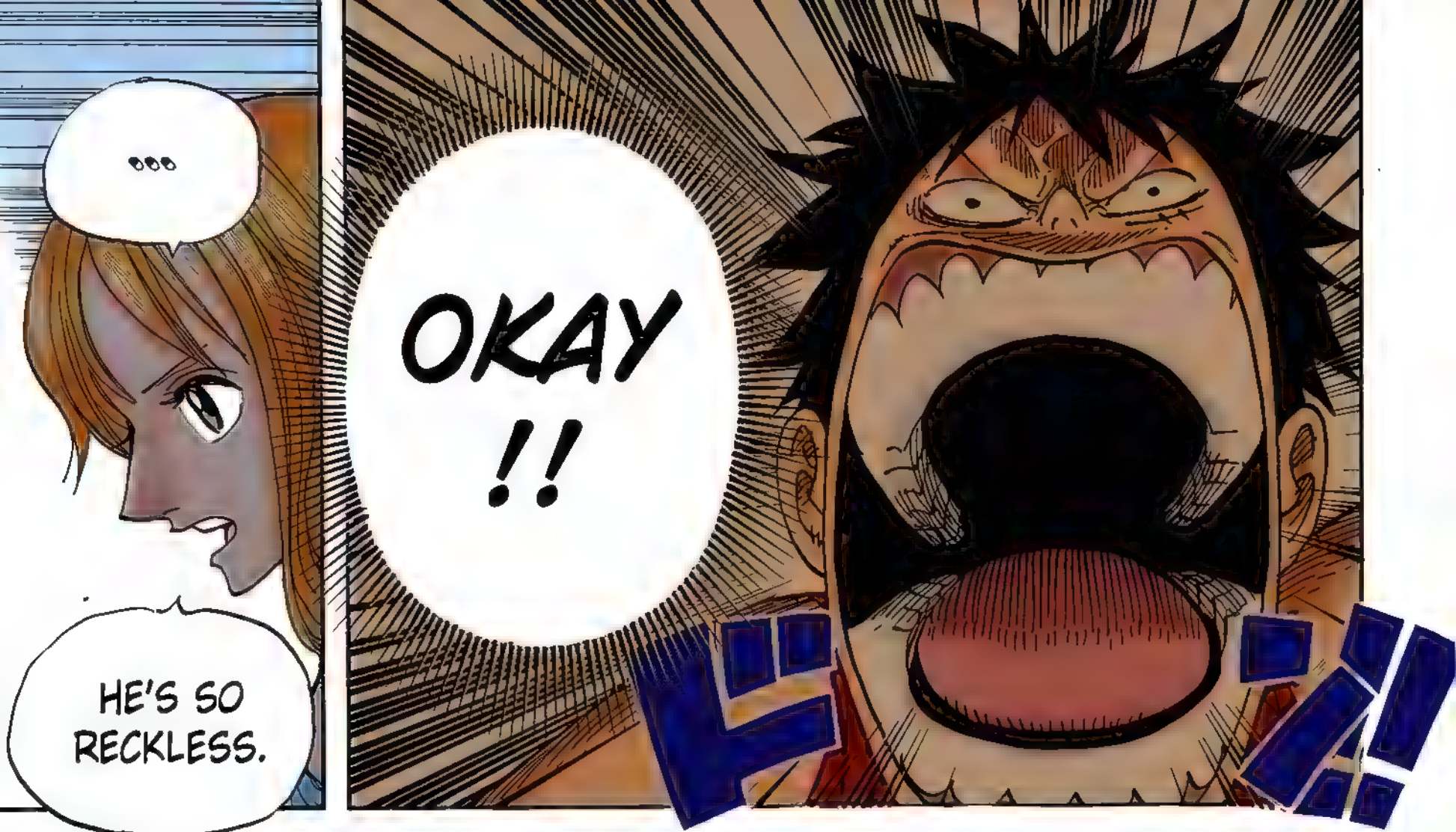
OF
COURSE
I AM!



TEACH ME
EVERYTHING
YOU KNOW!

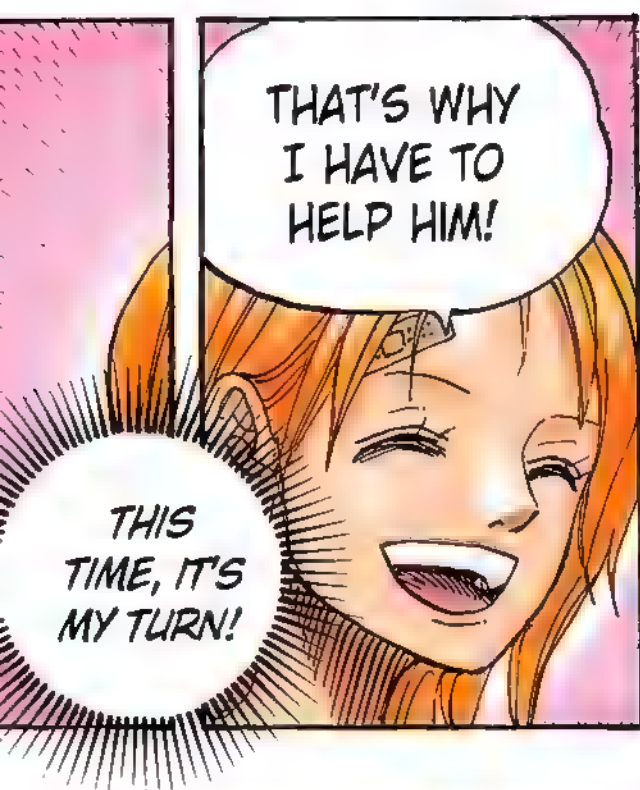
YOU HAVE TO
TELL ME ABOUT
THE WEATHER OF
THE NEW WORLD,
HAREDas!





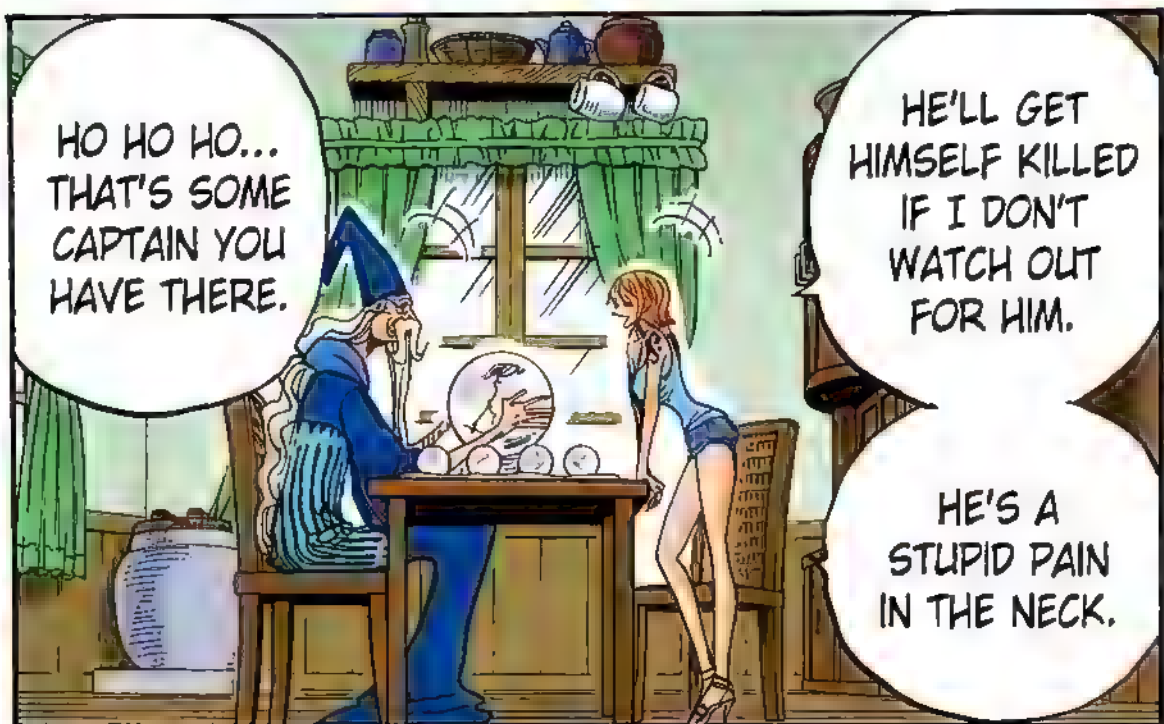
OKAY
!!

HE'S SO
RECKLESS.



THAT'S WHY
I HAVE TO
HELP HIM!

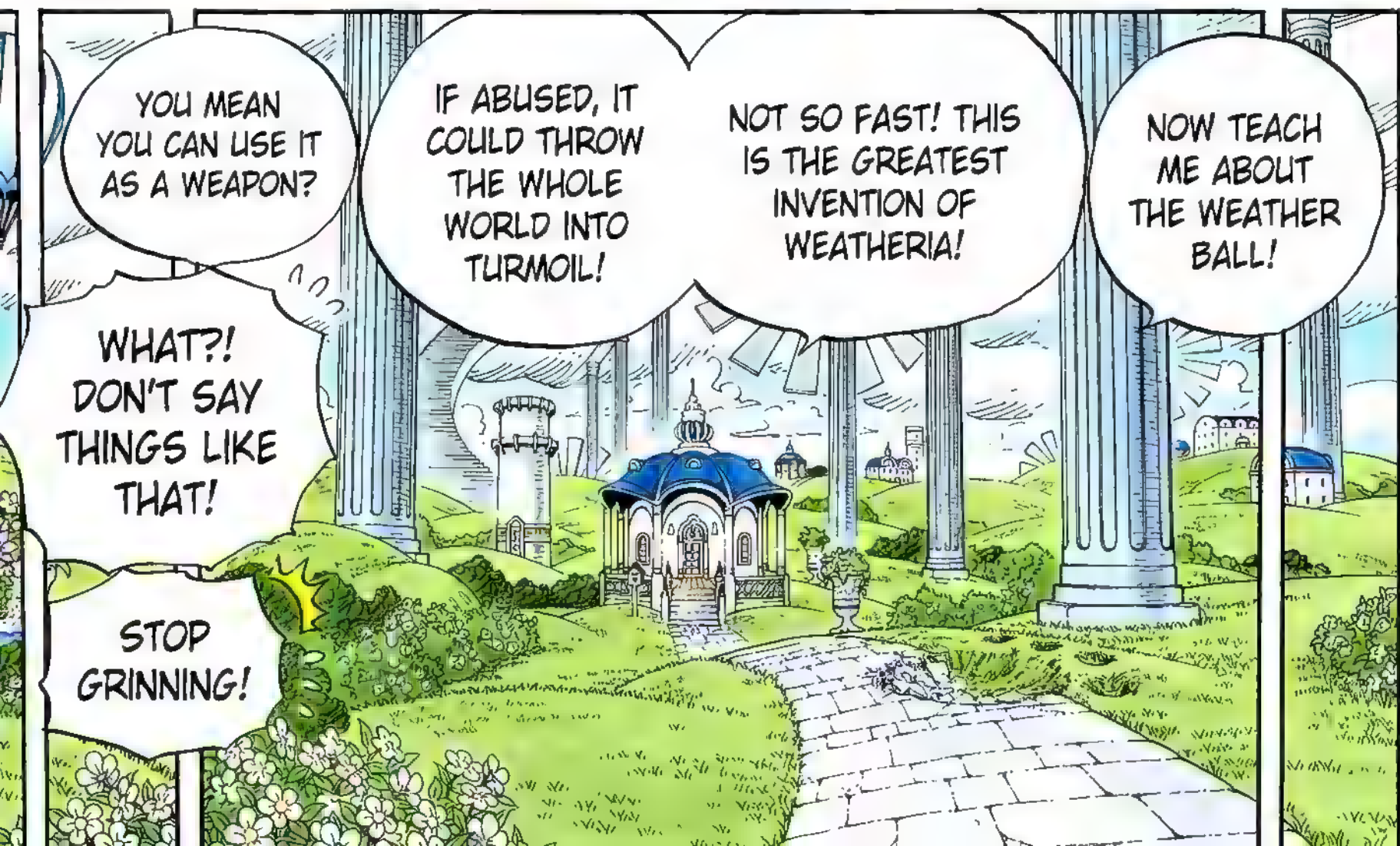
THIS
TIME, IT'S
MY TURN!



HO HO HO...
THAT'S SOME
CAPTAIN YOU
HAVE THERE.

HE'LL GET
HIMSELF KILLED
IF I DON'T
WATCH OUT
FOR HIM.

HE'S A
STUPID PAIN
IN THE NECK.



YOU MEAN
YOU CAN USE IT
AS A WEAPON?

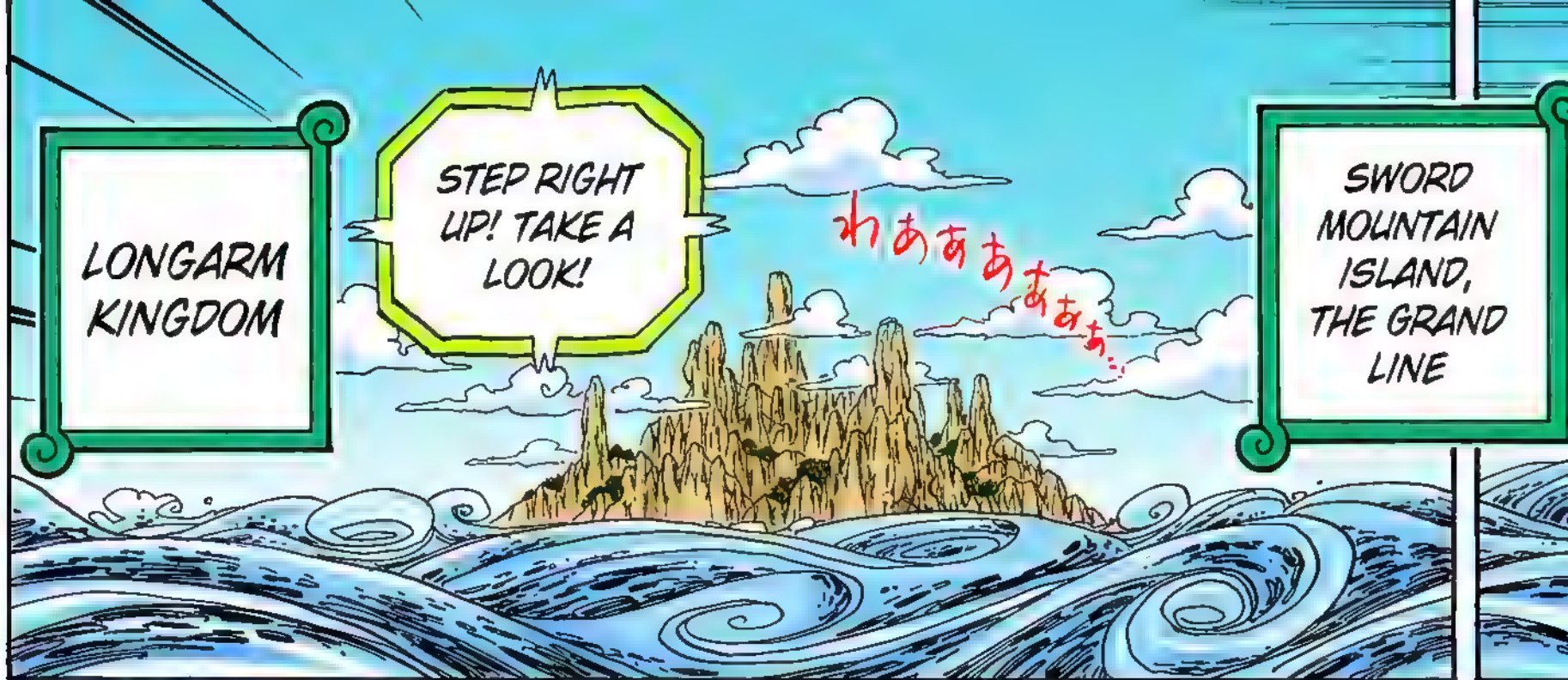
IF ABUSED, IT
COULD THROW
THE WHOLE
WORLD INTO
TURMOIL!

NOT SO FAST! THIS
IS THE GREATEST
INVENTION OF
WEATHERIA!

NOW TEACH
ME ABOUT
THE WEATHER
BALL!

WHAT?!
DON'T SAY
THINGS LIKE
THAT!

STOP
GRINNING!



LONGARM
KINGDOM

STEP RIGHT
UP! TAKE A
LOOK!

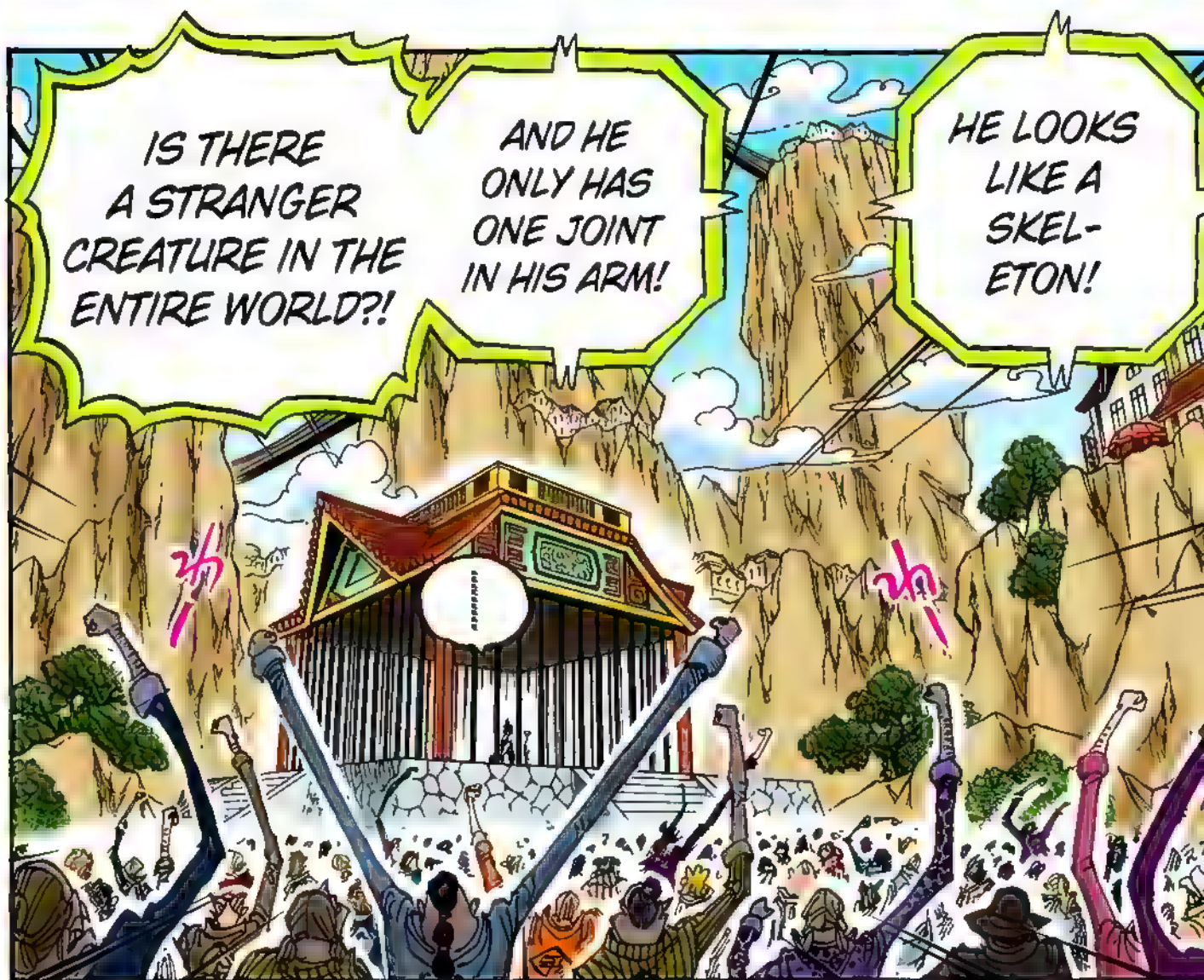
SWORD
MOUNTAIN
ISLAND,
THE GRAND
LINE

わあああああ



HEY! THIS
IS ALL A
BIG HOAX!

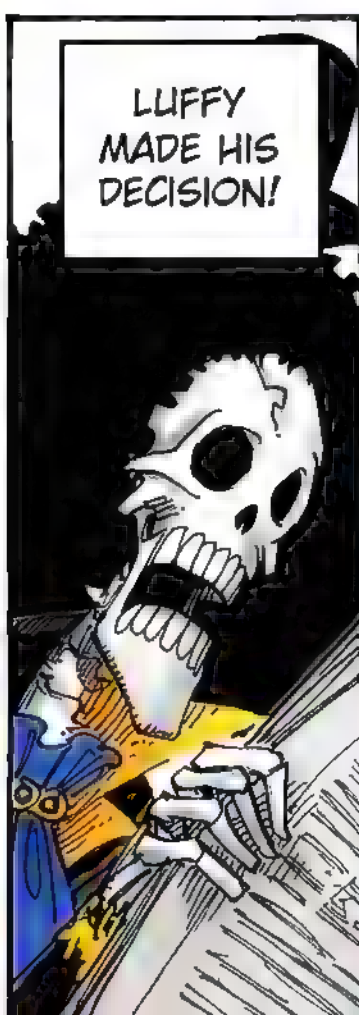
WHAT?
DOES HE NOT
ASTOUND YOU?



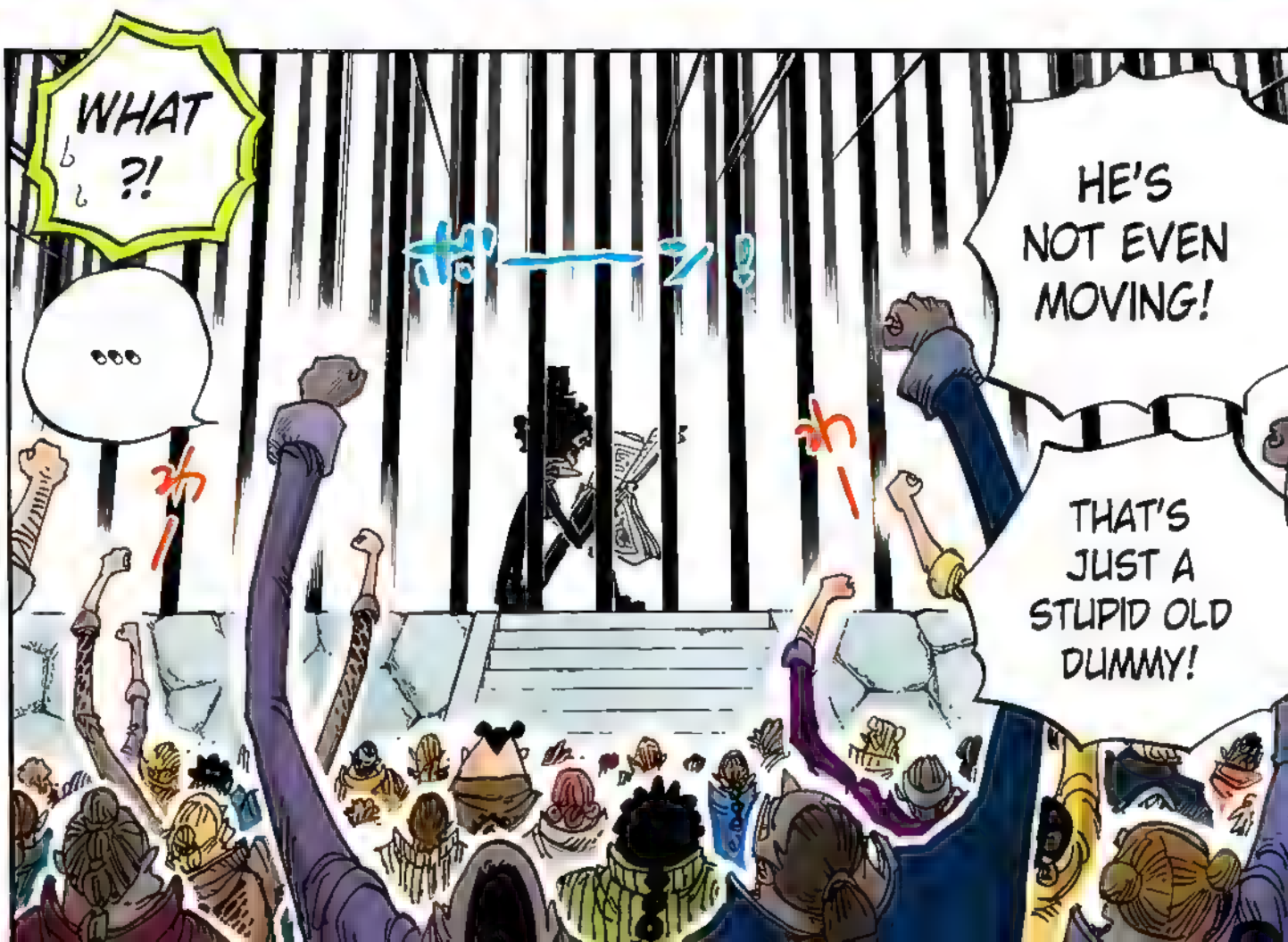
IS THERE
A STRANGER
CREATURE IN THE
ENTIRE WORLD?!

AND HE
ONLY HAS
ONE JOINT
IN HIS ARM!

HE LOOKS
LIKE A
SKEL-
ETON!



LUFFY
MADE HIS
DECISION!



WHAT
?!

HE'S
NOT EVEN
MOVING!

THAT'S
JUST A
STUPID OLD
DUMMY!



IS THERE ANYTHING I CAN DO TO HELP?

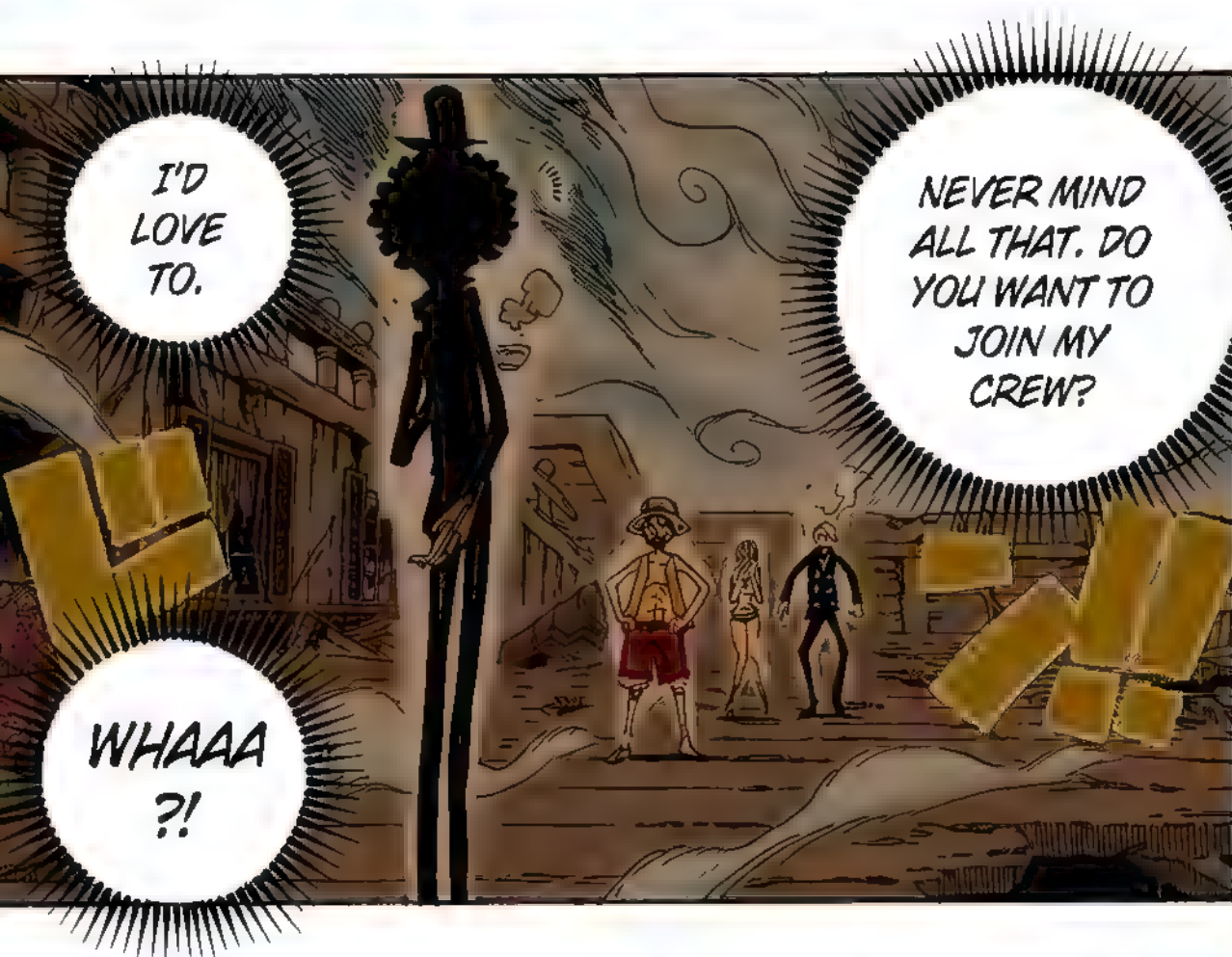
THAT'S RIGHT! THIS IS A CIRCUS FREAK SHOW! YOU HAVE TO MOVE OR THERE'S NO SHOW!

I CAN'T JUST SIT HERE.

HEY! COME ON, SKELETON MAN!

NOW I HAVE TO MAKE MINE.

YES! MOVE! THAT'S ALL WE NEED FROM YOU!



I'D LOVE TO.

NEVER MIND ALL THAT. DO YOU WANT TO JOIN MY CREW?

WHAAA ?!

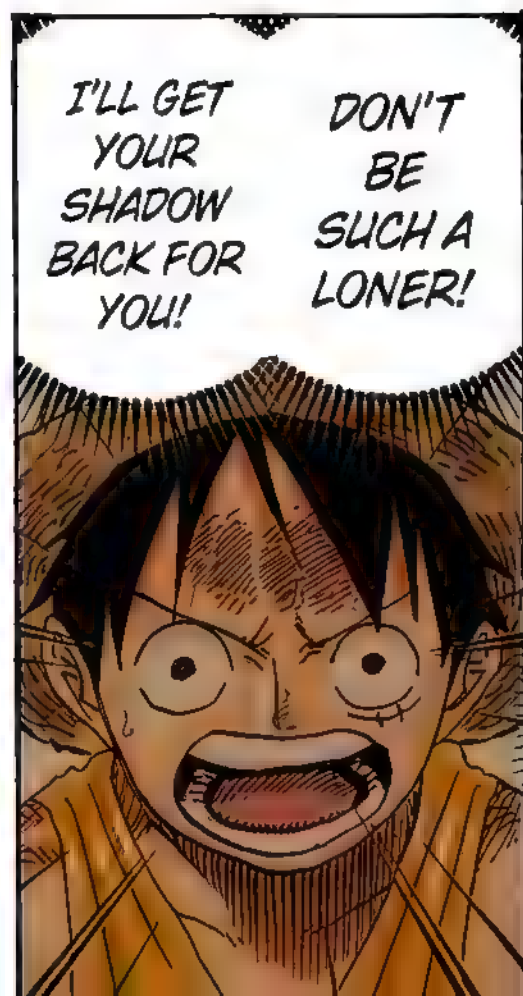


BUT YOU WEREN'T AFRAID OF ME. YOU EVEN ASKED ME TO JOIN YOU.



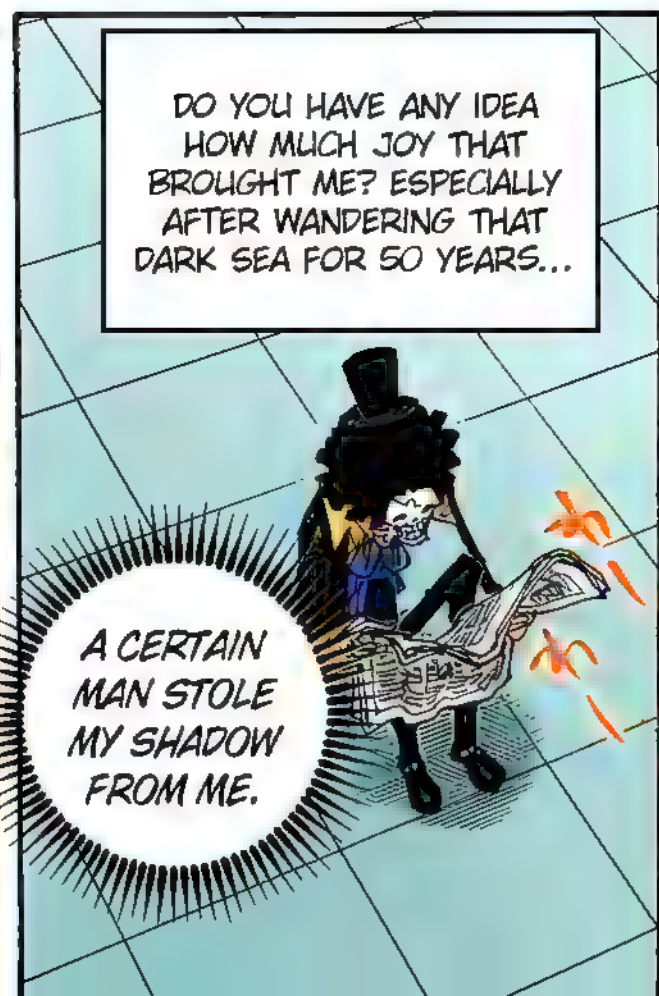
YOU SEEMED SO BRIGHT IN MY EYES. THOSE 50 YEARS I SPENT DOING NOTHING BUT HOPING... THAT MOMENT MADE UP FOR IT ALL

HA HA ...



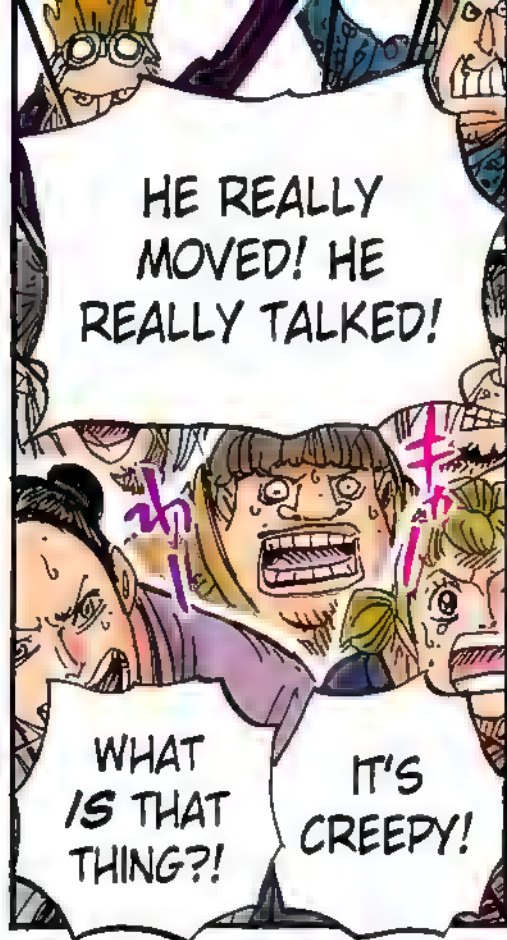
I'LL GET YOUR SHADOW BACK FOR YOU!

DON'T BE SUCH A LONER!



DO YOU HAVE ANY IDEA HOW MUCH JOY THAT BROUGHT ME? ESPECIALLY AFTER WANDERING THAT DARK SEA FOR 50 YEARS...

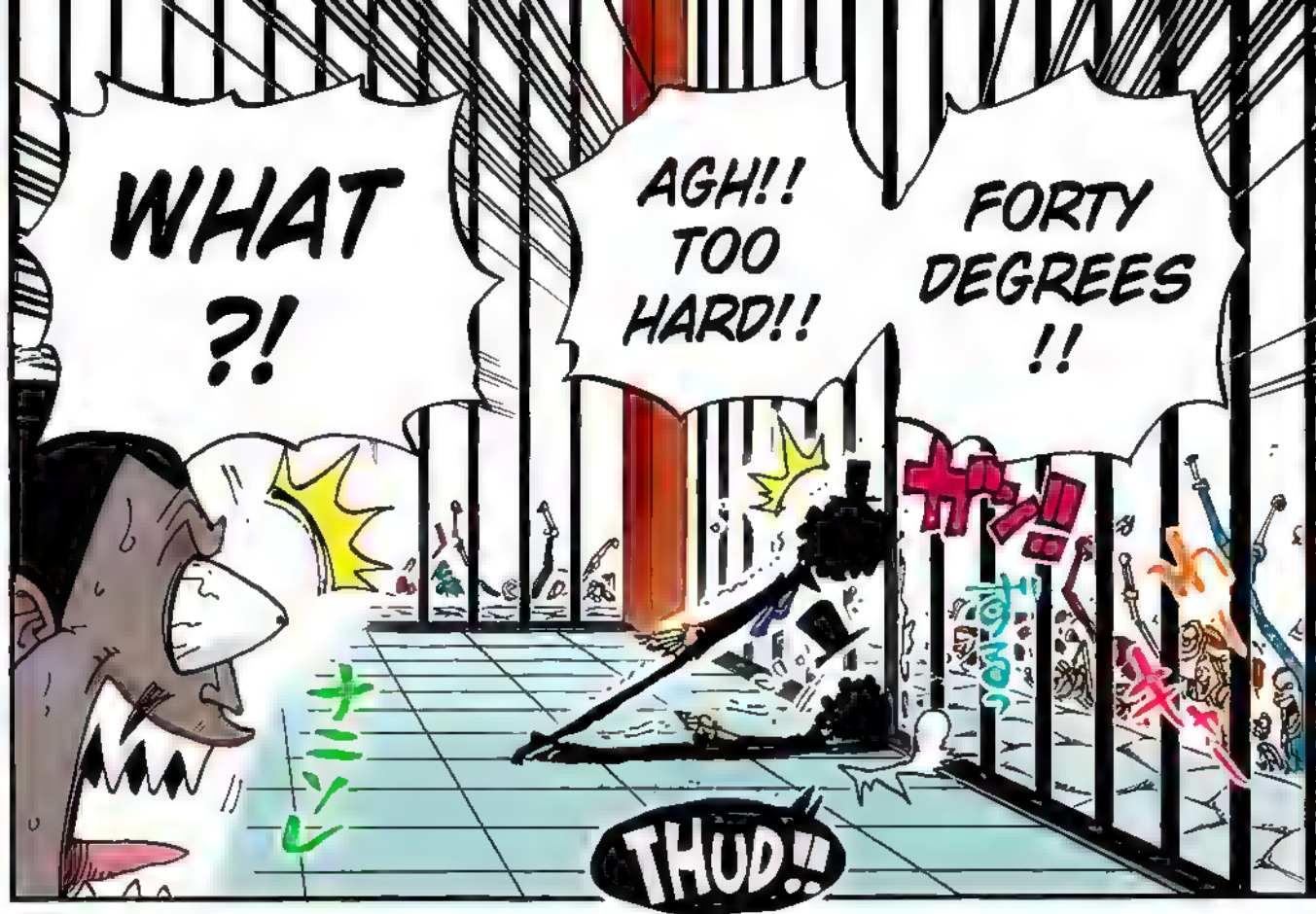
A CERTAIN MAN STOLE MY SHADOW FROM ME.



HE REALLY
MOVED! HE
REALLY TALKED!

WHAT
IS THAT
THING?!

IT'S
CREEPY!

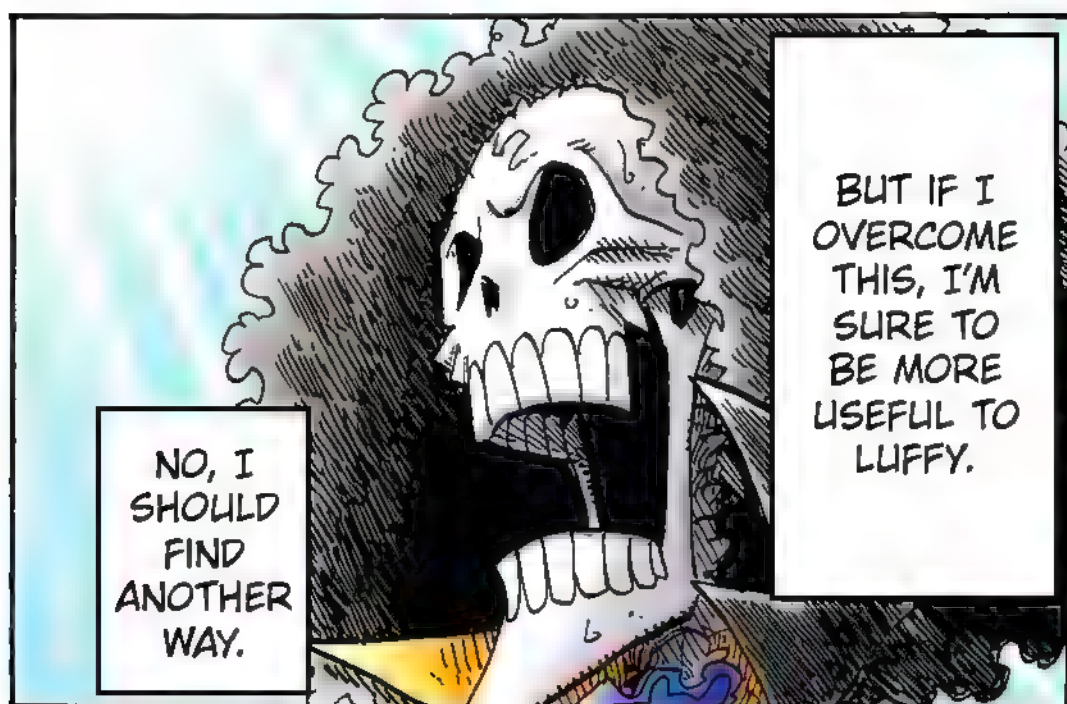


WHAT
?!

AGH!!
TOO
HARD!!

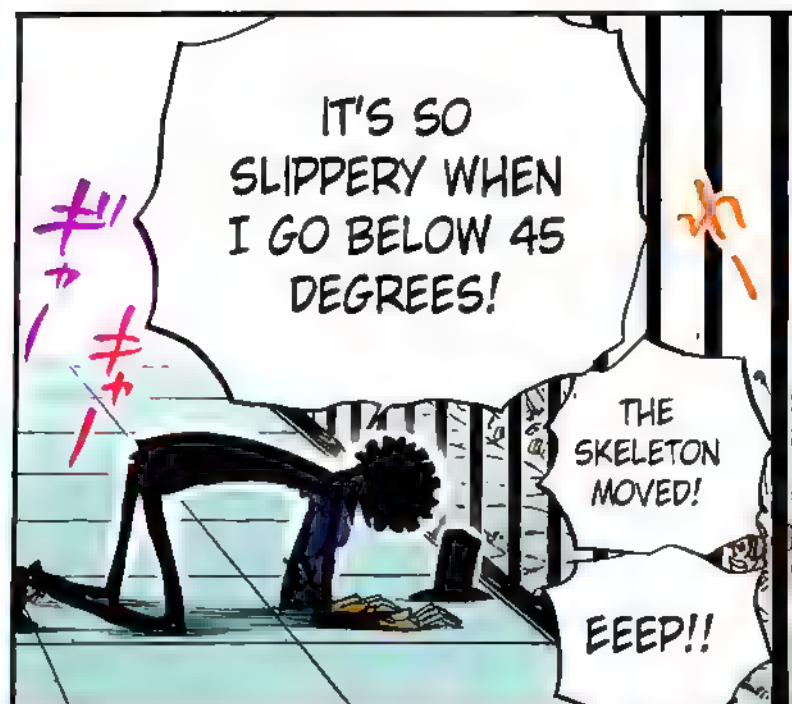
FORTY
DEGREES
!!

THUD!!



NO, I
SHOULD
FIND
ANOTHER
WAY.

BUT IF I
OVERCOME
THIS, I'M
SURE TO
BE MORE
USEFUL TO
LUFFY.



IT'S SO
SLIPPERY WHEN
I GO BELOW 45
DEGREES!

THE
SKELETON
MOVED!

EEEP!!



LISTEN
TO MY NEW
SINGLE!

BONE TO
BE WILD!



ANYWAY, I'M
SURE YOU'RE ALL
GETTING A LITTLE
BORED.

I DON'T CARE
IF THIS IS A FREAK
SHOW! YOU CAN
SAY WHATEVER
YOU LIKE.

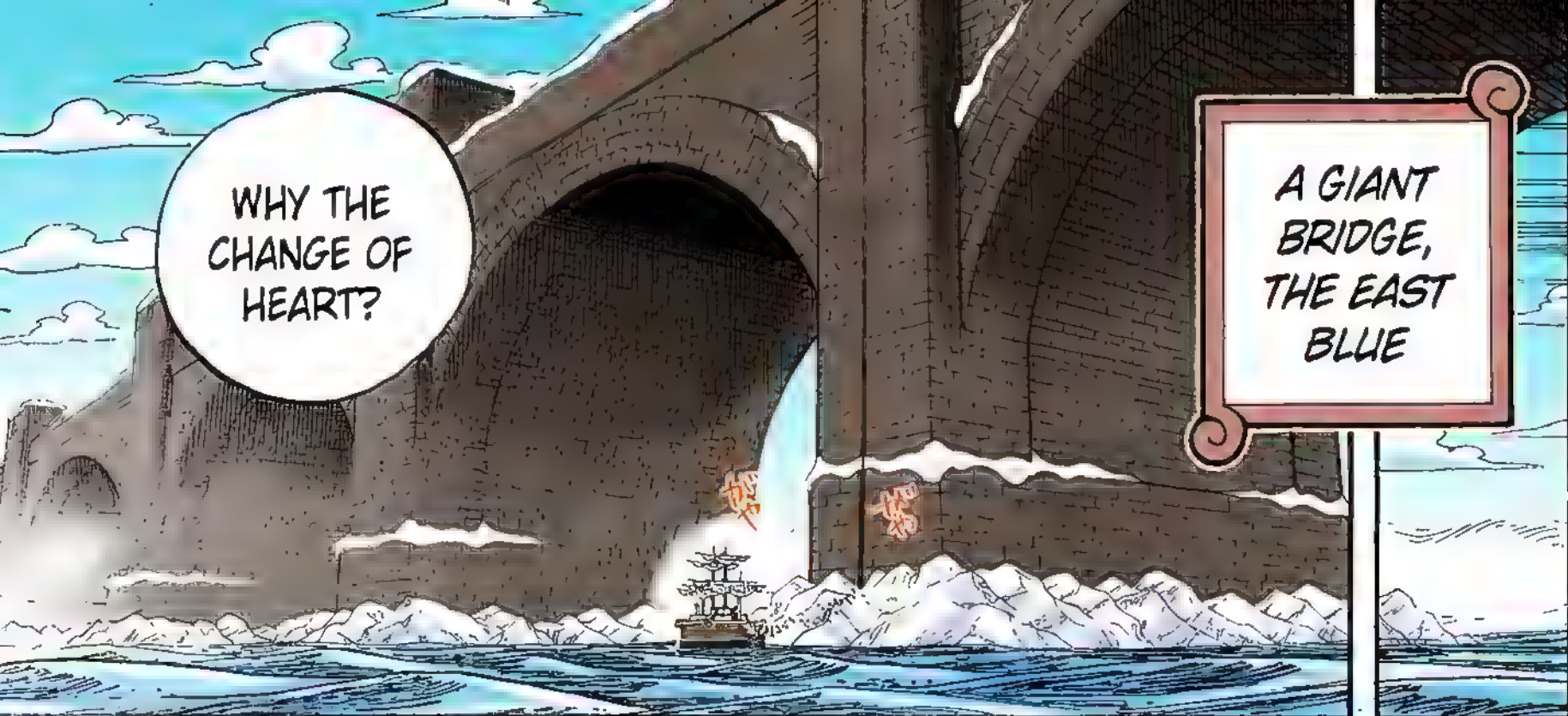
"LONELINESS"
DOESN'T EXIST
IN MY
DICTIONARY
ANYMORE!

VRA-NG♪
VRANG VRANG♪



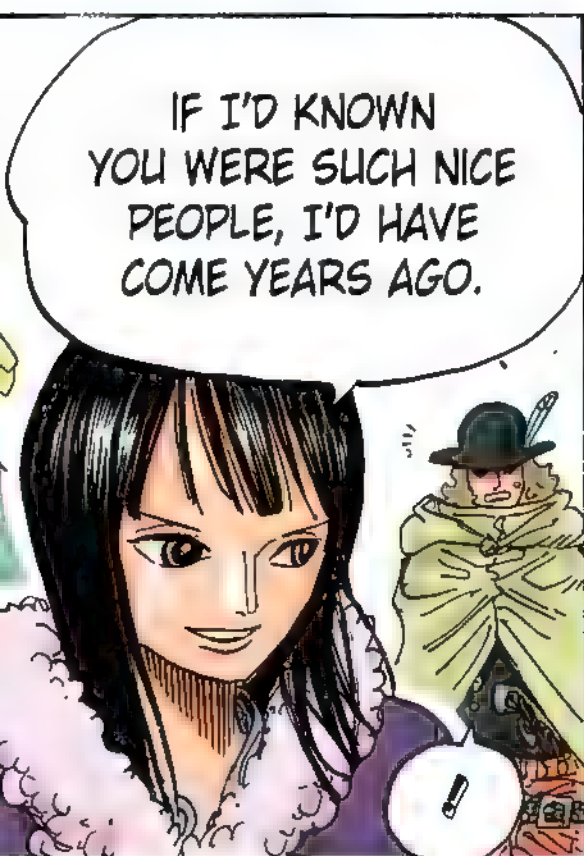
HE PICKED
UP THE
GUITAR!

WHAT'S
HE GONNA
DO?!



WHY THE
CHANGE OF
HEART?

A GIANT
BRIDGE,
THE EAST
BLUE



IF I'D KNOWN
YOU WERE SUCH NICE
PEOPLE, I'D HAVE
COME YEARS AGO.



MR. DRAGON
HAS WANTED TO
MEET YOU FOR A
VERY LONG TIME.

...WITH
NICO
ROBIN ON
BOARD!



THIS
IS A NICE
SURPRISE
FOR US.

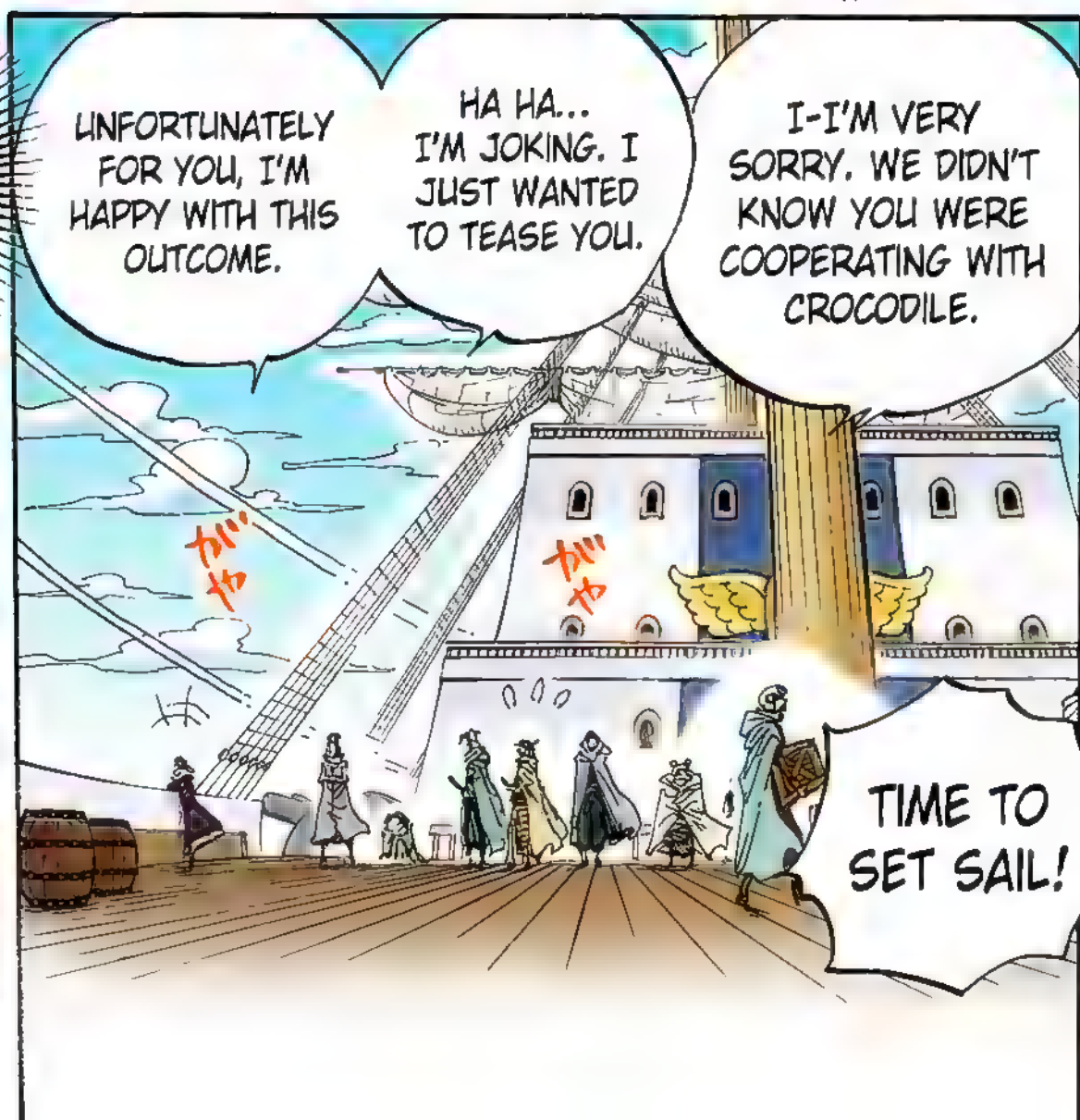
WE ARE NOW
SAILING FOR
BALTIGO...



SHE CAN'T
BE ALLOWED
TO LIVE!

KILL
HER!!

SHE'S THE
SURVIVOR OF
THOSE DEMONS
OF OHARA!



UNFORTUNATELY
FOR YOU, I'M
HAPPY WITH THIS
OUTCOME.

HA HA...
I'M JOKING. I
JUST WANTED
TO TEASE YOU.

I-I'M VERY
SORRY. WE DIDN'T
KNOW YOU WERE
COOPERATING WITH
CROCODILE.

TIME TO
SET SAIL!



I WANT
TO DIE
HERE!

WHY DID
YOU COME
FOR ME?!



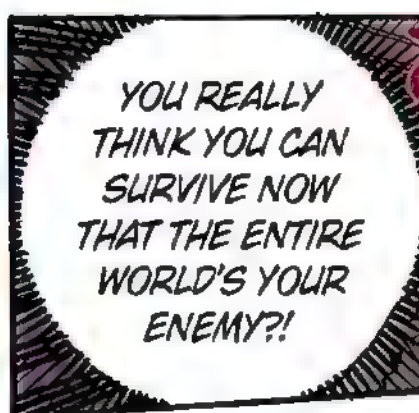
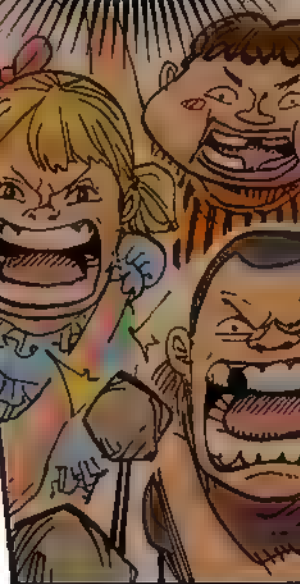
...

オオオ

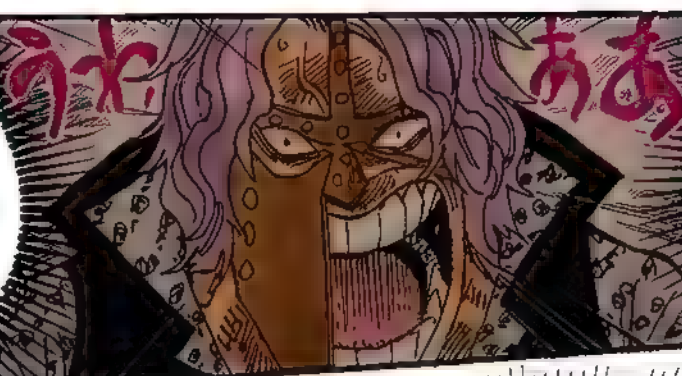


HOW MUCH
DO YOU THINK
THE BOUNTY
ON THAT
KID IS?

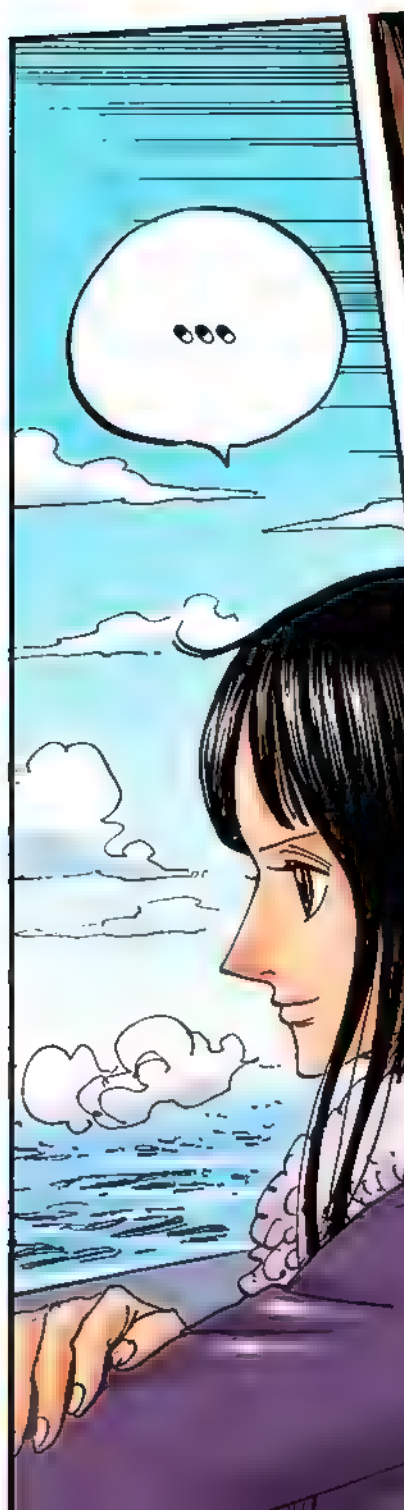
HEY,
MONSTER!



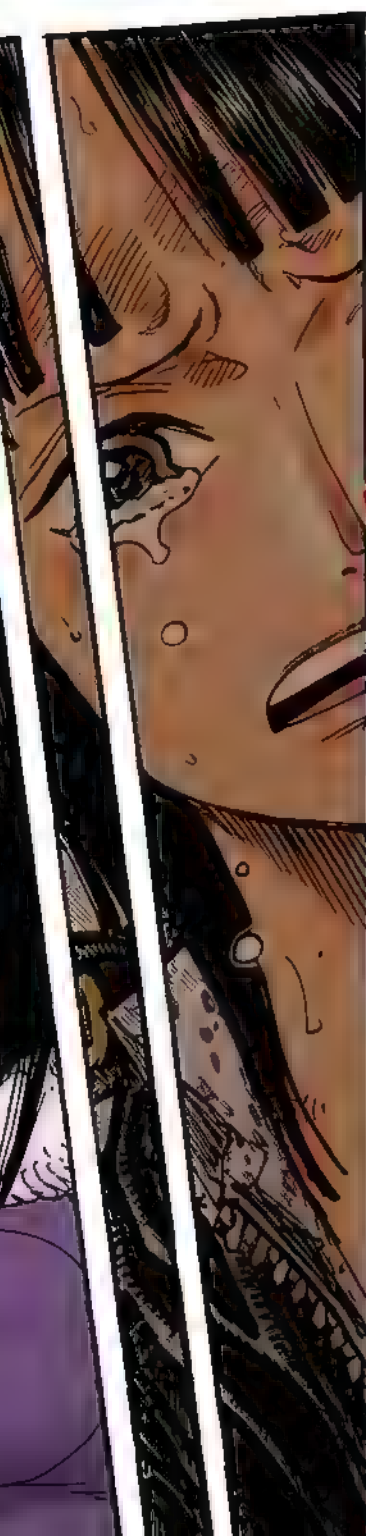
YOU REALLY
THINK YOU CAN
SURVIVE NOW
THAT THE ENTIRE
WORLD'S YOUR
ENEMY?!



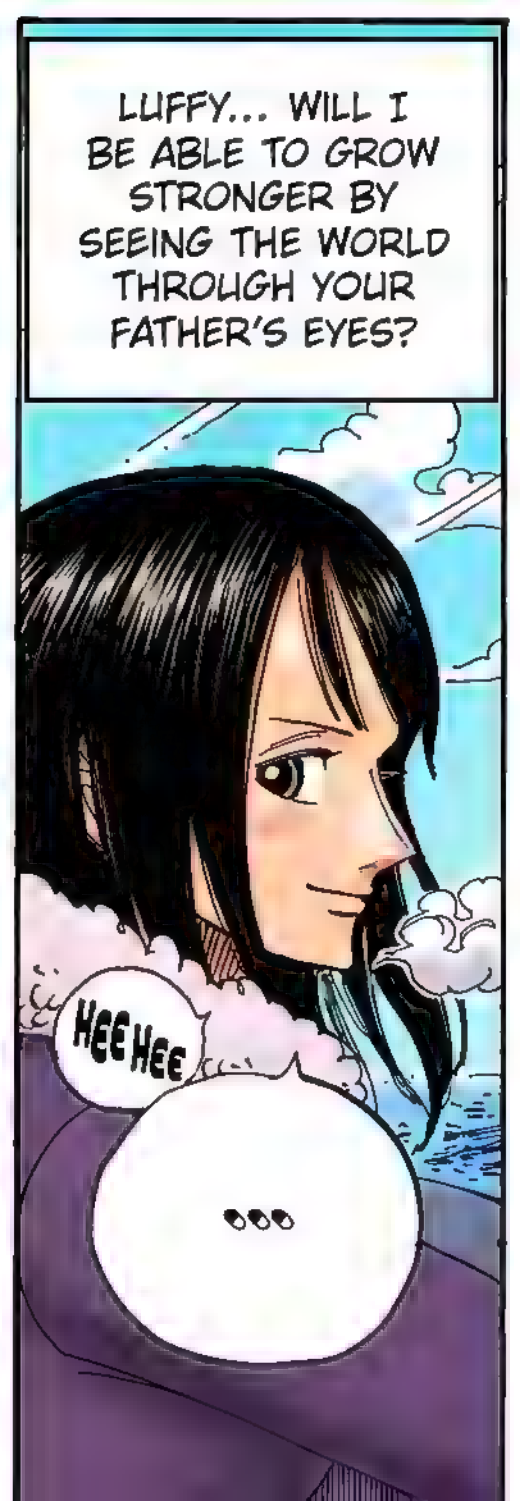
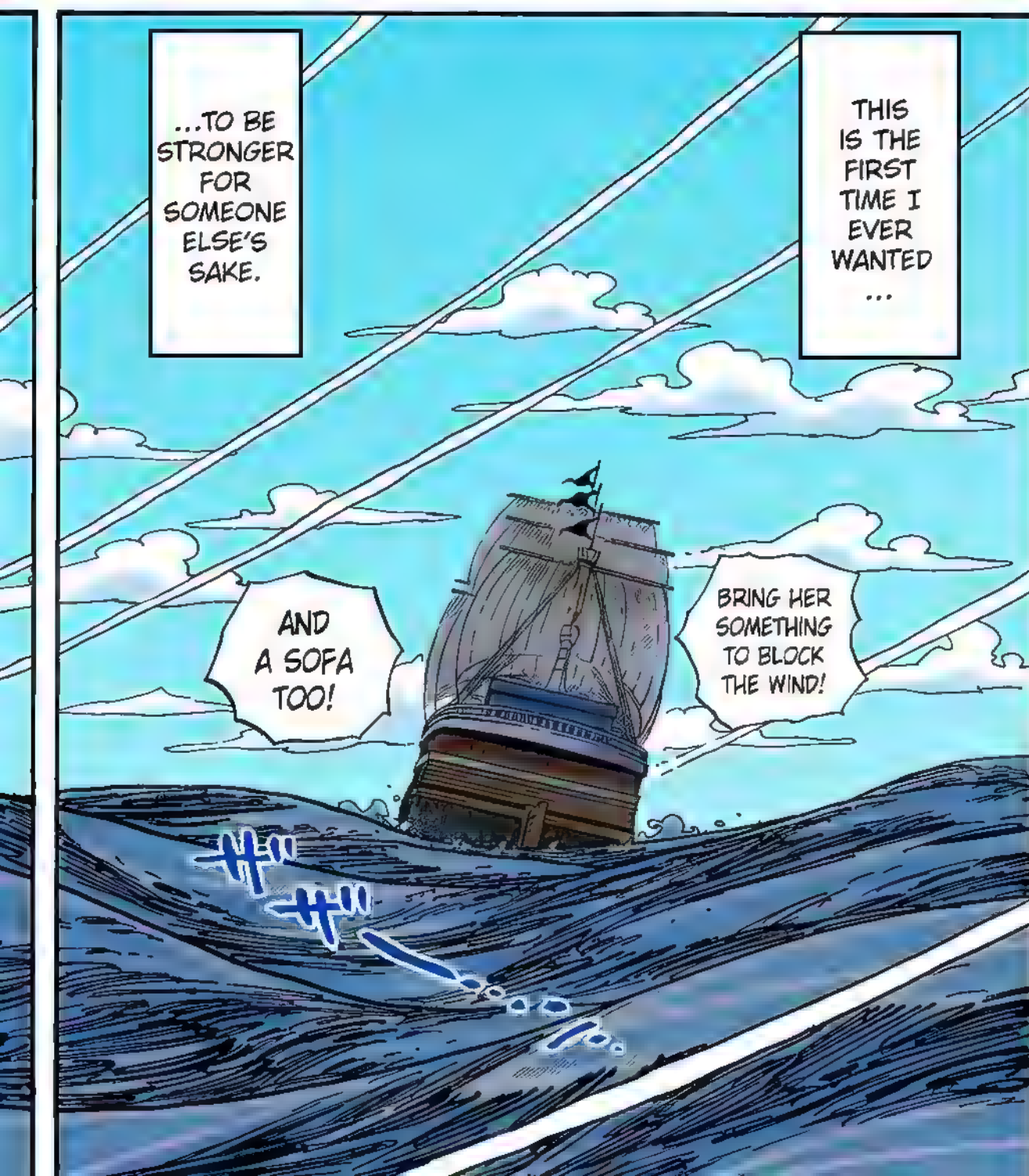
ARE YOU
CRAZY?!

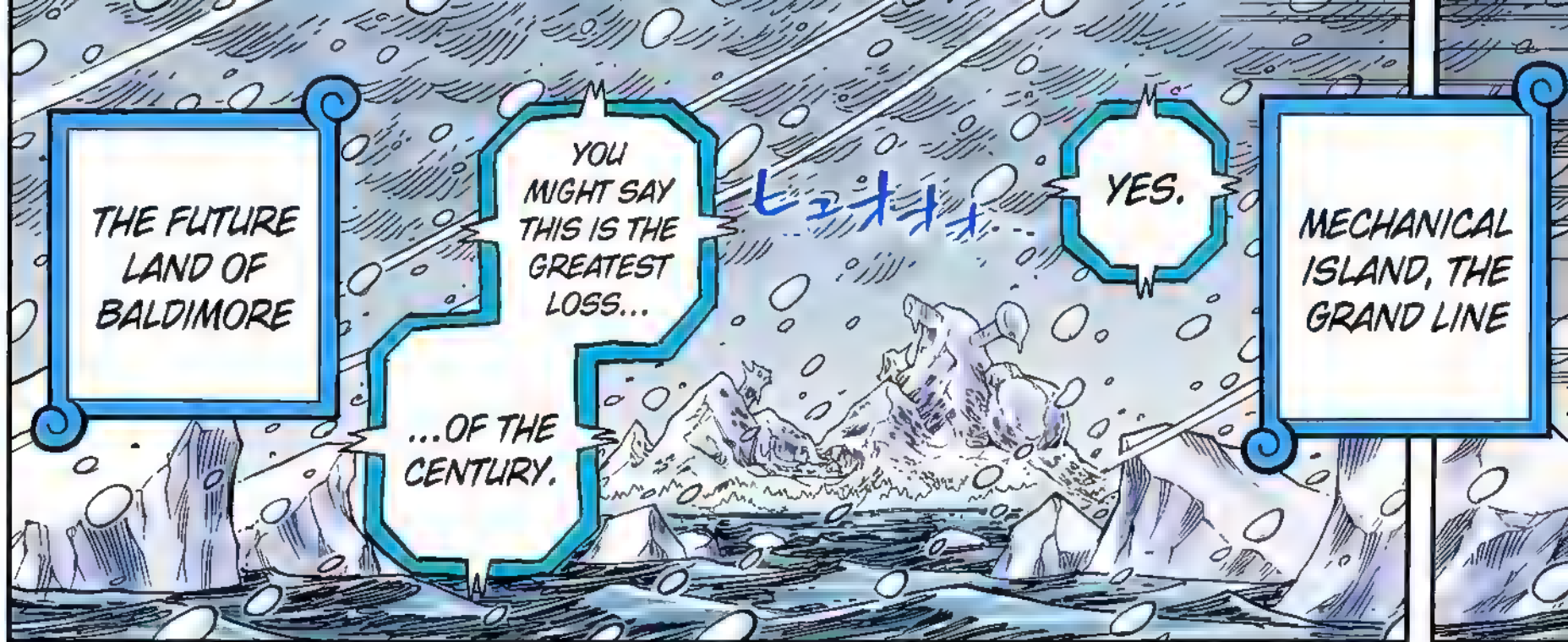


...



BRING
IT ON!!





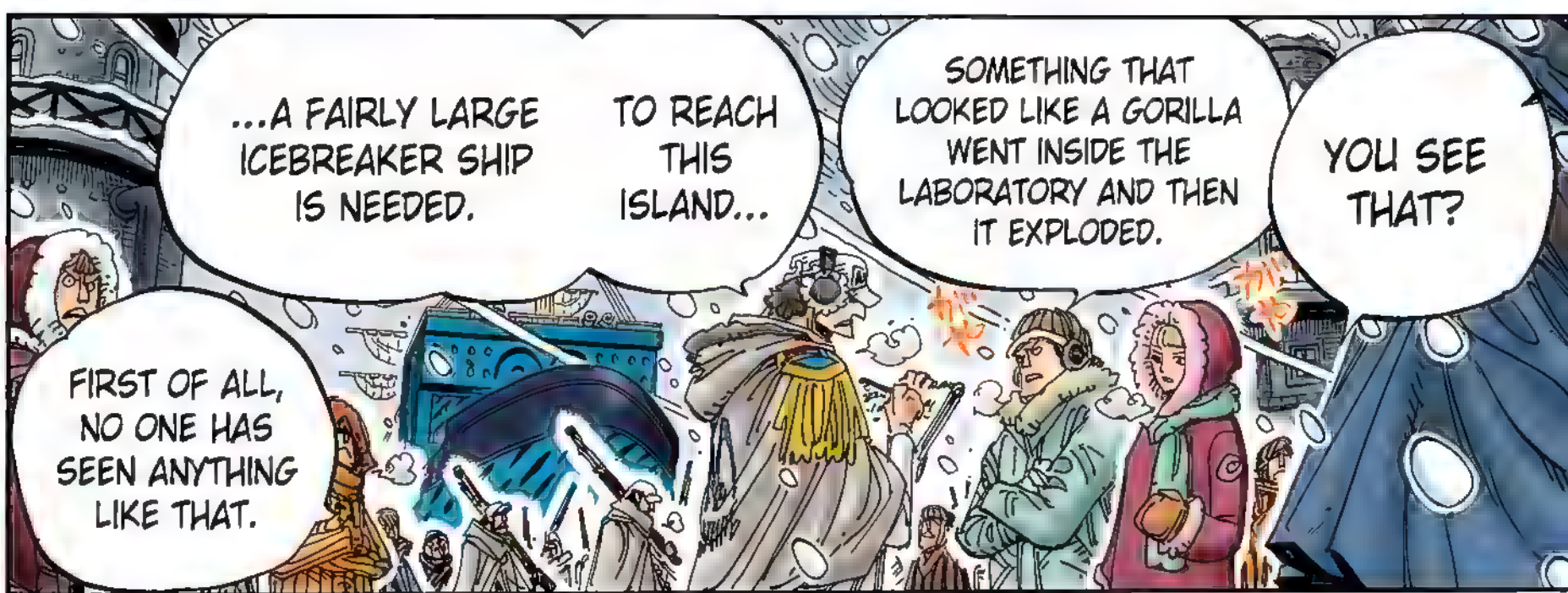
THE FUTURE
LAND OF
BALDIMORE

YOU
MIGHT SAY
THIS IS THE
GREATEST
LOSS...

YES.

MECHANICAL
ISLAND, THE
GRAND LINE

...OF THE
CENTURY.



...A FAIRLY LARGE
ICEBREAKER SHIP
IS NEEDED.

TO REACH
THIS
ISLAND...

SOMETHING THAT
LOOKED LIKE A GORILLA
WENT INSIDE THE
LABORATORY AND THEN
IT EXPLODED.

YOU SEE
THAT?

FIRST OF ALL,
NO ONE HAS
SEEN ANYTHING
LIKE THAT.



CAPTAIN
GORILLA! THE
SEARCH PARTY
IS HEADING FOR
THE MOUNTAINS!

HOW HE
GOT TO
BALDIMORE
REMAINS
UNKNOWN.

ALL RIGHT.
I'M COMING
TOO. LGGA!

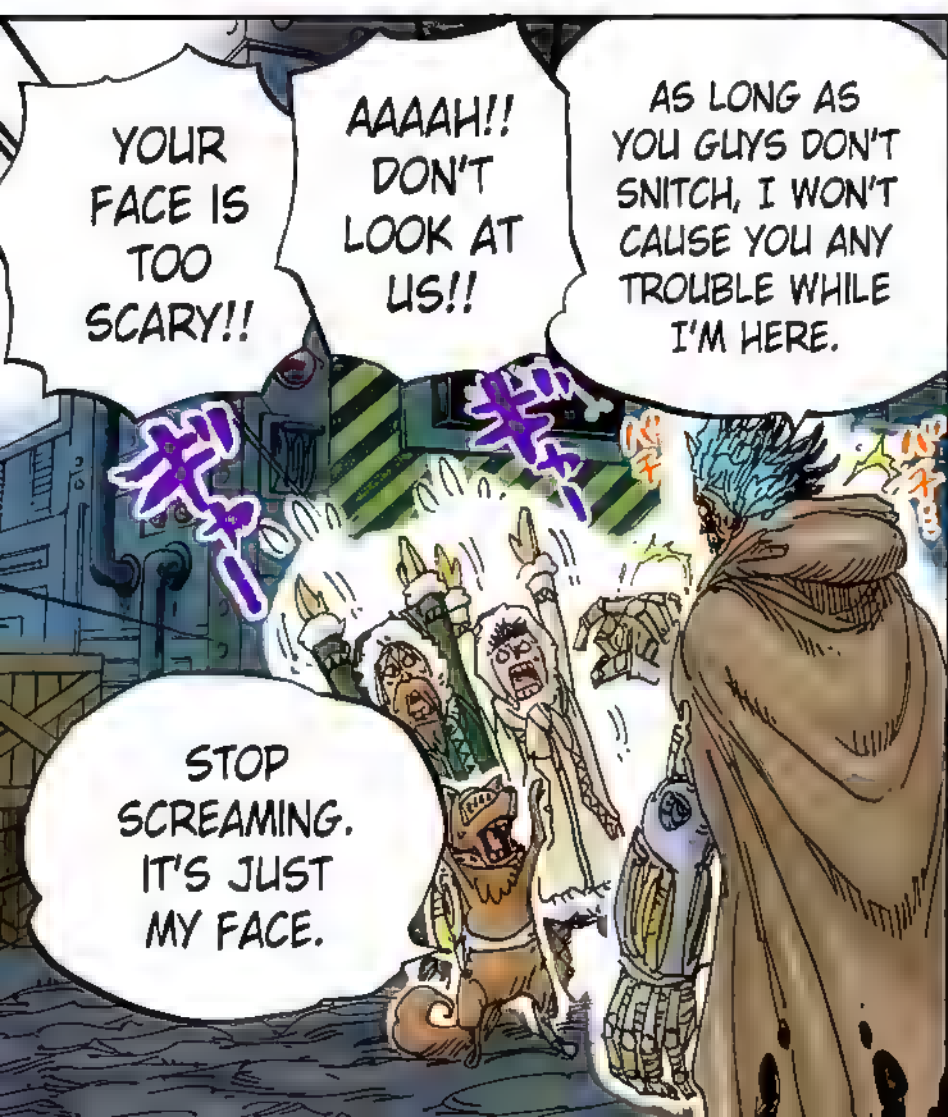
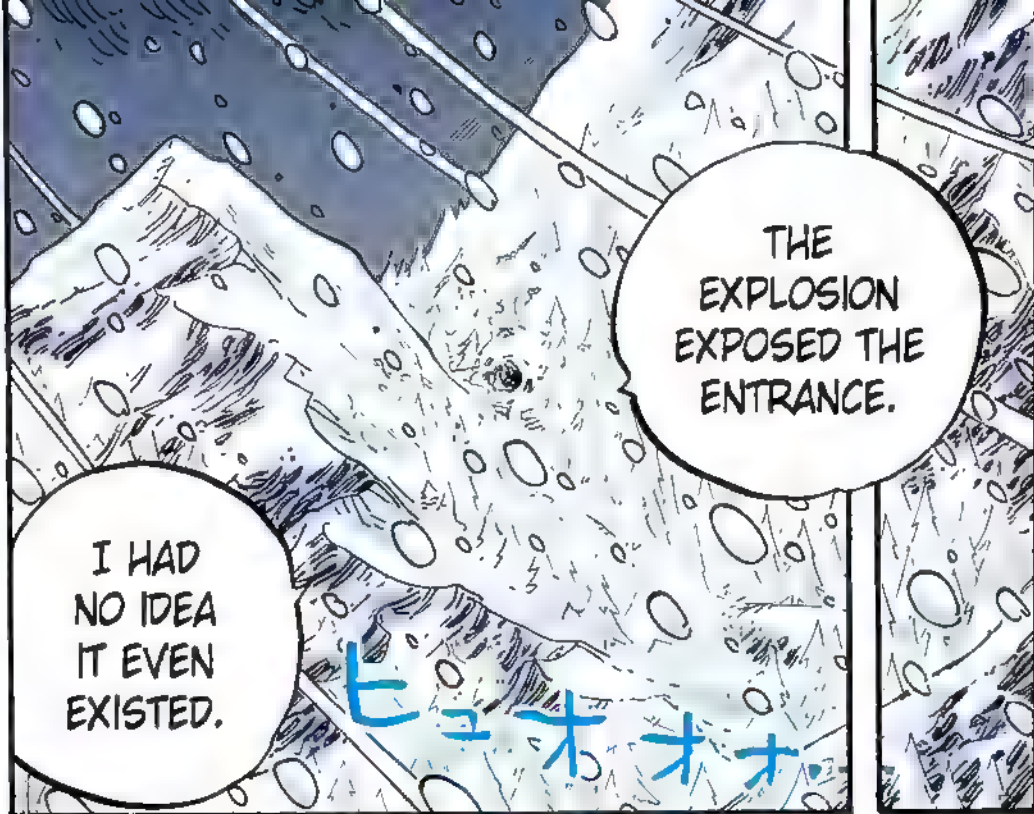


...THE INTRUDER
IS CYBORG FRANKY
OF THE STRAW
HAT PIRATES.

THE NAVY
GUYS HERE
ALL SAY...

THE MAN IN QUESTION
WAS SEEN ON SABAODY
ARCHIPELAGO LESS
THAN A MONTH AGO.

BUT THERE ARE A
GREAT MANY CYBORG
GORILLAS ON THIS
ISLAND, SO MAYBE IT
WAS ONE OF THEM.





CAN YOU
PLEASE
SAIL...

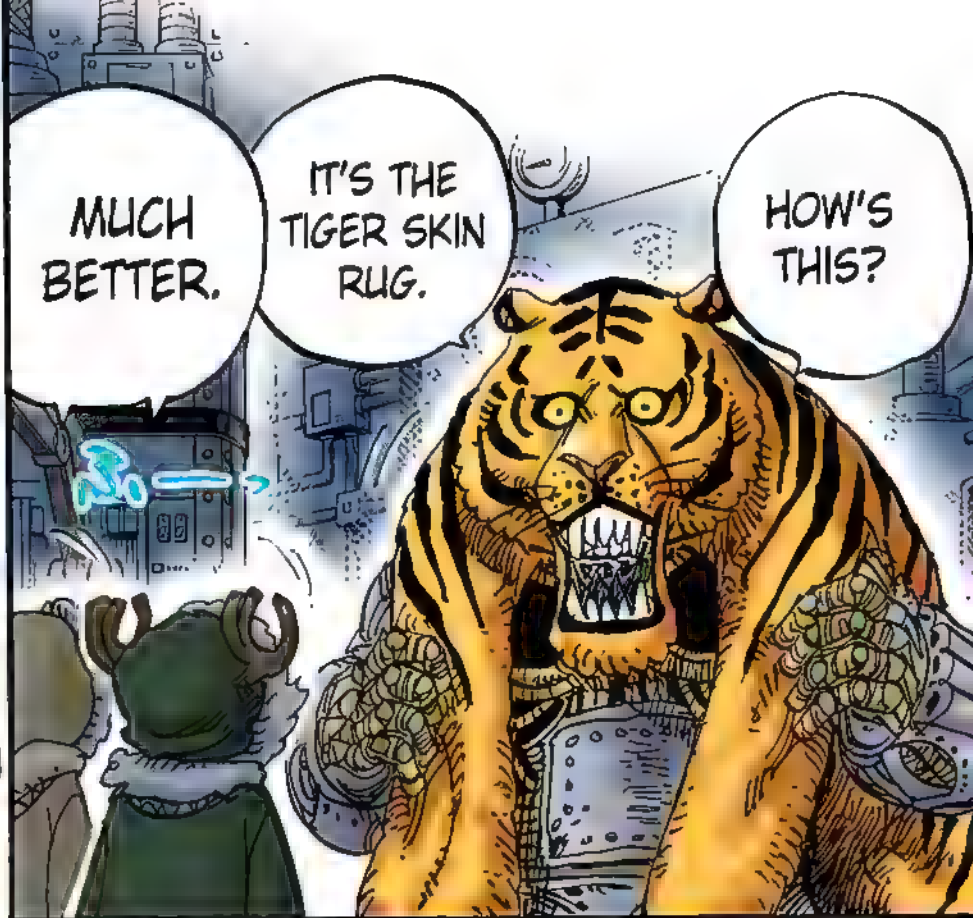
...ON THE
SHIP...



WHY
WON'T YOU
PUT SOME
PANTS ON?

IT'S SO
COLD. LET
ME START A
FIRE IN THE
STOVE.

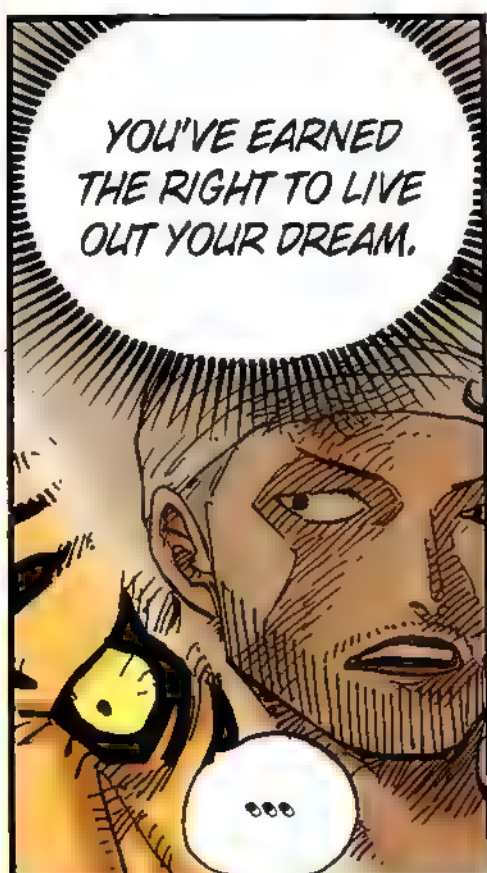
FWOOF!!



MUCH
BETTER.

IT'S THE
TIGER SKIN
RUG.

HOW'S
THIS?



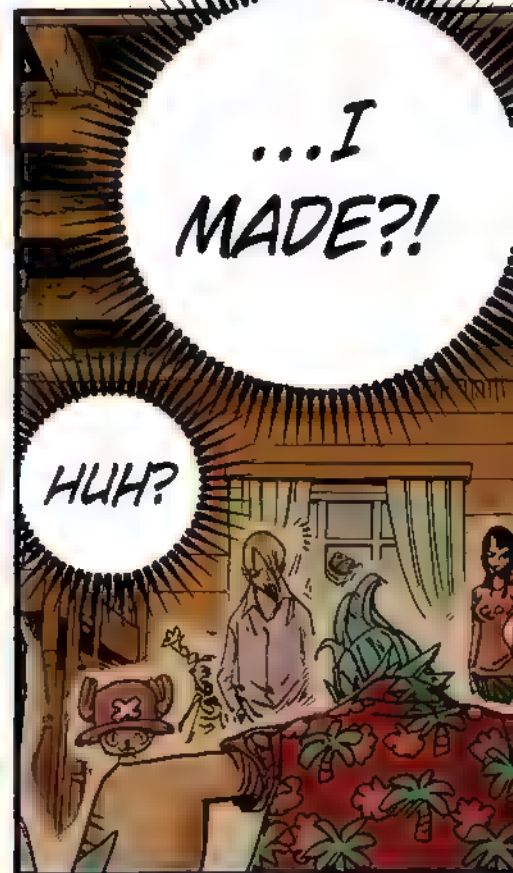
YOU'VE EARNED
THE RIGHT TO LIVE
OUT YOUR DREAM.

...



...YOU HAVE
TO COME
WITH US!

IF YOU
WANT YOUR
TRUNKS
BACK...



...I
MADE?!

HUH?



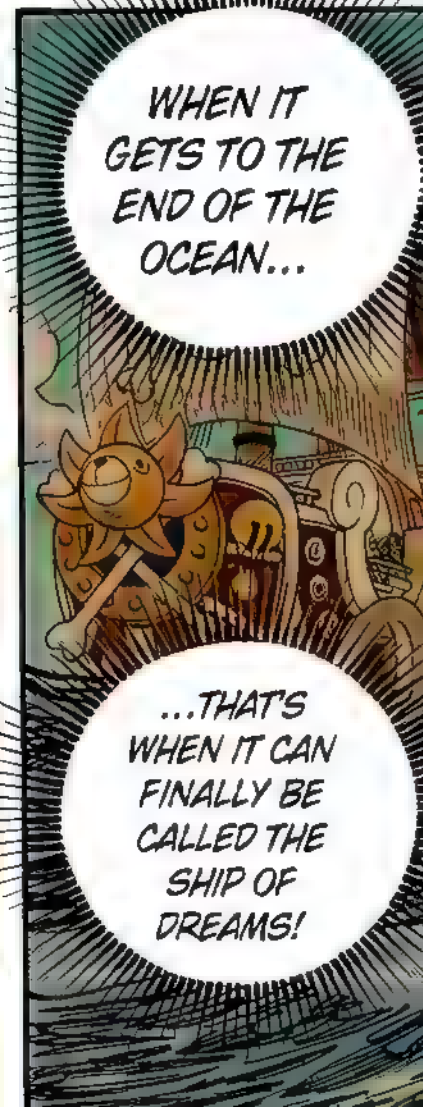
I'LL LEARN THE
SKILLS TO BE ABLE
TO SURVIVE THE
MOST HARROWING
ADVENTURES! SO
PLEASE...

HEY! THE
TIGER'S ON
FIRE!

HUH?



LUFFY! THINGS
ARE JUST GETTING
STARTED FOR SUNNY!
YOU'RE THE ONLY
ONE WHO CAN TURN
HER INTO A SHIP OF
DREAMS!



WHEN IT
GETS TO THE
END OF THE
OCEAN...

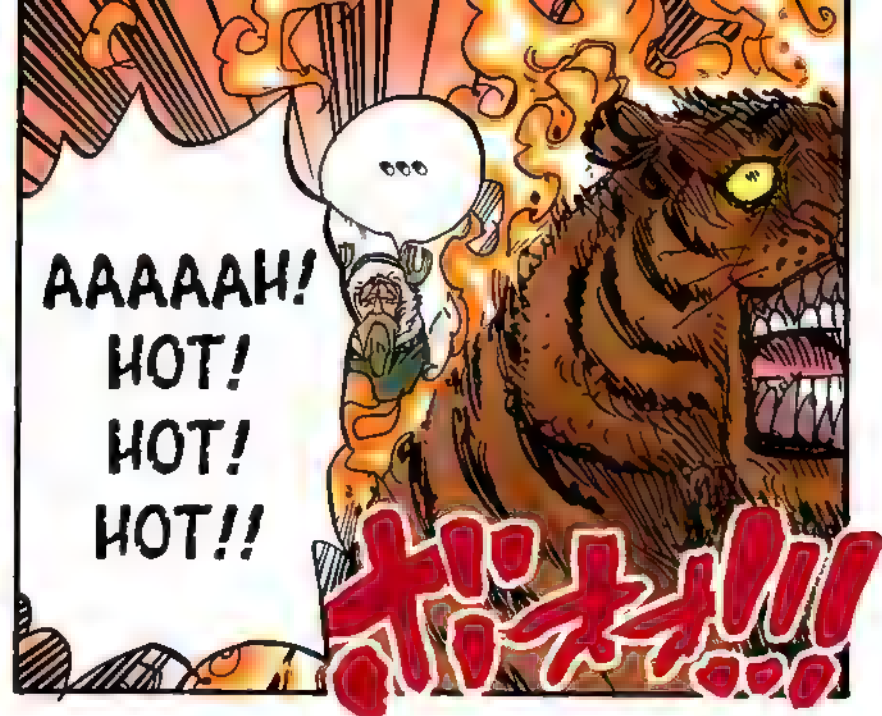
...THAT'S
WHEN IT CAN
FINALLY BE
CALLED THE
SHIP OF
DREAMS!



WHAT IS THAT? A MONSTER?

ボヤヤヤヤ

!!?



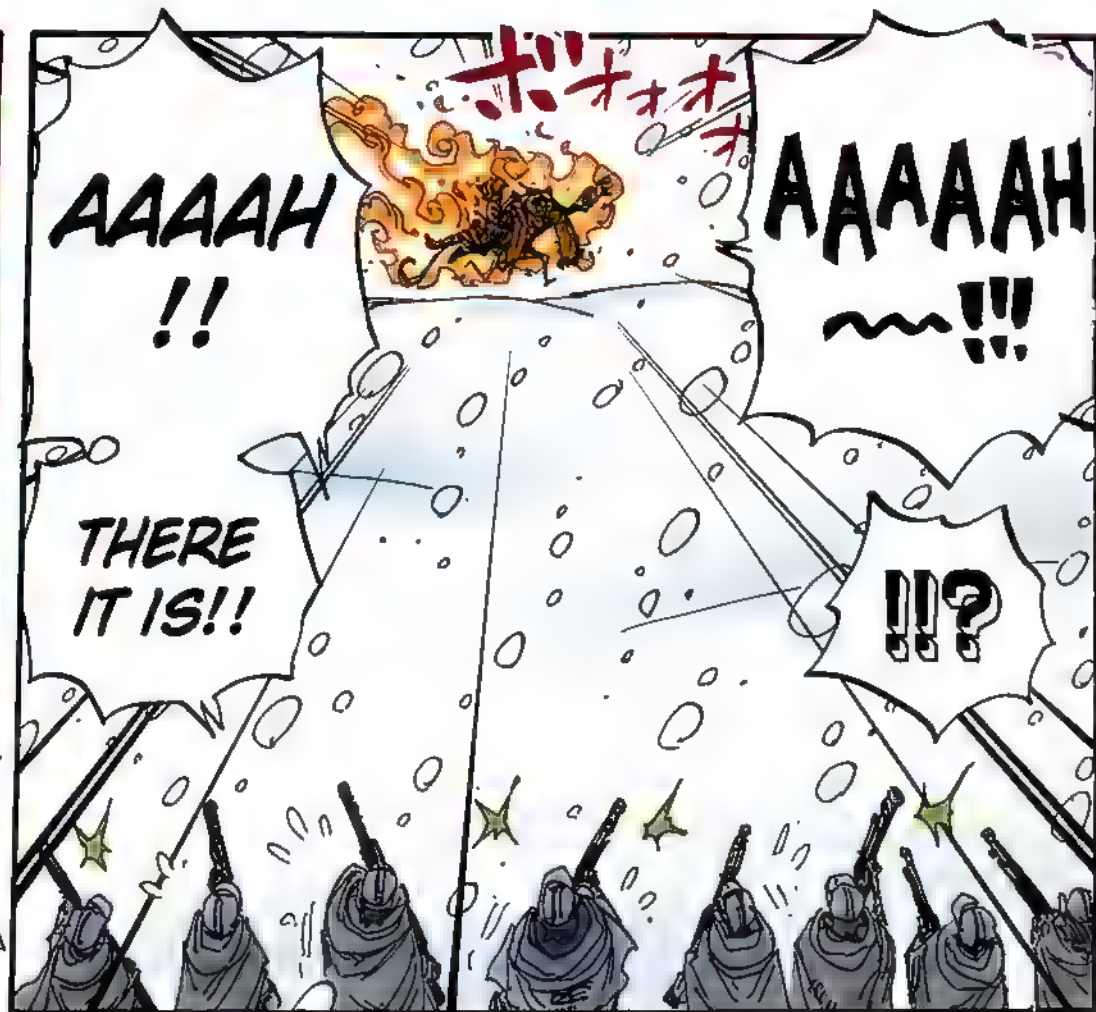
AAAAAH!
HOT!
HOT!
HOT!!

ボヤヤヤ



AAAAH
!!

ボヤヤヤ
RAAAR
!!!

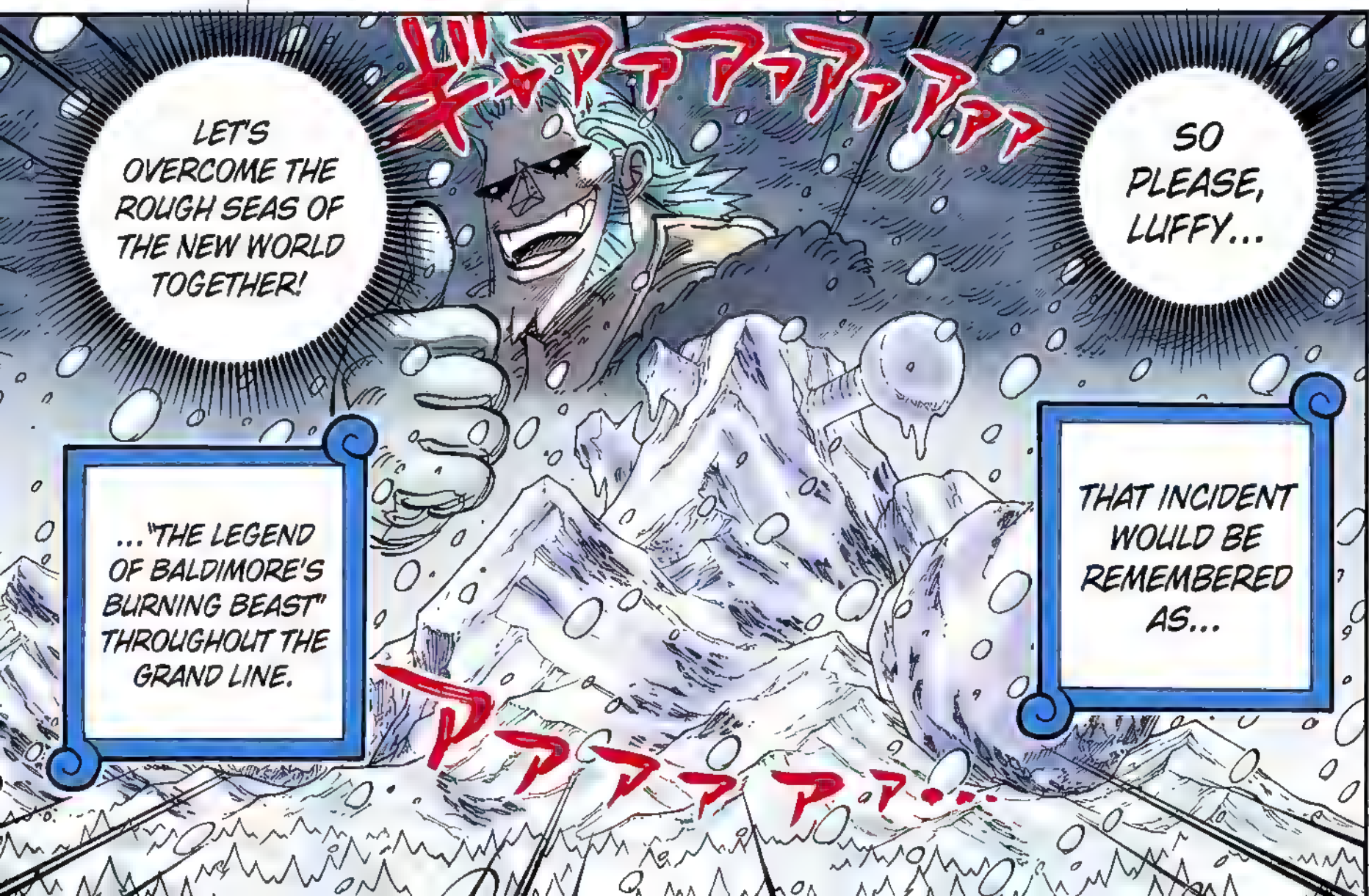


AAAAH
!!

THERE
IT IS!!

AAAAAH
~!!!

!!?



LET'S
OVERCOME THE
ROUGH SEAS OF
THE NEW WORLD
TOGETHER!

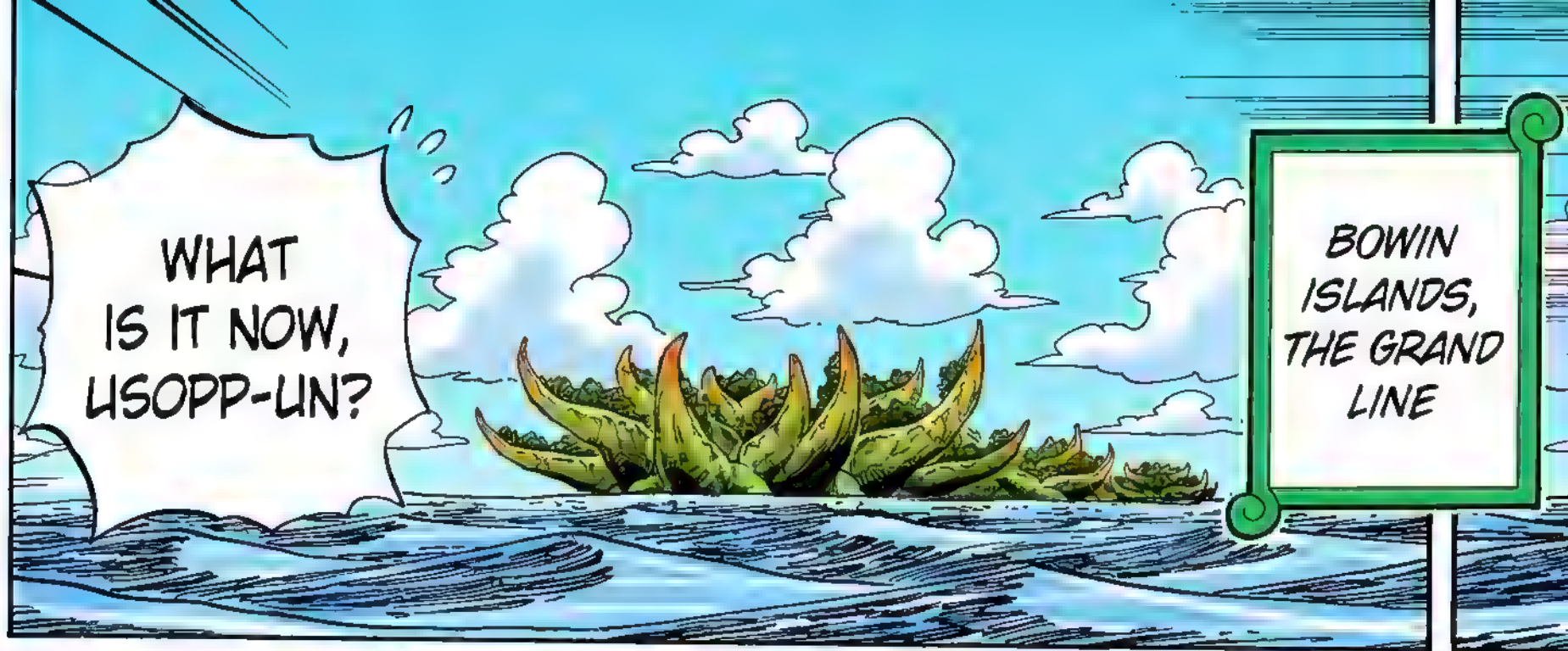
...THE LEGEND
OF BALDIMORE'S
BURNING BEAST"
THROUGHOUT THE
GRAND LINE.

SO
PLEASE,
LUFFY...

THAT INCIDENT
WOULD BE
REMEMBERED
AS...

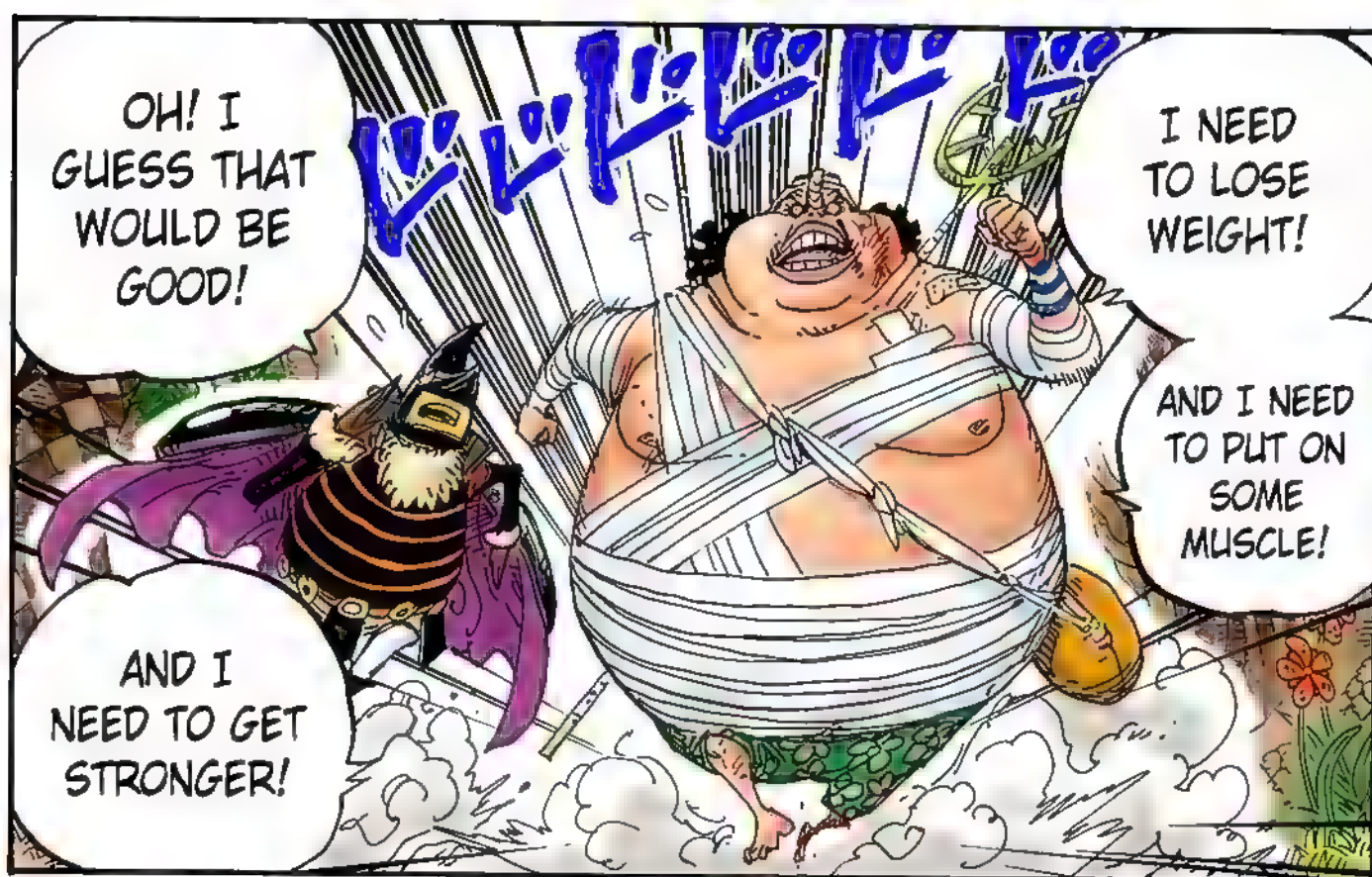
ボヤヤヤ

アアアアア



WHAT
IS IT NOW,
USOPP-UN?

BOWIN
ISLANDS,
THE GRAND
LINE

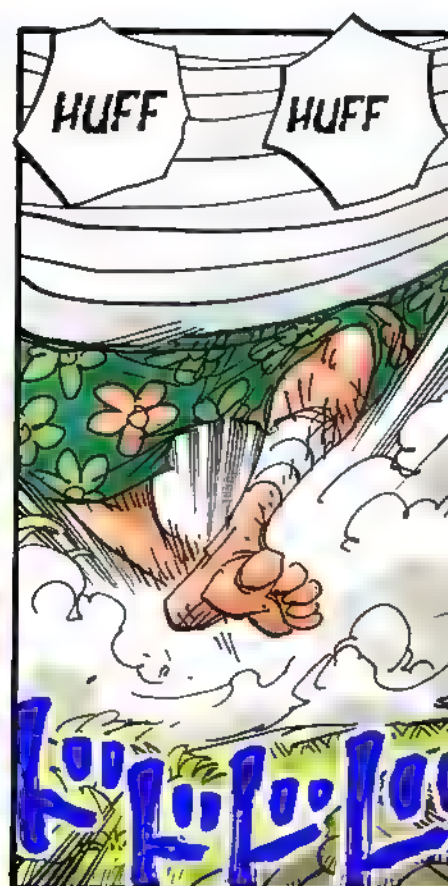


OH! I
GUESS THAT
WOULD BE
GOOD!

I NEED
TO LOSE
WEIGHT!

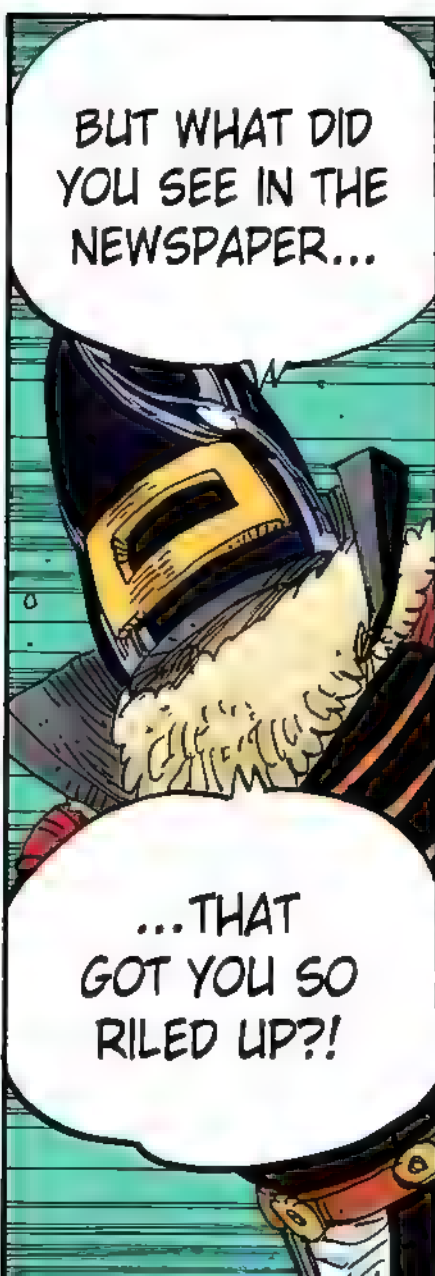
AND I NEED
TO PUT ON
SOME
MUSCLE!

AND I
NEED TO GET
STRONGER!



HUFF

HUFF



BUT WHAT DID
YOU SEE IN THE
NEWSPAPER...

...THAT
GOT YOU SO
RILED UP?!



THAT'S
GOOD TOO!

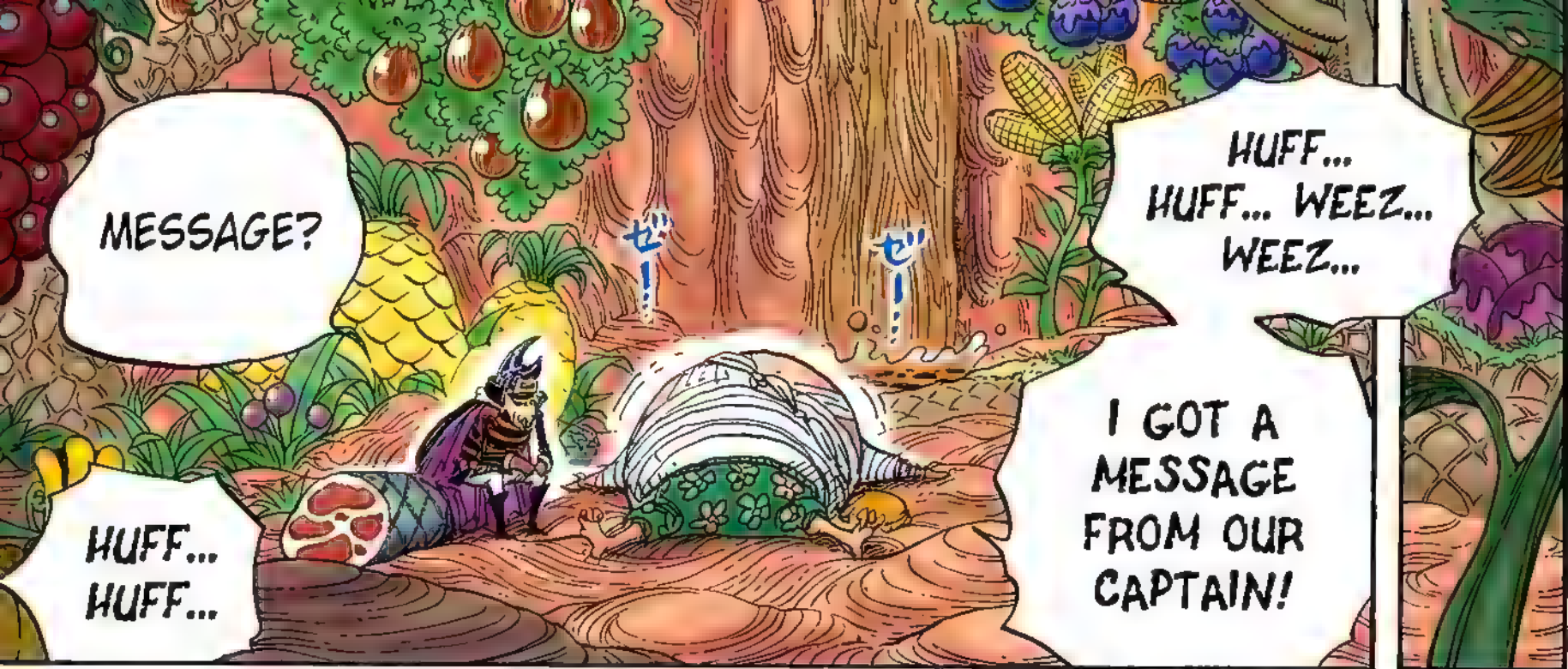
AND I NEED
TO GET EVEN
STRONGER!

...IF YOU
EVER WANT
TO GET OFF
THIS ISLAND!

YEAH!
YOU NEED
TO DO
THAT...

AND I NEED
TO GET EVEN
STRONGER
THAN THAT!

OH... THAT
STRONG?!

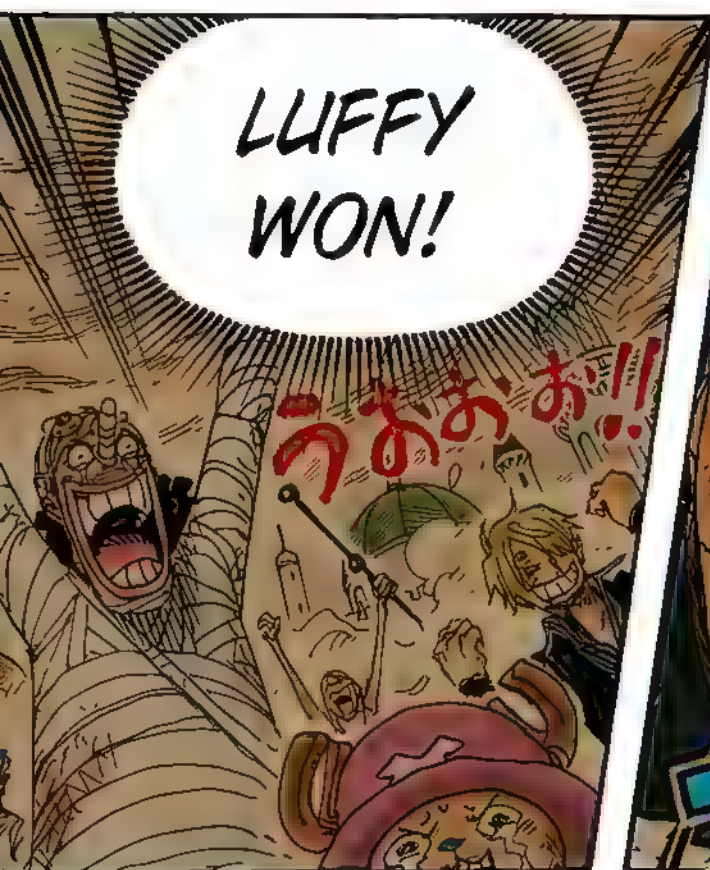


MESSAGE?

HUFF...
HUFF...

HUFF...
HUFF... WEEZ...
WEEZ...

I GOT A
MESSAGE
FROM OUR
CAPTAIN!

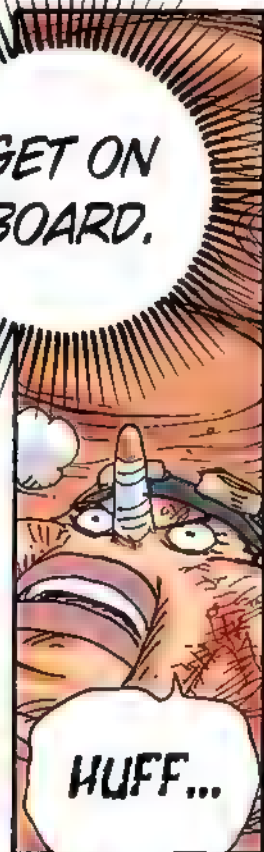


LUFFY
WON!

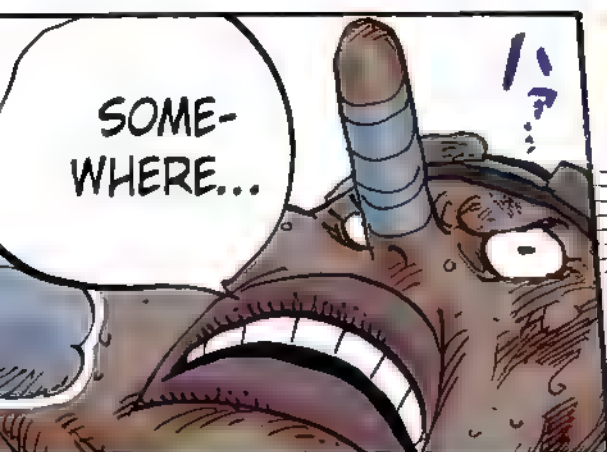


WE'RE A
TEAM, AREN'T
WE?

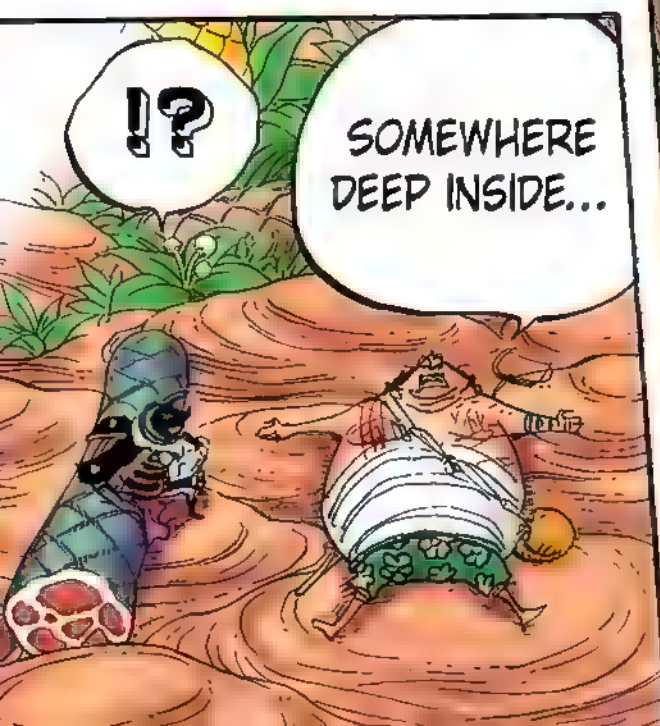
GET ON
BOARD.



HUFF...

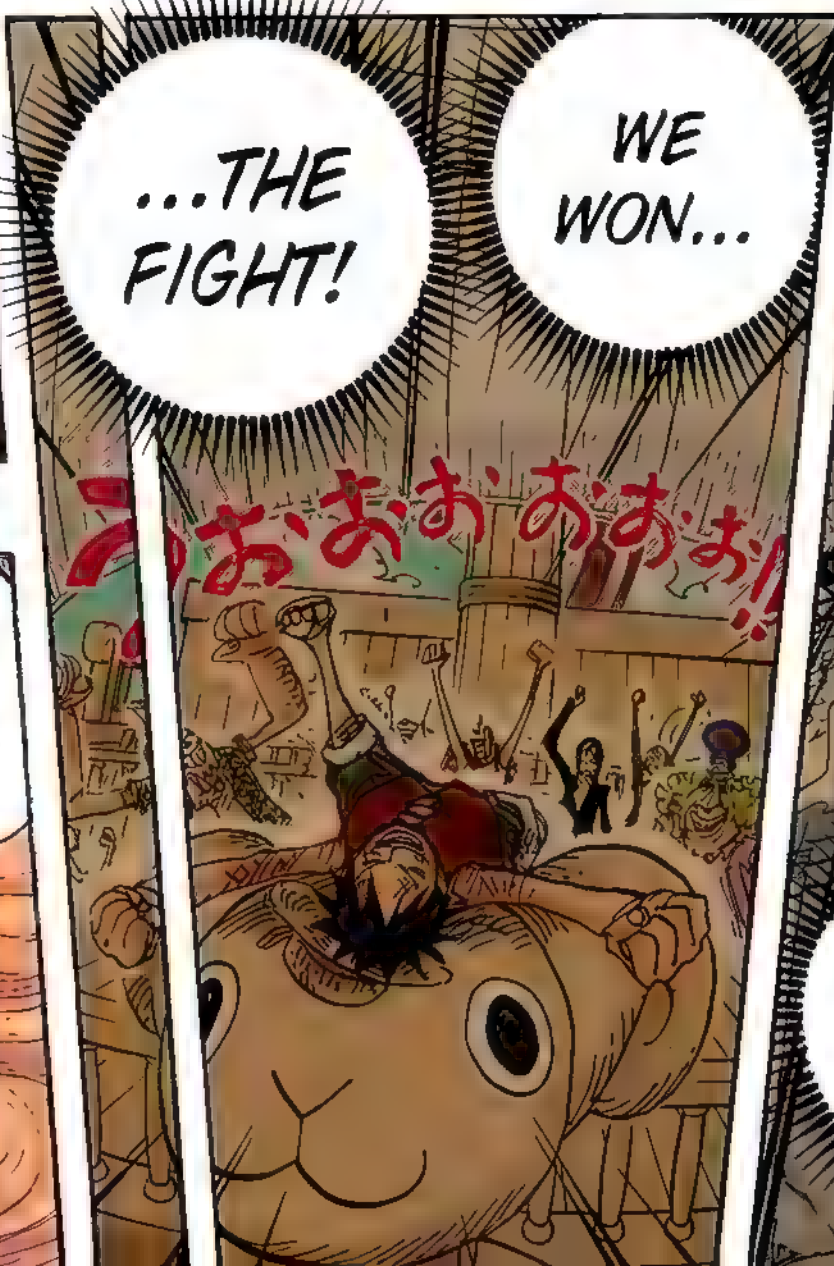


SOME-
WHERE...



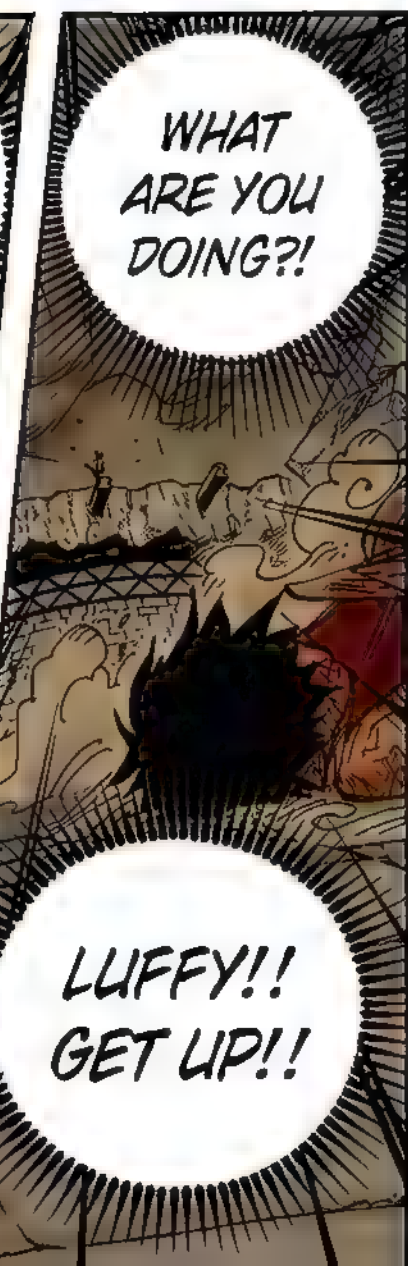
!?

SOMEWHERE
DEEP INSIDE...



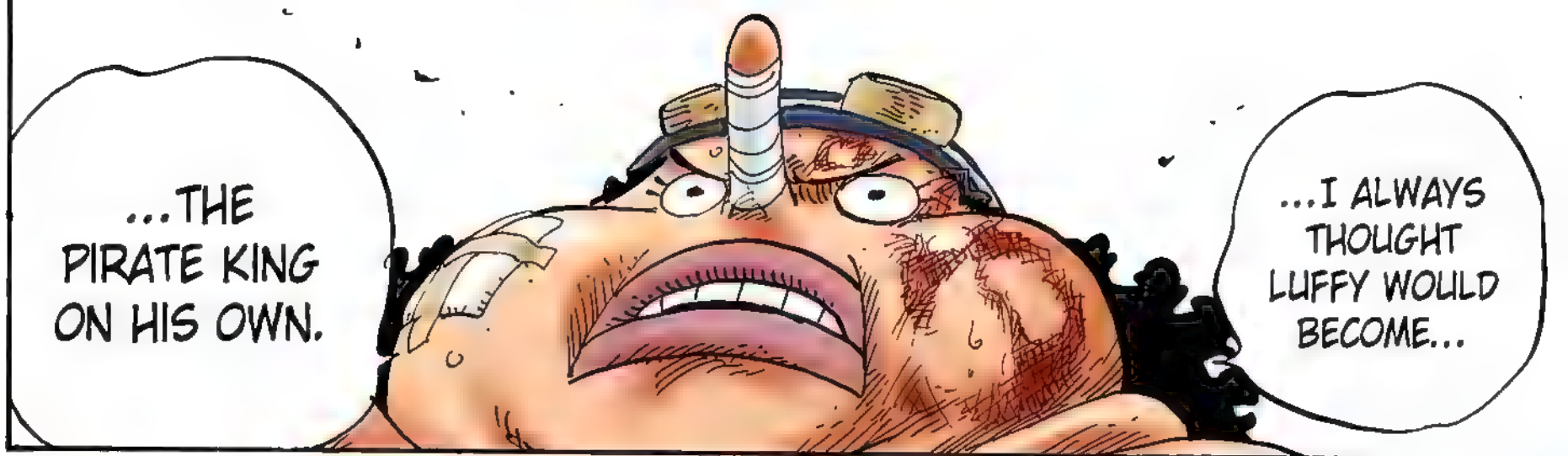
...THE
FIGHT!

WE
WON...



WHAT
ARE YOU
DOING?!

LUFFY!!
GET UP!!



...THE
PIRATE KING
ON HIS OWN.

...I ALWAYS
THOUGHT
LUFFY WOULD
BECOME...



EVEN
LUFFY CAN
LOSE!

THERE ARE
ENEMIES OUT
THERE HE CAN'T
POSSIBLY
DEFEAT!

BUT
THAT'S
NOT
TRUE.

HE'S
BEEN PUSHING
HIMSELF REALLY
HARD!

BUT DEEP
INSIDE, HE'S
SCREAMING!
THAT'S WHY...



AND
WHEN THAT
HAPPENS...

IF WE SAIL
AROUND THE
OTHER HALF OF
THE WORLD, WE'LL
ENCOUNTER THIS
WALL ONE MORE
TIME.

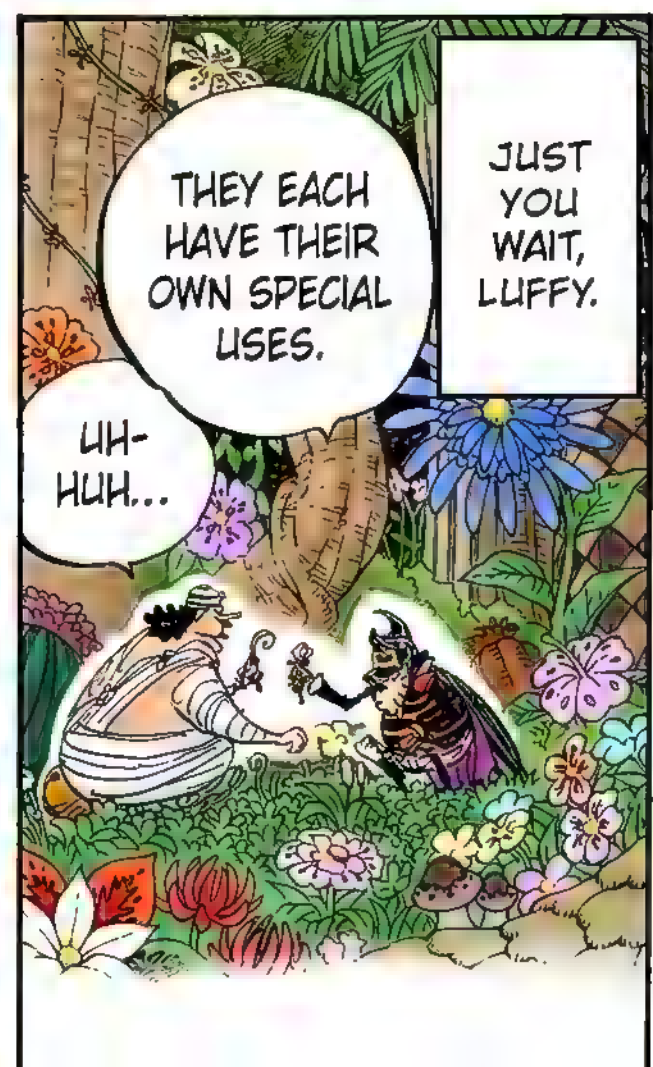
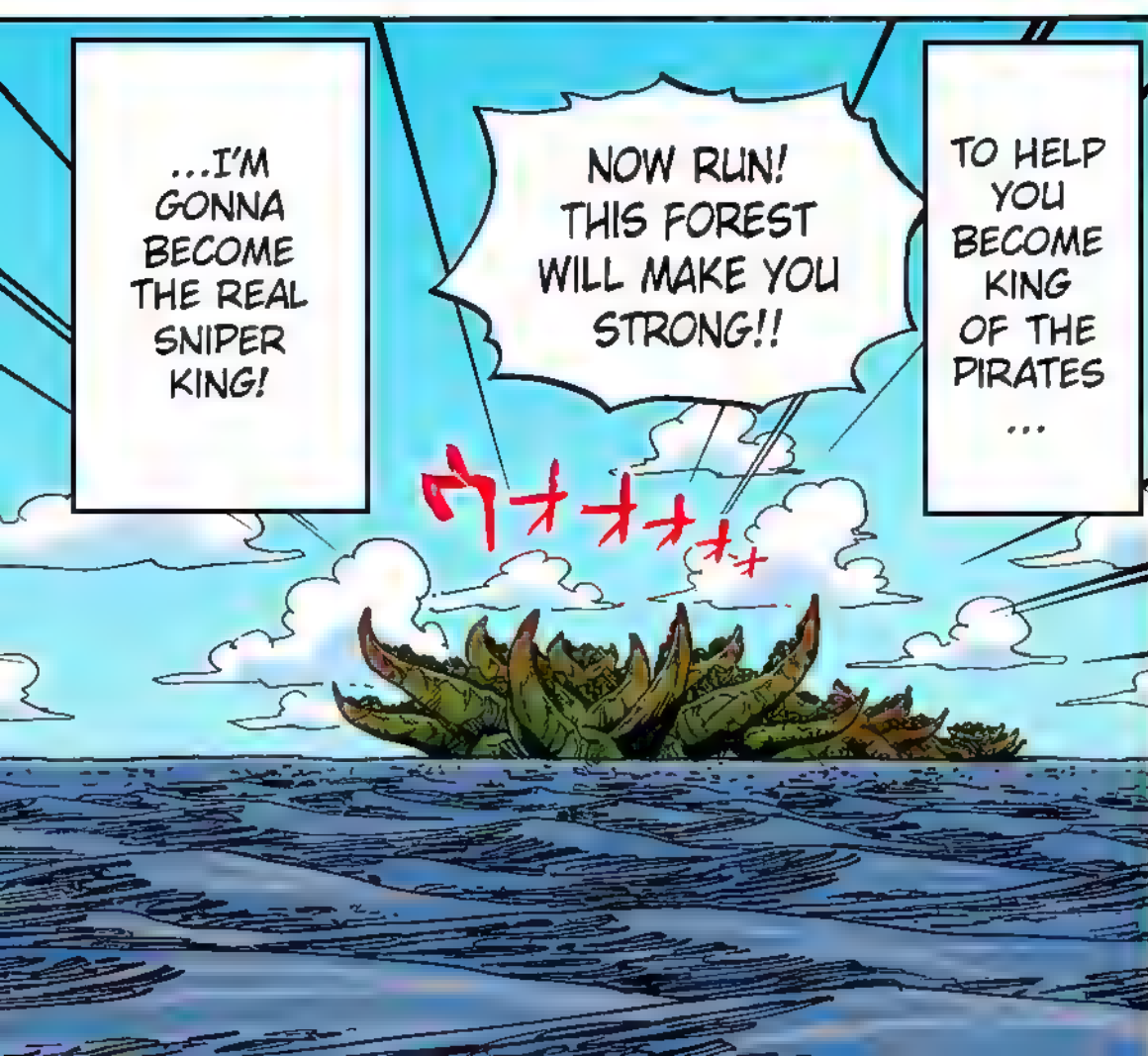
...I'LL BE
THE KING OF
THE PIRATES!

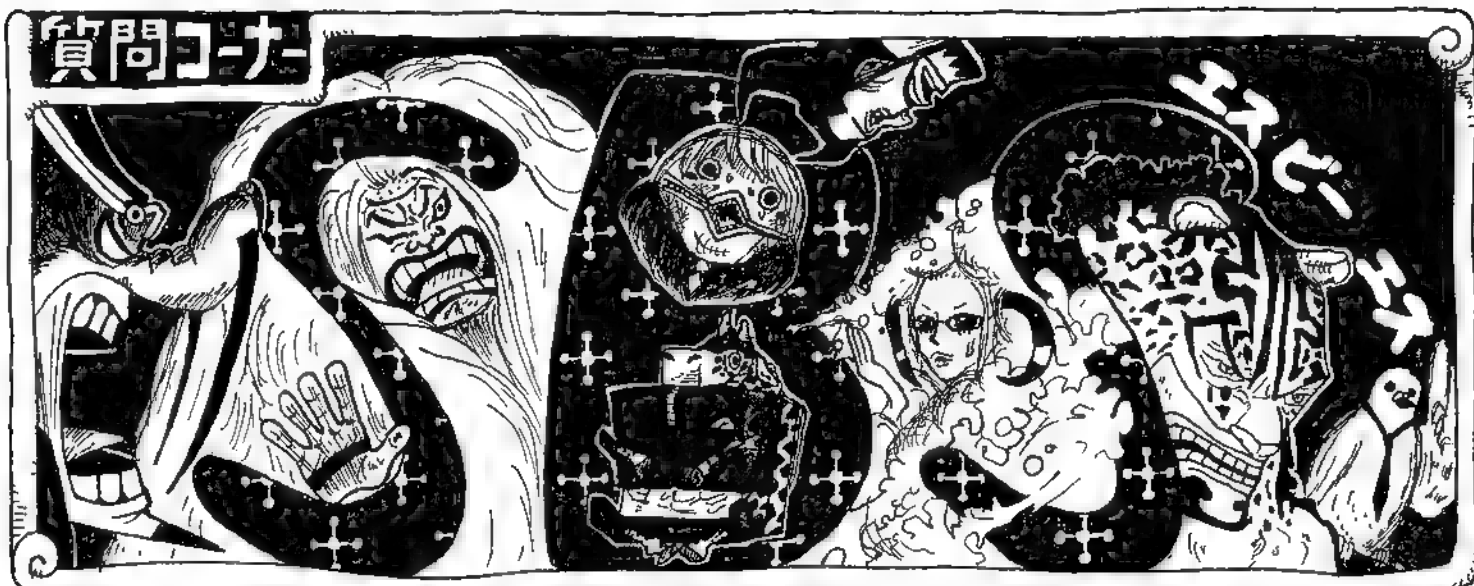


HUFF... HUFF...
HERACLES! I
WANT TO GET
STRONGER!



HE
NEEDS
ME TO
HELP
HIM!!





(Saya Furuta, Ishikawa)

Q: If Sanji becomes president, how will he govern?

--Kennichi (from Aichi)

A: Let's see. First, he'll set up some legislation that will give preferential treatment to women. He'll create government bodies that are populated only by beautiful women. He'll probably make laws that say only women can eat good food, or how the movie theaters will have Ladies Day six days a week. Society will definitely be bad for all men. After the men revolt, his rule will come to an end.



Q: Hello, Mr. Oda. No matter how much I look at the cover of volume 57, I can't find the 8th Division Leader, Namule. What happened to him?! You have to give him some screen time on SBS!

--Jozu

A: Oh, you're right. But I actually did draw him. He got cut off because of the printing. He's still there in the original drawings I made. I'll be sure to display him in an artbook someday. I'm so sorry, Namule!



Q: If you took "cuteness" away from Chopper, what would he be like? Please draw him like that! O-Oh, what do your curtains smell like?

--Our Curtains Stink

A: Well, the curtains at my workplace smell like lavender... Or floral... Or rosy... Or like crap...

Q: I want to ask about the coats that Naval officers wear. You know, the ones that say "Justice" on them. They always manage to stay on their shoulders no matter how much they move around. Do they snap on or something? Or glue? My husband insists that they're held down with rubber bands, but what do you think?

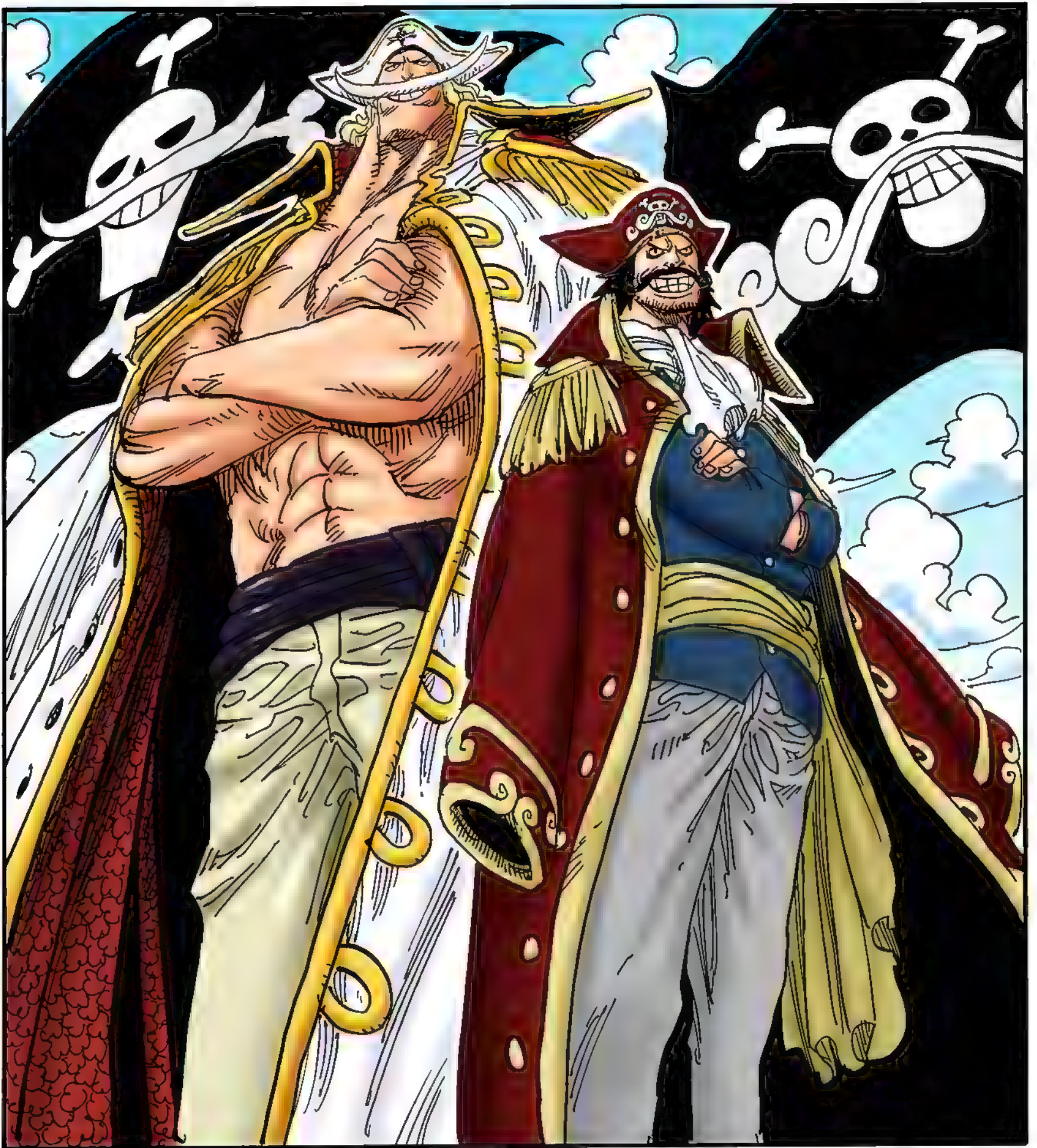
--Koteni

A: Unfortunately, it's nothing like that. It's a coat with "Justice" inscribed on the back. The reason it never falls off is because "Justice" will always stand firm! As long as they have that in their hearts, the coats WILL NOT FALL!



Chapter 597:

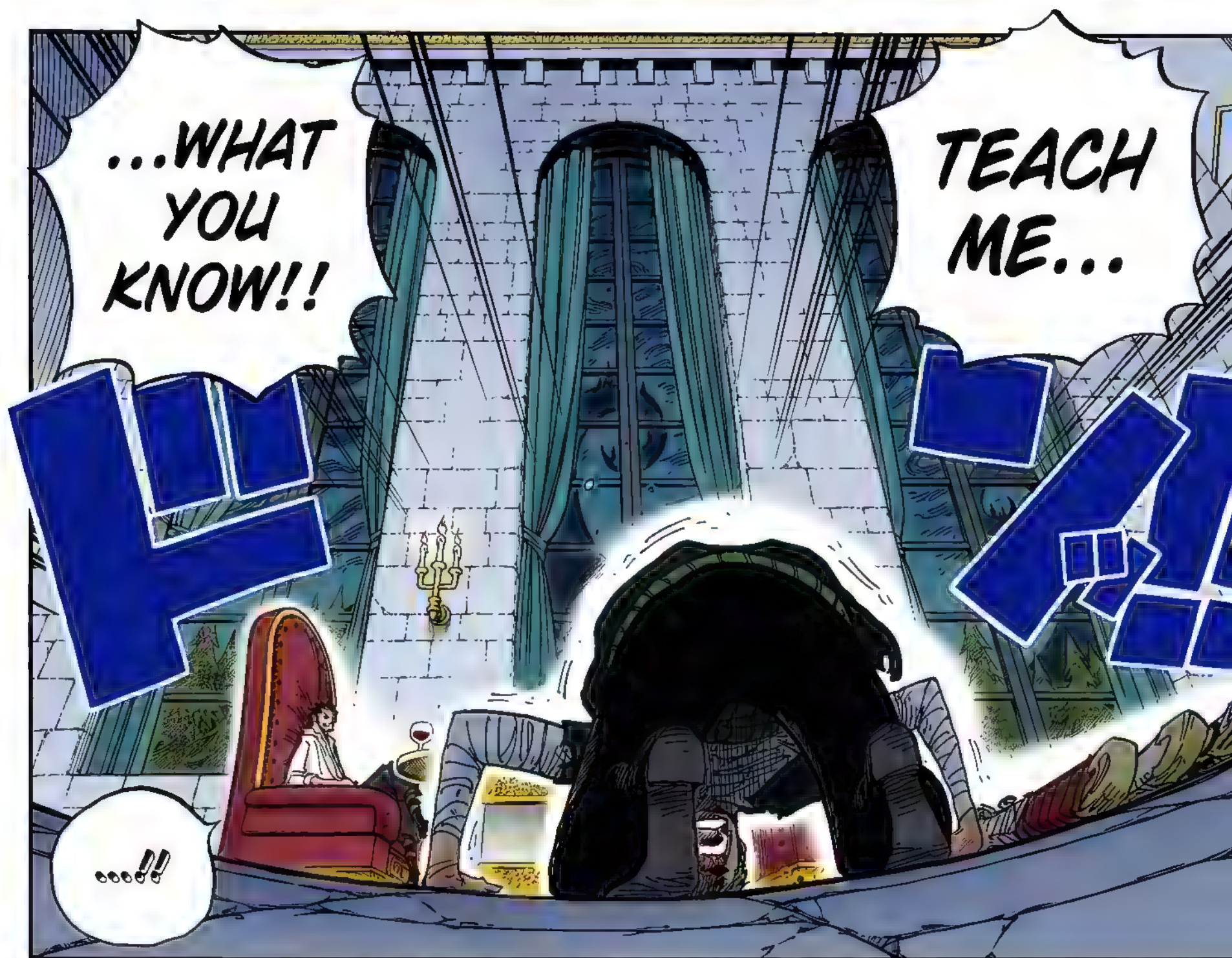
3D2Y





PLEASE...

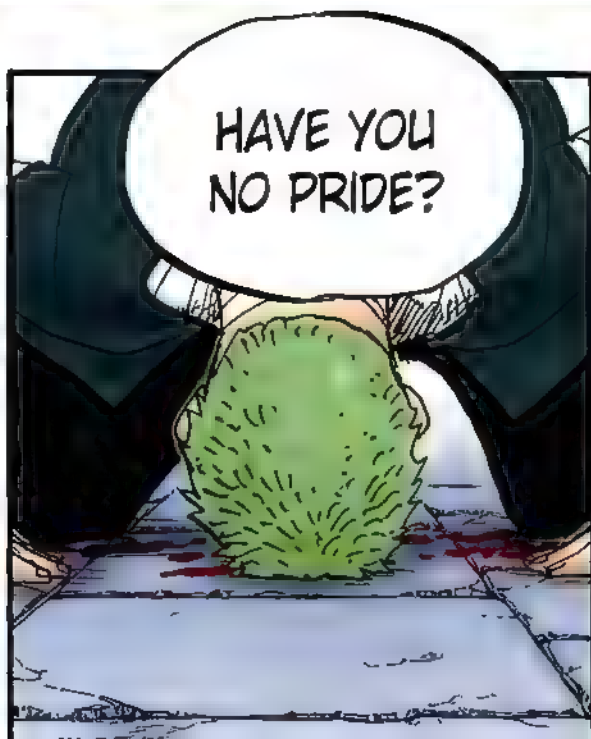
MUGGY
KINGDOM
RUINS,
GLOOM
ISLAND,
GRAND LINE



...WHAT
YOU
KNOW!!

TEACH
ME...

...!!



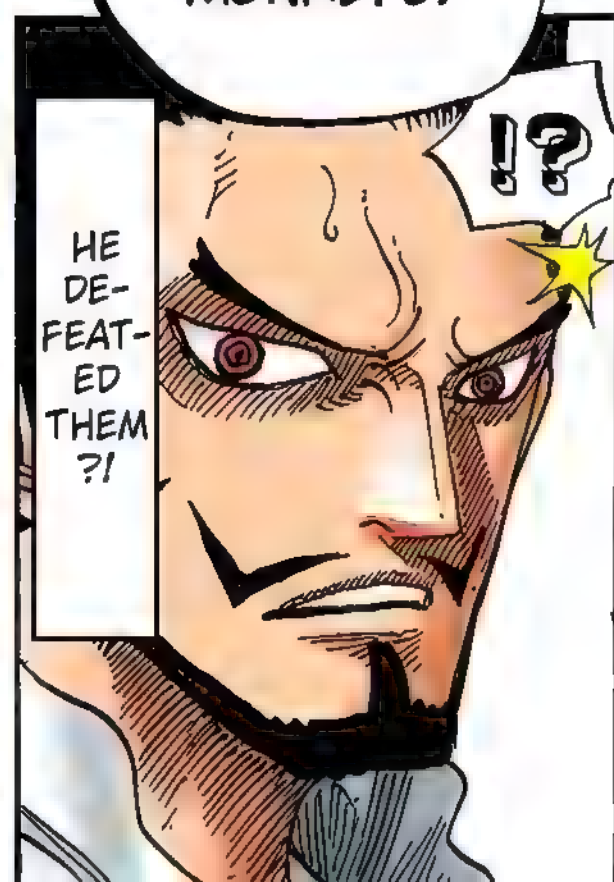
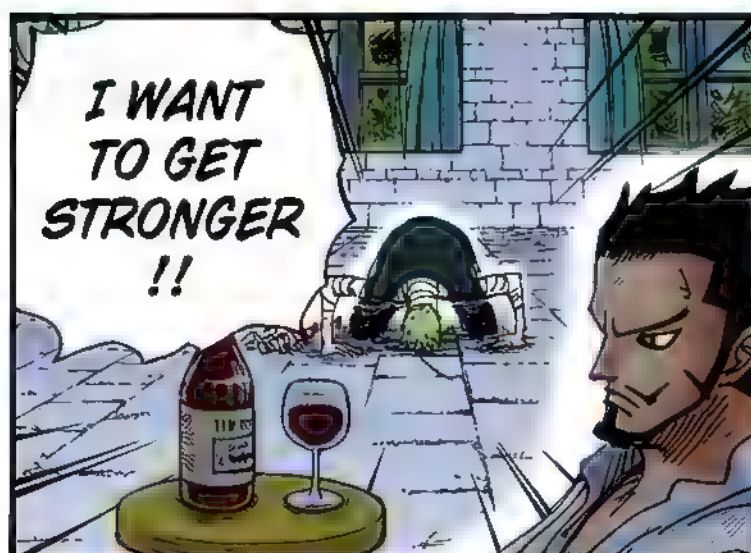
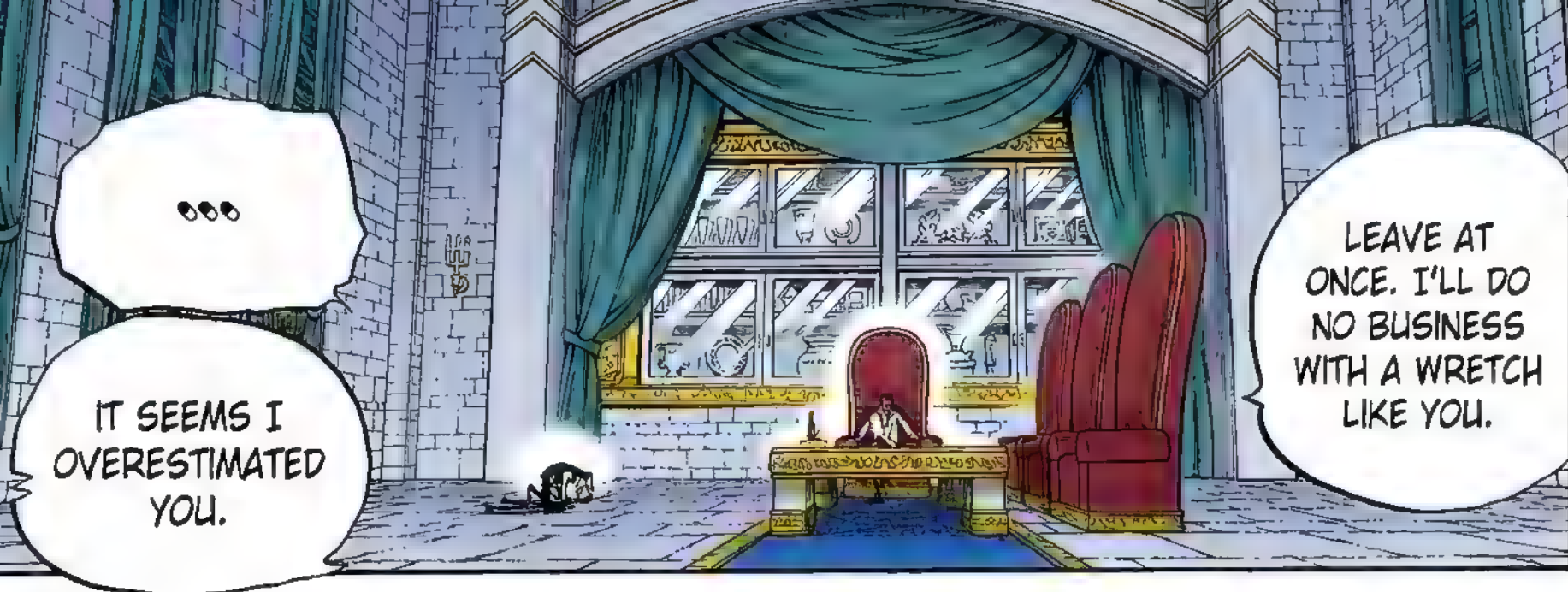
HAVE YOU
NO PRIDE?

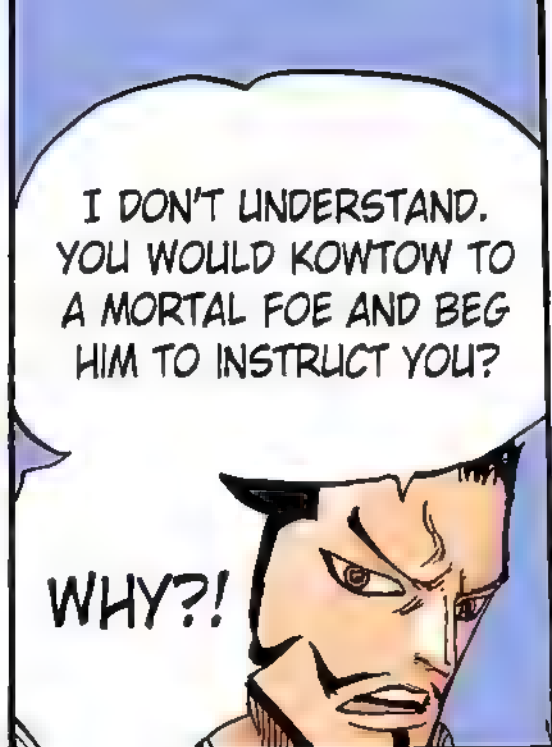


YOU WOULD
BEG YOUR
ENEMY TO
INSTRUCT
YOU?



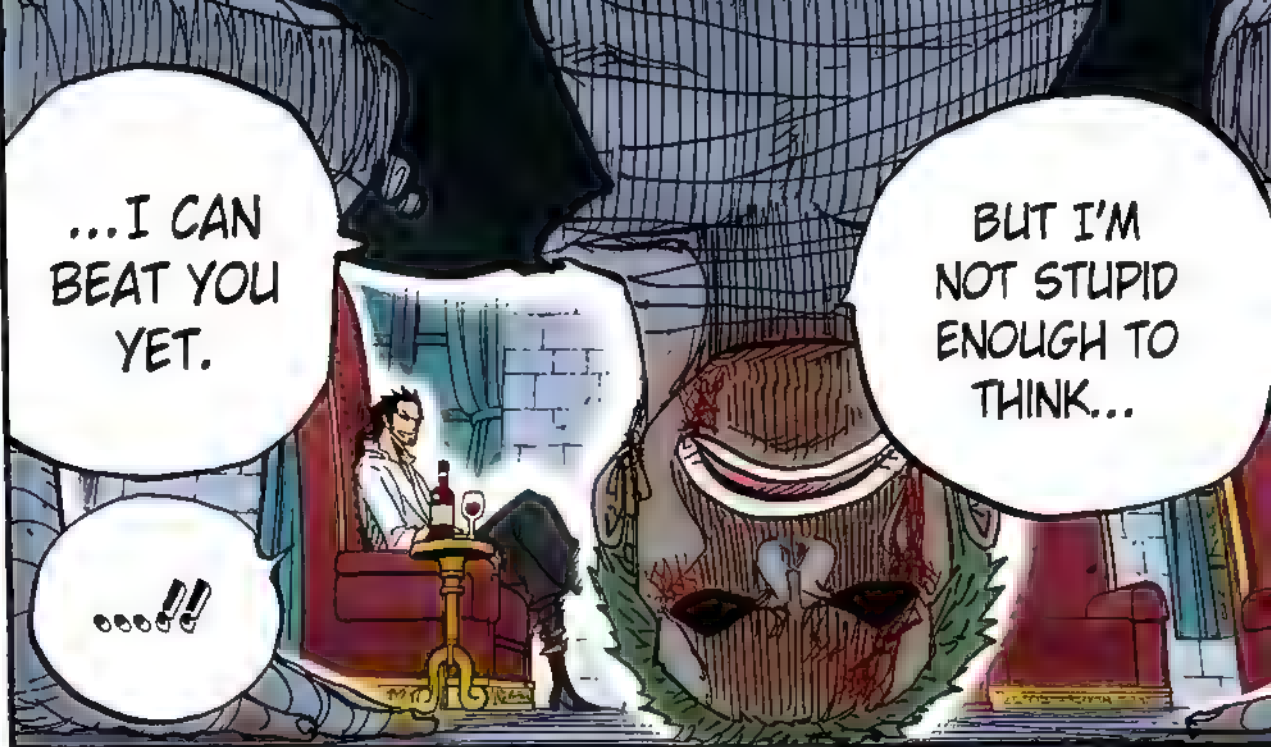
YOU
DISAPPOINT
ME, ZOLO.





I DON'T UNDERSTAND.
YOU WOULD KOWTOW TO
A MORTAL FOE AND BEG
HIM TO INSTRUCT YOU?

WHY?!



...I CAN
BEAT YOU
YET.

...!!

BUT I'M
NOT STUPID
ENOUGH TO
THINK...



TO
SURPASS
YOU!!



HA HA...
YOU'RE STILL
A SHAMELESS
FOOL.

SO YOU
VALUE
SOMETHING
MORE THAN
YOUR OWN
PRIDE.

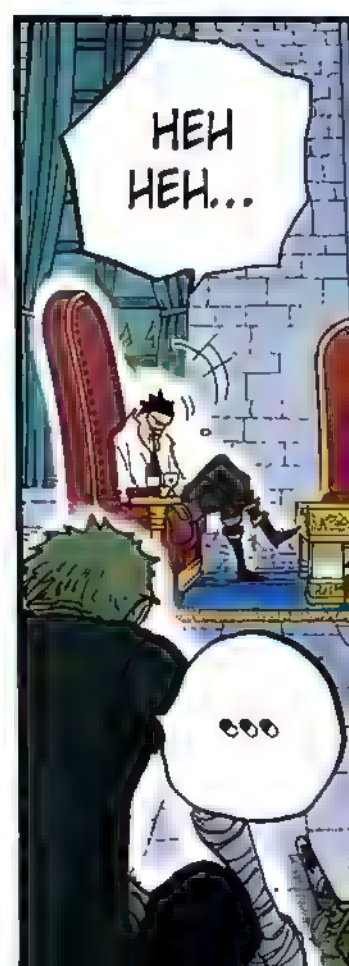
!!



YOU WANT ME
TO TEACH YOU THE
SWORD SO THAT
ONE DAY YOU CAN
TAKE MY HEAD?

HA HA HA
HA HA!!

YOU'RE A
STRANGE
ONE! HA
HA HA!



HEH
HEH...

...

SUCH A CLUMSY FOOL. WHEN A MAN OF YOUR CALIBER ABANDONS HIS PRIDE, IT IS ALWAYS FOR THE SAKE OF ANOTHER.

WHEN YOUR WOUNDS HAVE HEALED, I WILL INSTRUCT YOU.

SEE TO HIS INJURIES!

GHOST GIRL!

HEY! DON'T ORDER ME AROUND!

BUT LOOK AT US.

WE PROMISED TO MEET AT A CERTAIN PLACE IN THREE DAYS.

YOU'RE RIGHT. STRAW HAT DOES HAVE A TATTOO ON HIS RIGHT SHOULDER.

3DZY?

THAT "3D" MEANS THREE DAYS?

THERE'S NO SHORTCUT TO THE TOP FOR US IN THE NEW WORLD!

WE HAVE TO STAY WHERE WE ARE, BUILD UP OUR STRENGTH AND THEN REUNITE!

HE DID ALL THAT CRAZY STUFF JUST TO GET HIS PICTURE IN ALL THE NEWSPAPERS...

WE'RE SUPPOSED TO MEET IN TWO YEARS INSTEAD OF THREE DAYS!

...SO THAT WE'D GET THE REAL MESSAGE.

LUFFY'S MADE HIS DECISION.

TWO YEARS...

BUT 3D HAS BEEN CROSSED OUT AND REPLACED WITH 2Y.

TWO YEARS!

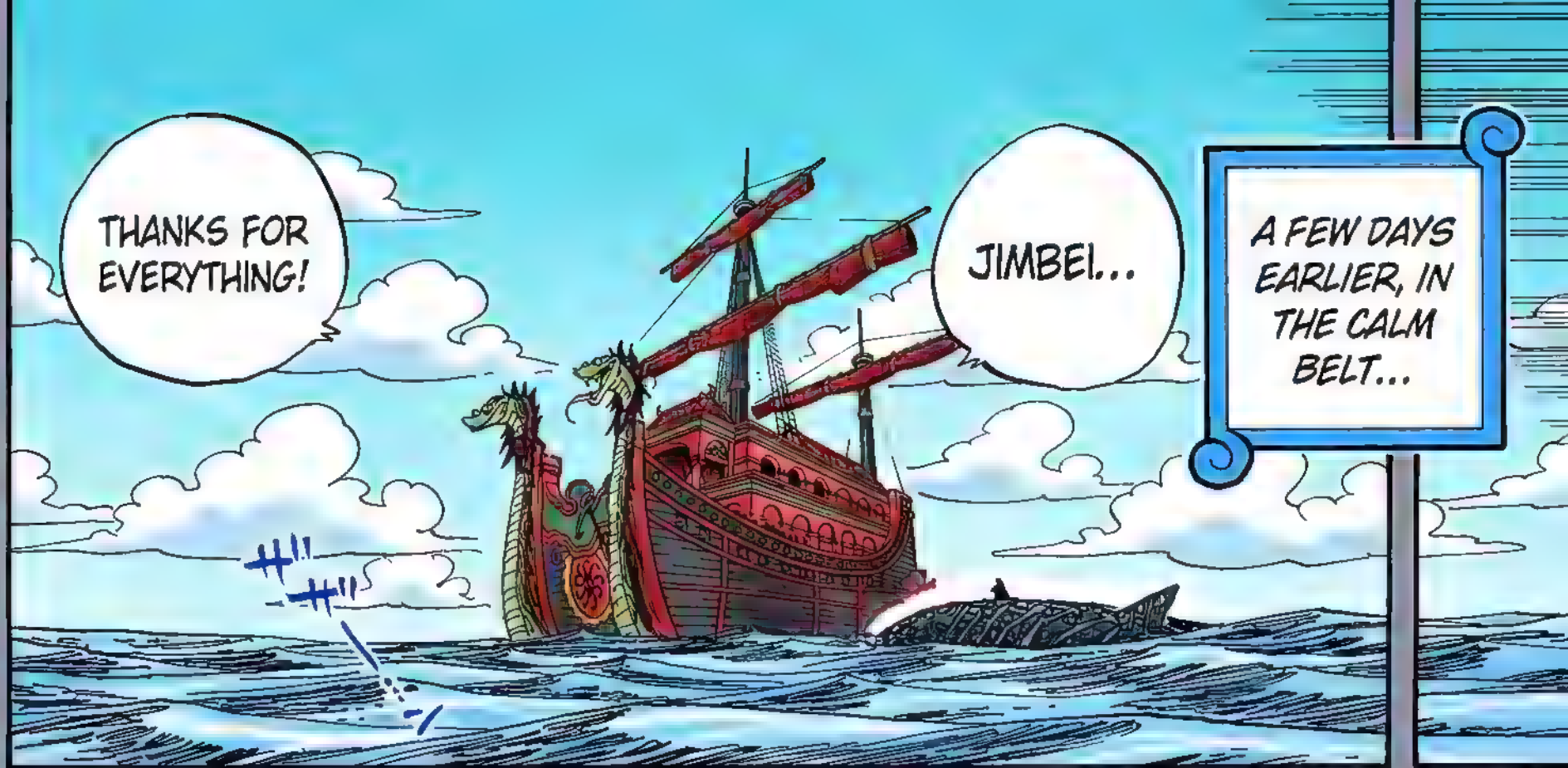


AT THE
SABAODY
ARCHI-
PELAGO!!



IN TWO
YEARS!!

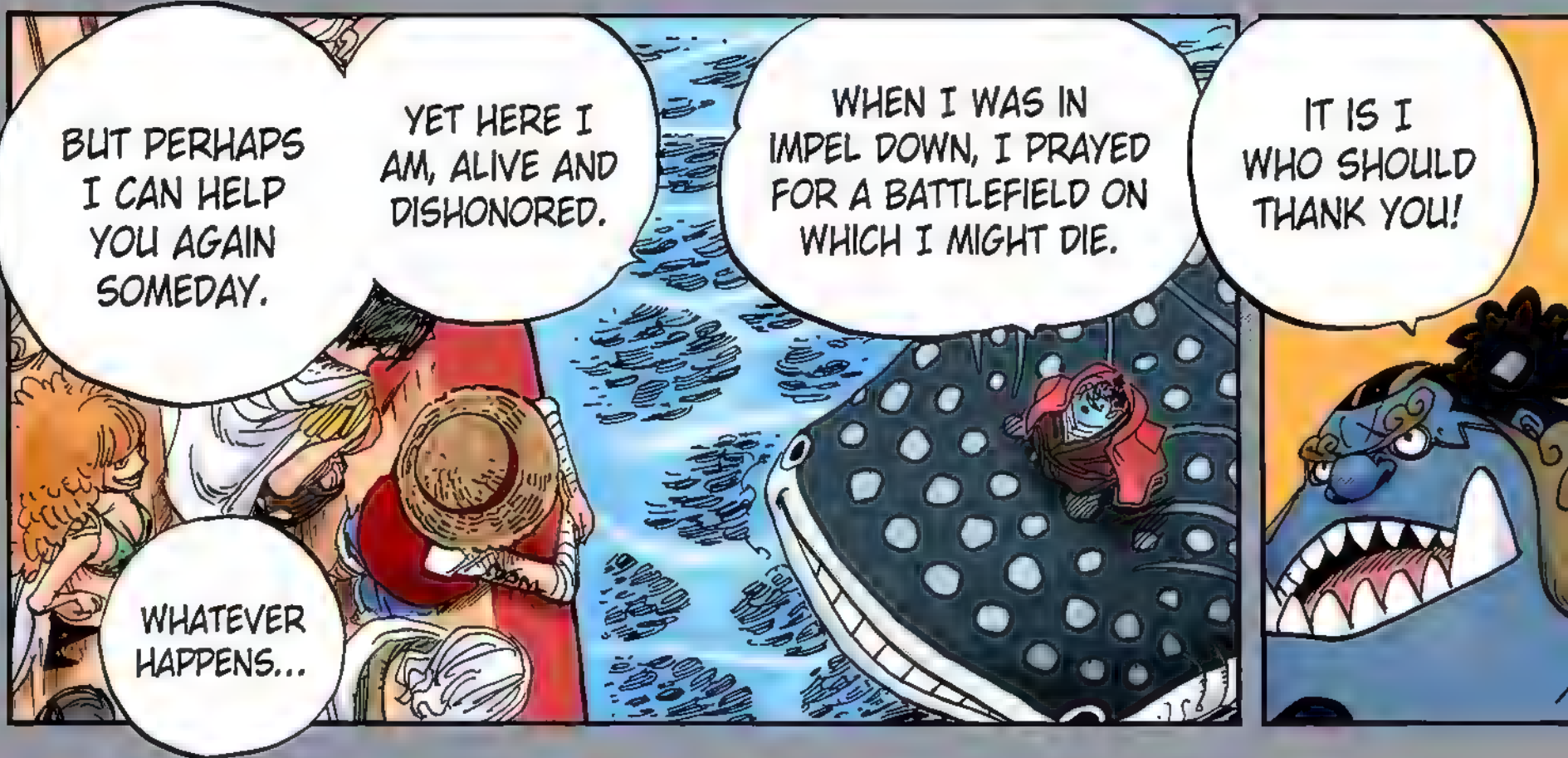




THANKS FOR
EVERYTHING!

JIMBEI...

A FEW DAYS
EARLIER, IN
THE CALM
BELT...



BUT PERHAPS
I CAN HELP
YOU AGAIN
SOMEDAY.

YET HERE I
AM, ALIVE AND
DISHONORED.

WHEN I WAS IN
IMPEL DOWN, I PRAYED
FOR A BATTLEFIELD ON
WHICH I MIGHT DIE.

IT IS I
WHO SHOULD
THANK YOU!

WHATEVER
HAPPENS...



...LET'S MEET AT
FISH-MAN ISLAND
TWO YEARS
FROM NOW!

I'LL BE
WAITING FOR
YOU AND YOUR
CREW!

OKAY!

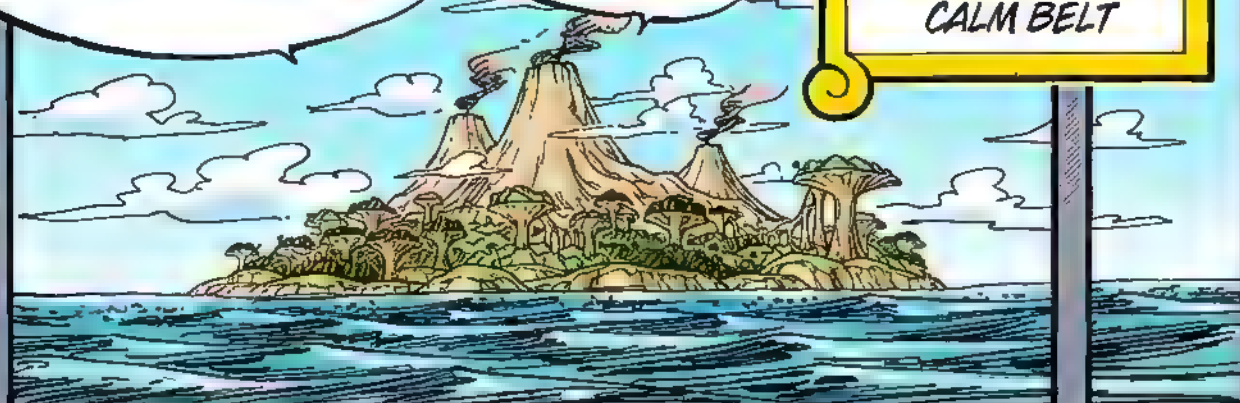
LUFFY! I'LL
COME EVERY
SINGLE DAY...

...AND
BRING YOU
FOOD FROM
THE ISLAND
OF WOMEN!

IT EXPERIENCES
THE FAMOUS "48
SEASONS," A DIFFERENT
SEASON EVERY WEEK
OF THE YEAR.

THIS ISLAND
IS PERFECT.

RUSKAINA,
A DESERTED
ISLAND
NORTHWEST OF
THE ISLAND OF
WOMEN, THE
CALM BELT



THIS IS THE
TENTH TIME YOU'VE
CALLED ME BY
NAME! IS THIS...
A PROPOSAL?!

O-OF COURSE!
I'LL BRING YOU
ANYTHING YOU
WANT!

REALLY,
HANCOCK?!

THEN CAN
YOU GET ME
SOME MORE OF
THOSE GORGON
THINGS?! THEY
WERE GREAT!

AND WHY ARE
YOU BACKING
AWAY?

NO!!

BUT,
RAYLEIGH,
THIS ISLAND IS
EXTREMELY
DANGEROUS!

FOR
LUFFY...
THEN I'LL
WAIT.♡

IF ANYTHING
HAPPENS TO
HIM...

IF YOU'RE
WORRIED,
THEN PRAY
FOR HIM.

IF NOTHING
HAPPENED TO
HIM, IT
WOULDN'T BE
TRAINING.

THERE'S
PLENTY OF
FOOD HERE, IN
THE MOUNTAINS,
FOREST, RIVERS
AND THE
OCEAN!

WHAT RIGHT
DO YOU HAVE
TO DO THAT,
RAYLEIGH?!

IF LUFFY CAN'T SURVIVE IN
A BOUNTEOUS WILDERNESS
LIKE THIS, HE'LL NEVER MAKE
IT AS A PIRATE! IT'S FOR HIS
OWN GOOD!

HANCOCK, I
CAN'T LET YOU
PAMPER HIM
LIKE THIS!

I FORBID
ANY WOMEN TO
COME HERE
WHILE LUFFY IS
TRAINING.



BRAAAAH!!

LISTEN,
LUFFY. HAKI
IS A POWER...

HEY, LOOK!
SOMETHING'S
COMING,
RAYLEIGH!

...THAT LIES
DORMANT IN PEOPLE
EVERYWHERE. THE
ABILITY TO SENSE
SPIRITUAL ENERGY
AND OVERPOWER
ENEMIES...

...IS SOMETHING
EVERYONE
POSSESSES TO
SOME DEGREE.

BRAAAH!!!

THEY LIVE
THEIR LIVES
WITHOUT EVER
REACHING
THEIR FULL
POTENTIAL.

IS THAT AN
ELEPHANT?!
WOW!

BUT MOST
PEOPLE NEVER
DISCOVER IT.

DON'T WORRY.
THE ELEPHANT IS
SWINGING ITS
TRUNK AT MY HEAD
FROM MY RIGHT.

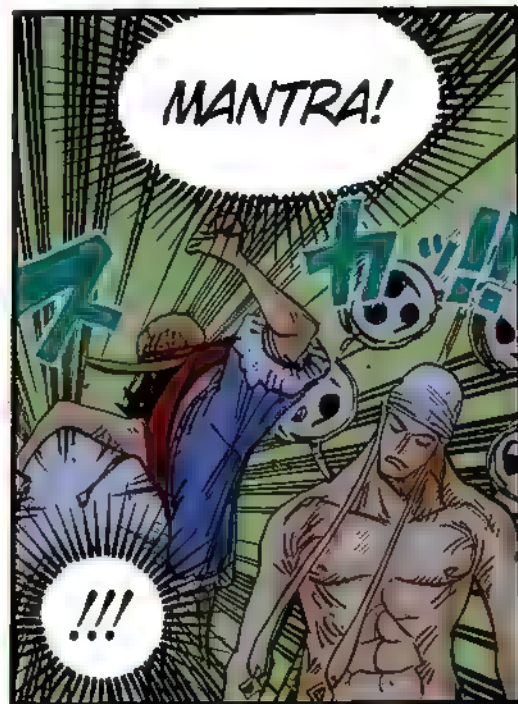
**LOOK
OUT!!**

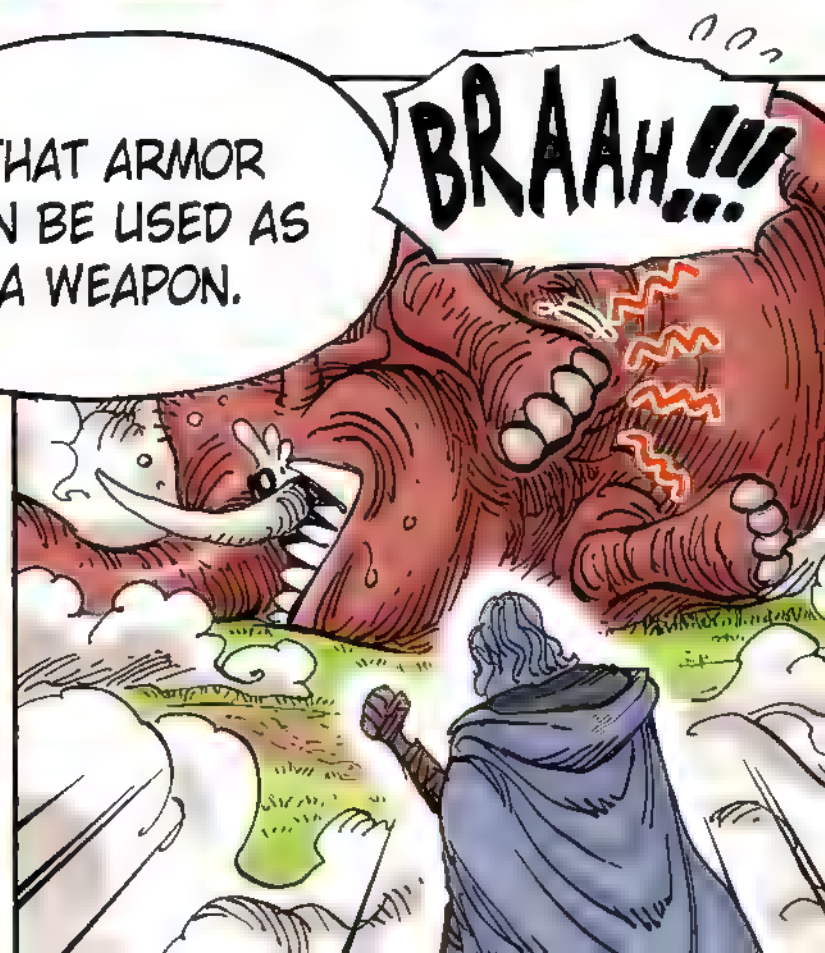
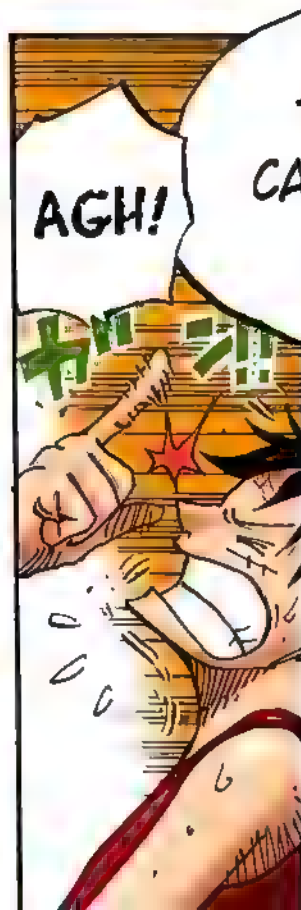
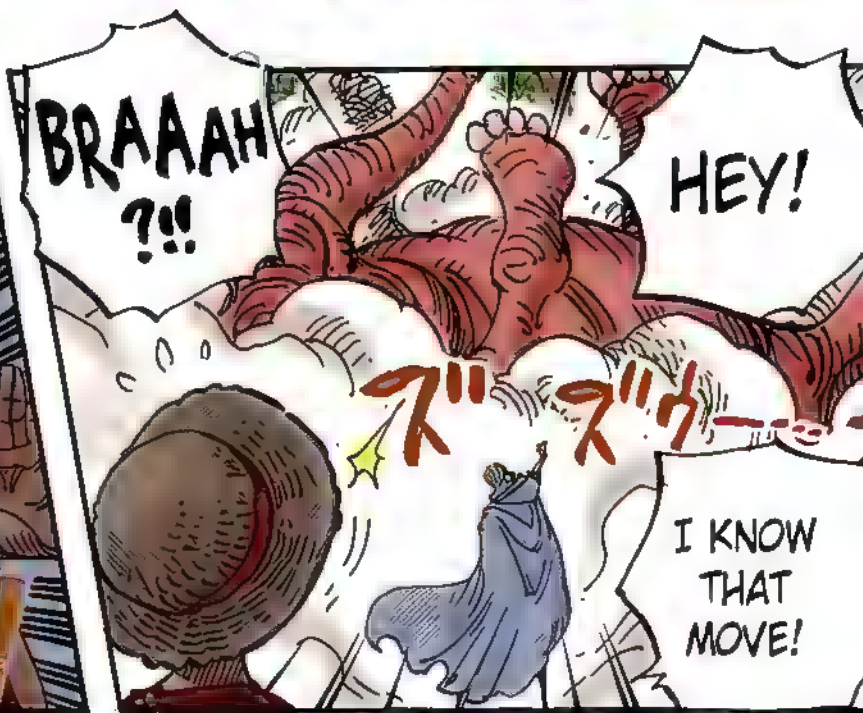
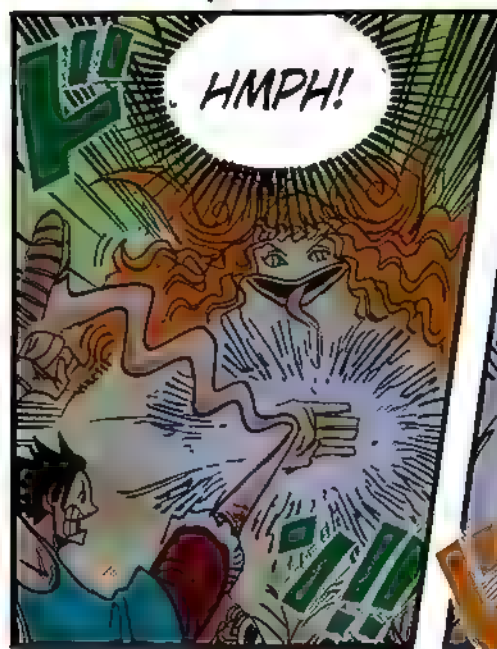
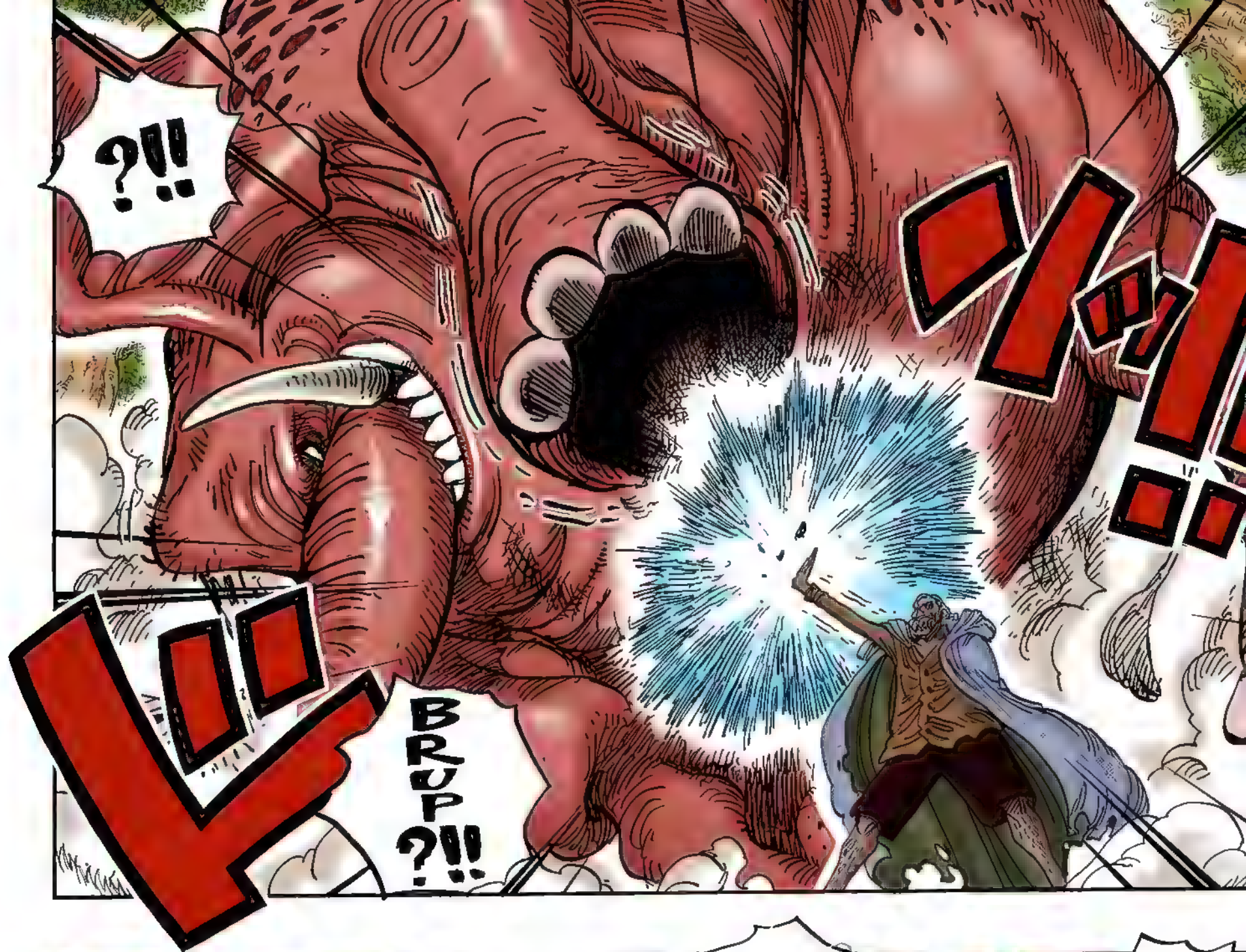
WHAT?

NOW
WATCH.

MOST HAKI CAN
BE DIVIDED
INTO TWO MAIN
CATEGORIES,
OR COLORS.

TO NEVER
DOUBT--
THAT IS
POWER!



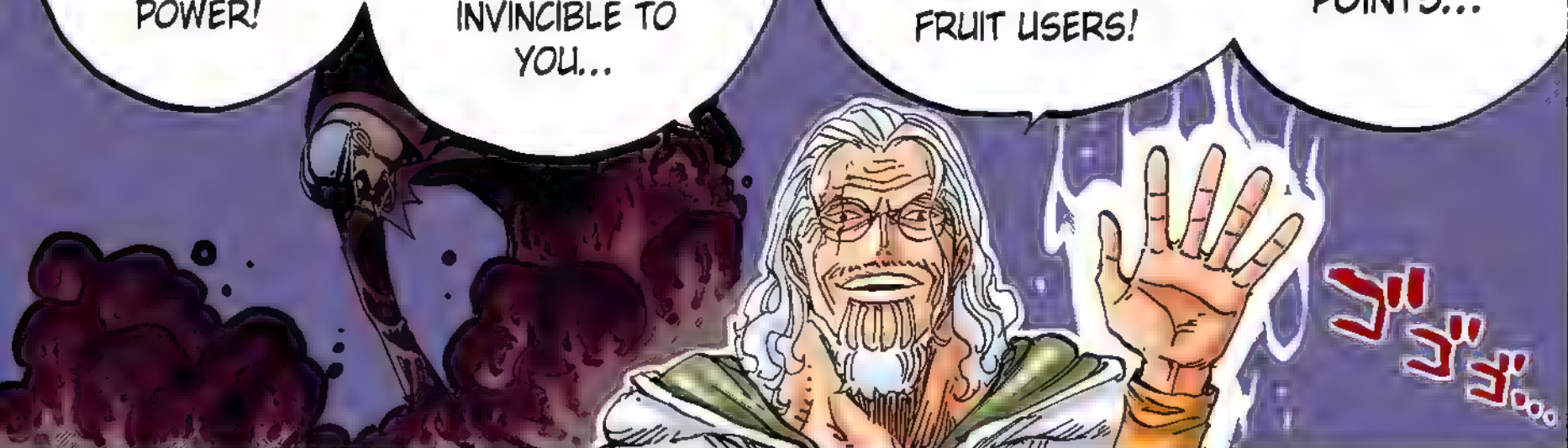


...BUT EVEN
THEY ARE
VULNERABLE
TO THIS
POWER!

THOSE LOGIA-
TYPES WITH THEIR
FLUID BODIES MAY
SEEM PRACTICALLY
INVINCIBLE TO
YOU...

...THIS COLOR OF
ARMS HAKI IS THE
ONLY COUNTER-
MEASURE EFFECTIVE
AGAINST DEVIL
FRUIT USERS!

OTHER THAN
ATTACKING
THEIR WEAK
POINTS...



...AND
AOKIJI WITH
THIS?

THEN YOU CAN
EVEN ATTACK
NAVY GUYS LIKE
SMOKY...

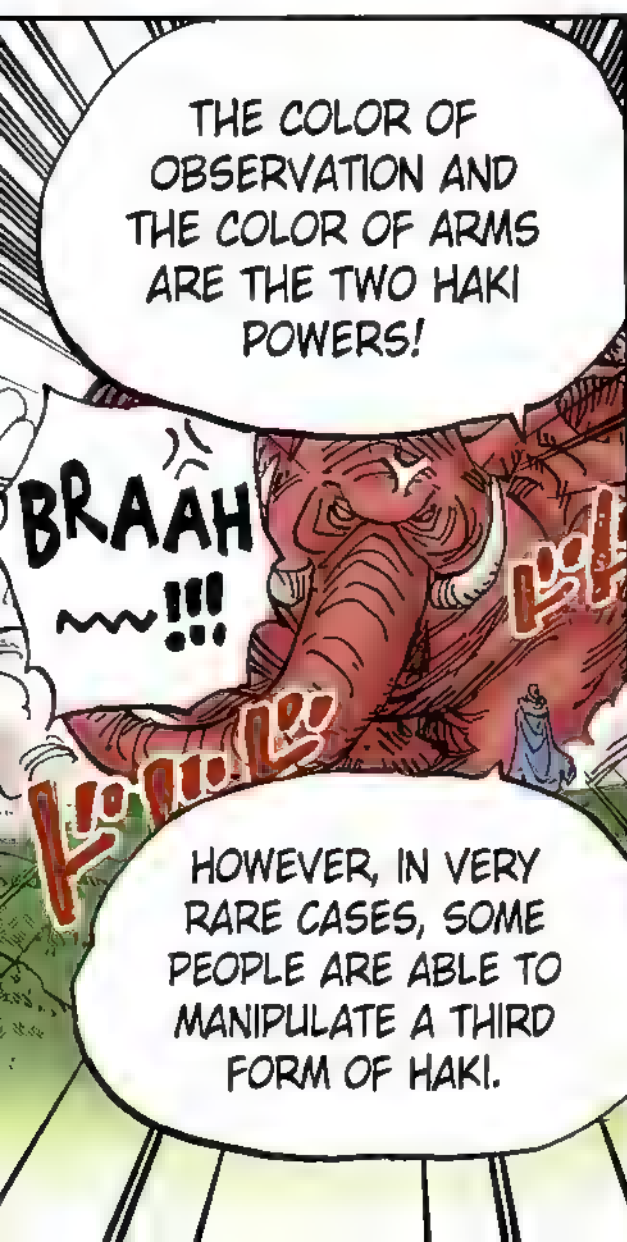
IS THAT
HOW YOU
WERE ABLE TO
HIT KIZARU?



THE COLOR OF
OBSERVATION AND
THE COLOR OF ARMS
ARE THE TWO HAKI
POWERS!

BRAAH
!!!

HOWEVER, IN VERY
RARE CASES, SOME
PEOPLE ARE ABLE TO
MANIPULATE A THIRD
FORM OF HAKI.

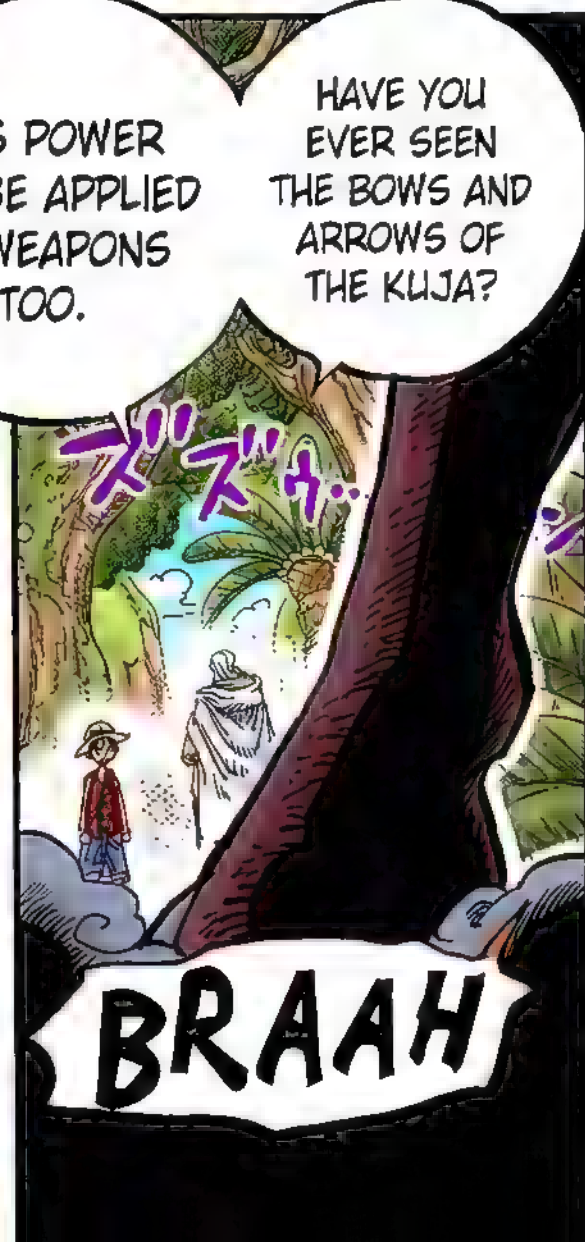


YEAH. I
THOUGHT
THOSE
ARROWS
WERE MADE
OF IRON.



THIS POWER
CAN BE APPLIED
TO WEAPONS
TOO.

HAVE YOU
EVER SEEN
THE BOWS AND
ARROWS OF
THE KUJA?



BRAAH

MOST PEOPLE WHO'VE MADE A NAME FOR THEMSELVES IN THIS WORLD POSSESS THIS POWER.

THIS IS THE POWER TO OVERWHELM--THE COLOR OF THE SUPREME KING!

THOUGH YOU CAN CONTROL THE COLOR OF THE SUPREME KING, YOU CAN'T TRAIN IT TO BE STRONGER DIRECTLY.



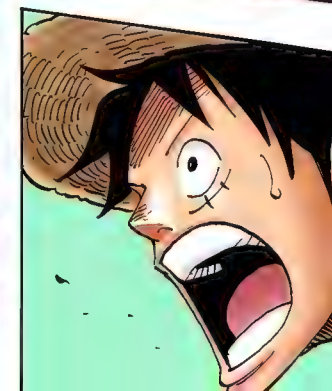
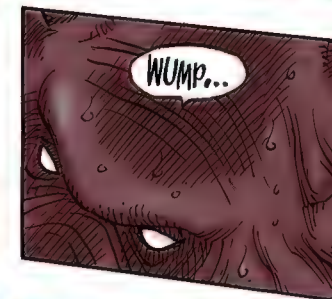
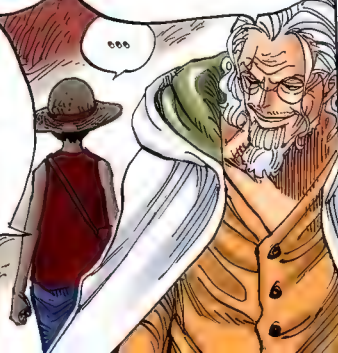
IT'S THE EMBODIMENT OF THE SPIRIT OF THE USER! THE ONLY WAY TO MAKE IT STRONGER IS FOR THE USER TO GROW STRONGER!

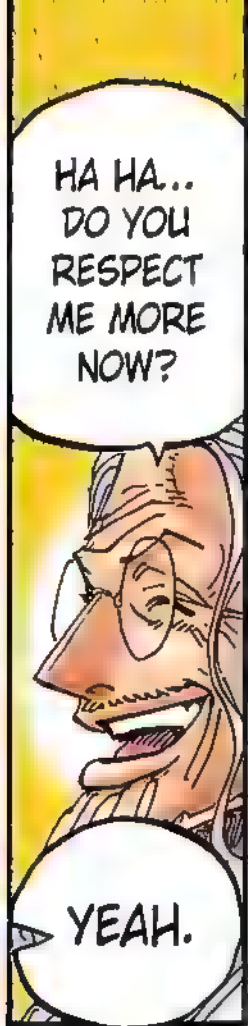
THAT'S WHAT YOU DID AT THE AUCTION HOUSE.

BUT DON'T USE IT TOO MUCH UNTIL YOU HAVE IT FULLY UNDER YOUR CONTROL...

YOU SHOULD'VE ALREADY EXPERIENCED IT FIRSTHAND. YOUR INNER TALENTS WITH THE COLOR OF THE SUPREME KING HAVE ALREADY BEEN AWAKENED.

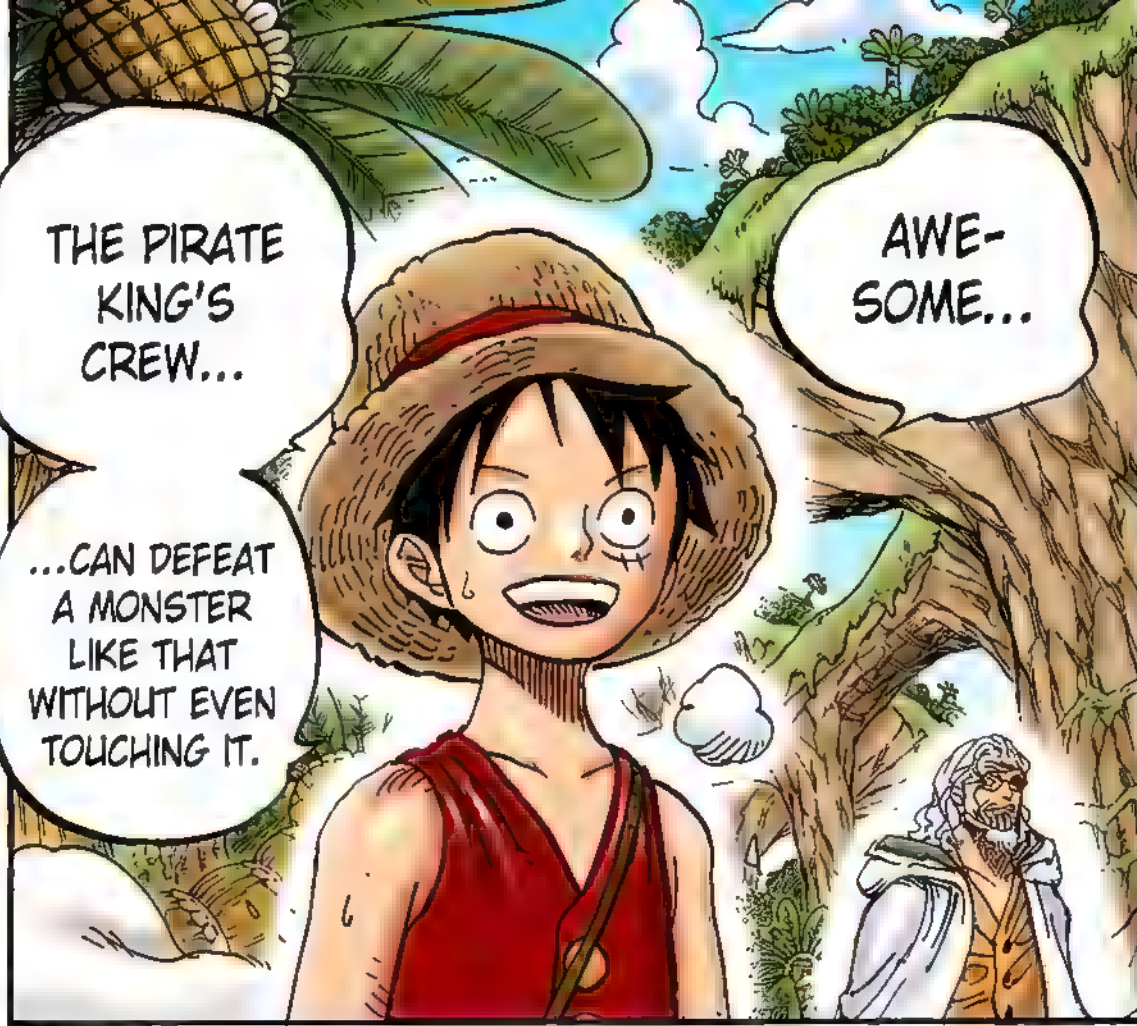
...OR YOU'LL END UP OVERWHELMING PEOPLE YOU DON'T INTEND TO.





HA HA...
DO YOU
RESPECT
ME MORE
NOW?

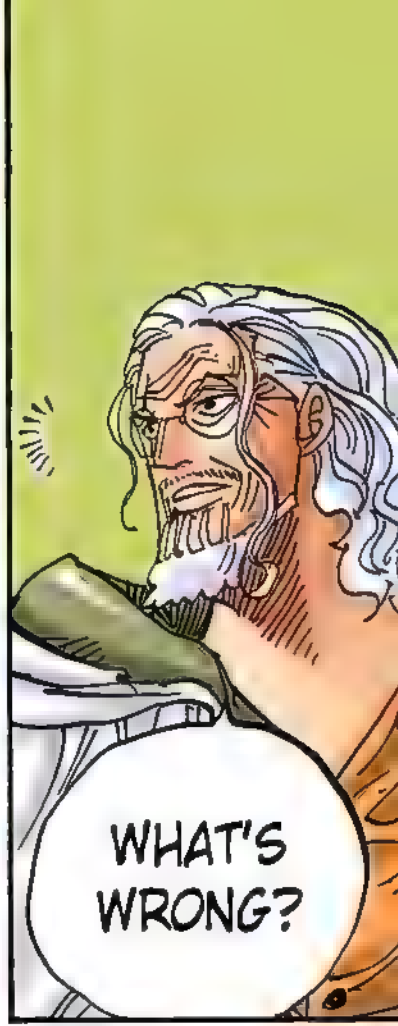
YEAH.



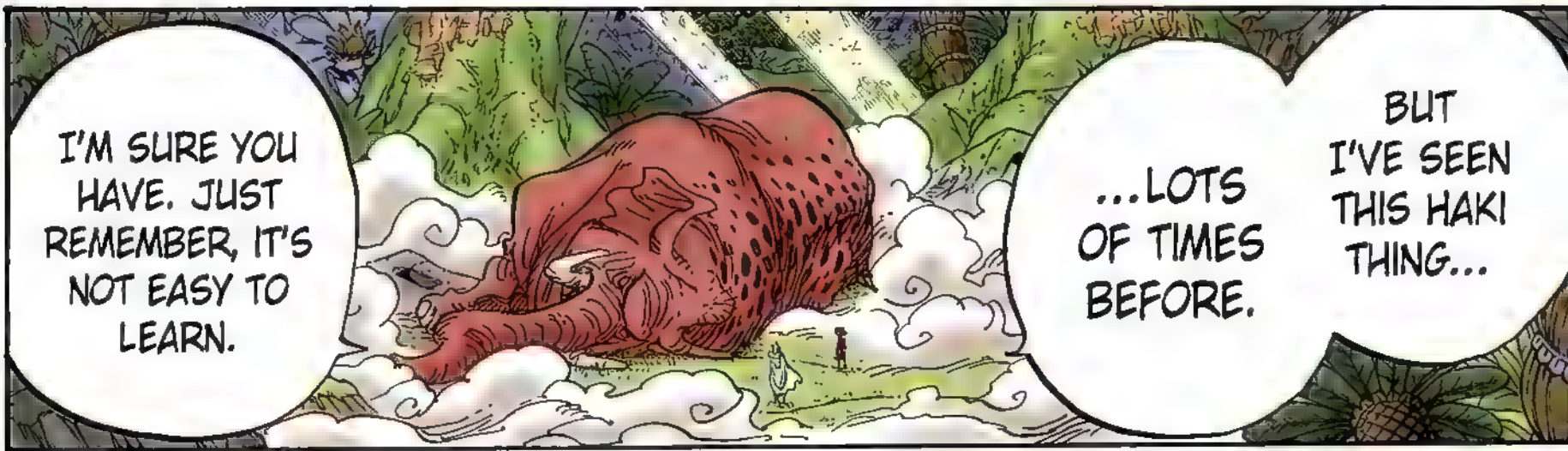
THE PIRATE
KING'S
CREW...

...CAN DEFEAT
A MONSTER
LIKE THAT
WITHOUT EVEN
TOUCHING IT.

AWE-
SOME...



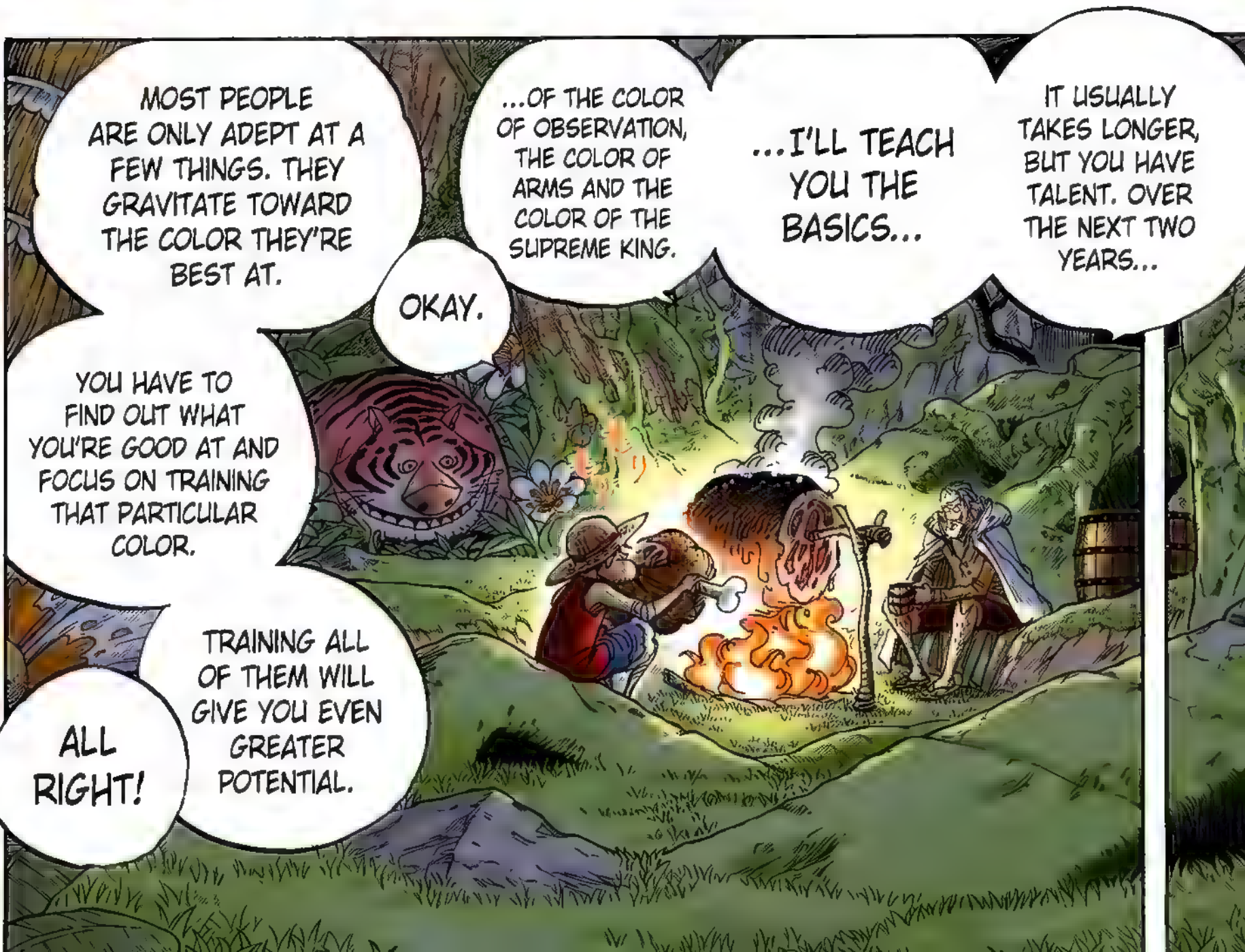
WHAT'S
WRONG?



I'M SURE YOU
HAVE. JUST
REMEMBER, IT'S
NOT EASY TO
LEARN.

...LOTS
OF TIMES
BEFORE.

BUT
I'VE SEEN
THIS HAKI
THING...



MOST PEOPLE
ARE ONLY ADEPT AT A
FEW THINGS. THEY
GRAVITATE TOWARD
THE COLOR THEY'RE
BEST AT.

...OF THE COLOR
OF OBSERVATION,
THE COLOR OF
ARMS AND THE
COLOR OF THE
SUPREME KING.

...I'LL TEACH
YOU THE
BASICS...

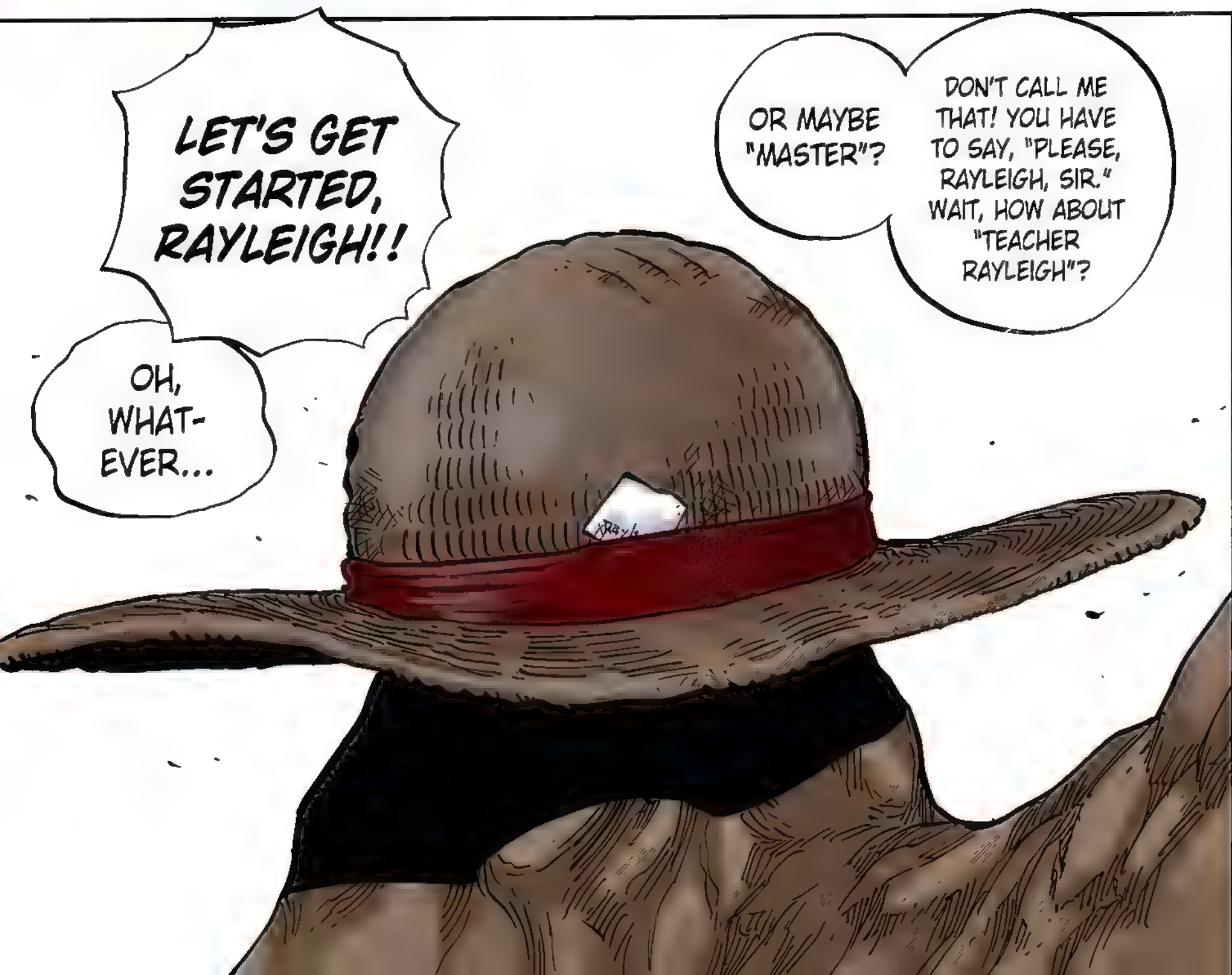
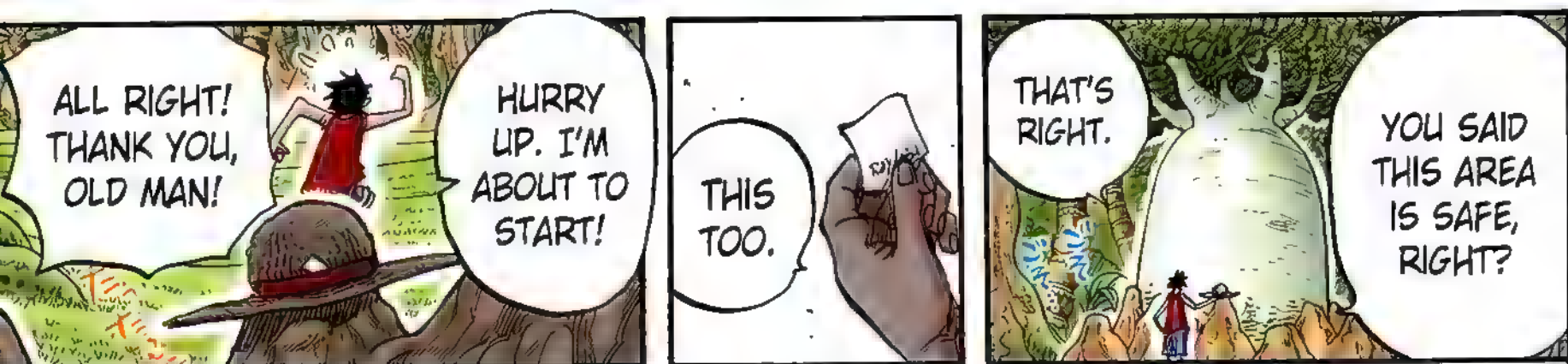
IT USUALLY
TAKES LONGER,
BUT YOU HAVE
TALENT. OVER
THE NEXT TWO
YEARS...

OKAY.

YOU HAVE TO
FIND OUT WHAT
YOU'RE GOOD AT AND
FOCUS ON TRAINING
THAT PARTICULAR
COLOR.

TRAINING ALL
OF THEM WILL
GIVE YOU EVEN
GREATER
POTENTIAL.

ALL
RIGHT!



WDSYD! How do you do?! Section!!



- Now then, has everyone read the first three chapters?
"Look at that! What's going to happen next?"
I can hear everyone saying that!
Let's listen for... ..? ...?
(I actually don't hear it at all. ↘)

- As you all know, *One Piece* is serialized weekly in a magazine called *Jump*. I've continued this series for 14 years and now there's been a major development.
Yeah.

So this was my opportunity to ask the editor-in-chief: "I want to take a Break. I want to play... I mean, I want some time to think of the new story arc, Editor-in-Chief. Can I have three weeks off?"
After asking that, he said: "All right. If you do extra color pages on the week you come back, I'll give you a month."

I responded with: "Really?! That's so generous of you!" ↗
So under the condition that I work, I got a full month! My readers in *Jump* had to wait one month because of this Break. I can't express enough gratitude to you. I'm so sorry. I really am. Thank you for your letters.

"Please take care of yourself and enjoy your Break."
You're too kind.

"Did you really have a fight with the editing department?" Hey, no!

"Are you sick?" Of course not...

It seems like I caused a lot of people to worry, But I'm fine.

I was actually having fun in Hawaii!



- Well anyway, people heard many rumors, But I thank you all for your concern. I was

ENJOYING MY VACATION!

You got that?

I do what I love for my job, so I never mind being really busy, But I know how much it hurts my family. I'm just glad I was able to spend some time with my family. I have so many people to thank for this.

- Setting aside my private reasons, the One Piece story was able to reach a landmark. But the author hasn't changed and neither will the manga. There are still lots of islands I want to draw. I want to see how Luffy and his crew will continue to grow and mature, meet new people, and continue their adventures. I hope you will enjoy the new arc, New World!

2011 Eiichiro Oda.

How will the crew look in two years?! How will they meet each other again?!

2D2Y SECTION ~~~!!

Part 1



It's already on the cover!

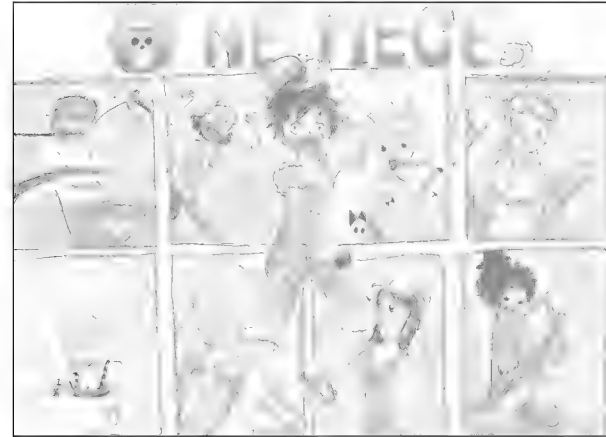




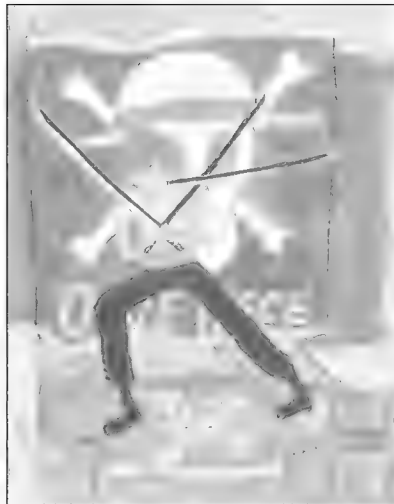
ONE PIECE



(Erika D.)



(Olivia D.)



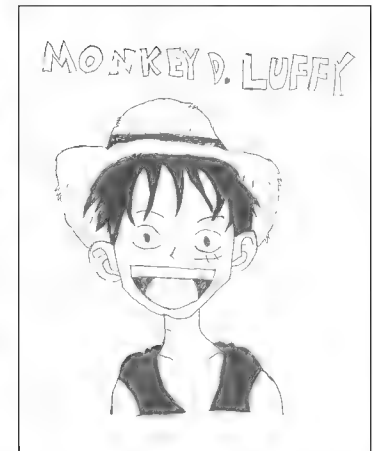
(Ami L.)



(Brittney B.)



(Joseph P.)



(John B.)



応募された文章、イラスト等は、一審選別後、必ずしも掲載されず、また、掲載時に名前や住所等を掲載したい場合は、その旨を明記してください。ご応募いただきました文庫の著作権は、集英社に帰属します。

(埼玉県 マッケンジーさん)



ミニマグネット235枚の力作!! 15巻までのキャラクターを網羅!!

(茨城県 羽田千春さん)



切り絵ロビン、たおやかに。

(東京都 保坂亮佑さん)



貴様のスーパールーキー。不敵に笑う。

(宮城県 菅野海咲さん)



切り絵! うむ。よく頑張った!!

(静岡県 安藤照美さん)

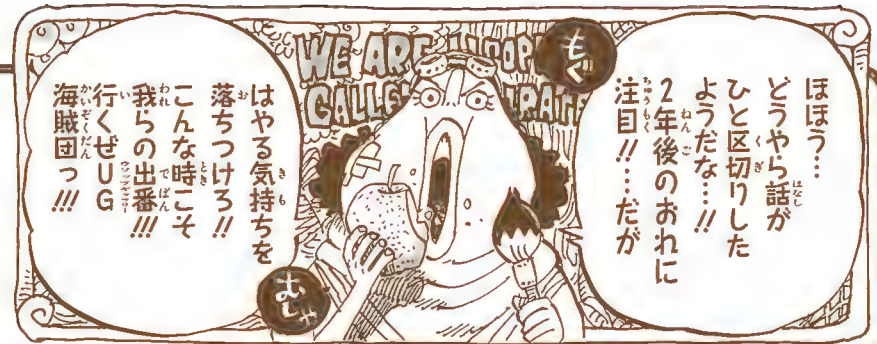


パイーンて!!

(奈良県 チヒロさん)



コルボ山、あの白々。

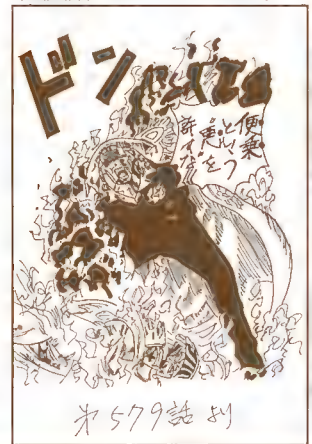


エース、白ひげ海賊団を引き連れ帰郷。マキノさん、スイカで接待。い〜い雰囲気だな! 大賞!!

(高知県 てんまるさん)

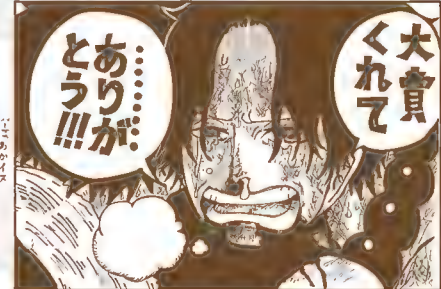


(滋賀県 ヨッシー♪さん)



★579誌別

(書森県 matさん)



エースVS赤犬!! 因縁の対決再び!!!

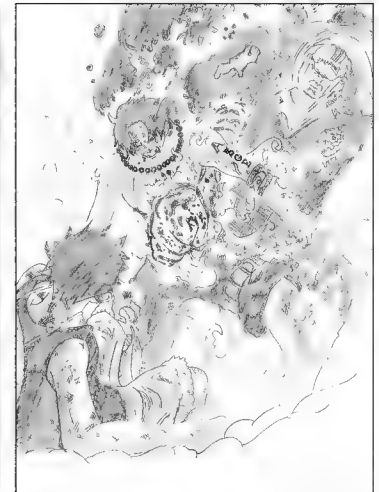
ONE PIECE



(Kavell M.)



(Jonathan M.)



(Jose C.)



(Wenu M.)



(Brian C.)



(Kristina J.)



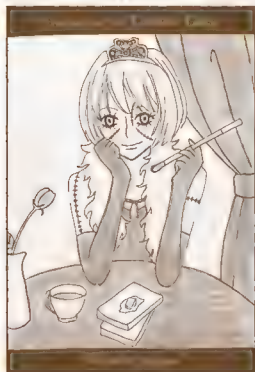
(神奈川県 永石エンジさん)

自作サニーフィギュア。
見事なロケーション。



(福岡県 S@K-Iさん)

団地の扉に描いちゃった
イラスト!!



(宮城県 FINEさん)

お皿が嫌い。
シンドリーちゃん♡



(愛媛県 山合英恵さん)

南国の似合うナミさん。



(福岡県 潮田クリリンさん)

勝手にやってろ。



(千葉県 高西実果さん)

白ひげ4番隊隊長
サッチの味ある人形。



(神奈川県 三田春菜さん)

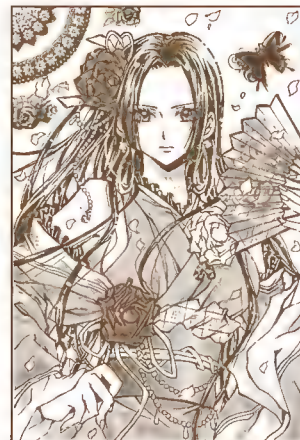
ポップにファイアー。
ポップエース。



(神奈川県 ゆきまさん)

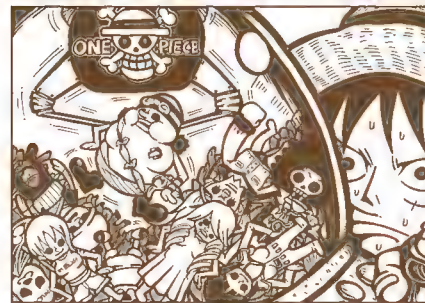
氷の魔女、
ホワイトティバイ!

(千葉県 ☆翡翠☆うのゆきさん)



何を着てもほとぼる美!!

(愛知県 藤山咲江さん)



クレーンゲーム、取れそうだ!!

(東京都 杉山貴之さん)



なにこの対比? コワカワイイ!!



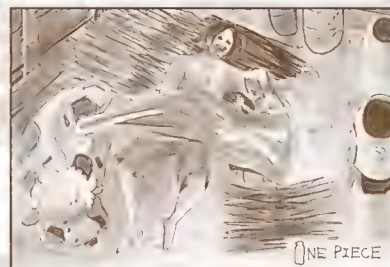
(宮城県 赤間信一さん)

仲間の行方を切り絵で再現!!



(東京都 Amicaさん)

おしゃれインベルダウヘン!!

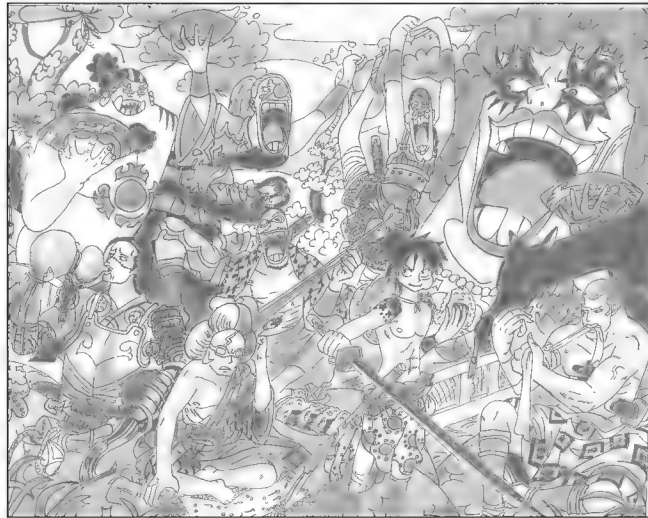


(大阪府 misakiさん)

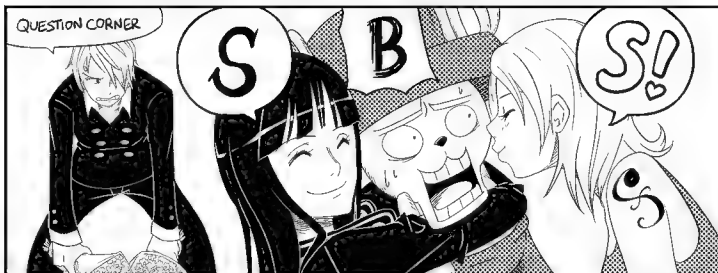
親なしさびしいモーダちゃん。



(REM)



(Sandra E.)



(Marcella M.)



(Patrique V.)



(Jack M.)



(Dilruk D.)



(Roxanna L.)

(北海道 ツパタロスさん)



まだまだ強くならねば、
たしぎ!

(兵庫県 しおんサツ)



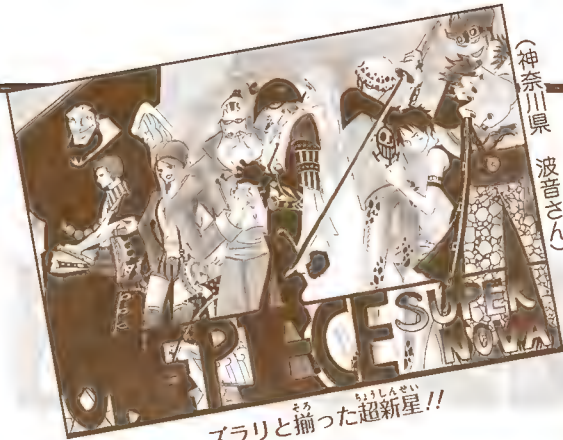
ファンシールフィと
ヤロー共。

(神奈川県 水本有紗さん)



兄弟3人志す海!!

(神奈川県 波音さん)



ズラリと揃った超新星!!

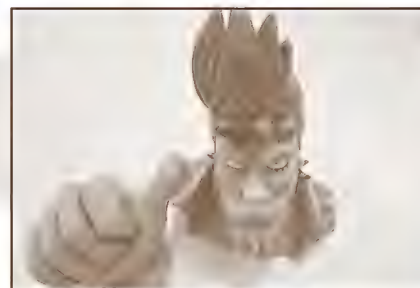


そこそこっ!!

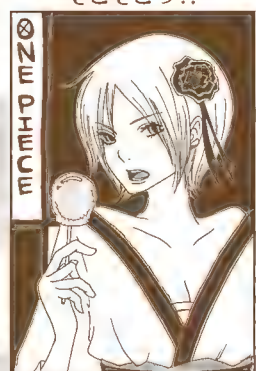
(神奈川県 I am ケンタッキーさん)

おナミとキャンディー。

(新潟県 侍SP-R-Tさん)



ねんどフランキー! カッコイイぜ!!



(愛知県 さえかサン)



変わらファッションショ〜〜!!

(石川県 I♡OPさん)



チョッパー、コックに
もたれてお昼寝中。

(福岡県 笹平真広さん)



赤い炎。青い炎。
燃える男達!!

(佐賀県 ネギさん)



カッコイイ夫婦♡

(京都府 クロ猫さん)



(東京都 衣笠哲史さん)

かつての大賞者。さすがの迫力!!



なぜだか人気。ペボは今、夢の中。

(山口県 おにくカレーさん)

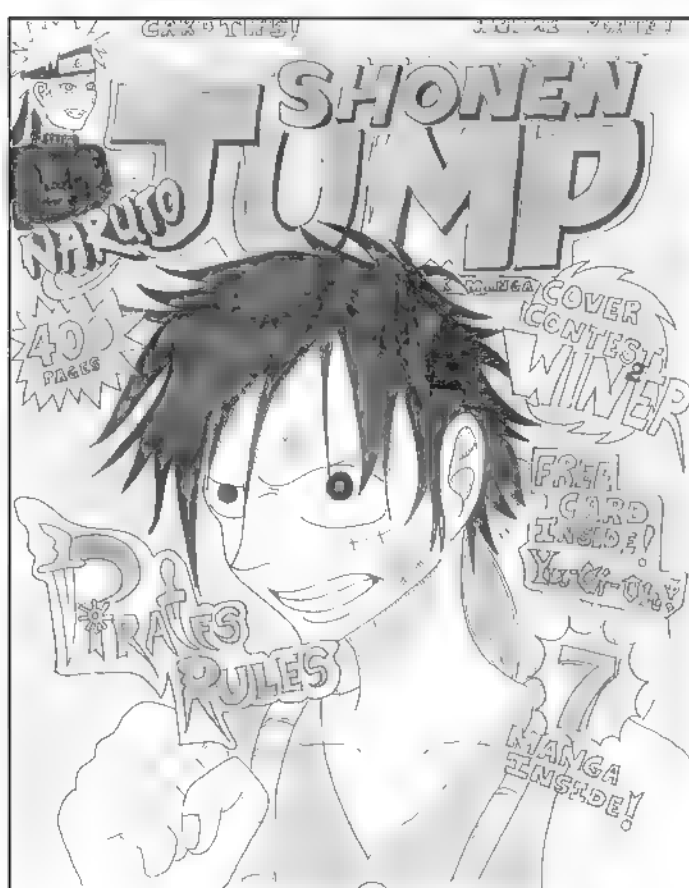
戦士の国を静かに治める
ハンコック。



(新潟県 シオリさん)



(Maximo L.)



(Veronica F.)



(Tia H.)



(REM)

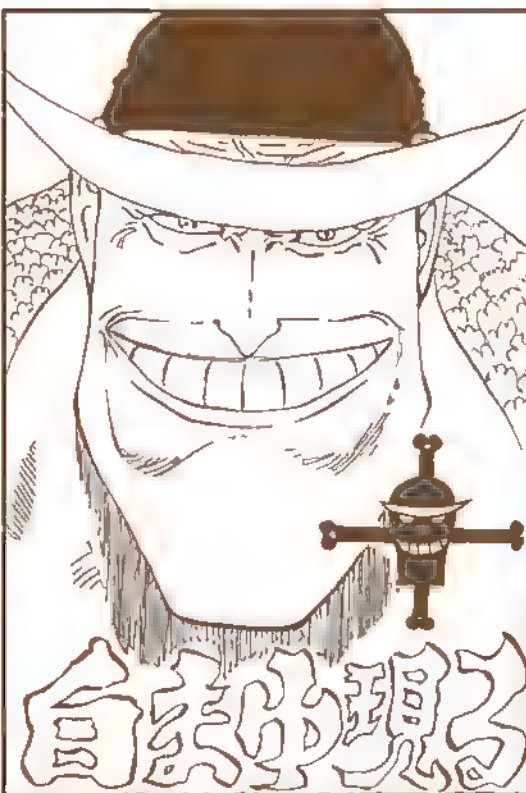


(東京都 松本心美さん)

いたわりたい。



ちようじょうせんそうはくうよく え まき
頂上戦争迫力絵巻!!



(長崎県 桑宮亮さん)

ん。

ウソップギャラクシー海賊団 しん さ い いん ちよう
UGK審査委員長ウソップ様より
ごあいさつ



毎回大変な量のイラストご苦労お前達!!
ハガキ・封書・写真など作品に広がりが出てきたわけだが、ルールを守れ野郎共!!
封書に入れる場合、必ずイラストや写真の裏に
直接、住所・氏名(P.N.)・年齢・電話番号を
書き込む事。封書に入った作品は選考の時、
封書から出され、「選考袋」に入れられるからだ!!
以後よろしくな!!

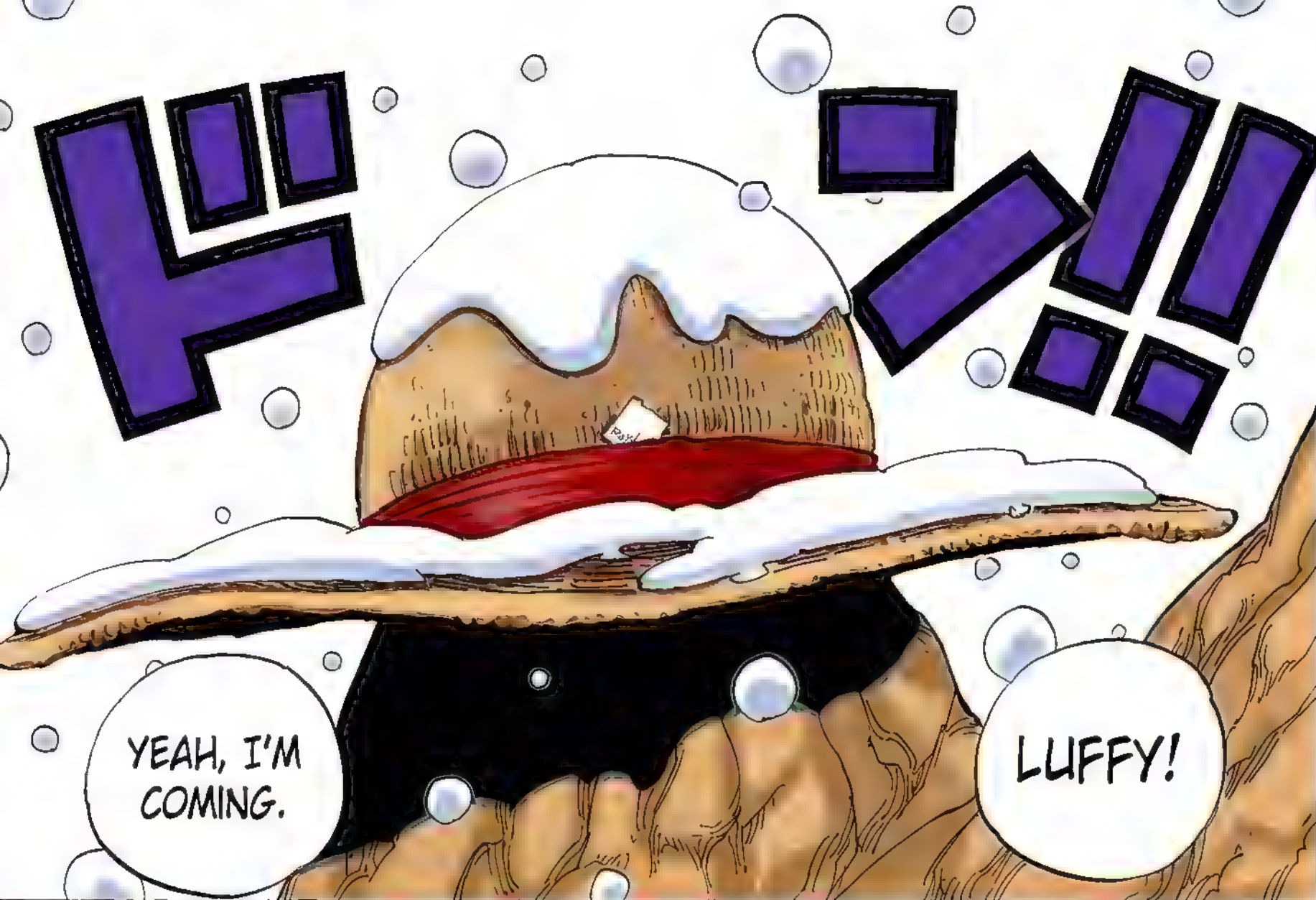


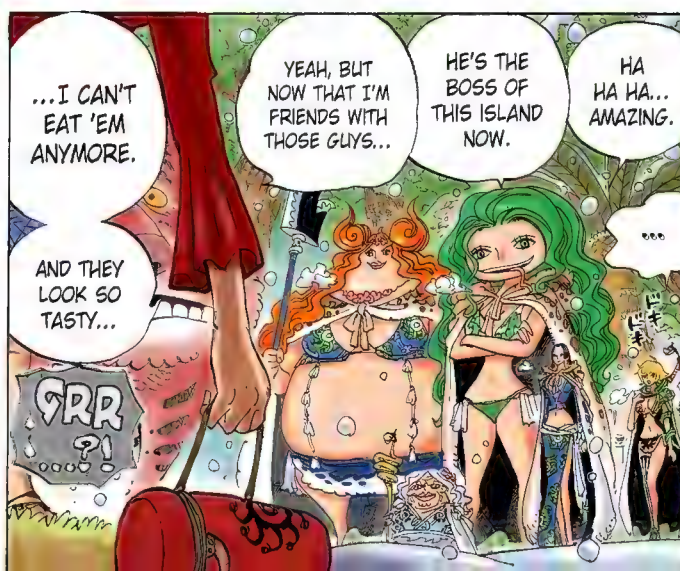
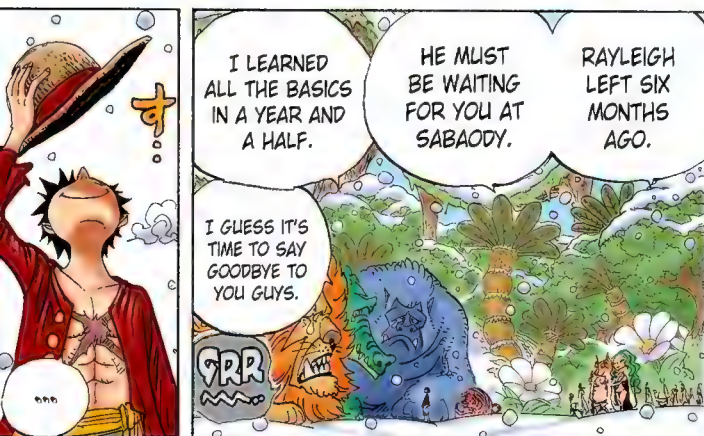
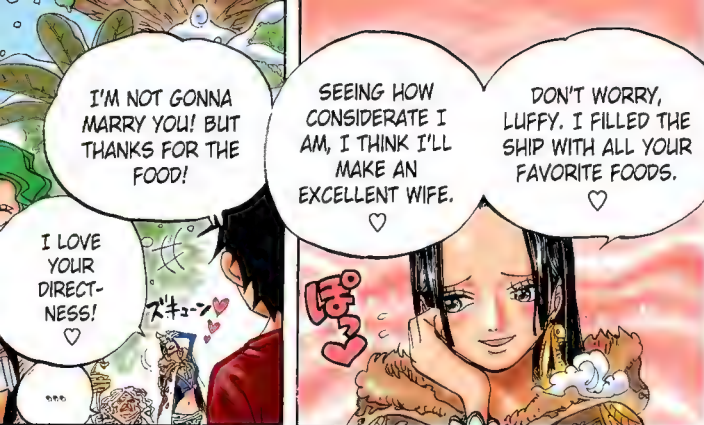
(兵庫県 あずきんときさん)



(岩手県 ガイロツユキチさん)

ここだぜ!! アニメ関係。



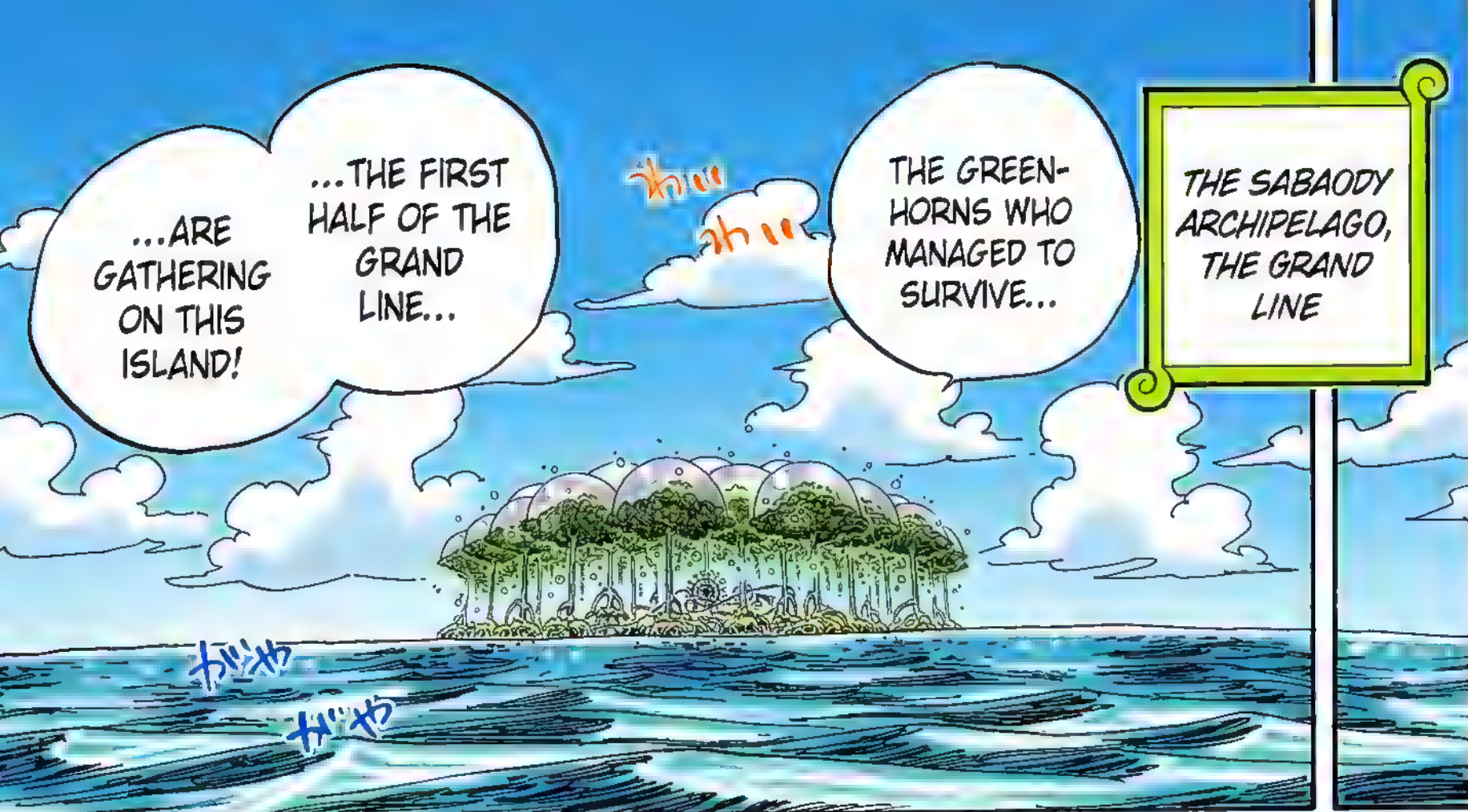




だいご
第598話 2年後

vol.61

ONE PIECE

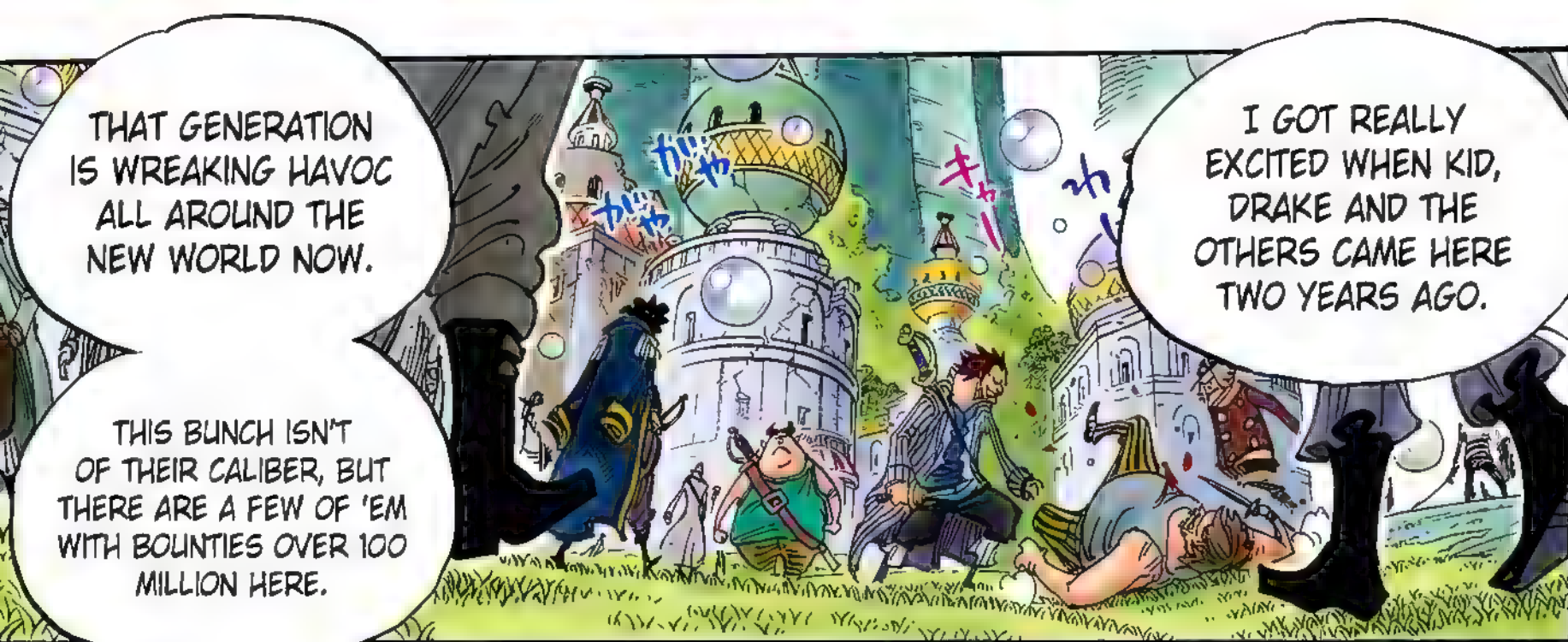


...ARE
GATHERING
ON THIS
ISLAND!

...THE FIRST
HALF OF THE
GRAND
LINE...

THE GREEN-
HORNS WHO
MANAGED TO
SURVIVE...

THE SABAODY
ARCHIPELAGO,
THE GRAND
LINE



THAT GENERATION
IS WREAKING HAVOC
ALL AROUND THE
NEW WORLD NOW.

THIS BUNCH ISN'T
OF THEIR CALIBER, BUT
THERE ARE A FEW OF 'EM
WITH BOUNTIES OVER 100
MILLION HERE.

I GOT REALLY
EXCITED WHEN KID,
DRAKE AND THE
OTHERS CAME HERE
TWO YEARS AGO.



AND HE'S RECRUITING.
HE WANTS TO EXPAND
HIS CREW TO PLUNDER
THE NEW WORLD!

NOW I'M
GETTING
EXCITED!
MAYBE I'LL
JOIN HIM!

WE THOUGHT HE
WAS DEAD FOR THE
LAST TWO YEARS AND
SUDDENLY STRAW HAT
SHOWED UP HERE!

BUT THIS ONE
SURPRISED ME
THE MOST!

THE SOUL
KING BROOK'S
FINAL WORLD
TOUR CONCERT!

THIS IS THE
FAREWELL
CONCERT OF A
SUPERSTAR!

THE TICKETS
ARE SOLD OUT!
THERE'S NO
WAY THERE'D BE
ANY LEFT!

CAN'T YOU
DO ANYTHING
FOR US?!

THE CONCERT
HALL IS
PACKED TO
CAPACITY!

DEFINITELY!
OUR TD SALES
ARE GOING OVER
A MILLION!

YOU REALLY
ARE THE SOUL
MUSIC KING OF THE
WORLD! LISTEN TO
THOSE CHEERS!

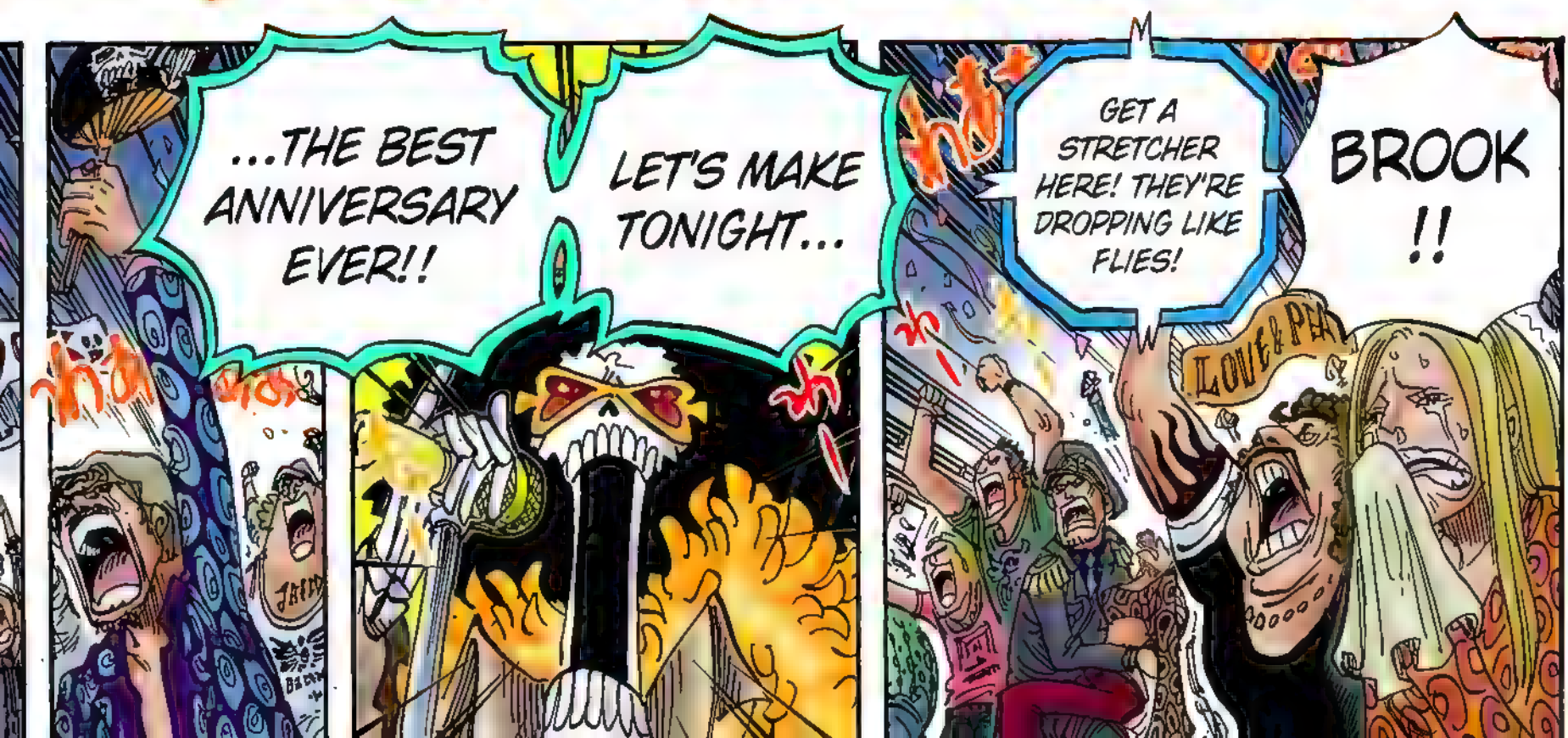
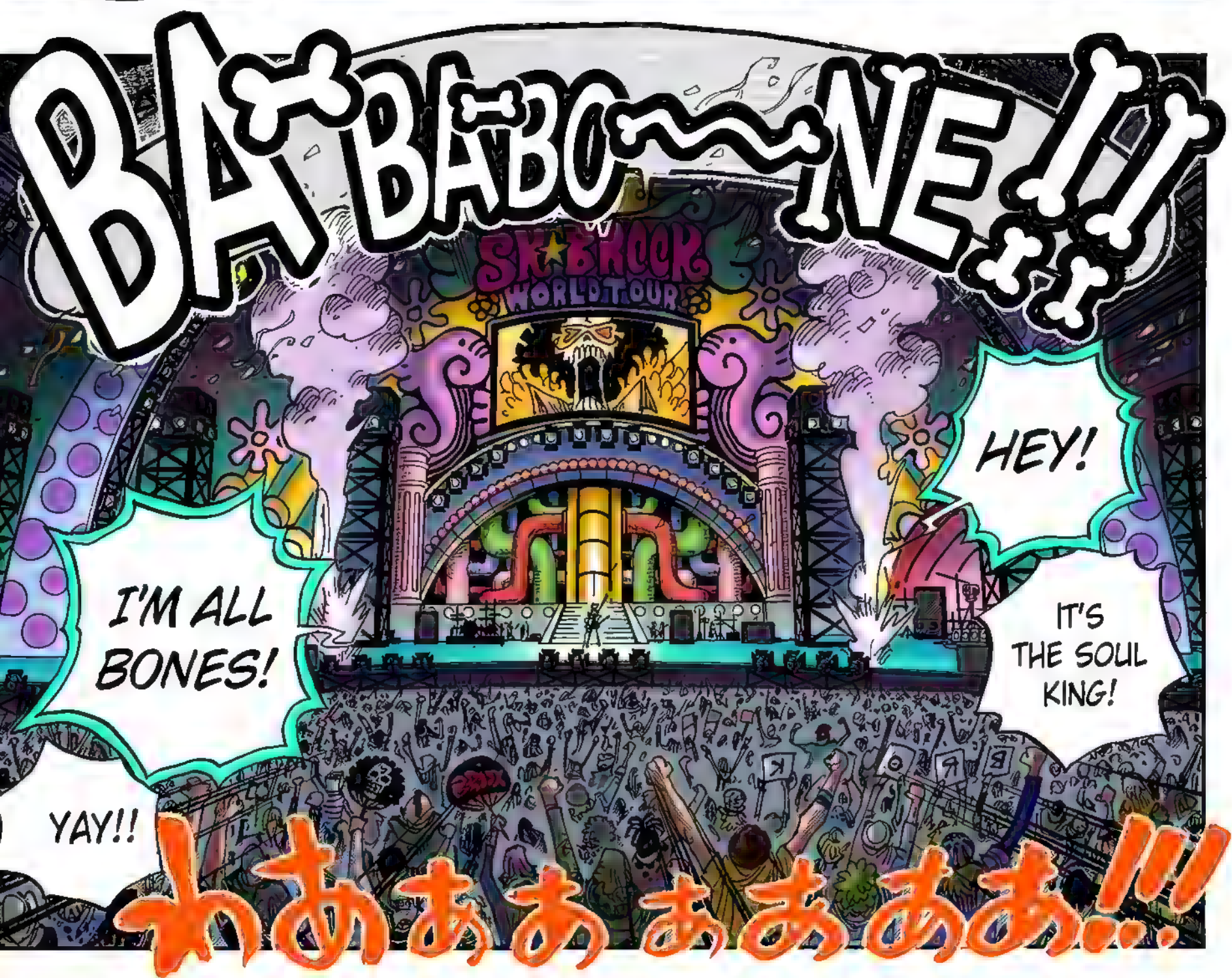
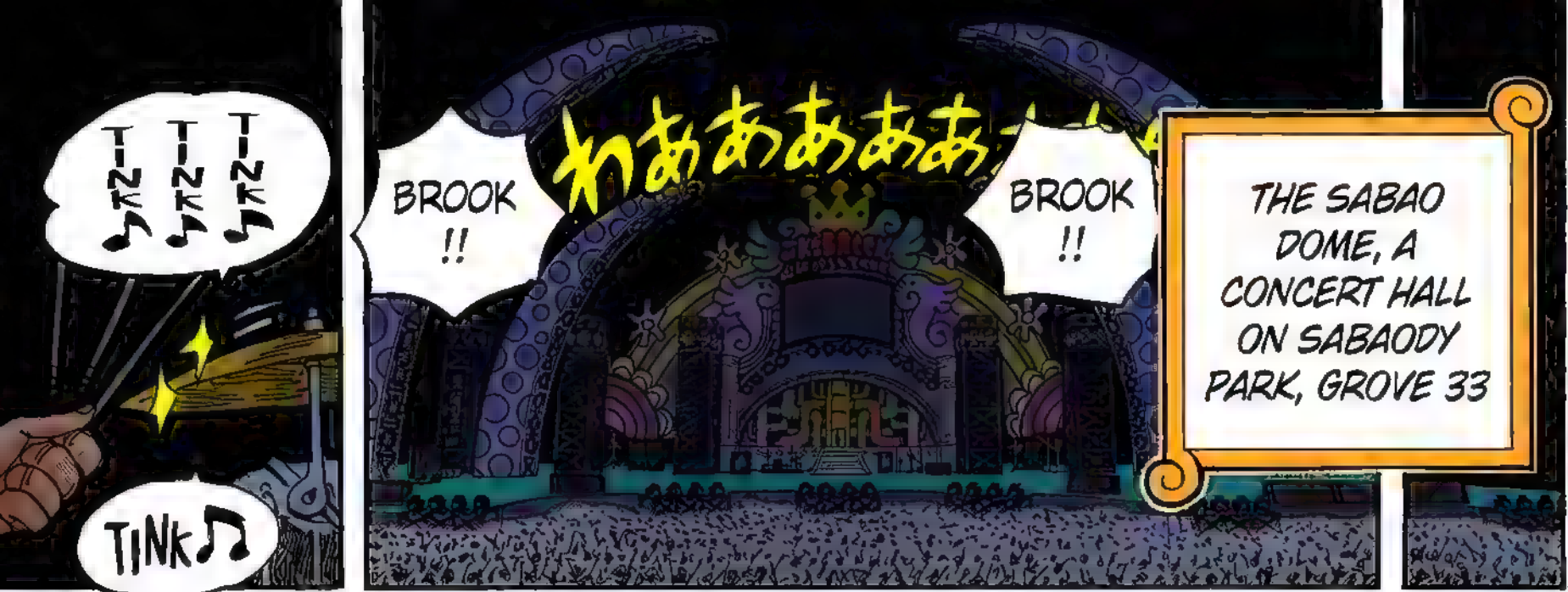
MANAGER!
LET'S MAKE
THIS...

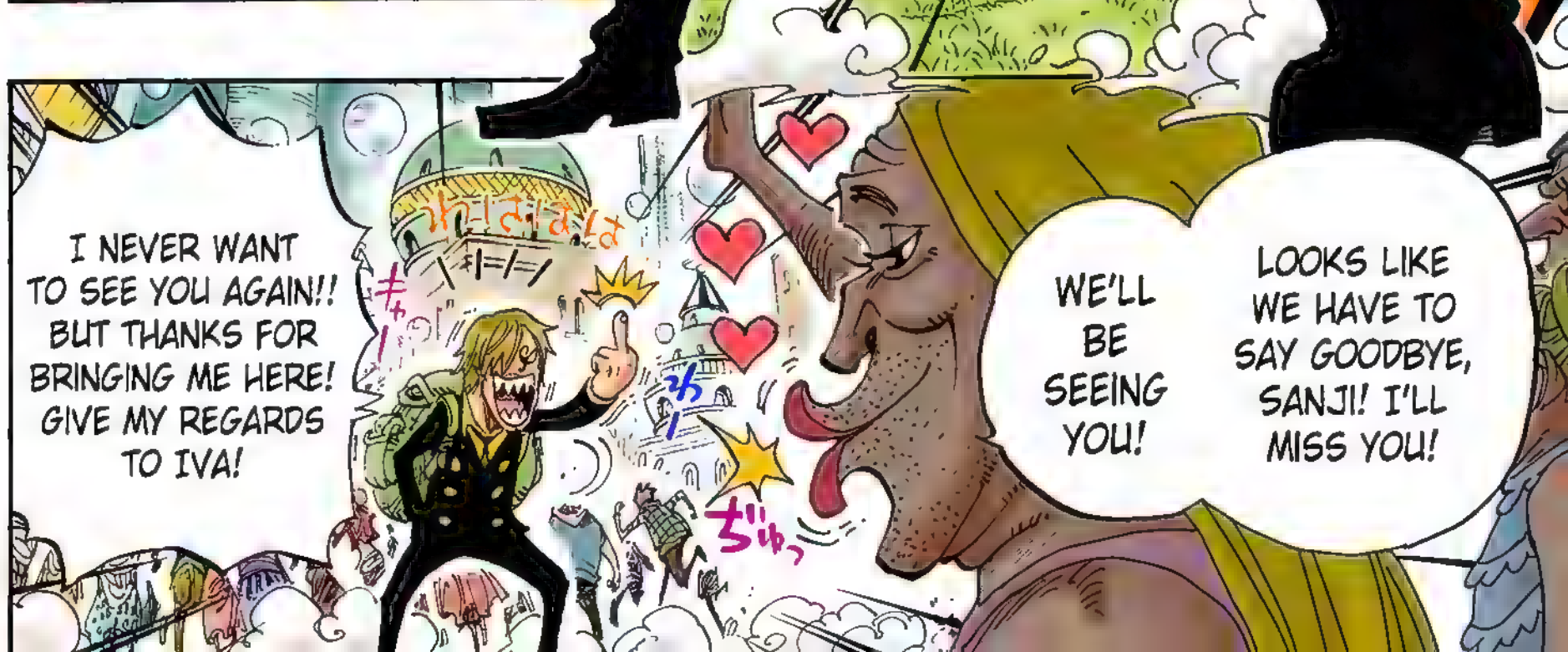
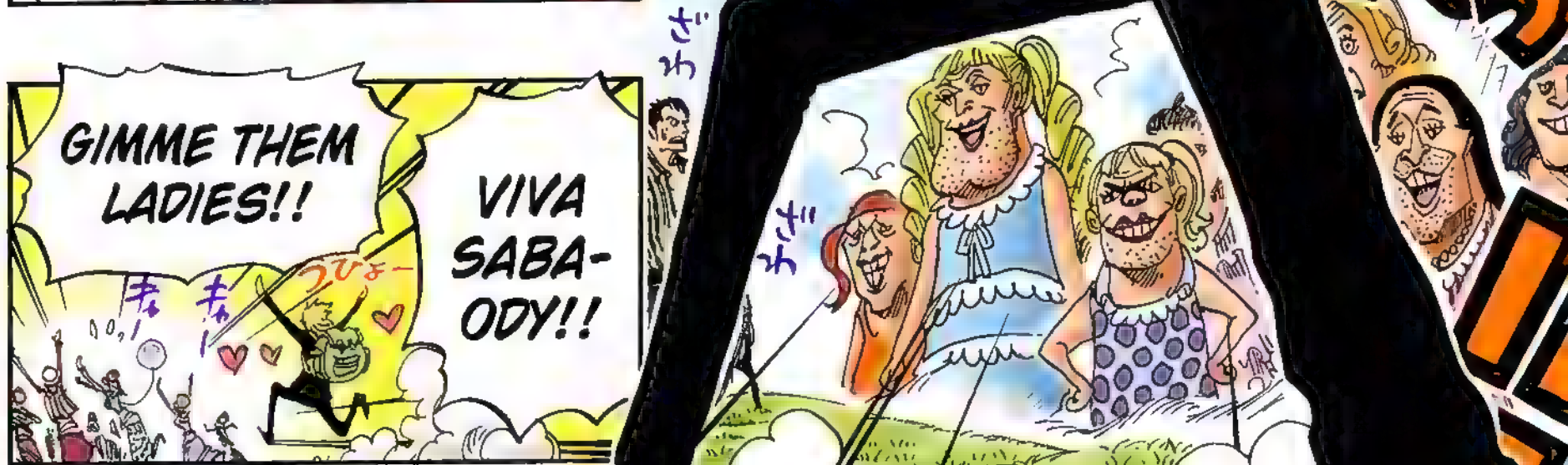
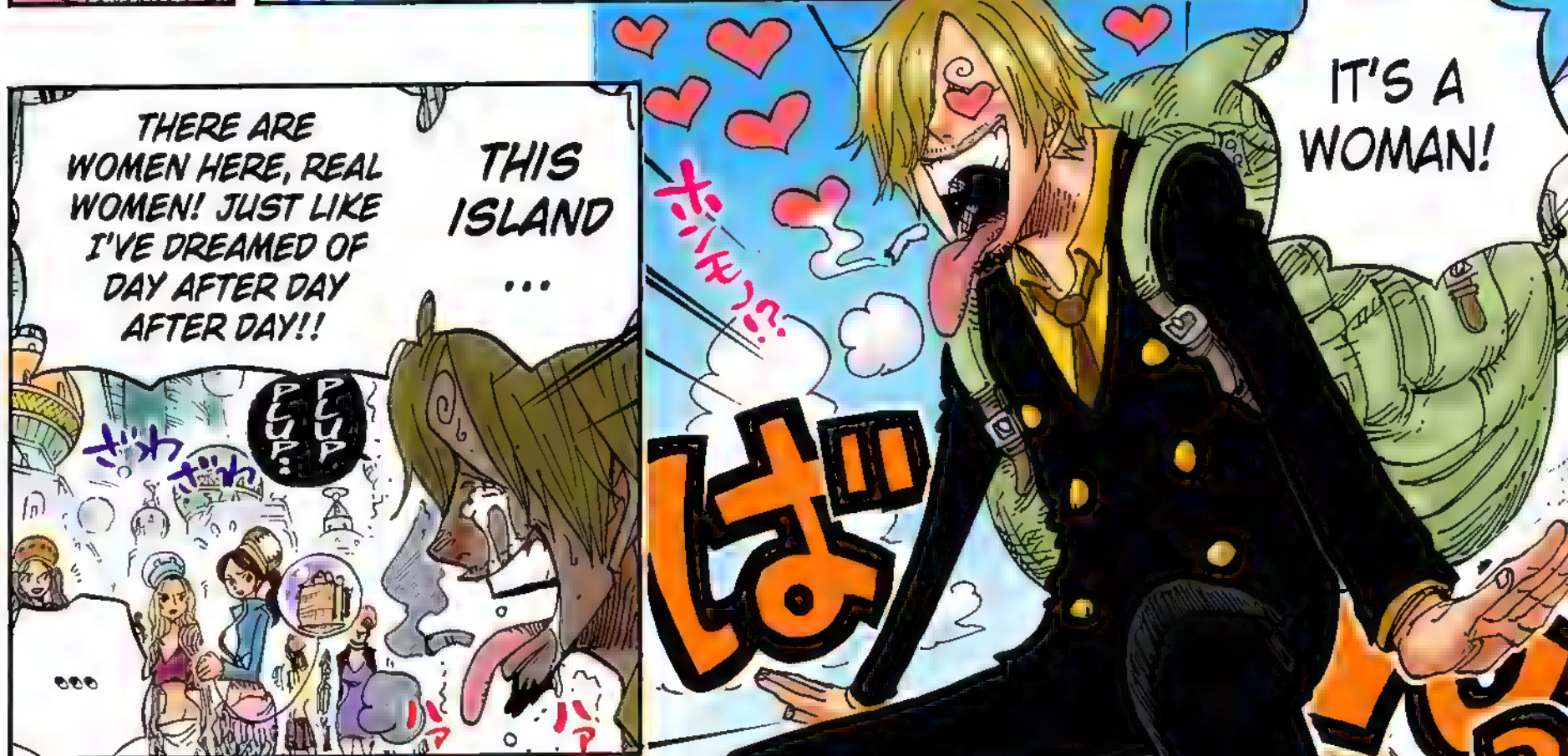
...THE
GREATEST
CONCERT
EVER!

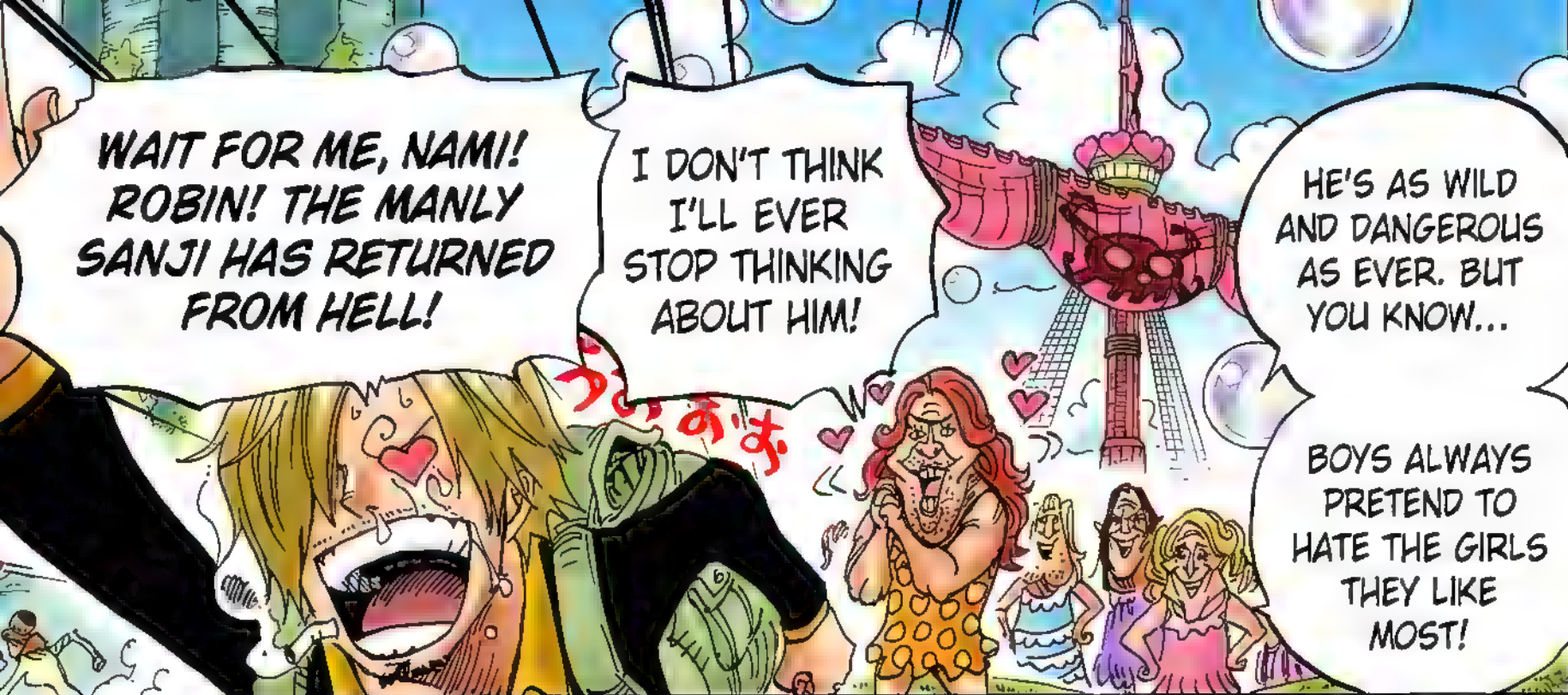
WHAT
IS IT?

THERE IS SOMETHING
VERY IMPORTANT I
HAVE TO TELL YOU
BEFORE WE DO THIS
CONCERT!

THE
SK★BROOK
FINAL LIVE





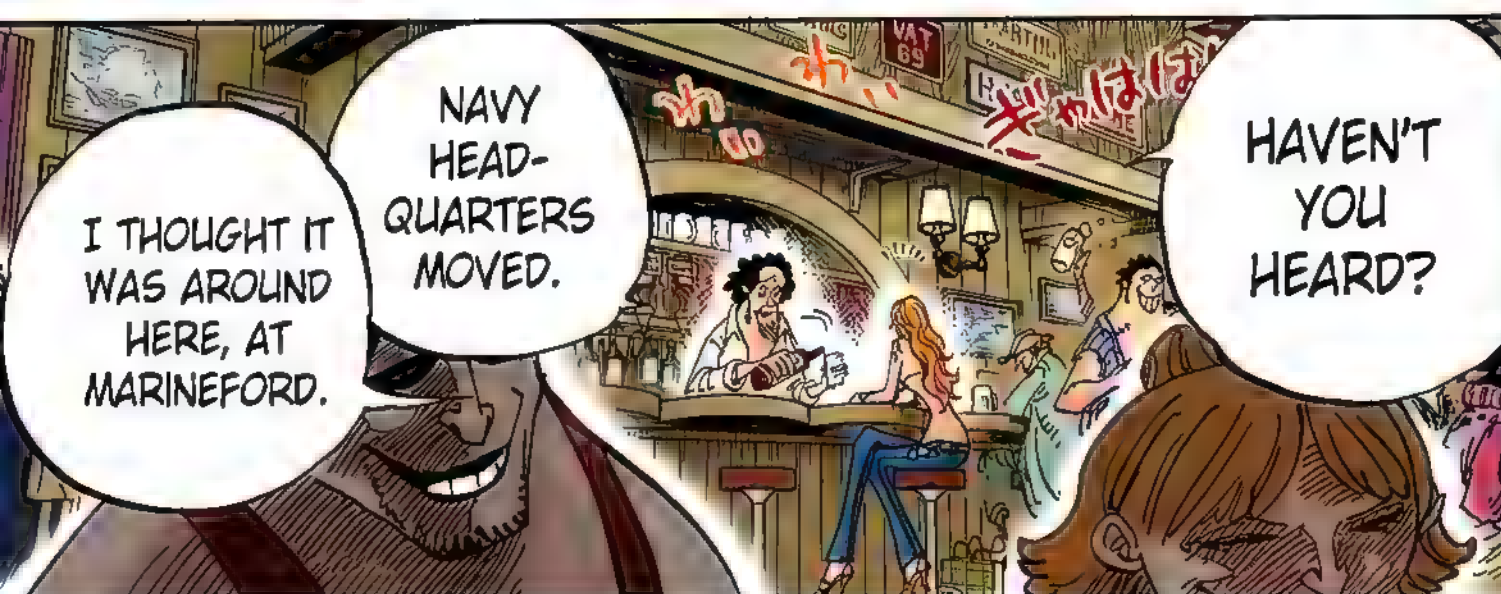


WAIT FOR ME, NAMI!
ROBIN! THE MANLY
SANJI HAS RETURNED
FROM HELL!

I DON'T THINK
I'LL EVER
STOP THINKING
ABOUT HIM!

HE'S AS WILD
AND DANGEROUS
AS EVER. BUT
YOU KNOW...

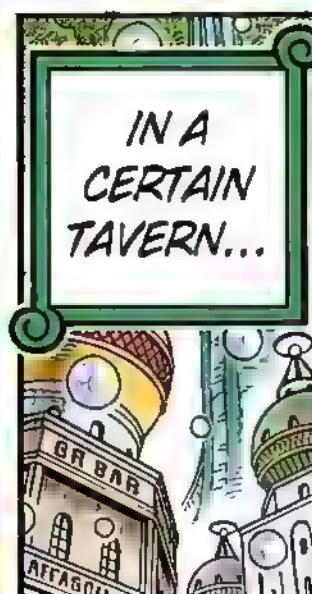
BOYS ALWAYS
PRETEND TO
HATE THE GIRLS
THEY LIKE
MOST!



I THOUGHT IT
WAS AROUND
HERE, AT
MARINEFORD.

NAVY
HEAD-
QUARTERS
MOVED.

HAVEN'T
YOU
HEARD?

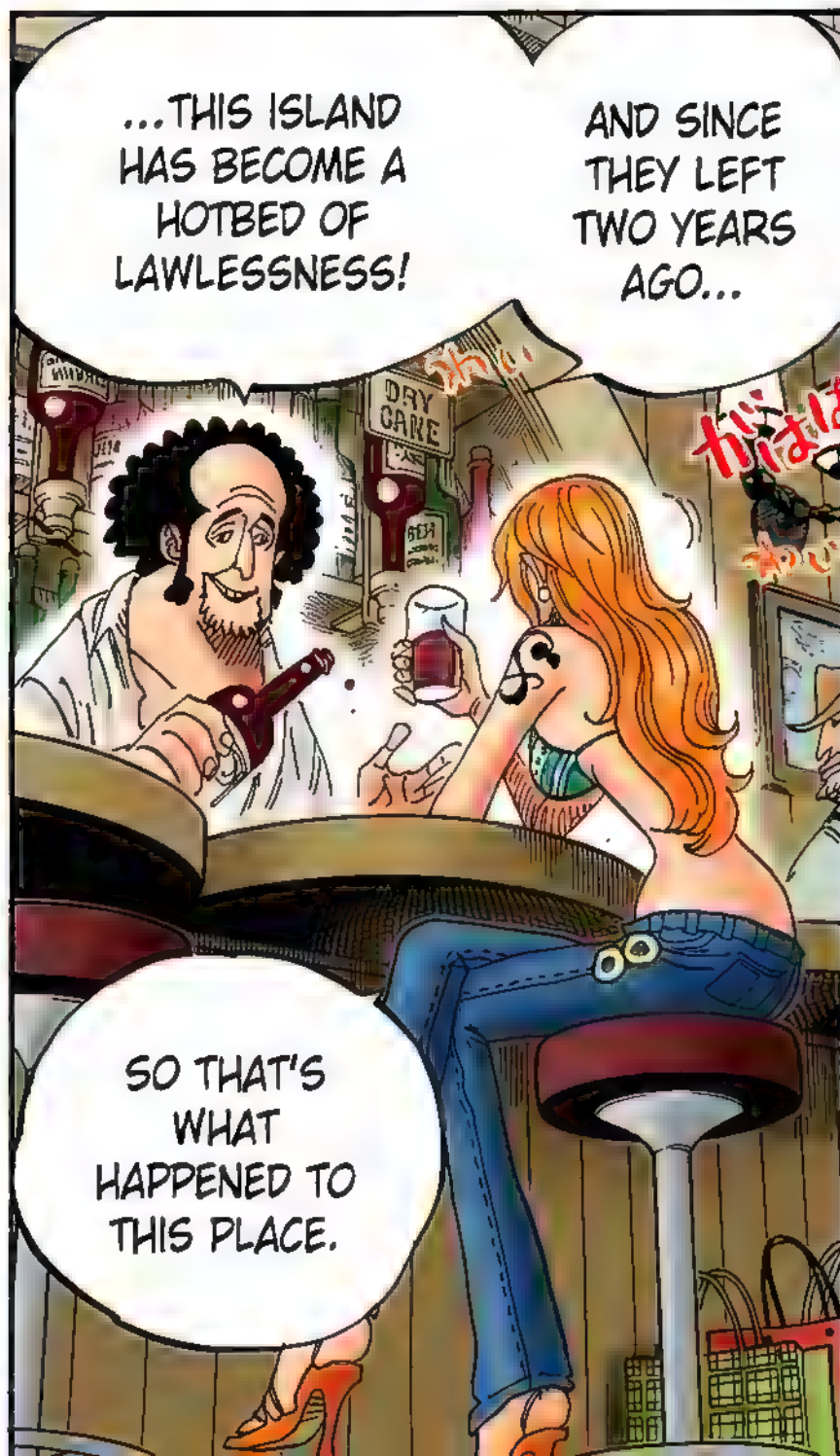


IN A
CERTAIN
TAVERN...



WHAT?!
ARE YOU
SERIOUS?!

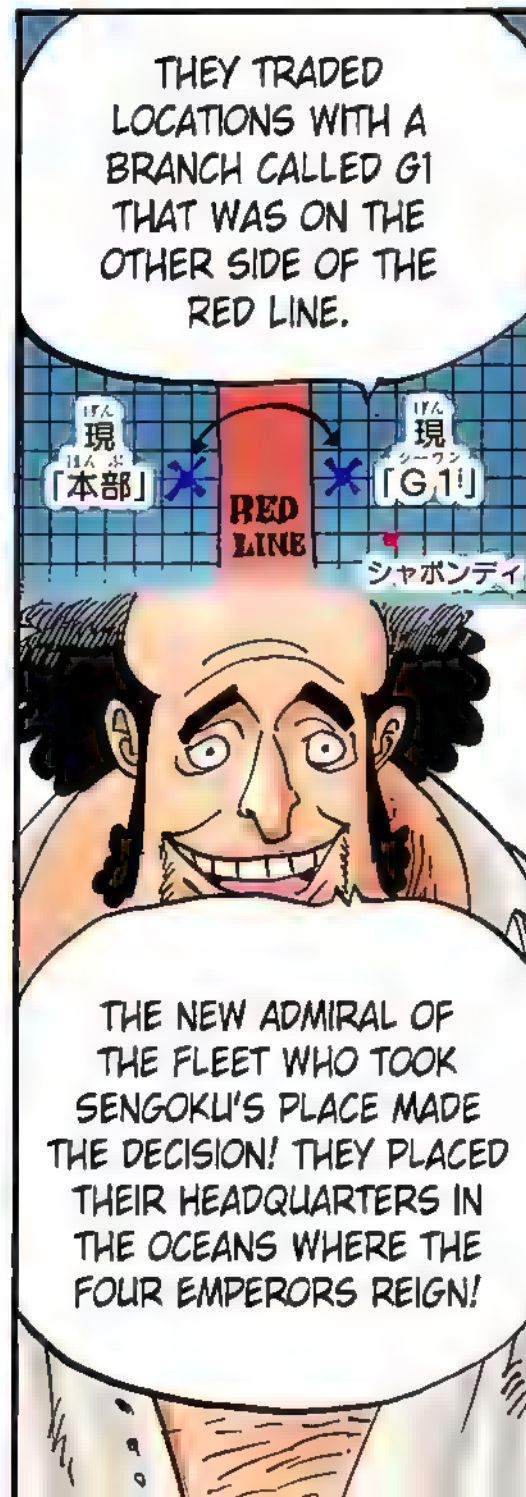
A BOUNTY OF
55 MILLION
BERRIES...?!



...THIS ISLAND
HAS BECOME A
HOTBED OF
LAWLESSNESS!

AND SINCE
THEY LEFT
TWO YEARS
AGO...

SO THAT'S
WHAT
HAPPENED TO
THIS PLACE.



THEY TRADED
LOCATIONS WITH A
BRANCH CALLED G1
THAT WAS ON THE
OTHER SIDE OF THE
RED LINE.

THE NEW ADMIRAL OF
THE FLEET WHO TOOK
SENGOKU'S PLACE MADE
THE DECISION! THEY PLACED
THEIR HEADQUARTERS IN
THE OCEANS WHERE THE
FOUR EMPERORS REIGN!

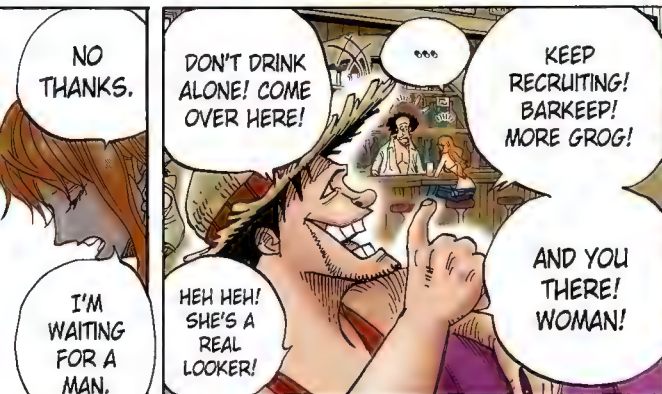


THOSE TWO BROTHERS ARE PIRATE CAPTAINS WITH BOUNTIES OF 210 MILLION AND 190 MILLION.

OUT OF THEM, TWO ARE THOSE INFAMOUS ROOKIES!

WET-HAIRED CARIBOU AND BLOOD SPLATTER CARIBOU! THEY'RE WELL-KNOWN FOR KILLING NAVY SOLDIERS!

DOH HA HA! THEY'LL COME IN HANDY!!



NO THANKS.

DON'T DRINK ALONE! COME OVER HERE!

KEEP RECRUITING! BARKEEP! MORE GROG!

AND YOU THERE! WOMAN!

HEH HEH! SHE'S A REAL LOOKER!

I'M WAITING FOR A MAN.



HA HA HA! YOU'RE WAITING FOR A MAN?! HE'S PROBABLY A COWARD...

HEY! LISTEN TO ME! THAT'S STRAW HAT LUFFY!

SHE TURNED HIM DOWN!

...WHO'LL FAINT AT THE SOUND OF CAPTAIN LUFFY'S NAME!

HE'S THAT CRAZY PIRATE WHO JUMPED HEADFIRST INTO THE PARAMOUNT WAR TWO YEARS AGO! YOU KNOW THE ONE?!



WE'RE NOT ACCEPTING ANY CAPTAINS BELOW THAT LEVEL. I'M SURPRISED YOU MADE IT THIS FAR WITH A MEASLY BOUNTY LIKE THAT.

READ THAT NOTICE ONE MORE TIME. I ONLY WANT PEOPLE WITH BOUNTIES OF AT LEAST 70 MILLION BERRIES.

AAAHAH!!

GET LOST, TRASH! I'M THE SON OF DRAGON THE REVOLUTIONARY!

HEE HEE...

GAH! BLAST YOU!

CAPTAIN MONKEY D. LUFFY & CREW
(SNIPER KING, FRANKY, NAMI)
THE STRAW HAT PIRATES

WE DON'T WANT ANY WEAKLINGS ON OUR CREW. WE'RE THE CHOSEN ONES!

WE'RE THE ELITE OF THE ELITE! WE ONLY TAKE THE BEST TALENT!

TALLYING THEM UP... THAT MAKES ONE HUNDRED. THREE FULL BANDS OF PIRATES HAVE JOINED US, ALONG WITH TEN INDIVIDUALS WITH BIG BOUNTIES.

HEY! FRANKY! HOW MANY DO WE HAVE NOW?

GET OUT OF HERE!

AAAHAH!!

HE'S EARNED HIS REPUTATION ALL RIGHT.

THAT STRAW HAT LUFFY IS RUTHLESS.

I'M NOT GOING
TO DRINK WITH YOU!
YOU'RE NOT GOOD
ENOUGH FOR ME.

I'LL
TELL YOU
ONE MORE
TIME.

!!!
SHE'S SO
DEAD!

HEY,
STOP
IT!!

UNDERSTAND?
STRAW... WHAT
WAS YOUR NAME
AGAIN?

!!
UH-OH!
THIS IS
BAD!

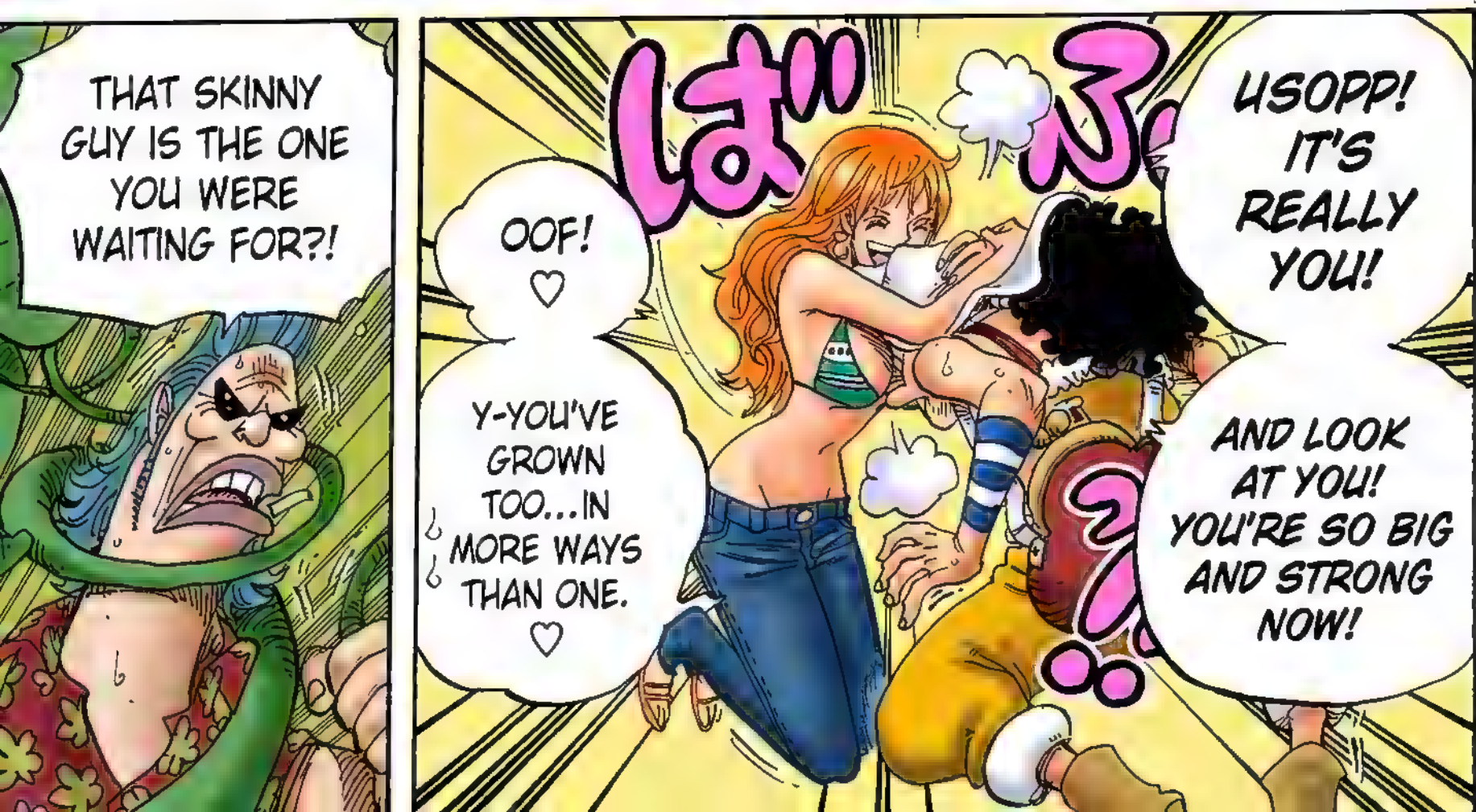
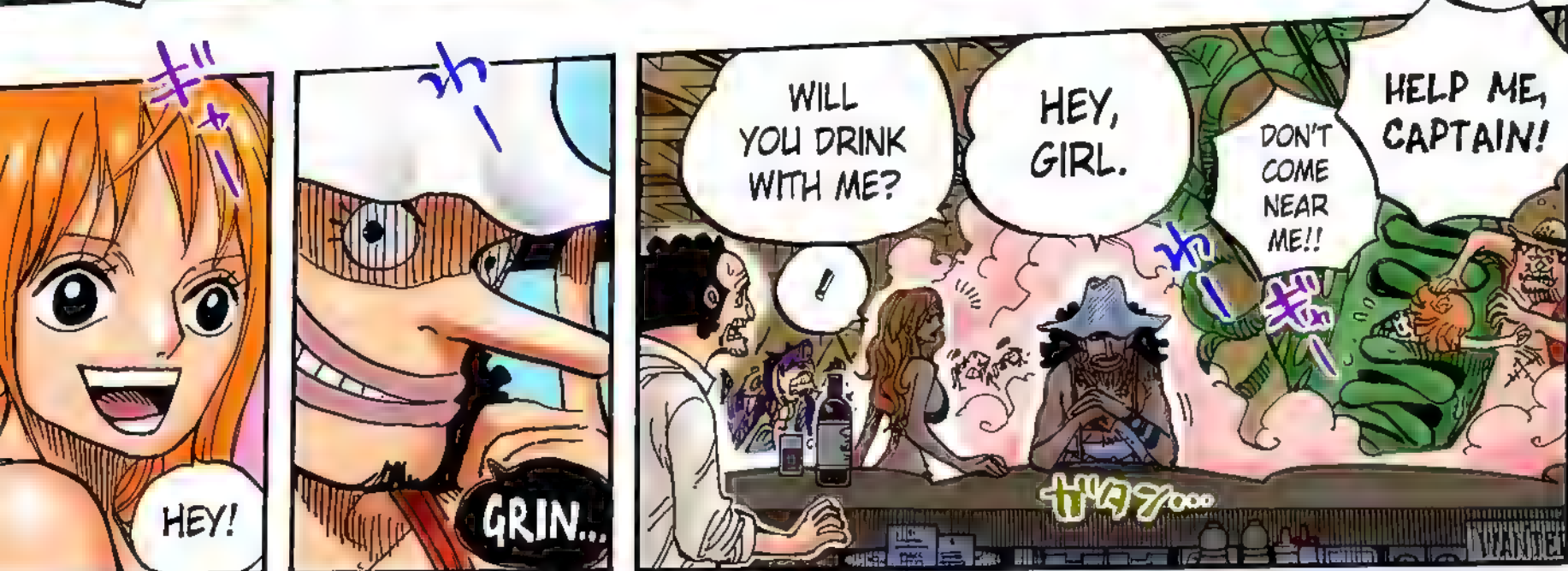
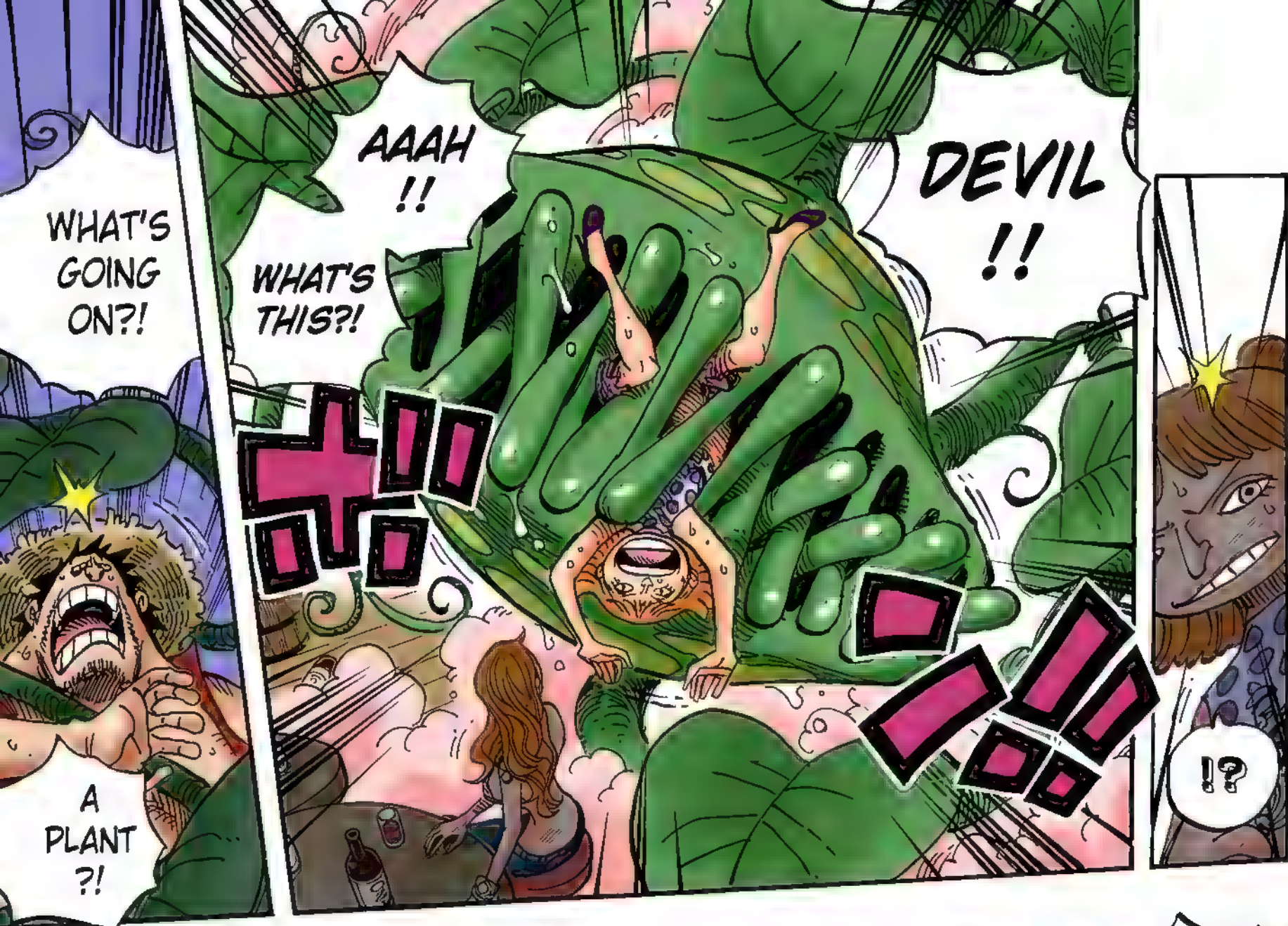
I SAID
I'M STRAW
HAT LUFFY!

SPECIAL
ATTACK: GREEN
STAR!!

BY THE WAY, I
HAVE A BOUNTY
ON MY HEAD TOO.
I'M THE CAT
BURGLAR.

I'M NAMI!
DON'T YOU
FORGET THAT!

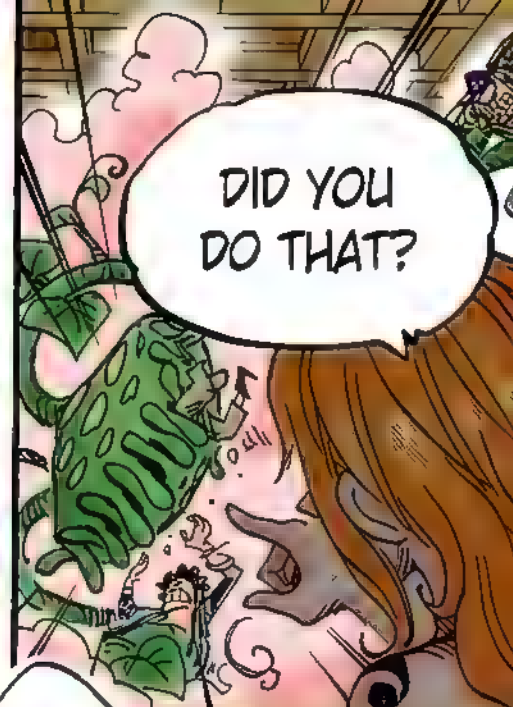
YOU GOT
TWO CHOICES!
ACCEPT CAPTAIN
LUFFY'S
INVITATION...
OR DIE.



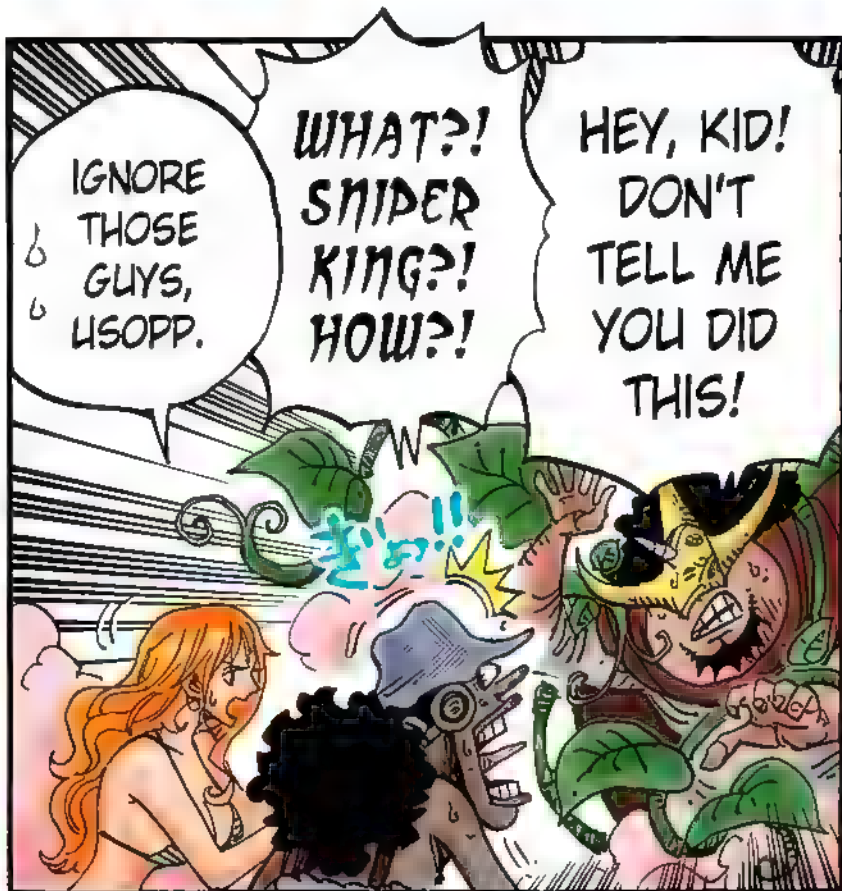


I DID MORE
THAN JUST
STARE AT THE
OCEAN FOR
THE LAST TWO
YEARS!

YEAH!
THAT'S MY
NEW WEAPON,
THE POP
GREEN!



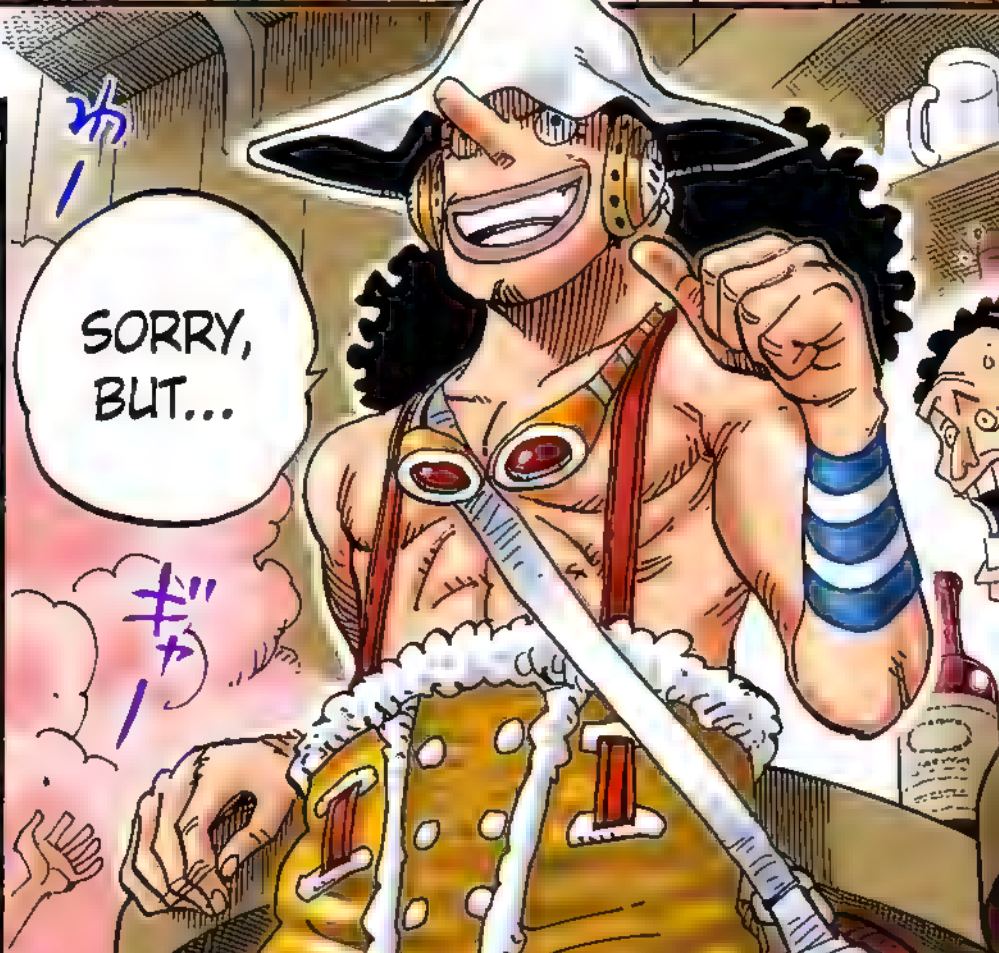
DID YOU
DO THAT?



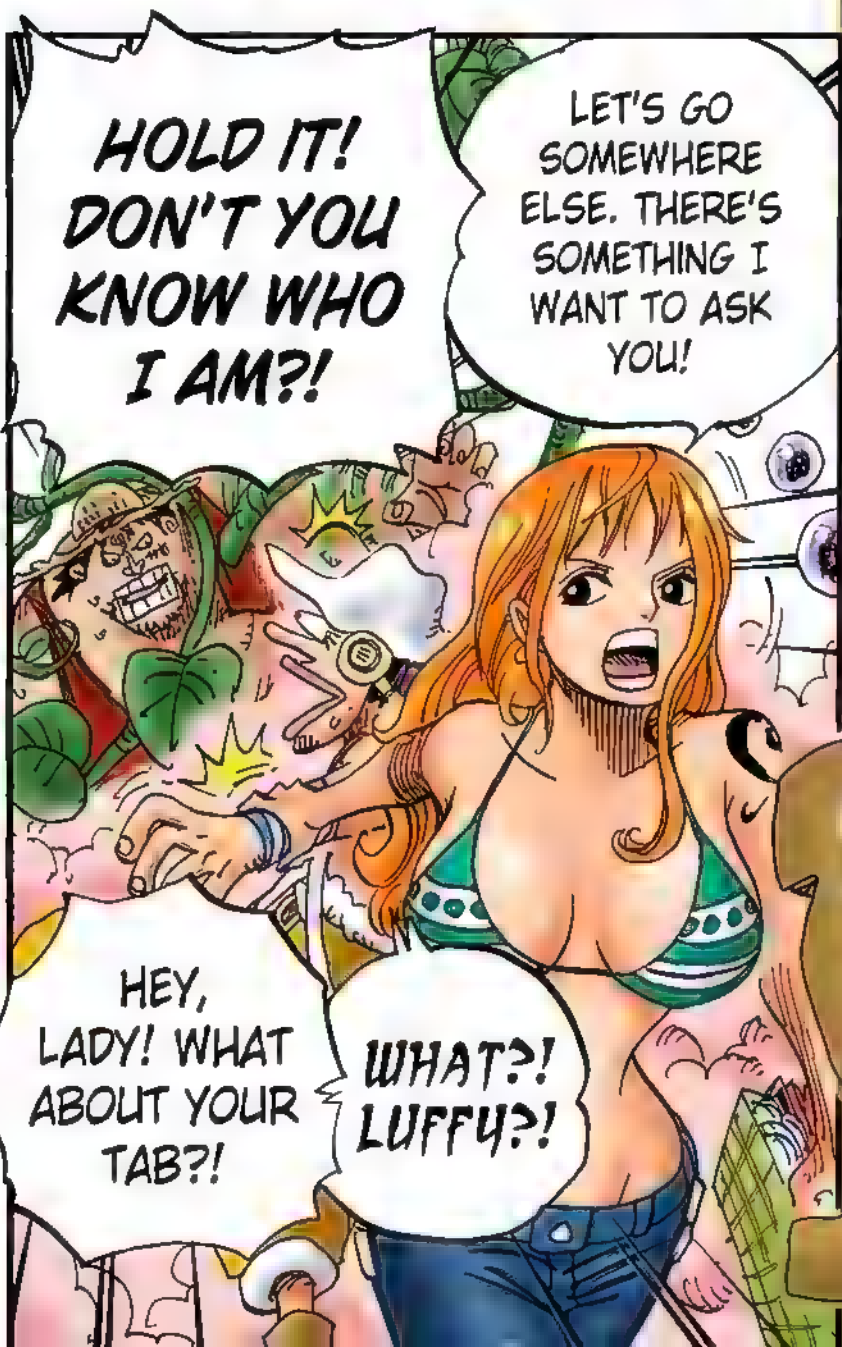
IGNORE
THOSE
GUYS,
USOPP.

WHAT?!
SHIPER
KING?!
HOW?!

HEY, KID!
DON'T
TELL ME
YOU DID
THIS!



SORRY,
BUT...



HOLD IT!
DON'T YOU
KNOW WHO
I AM?!

LET'S GO
SOMEWHERE
ELSE. THERE'S
SOMETHING I
WANT TO ASK
YOU!

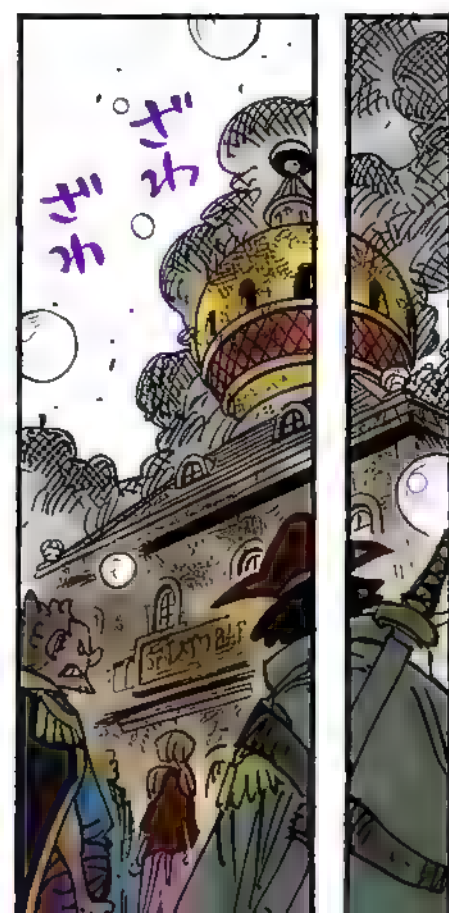
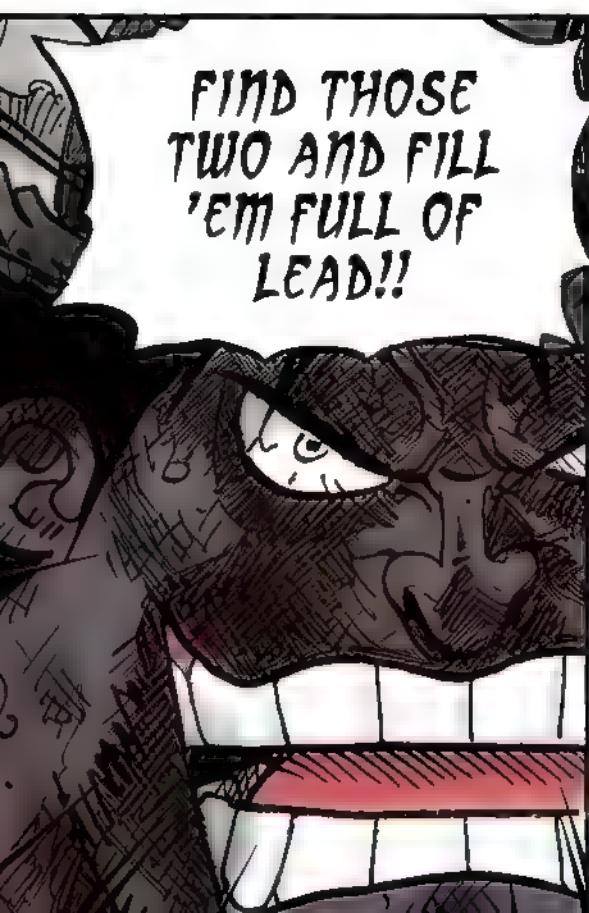
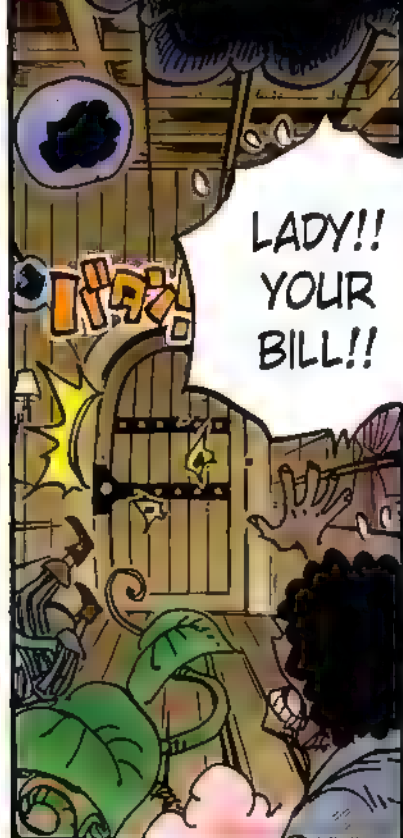
HEY,
LADY! WHAT
ABOUT YOUR
TAB?!

WHAT?!
LUFFY?!



...I'M NOT PART
OF THE WEAKLING
TRIO WITH YOU
AND CHOPPER
ANYMORE!

I'LL NEVER FALTER
NO MATTER WHAT
HAPPENS! I'VE
FINALLY BECOME A
TRUE WARRIOR!



NOT A
SCRATCH ON
HER. I FINISHED
COATING HER
TOO.

GREAT.
SO SUNNY
IS SAFE.

THE SECOND
ONE HERE WAS
FRANKY. HE CAME
ABOUT TEN DAYS AGO
AND WENT STRAIGHT
TO THE SHIP.

THE SEAS
ARE GONNA
BE ROUGH
FOR OUR
RESTART!

THE FIRST
ONE HERE
WAS THAT
IDIOT
SWORDS-
MAN?!

AND HE
DID A GREAT
JOB.

SHAKKY'S
RIP-OFF
BAR,
GROVE 13

I DIDN'T
REALIZE YOU
WERE SO
DUTIFUL.

WE OWE
YOU BIG
TIME,
DUVAL.

YEAH! A
YEAR TO
RECOVER!

CALL IT A
BADGE OF
HONOR! I
REGRET
NOTHING!

WHAT?
HANDSOME? HA
HA HA HA! JUST
WANTED TO PAY
YOU BACK, KID!

THROUGH RAIN
AND SHINE, STORM AND
SNOW, I STOOD MY
GROUND AND PROTECTED
THE SHIP FROM THOSE
BLOODTHIRSTY PIRATES!
DAY AFTER DAY
AFTER DAY!

HEY!!
WHAT
ABOUT MY
EPIC
STRUGGLE
?!

SHE GOT
BORED AND
WENT TO
TOWN TO DO
SOME
SHOPPING.

WHERE
IS SHE?!

NAMI!!



AND NAMI
SHOWED
UP THIRD.

I WAS
HURTING ALL
OVER, BUT I
KEPT ON
FIGHTING.

DUVAL
!!

SO, COUNTING YOU, THERE ARE ALREADY SEVEN OF YOU ON THE ARCHIPELAGO.

BROOK CAME TO THIS ISLAND FOR HIS CONCERT TODAY.

AND YOU SHOWED UP AFTER HIM.

CHOPPER WAS FIFTH. HE ARRIVED YESTERDAY.

USOPP ARRIVED FOURTH. HE GOT HERE THREE DAYS AGO.

CON-
CERT?

NAMI'S SHOPPING!
NAMI'S SHOPPING!

I DIDN'T KNOW YOU WERE THE ONE TRAINING LUFFY!

HE MUST BE EVEN STRONGER NOW!

IT'S NO EASY FEAT JUST GETTING TO THIS ISLAND.

NICO ROBIN AND LUFFY ARE THE ONLY ONES LEFT.

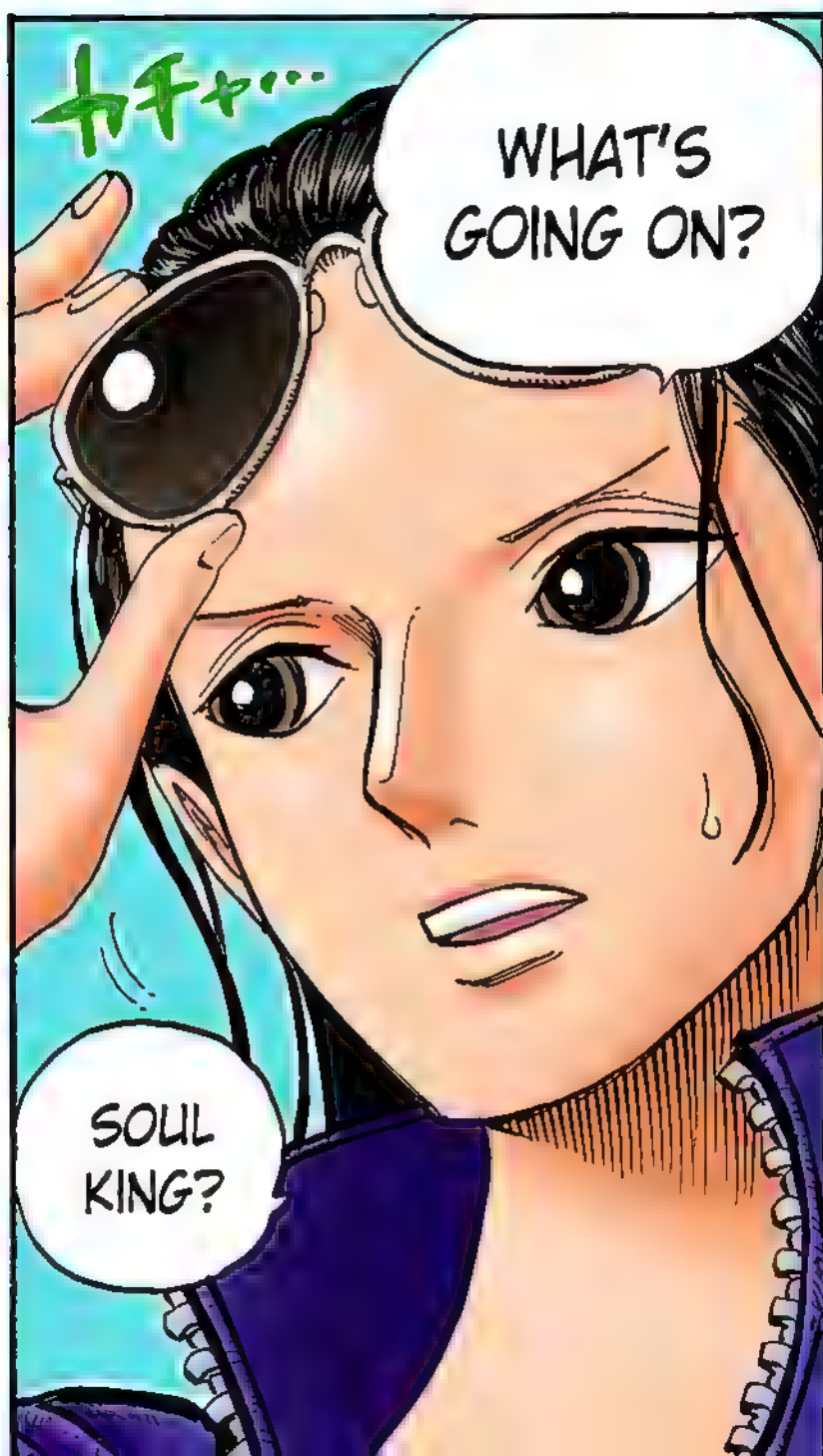
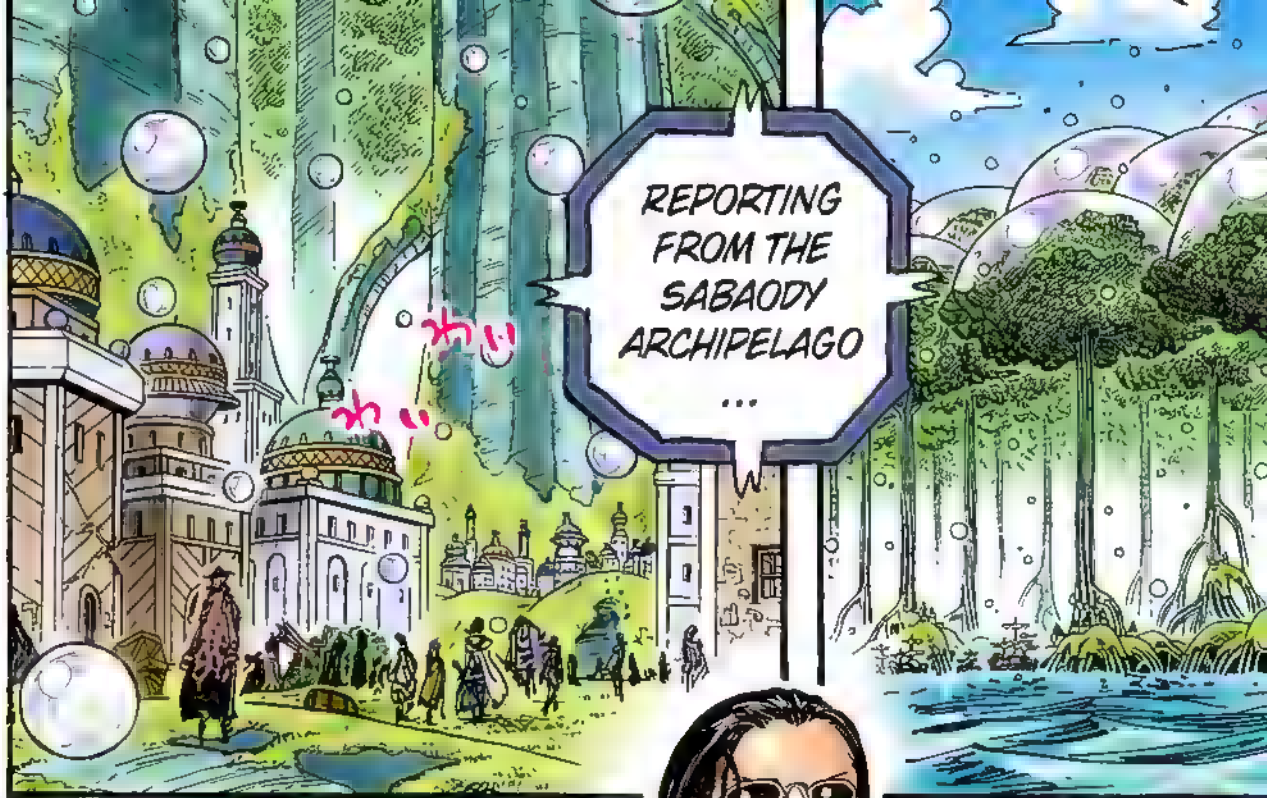
I HAVEN'T SEEN HIM FOR ABOUT SIX MONTHS. I CAN'T WAIT TO SEE HOW HE'S GROWN.

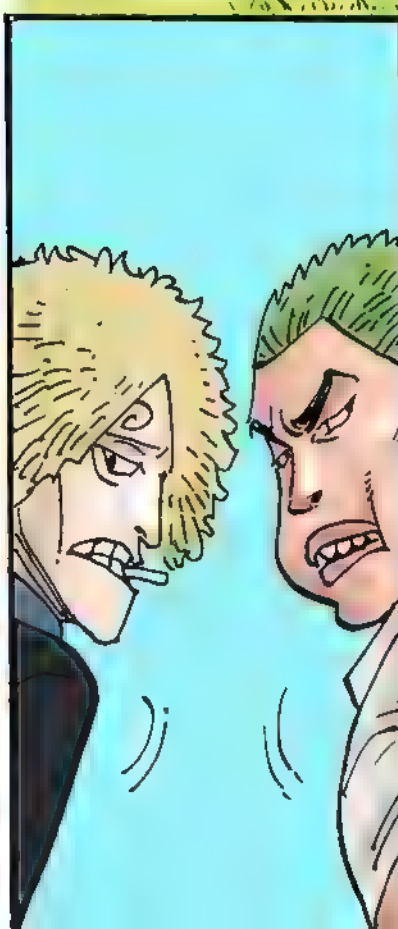
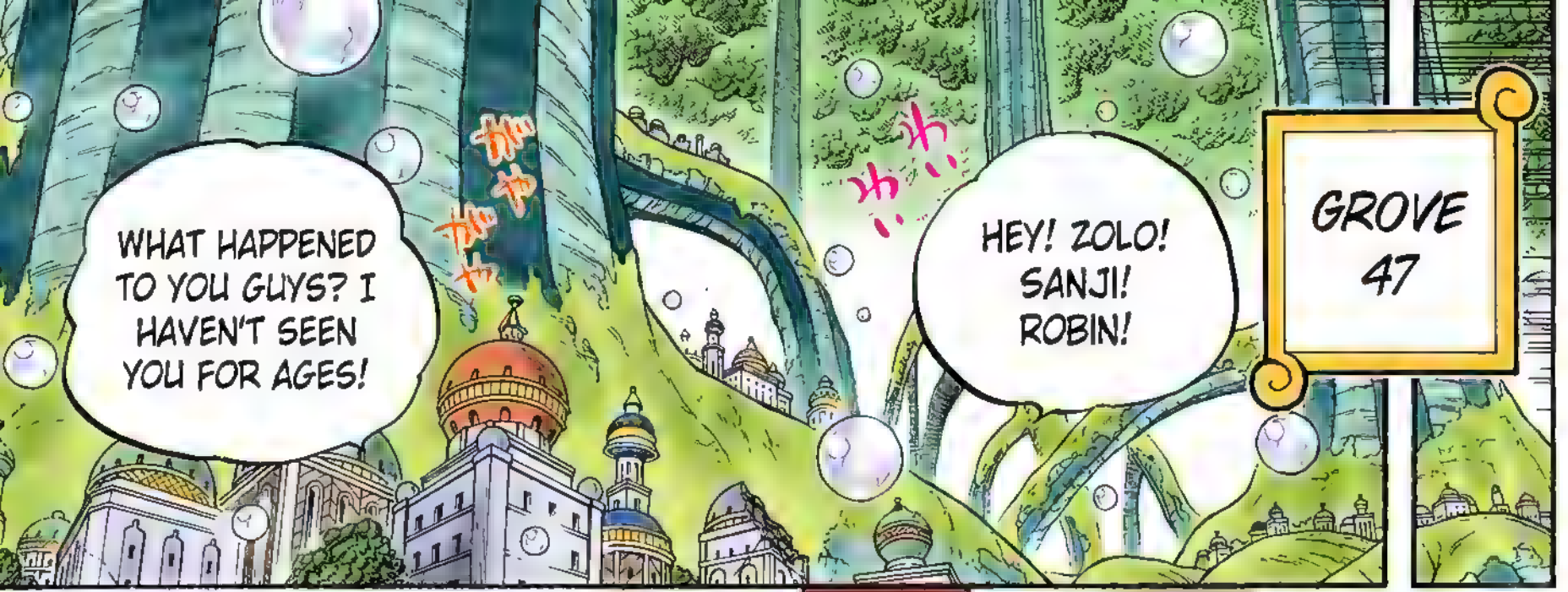
PLURT!!

AND I CAN'T WAIT TO SEE HOW MUCH NAMI'S GROWN!

YOU GONNA BE ALL RIGHT?

YOU REALLY ARE AN AMAZING BUNCH OF PIRATES. IT LOOKS LIKE YOU MIGHT ALL MAKE IT BACK SAFELY.





HE THINKS
WE'RE HIS
MASTERS!

THEN LET'S
DITCH THE FOX
AND KEEP THE
REAL THING!

IF OUR PET'S
THE ONE ON
THE WANTED
POSTER, WE'LL
LOOK MORE
CONVINCING!

THE STRAW
HATS MUST'VE
DUMPED HIM ON
THIS ISLAND WHEN
THEY WERE STILL
ALIVE AND NOW HE'S
GONE FERAL.

IT'S THEIR
REAL PET,
CHOPPER THE
COTTON
CANDY LOVER,
WORTH 50
BERRIES!

BUT
THAT'S
OKAY!

YOU GUYS
SEEM A
LITTLE
DIFFERENT!

**THE STRAW
HAT PIRATES**
(ZOLO, SANJI,
ROBIN, CHOPPER)

COME
HERE,
CHOPPER.
♡

HAVE A
CUCUM-
BER.

WHOA,
ROBIN'S
S-SCARY.

SHOO!

GO
AWAY!

SCAT!
SHOO!

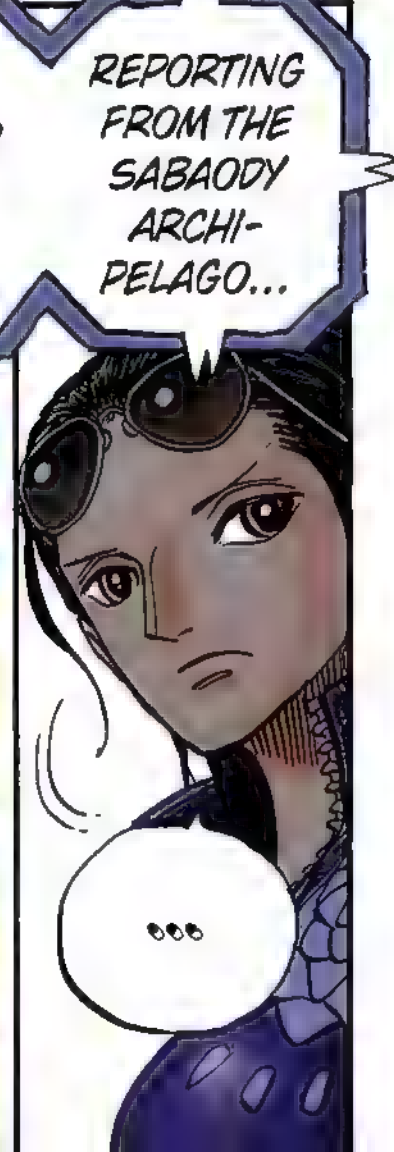
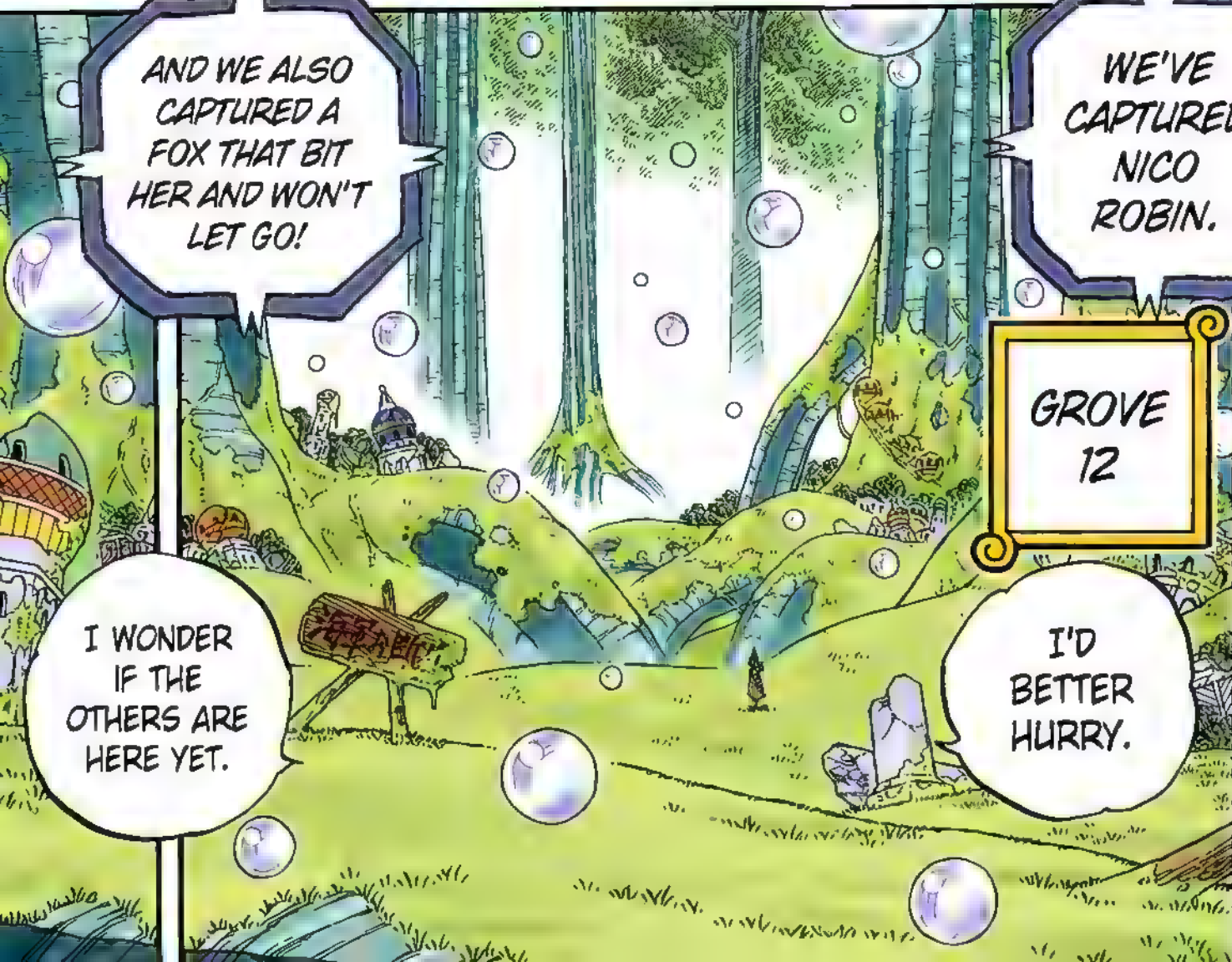
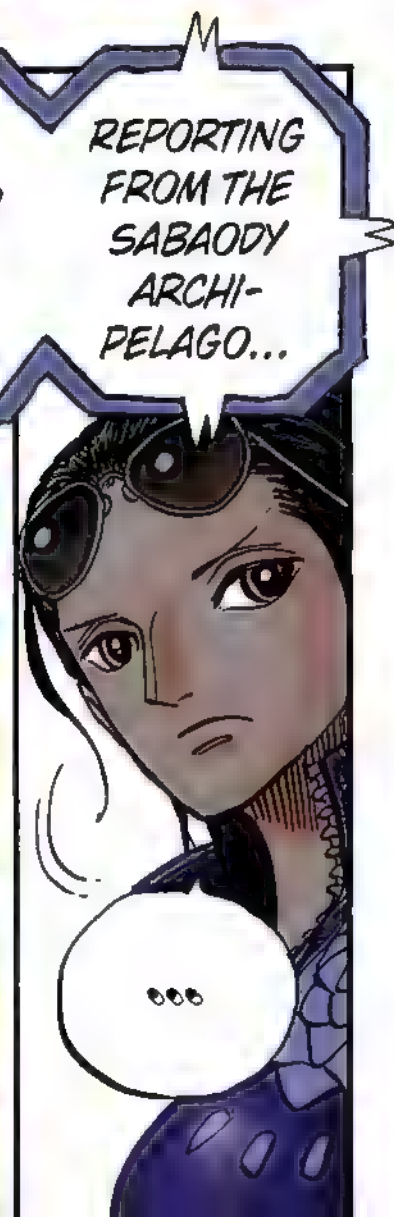
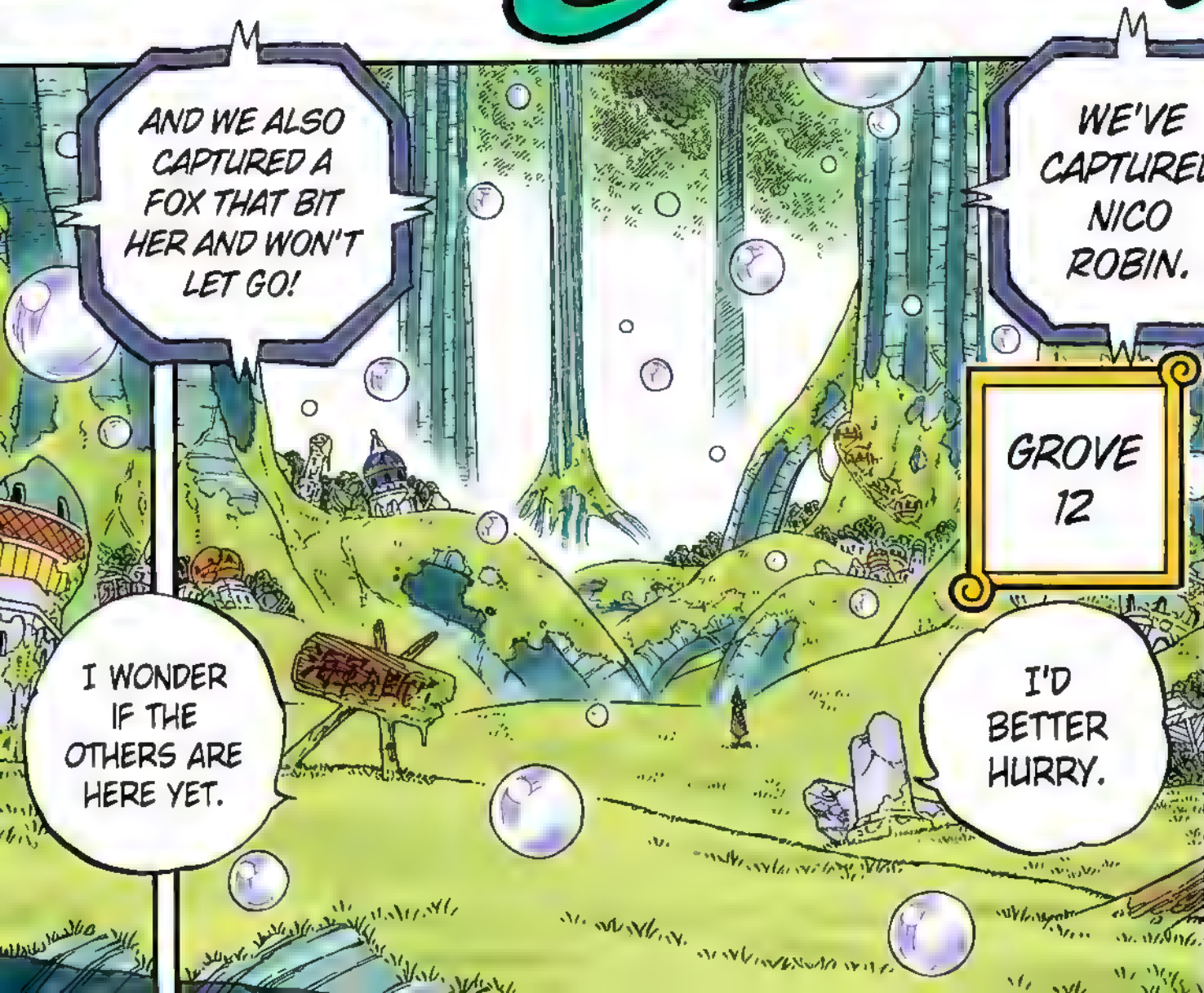
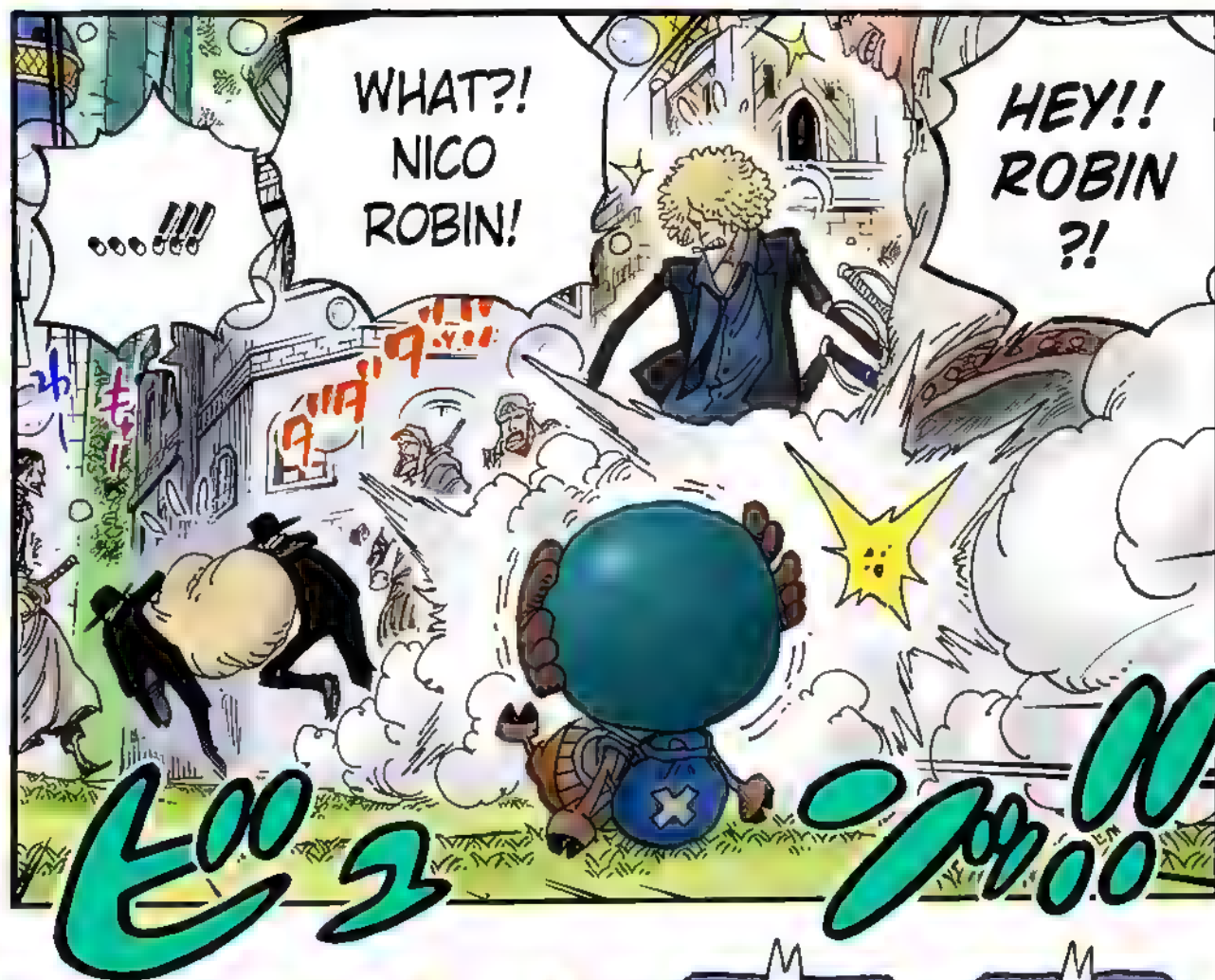
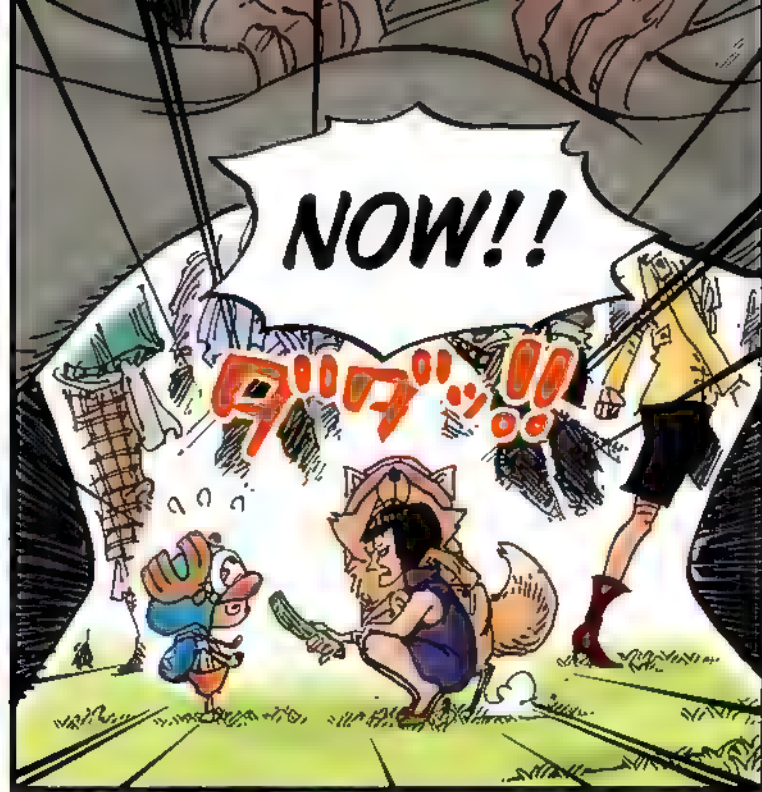
YIP!

!?

WE'RE GONNA
KEEP IT? WHAT
DOES IT EAT?

BUT
WE DON'T
HAVE ANY!

COTTON
CANDY,
WHAT
ELSE?!





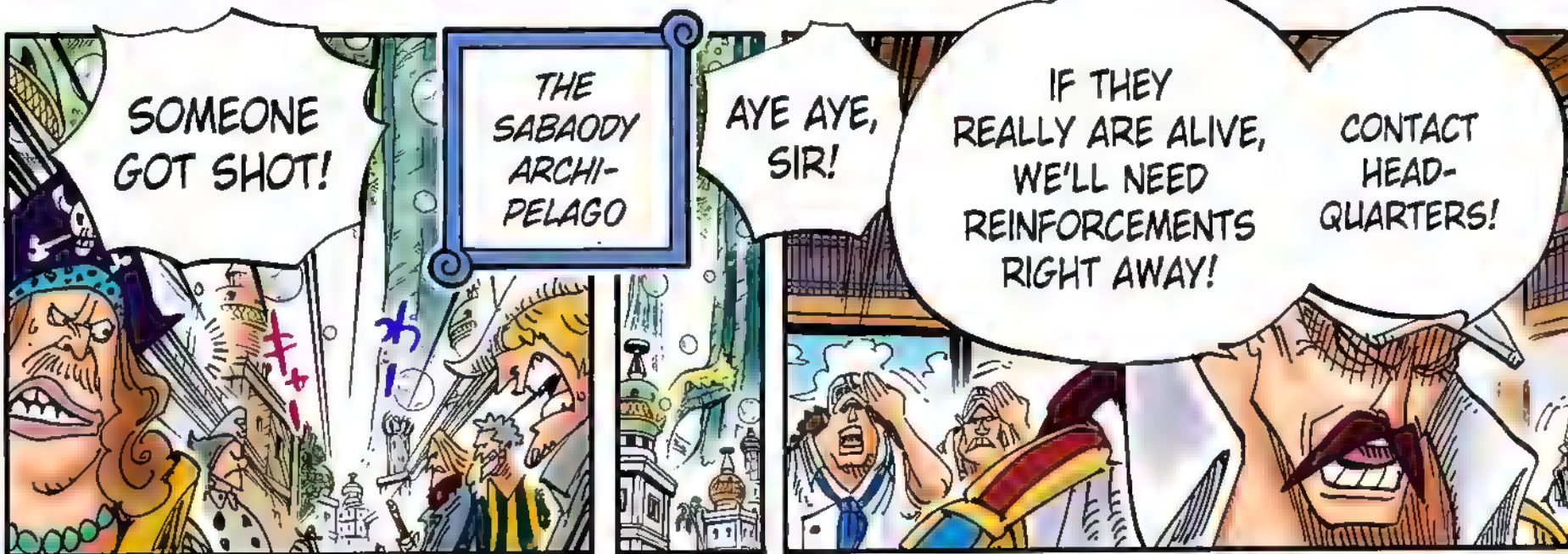
NAVY
BRANCH
G1

...ARE ON
THE SABAODY
ARCHI-
PELAGO?!

THE
STRAW HAT
PIRATES...

MARINEFORD
(FORMER
NAVY HEAD-
QUARTERS)

YES. AND
THEY SEEM
TO BE
RECRUITING.



SOMEONE
GOT SHOT!

THE
SABAODY
ARCHI-
PELAGO

AYE AYE,
SIR!

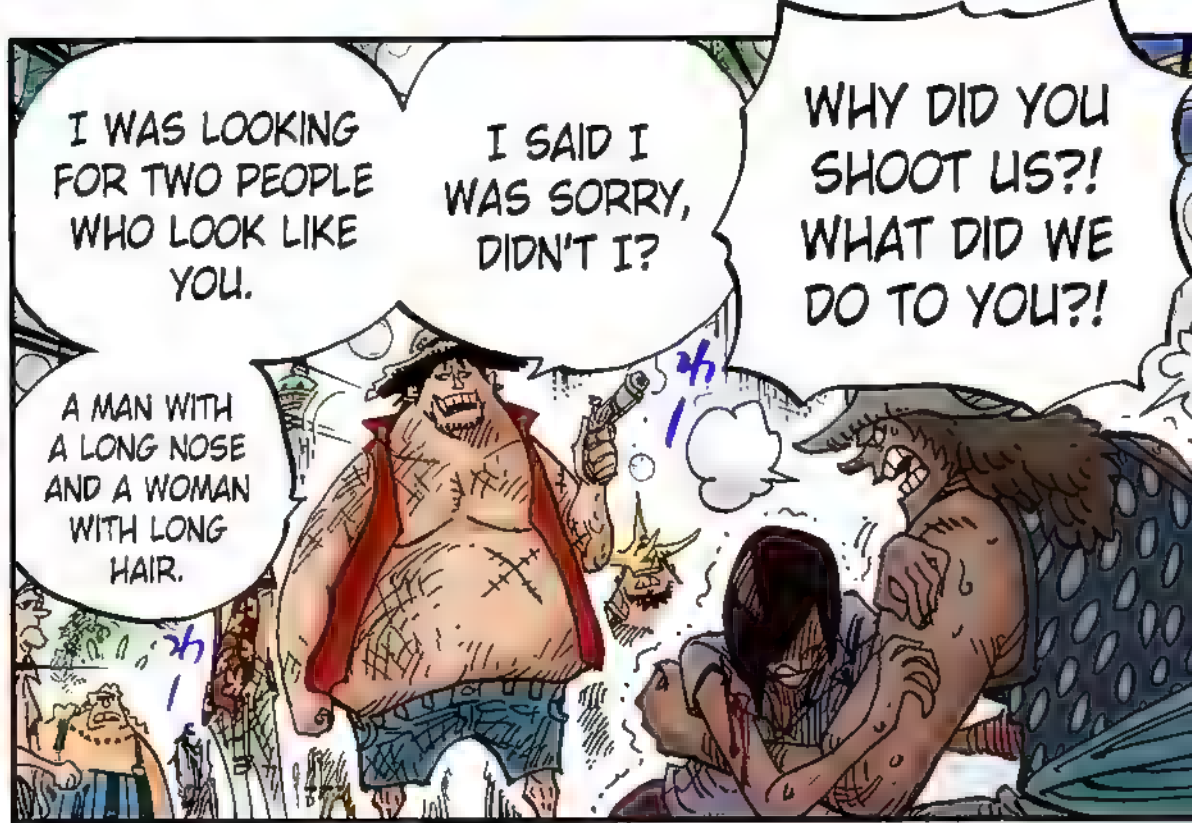
IF THEY
REALLY ARE ALIVE,
WE'LL NEED
REINFORCEMENTS
RIGHT AWAY!

CONTACT
HEAD-
QUARTERS!



WHAT? YOU
GOT A PROBLEM
WITH ME?

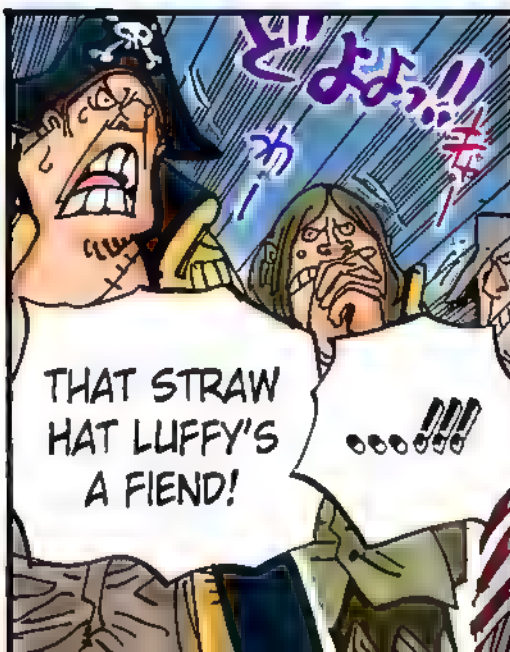
UGH...!



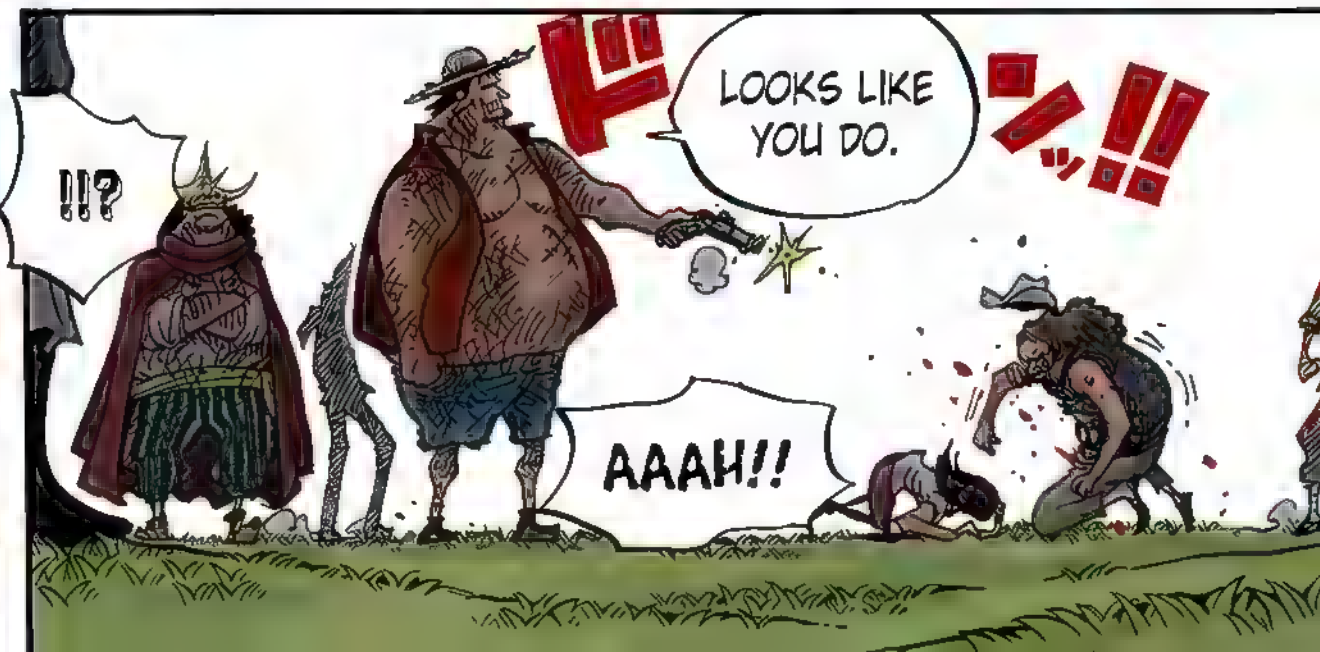
I WAS LOOKING
FOR TWO PEOPLE
WHO LOOK LIKE
YOU.

I SAID I
WAS SORRY,
DIDN'T I?

WHY DID YOU
SHOOT US?!
WHAT DID WE
DO TO YOU?!



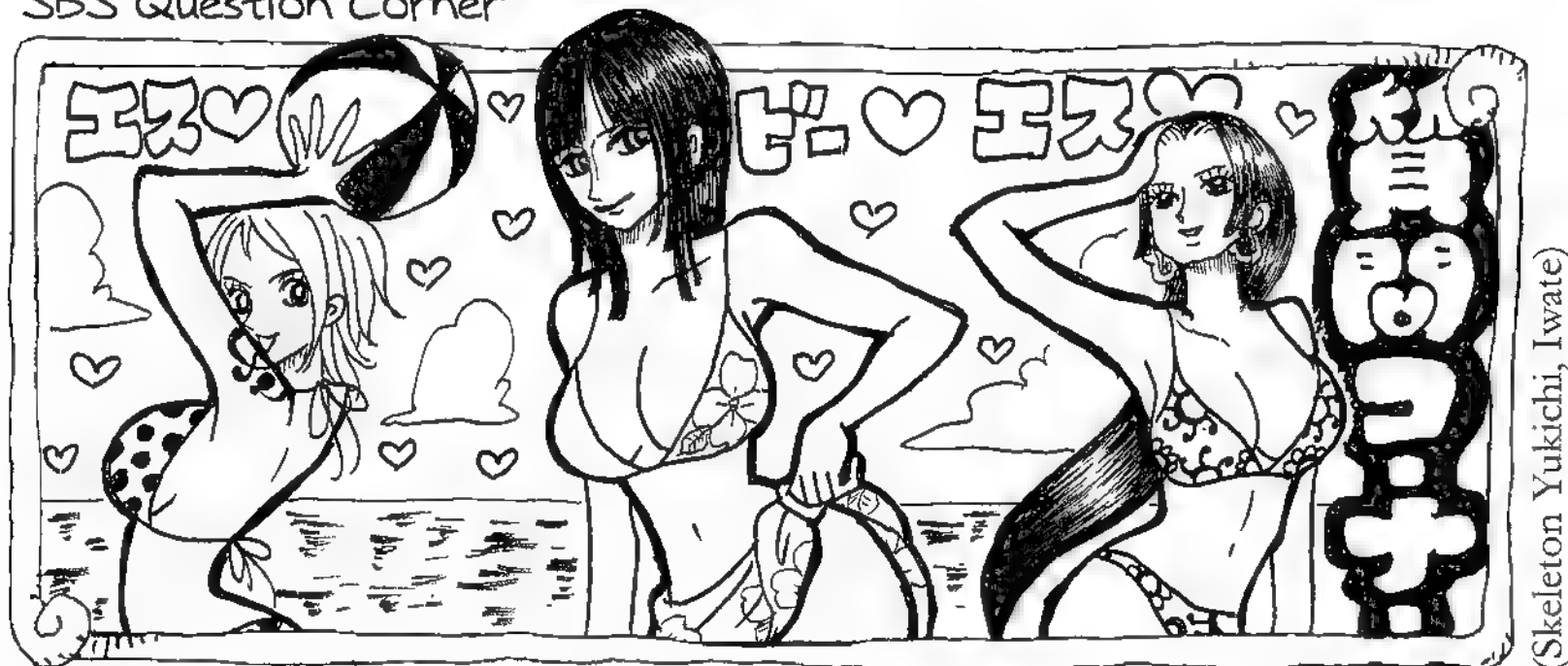
THAT STRAW
HAT LUFFY'S
A FIEND!



LOOKS LIKE
YOU DO.

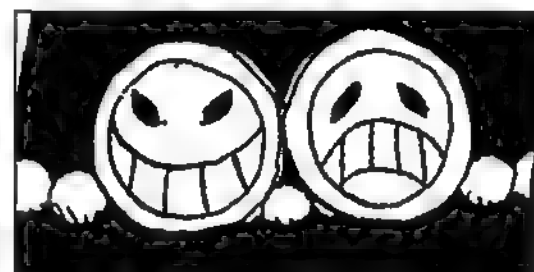
AAAHH!!





Q: Hello Mr. Odacchi. Good evening. I have a question about the badges on Ace's hat. ☺☺

- ☺ Should I have ever been born?
- ☺ After meeting Pops and Luffy, I'm so glad I was born. Thank you for loving me. Did those badges symbolize the "answer" Ace found in his journey? No, I'm sure of it! When Ace said his last words, the expressions he showed were exactly like the badges on his hat.



--KY(Considerate Guy) of Nara

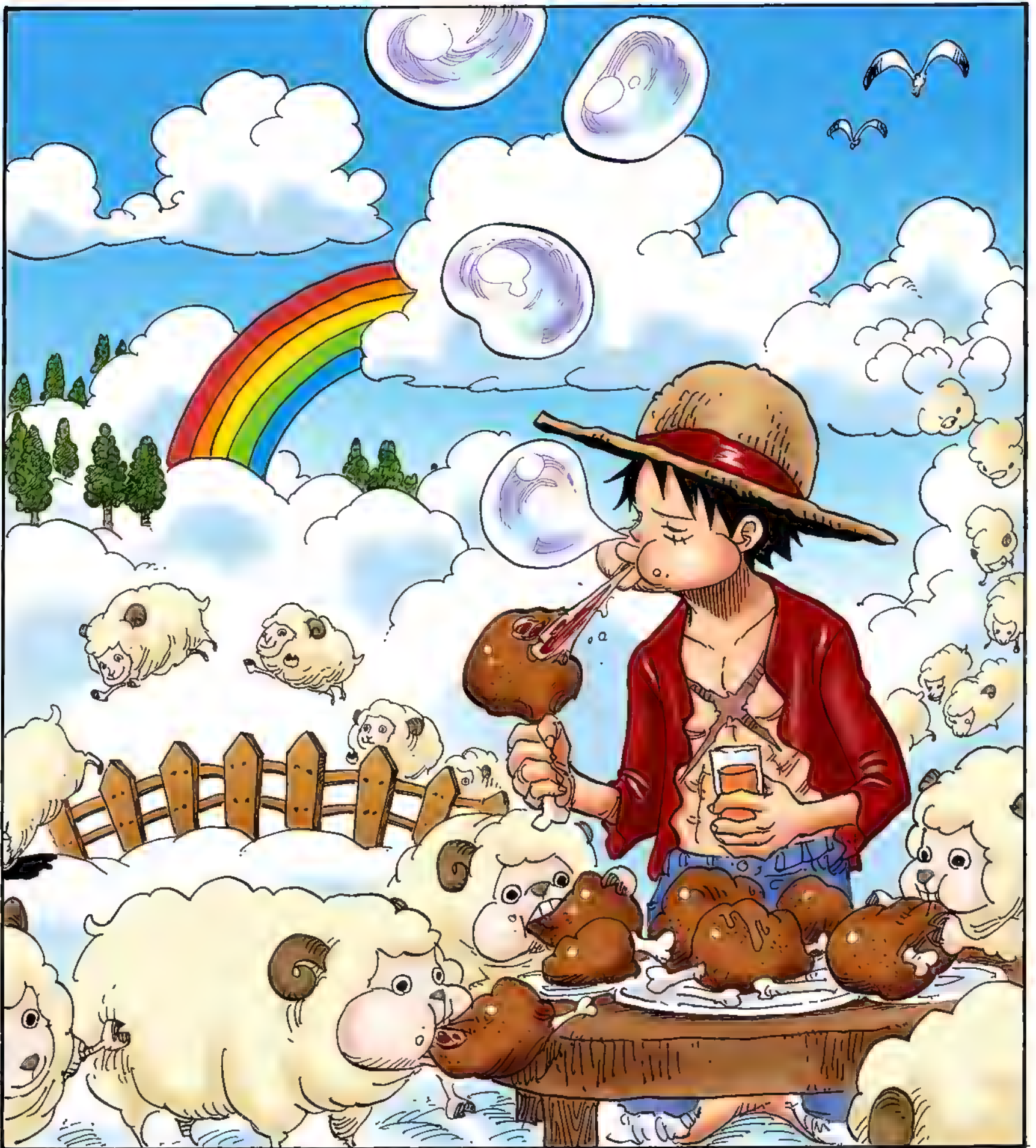
A: Hmm, I see. I actually received a lot of letters about this. You're right. The Badges are exactly the same as his last expressions. I was so surprised when people pointed it out. That means that it was a complete coincidence. When Ace first appeared, I'd already planned out his fate in the story, but I only meant for those Badges to be a fashion statement. As for the last expressions Ace made, I presented it that way because I thought that would be how Ace would feel. He's in pain. He's burning inside and out. He feels sorry and doesn't want to die. But at the same time, he doesn't regret anything in his life. I think he wanted to tell that to Luffy. That's why he also smiled. When trying to cheer up a baby, everyone smiles, right? It's the same as that. He's smiling because he wants others to smile. That last expression is a parting gift to the ones he will leave behind. That's why I put those two panels together. Well, I guess this is getting a bit longwinded. Anyway, I'm surprised how many people noticed.

Q: Why do the dishes on the conveyor belt at sushi restaurants spin?

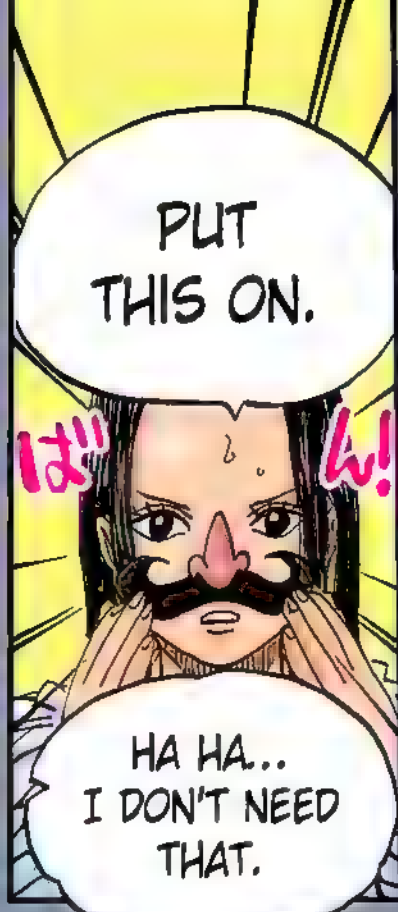
-- Phoenix Maruko

A: Probably the same reason why the world goes round.

Chapter 599: **NINE PIRATES**

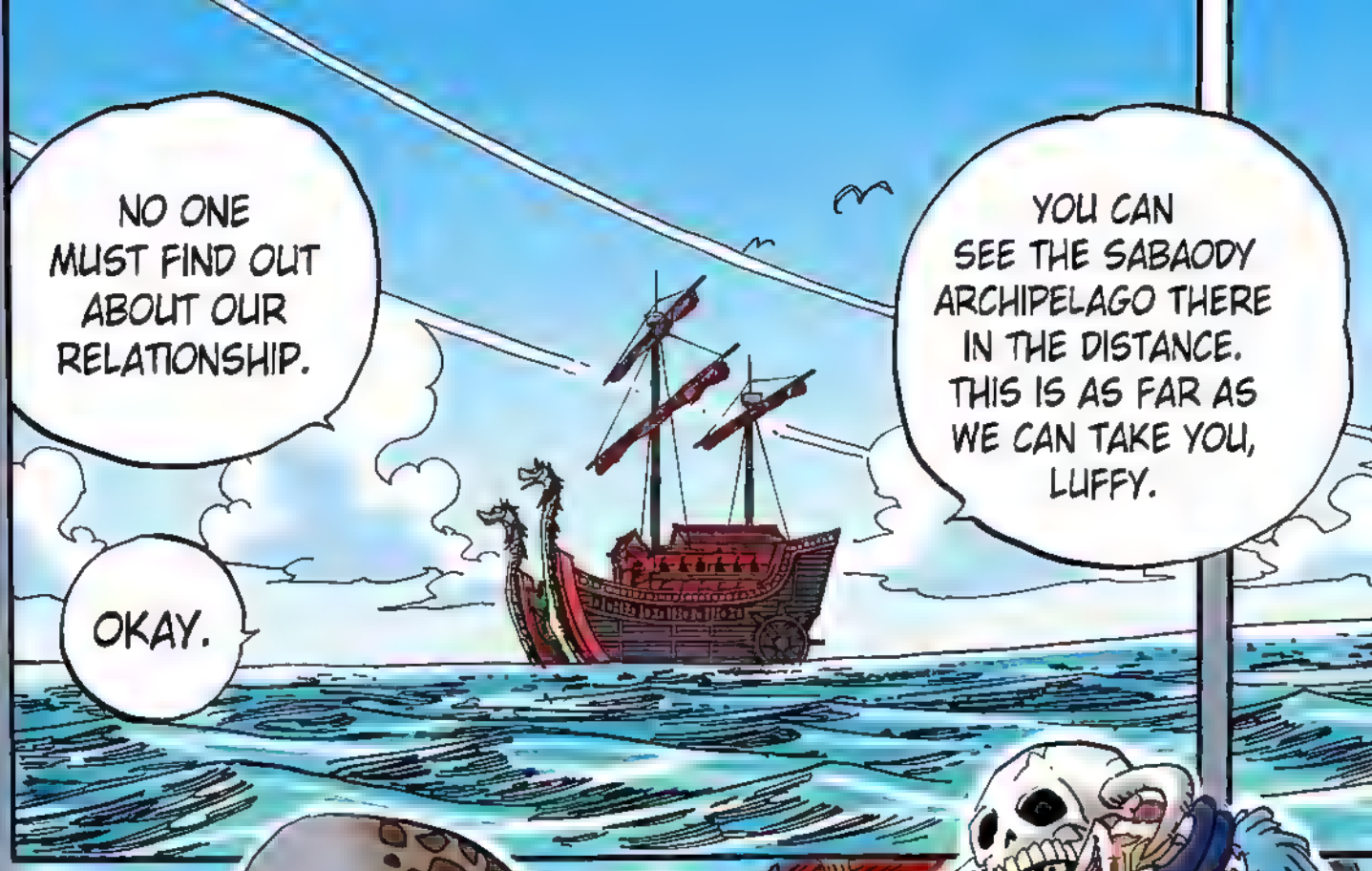


REQUEST: "LUFFY COUNTS SHEEP TO FALL ASLEEP AND
THEY TAKE HIS FOOD" BY TWINS MOTHER FROM HYOGO



PUT
THIS ON.

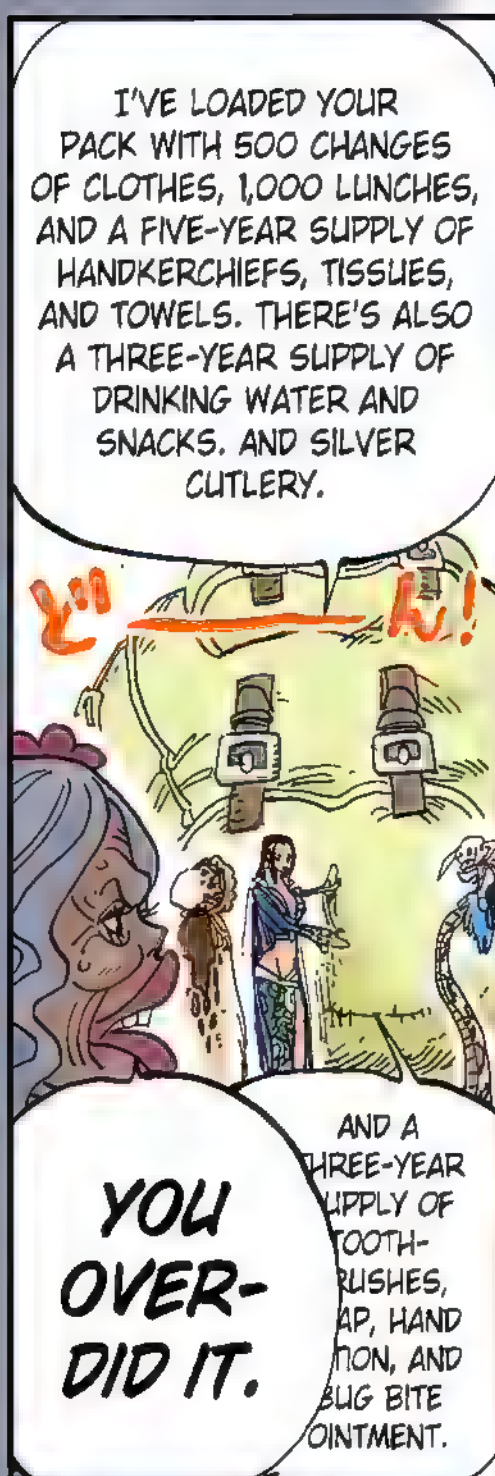
HA HA...
I DON'T NEED
THAT.



NO ONE
MUST FIND OUT
ABOUT OUR
RELATIONSHIP.

OKAY.

YOU CAN
SEE THE SABAODY
ARCHIPELAGO THERE
IN THE DISTANCE.
THIS IS AS FAR AS
WE CAN TAKE YOU,
LUFFY.



I'VE LOADED YOUR
PACK WITH 500 CHANGES
OF CLOTHES, 1,000 LUNCHES,
AND A FIVE-YEAR SUPPLY OF
HANDKERCHIEFS, TISSUES,
AND TOWELS. THERE'S ALSO
A THREE-YEAR SUPPLY OF
DRINKING WATER AND
SNACKS. AND SILVER
CUTLERY.

YOU
OVER-
DID IT.

AND A
THREE-YEAR
SUPPLY OF
TOOTH-
BRUSHES,
SOAP, HAND
CREAM, AND
BUG BITE
OINTMENT.



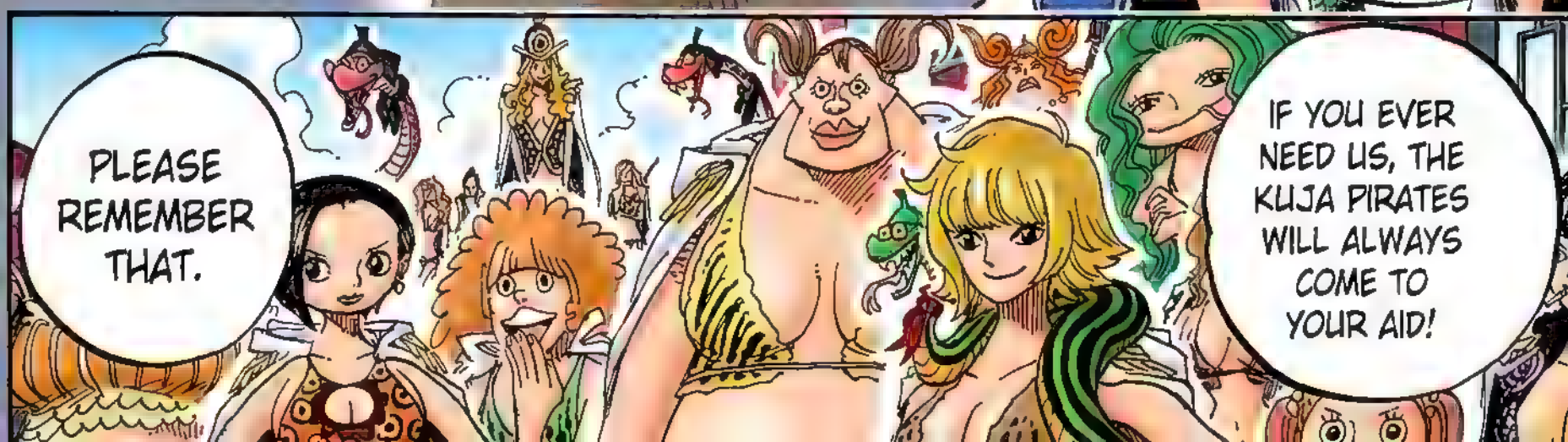
OKAY.

YOU
DON'T?
BUT YOU
HAVE TO
HIDE YOUR
FACE.

RIGHT
NOW,
EVERYONE
THINKS
YOU'RE
DEAD.

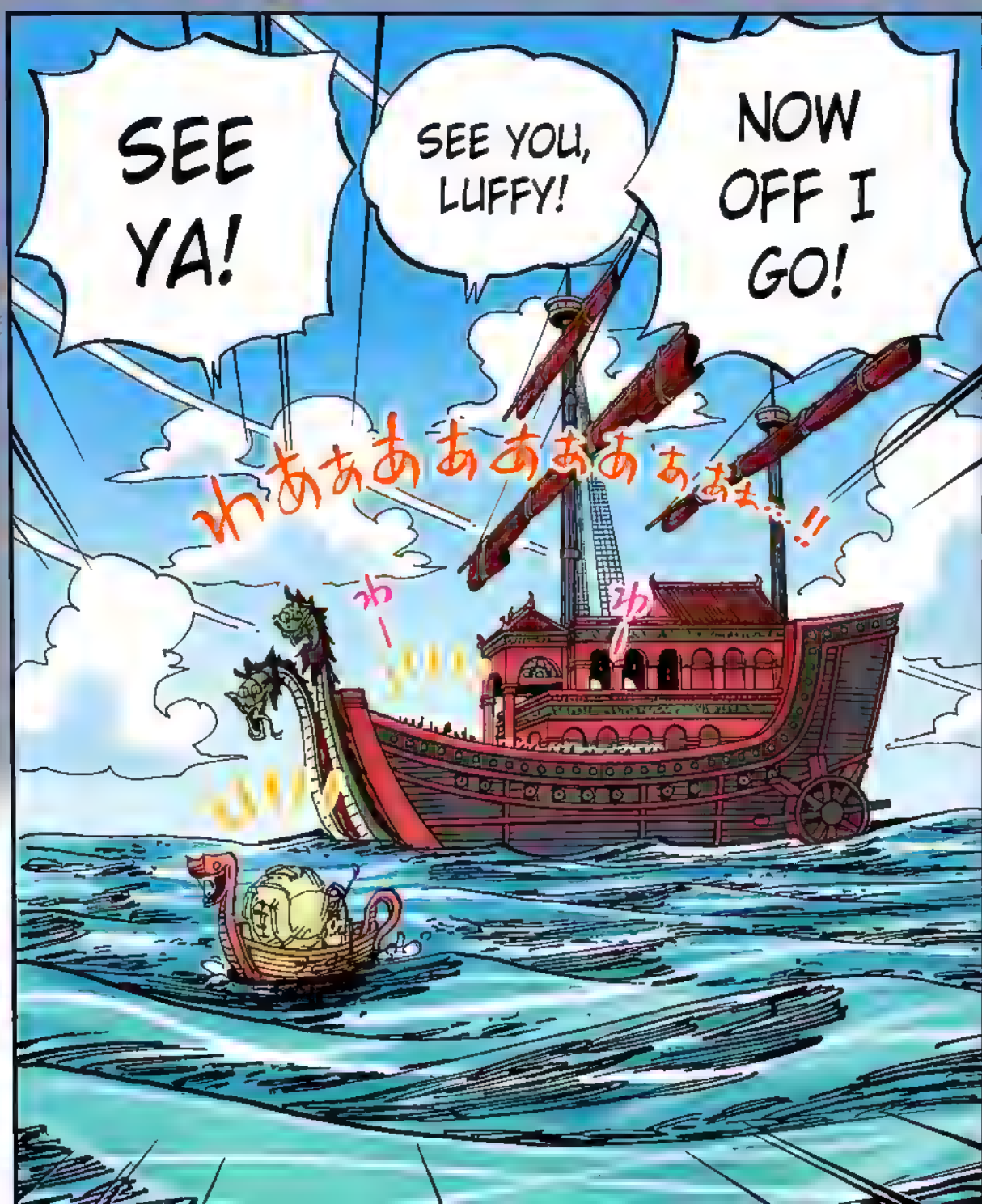
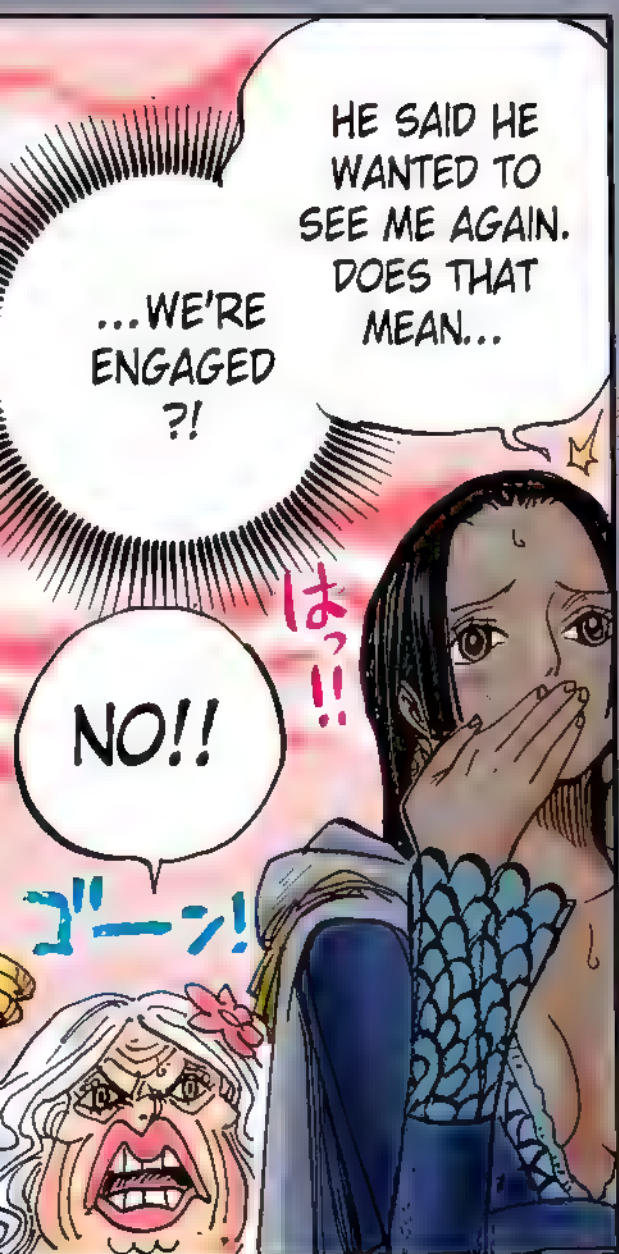
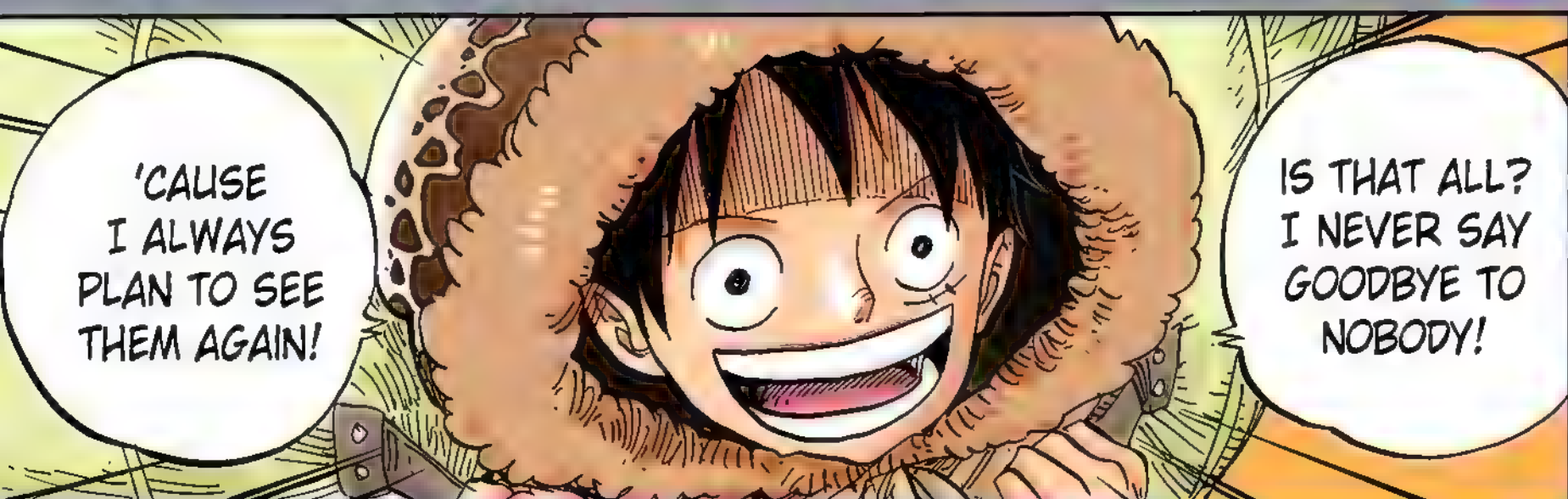
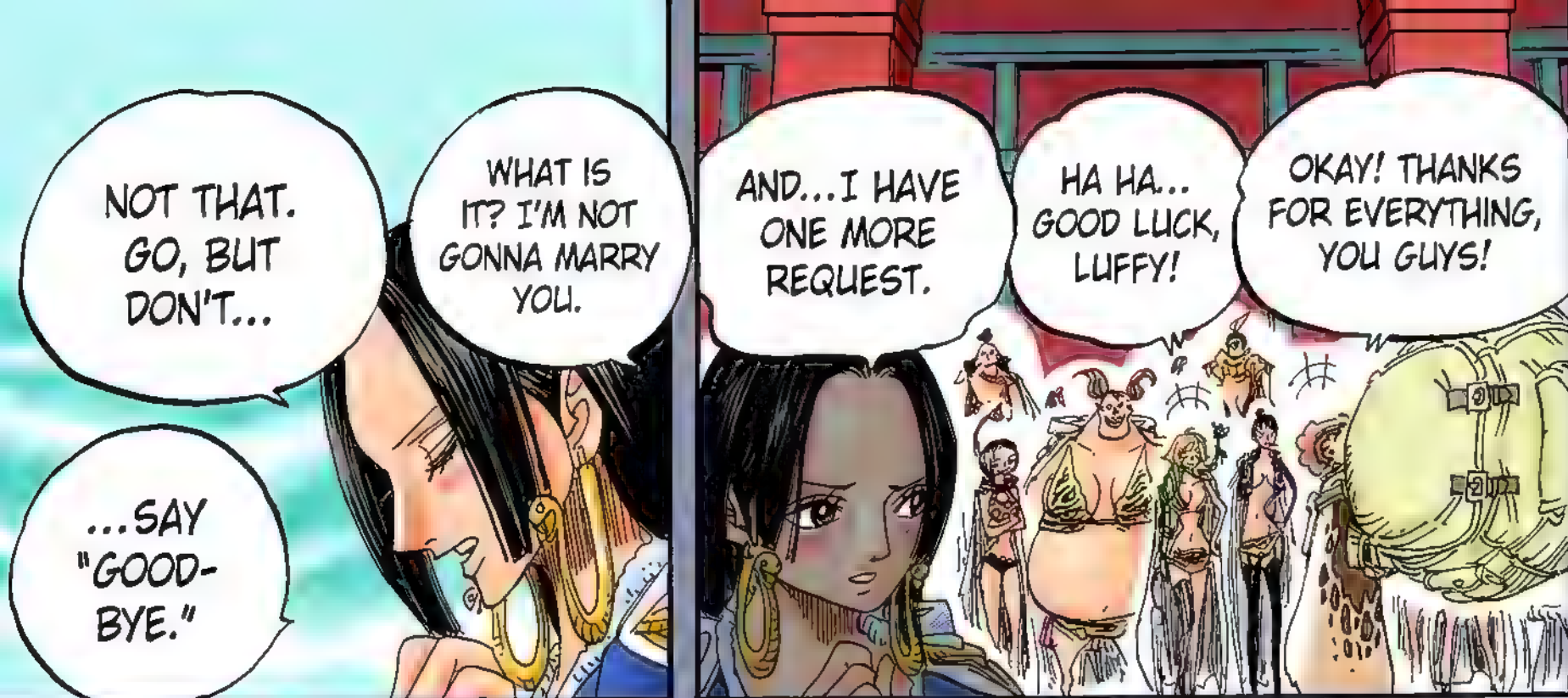
BUT THANKS
TO WHAT
HAPPENED TWO
YEARS AGO,
THE WHOLE
WORLD KNOWS
YOUR FACE.

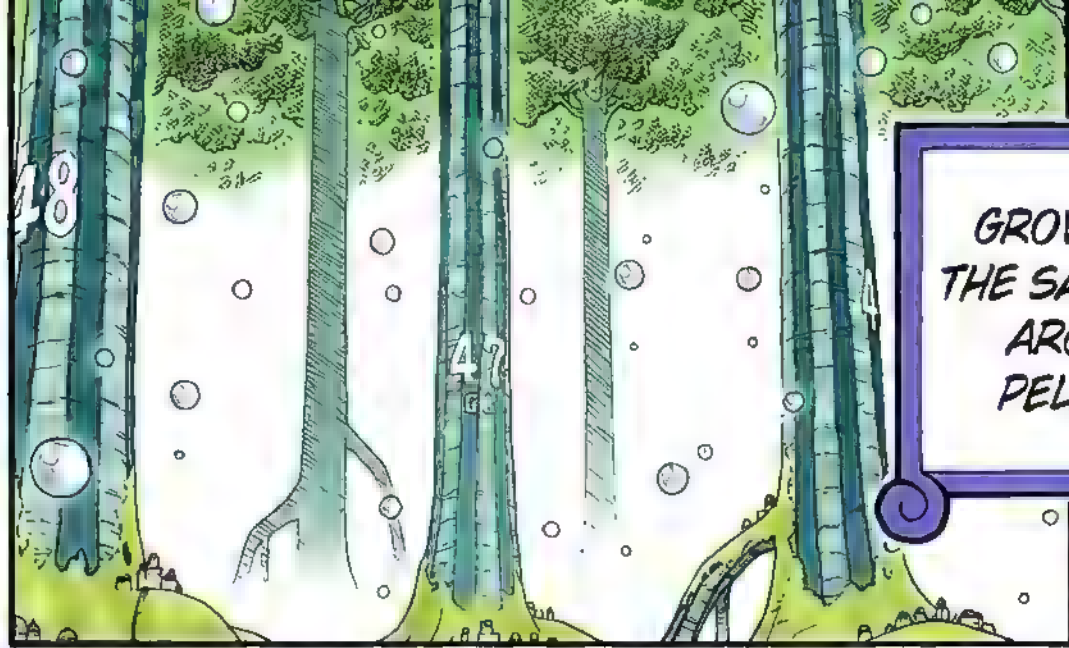
IF YOU'RE
DISCOVERED,
YOU MIGHT
NEVER MAKE
IT OFF THESE
ISLANDS.



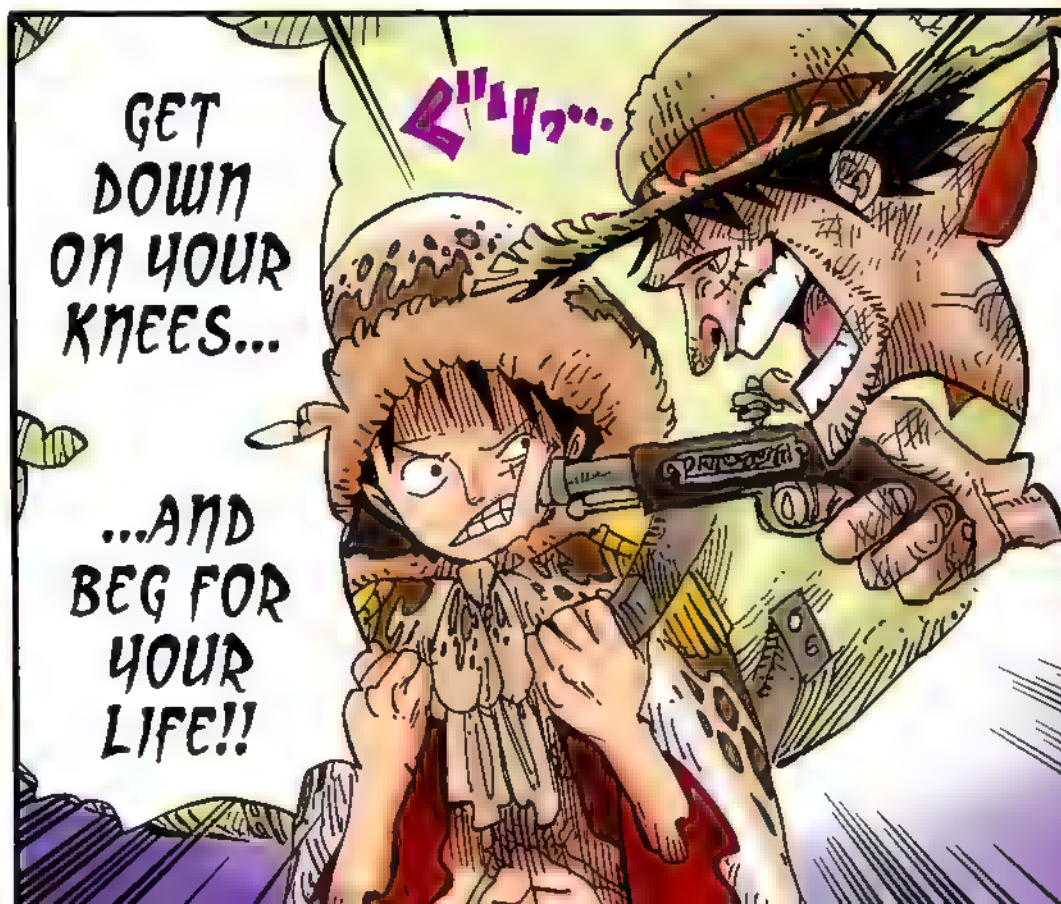
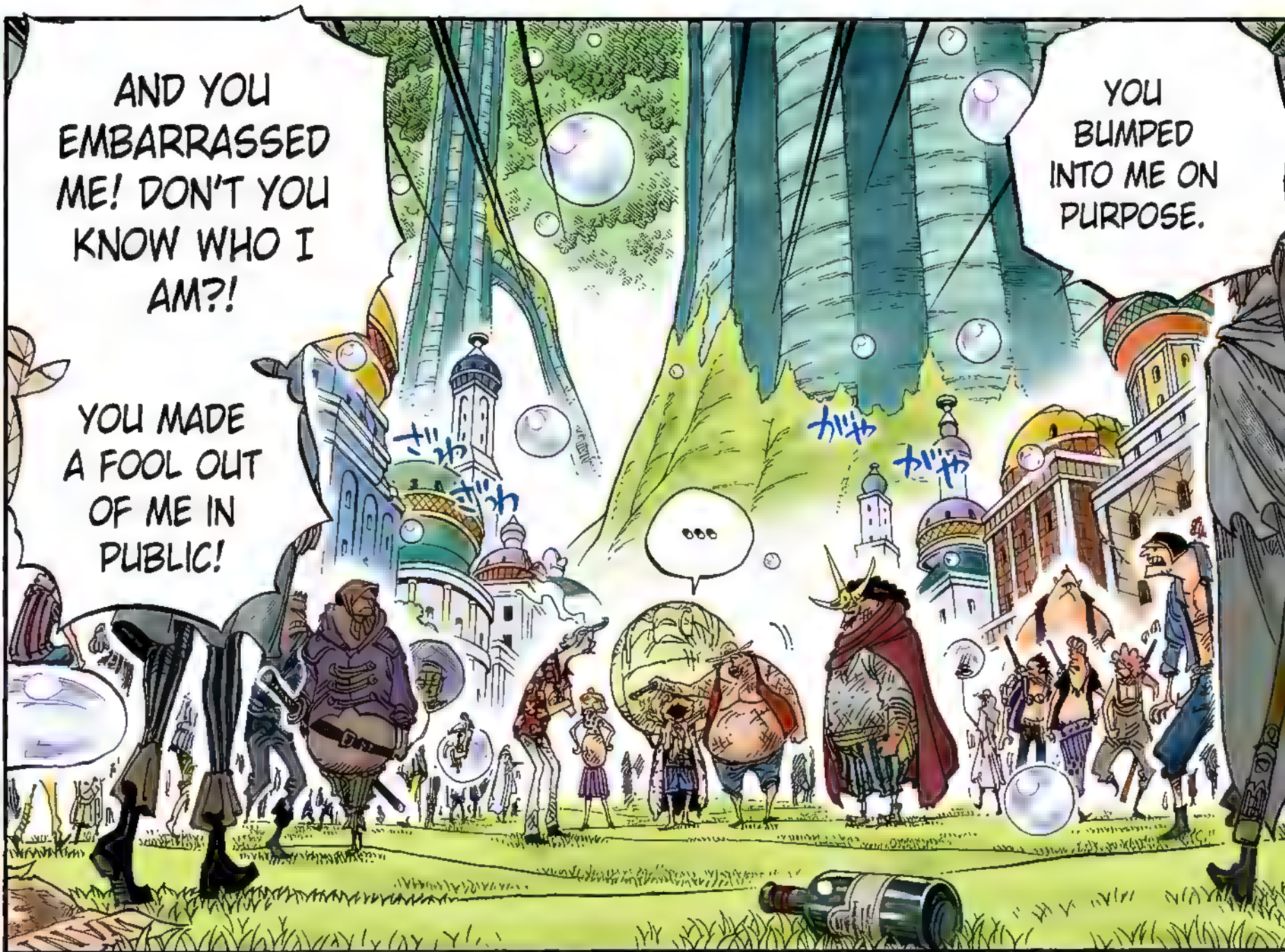
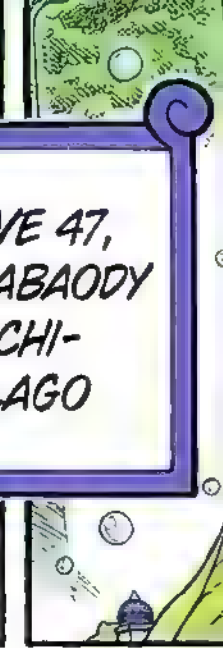
PLEASE
REMEMBER
THAT.

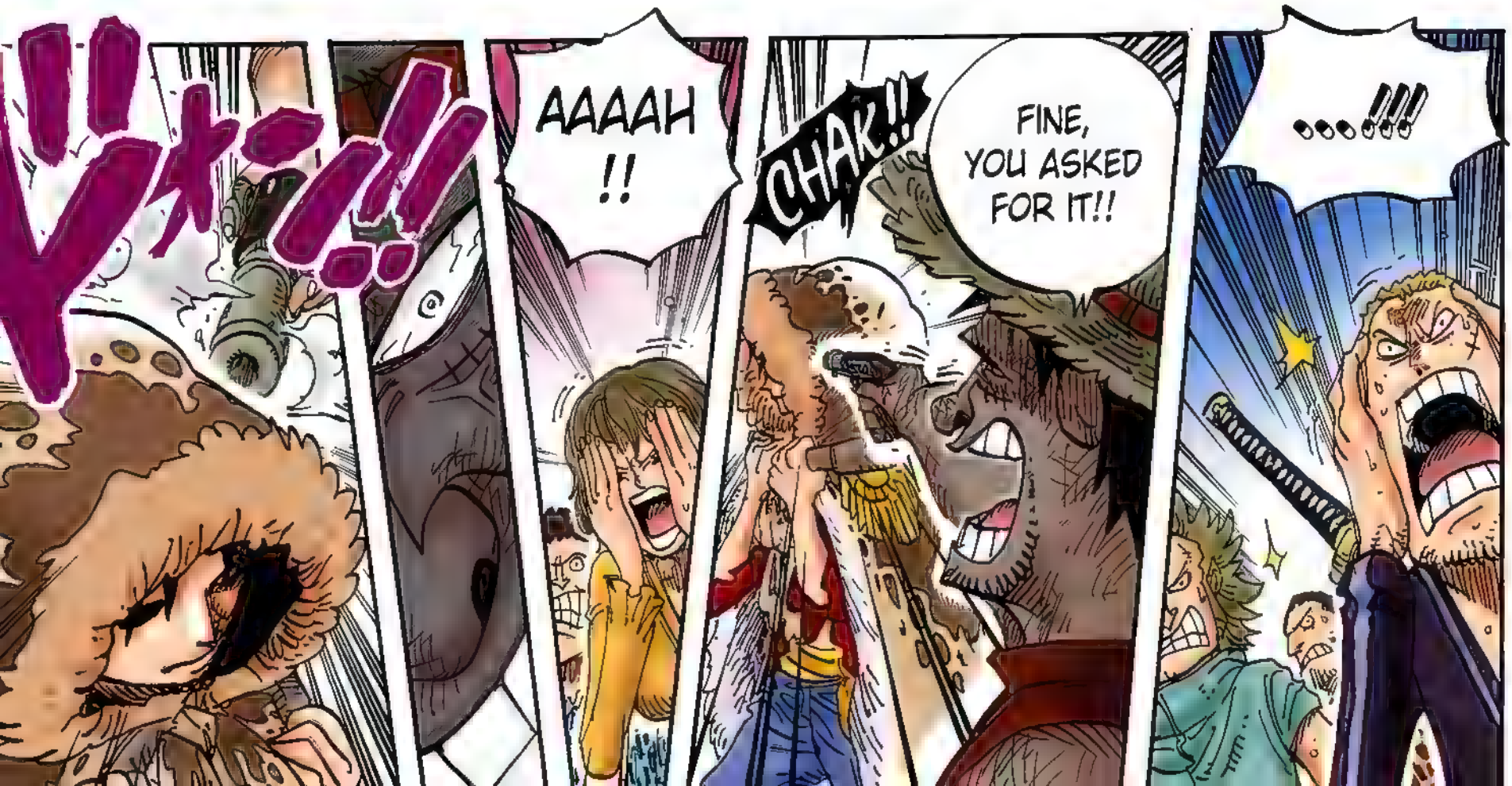
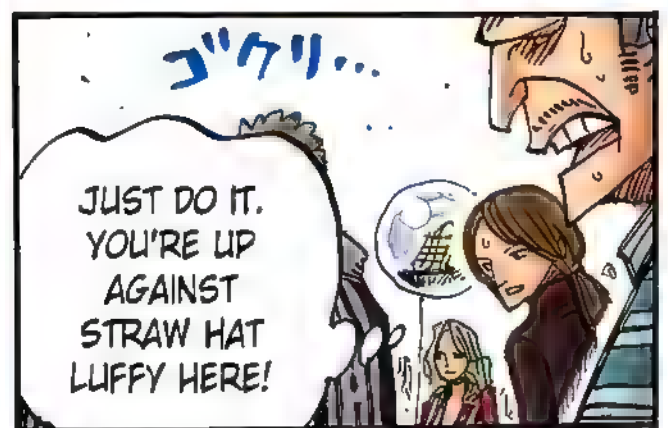
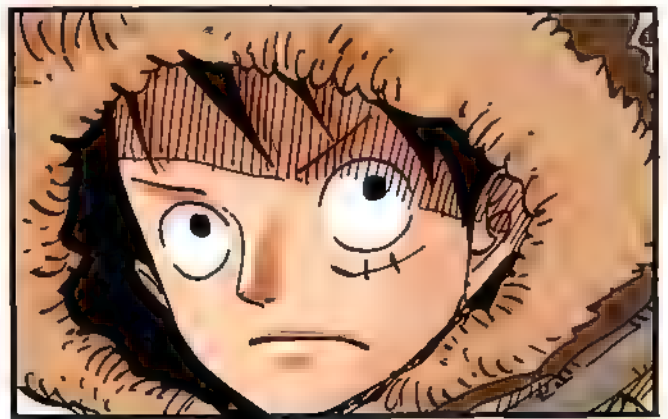
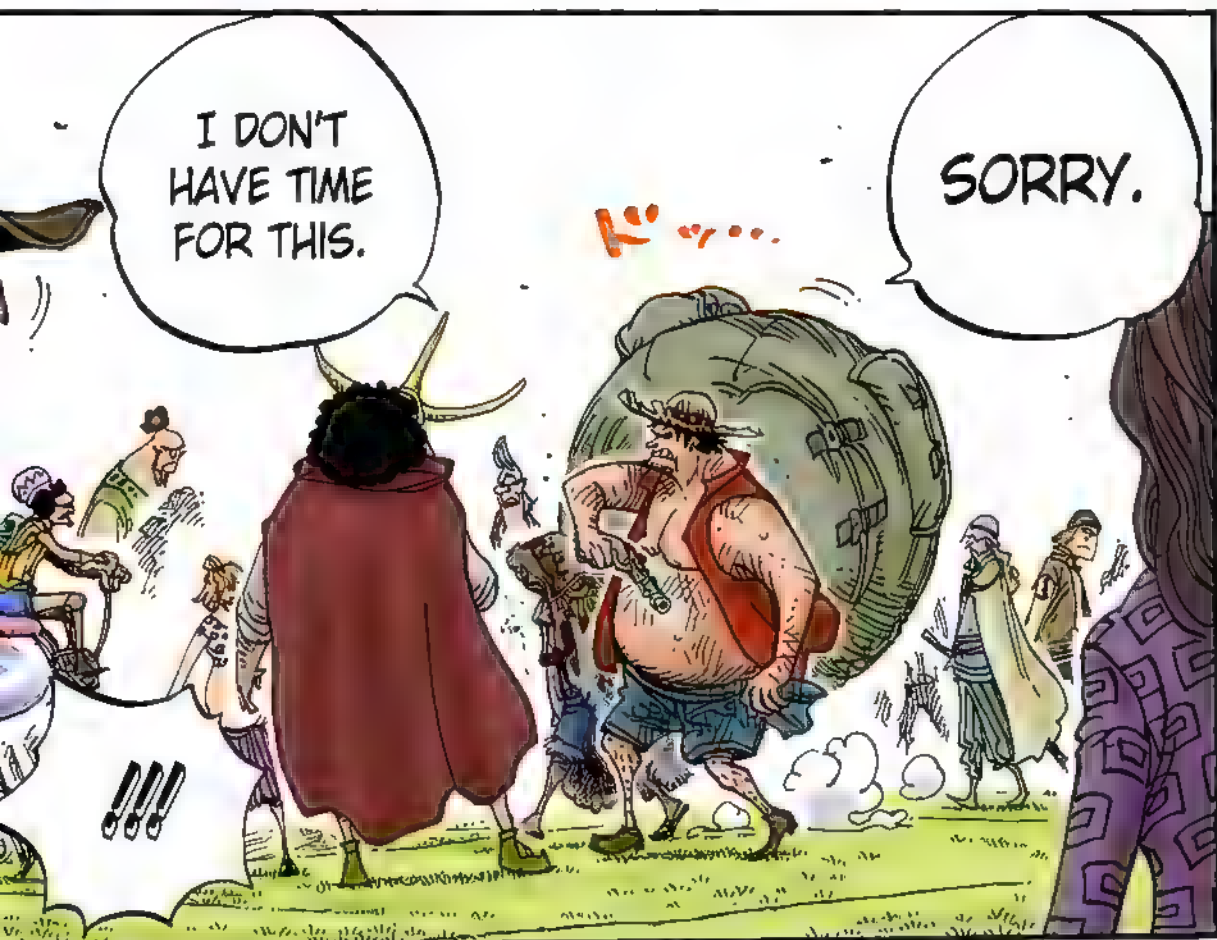
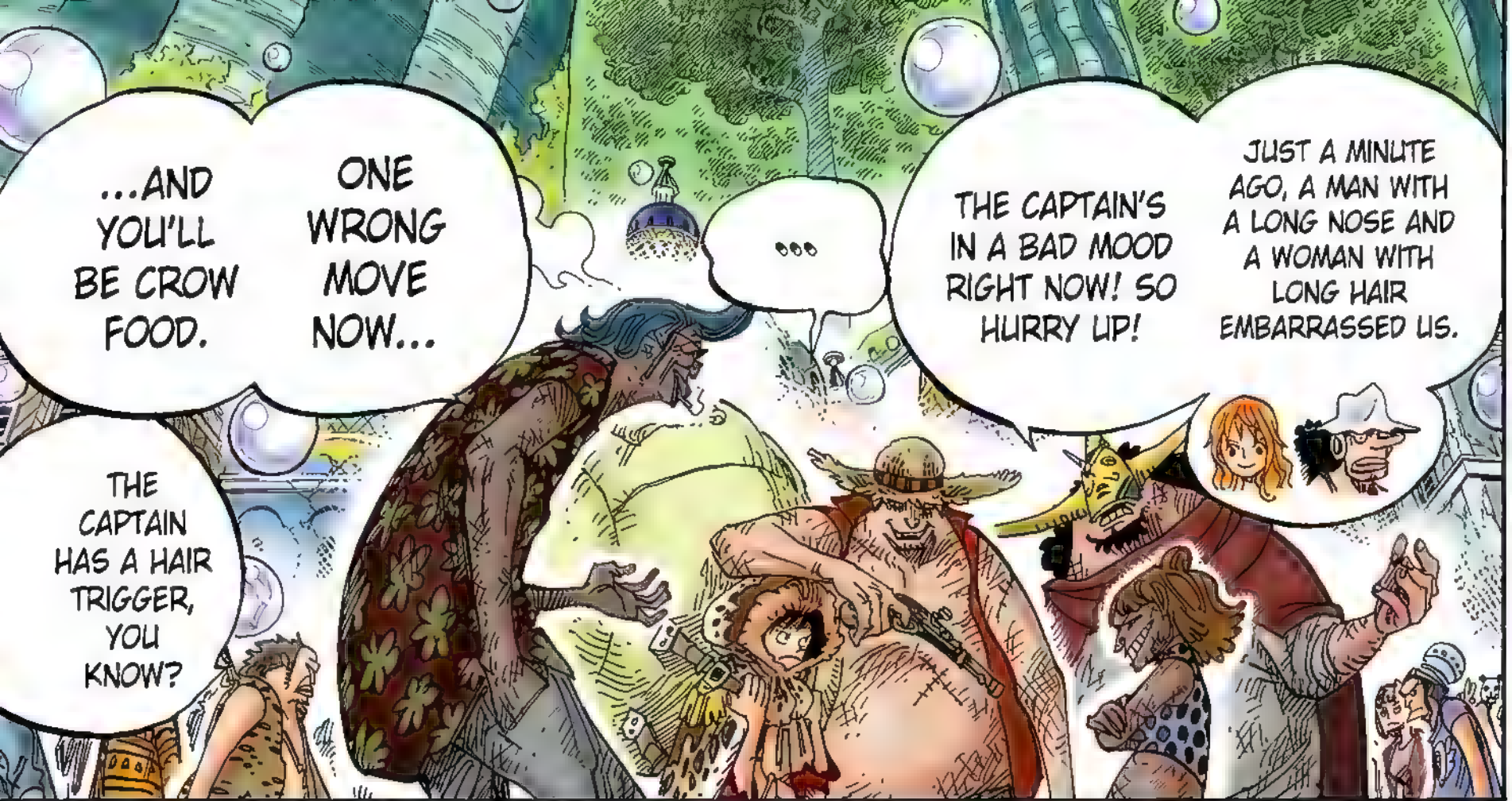
IF YOU EVER
NEED US, THE
KUJA PIRATES
WILL ALWAYS
COME TO
YOUR AID!

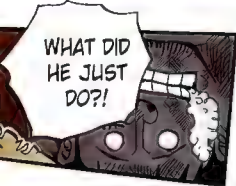
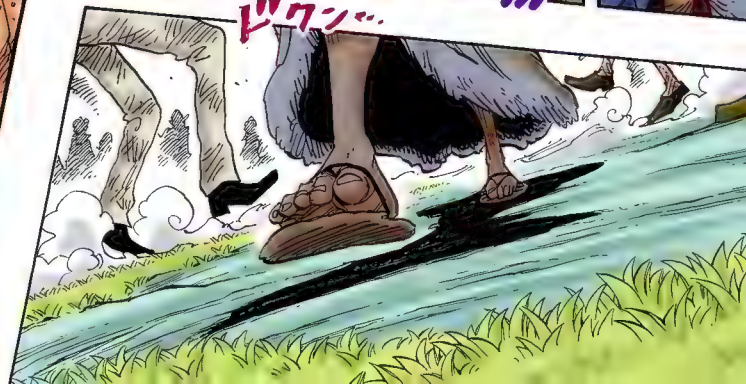
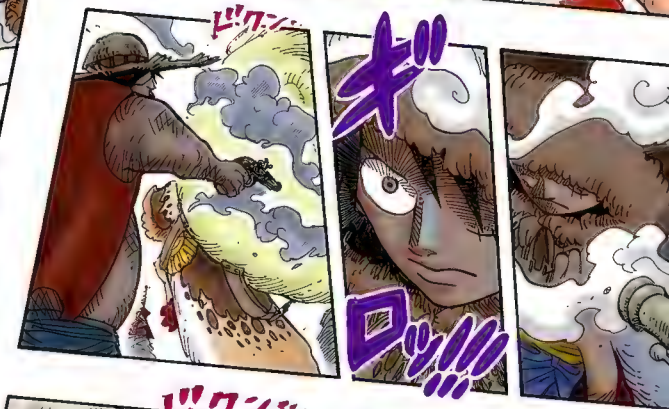
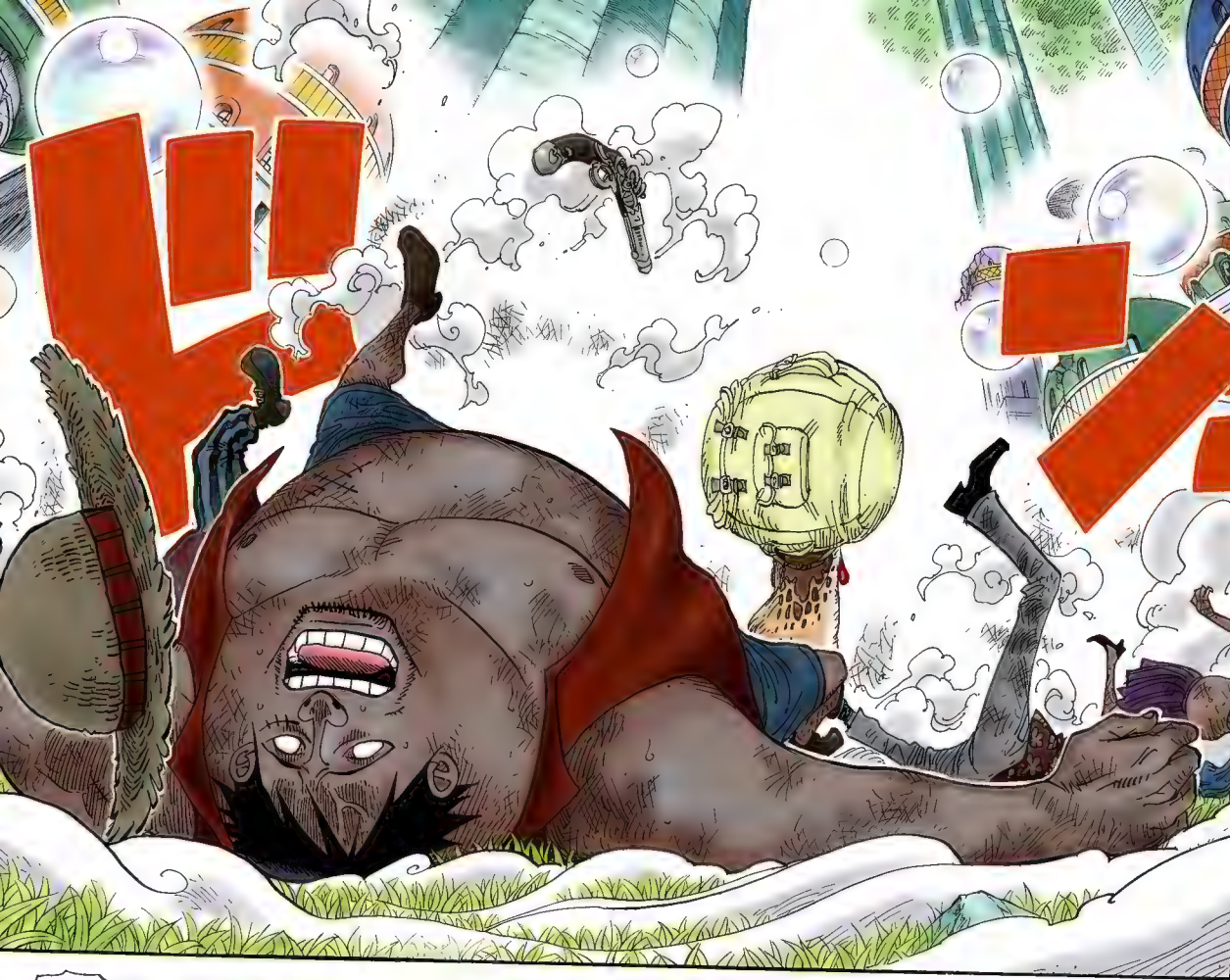


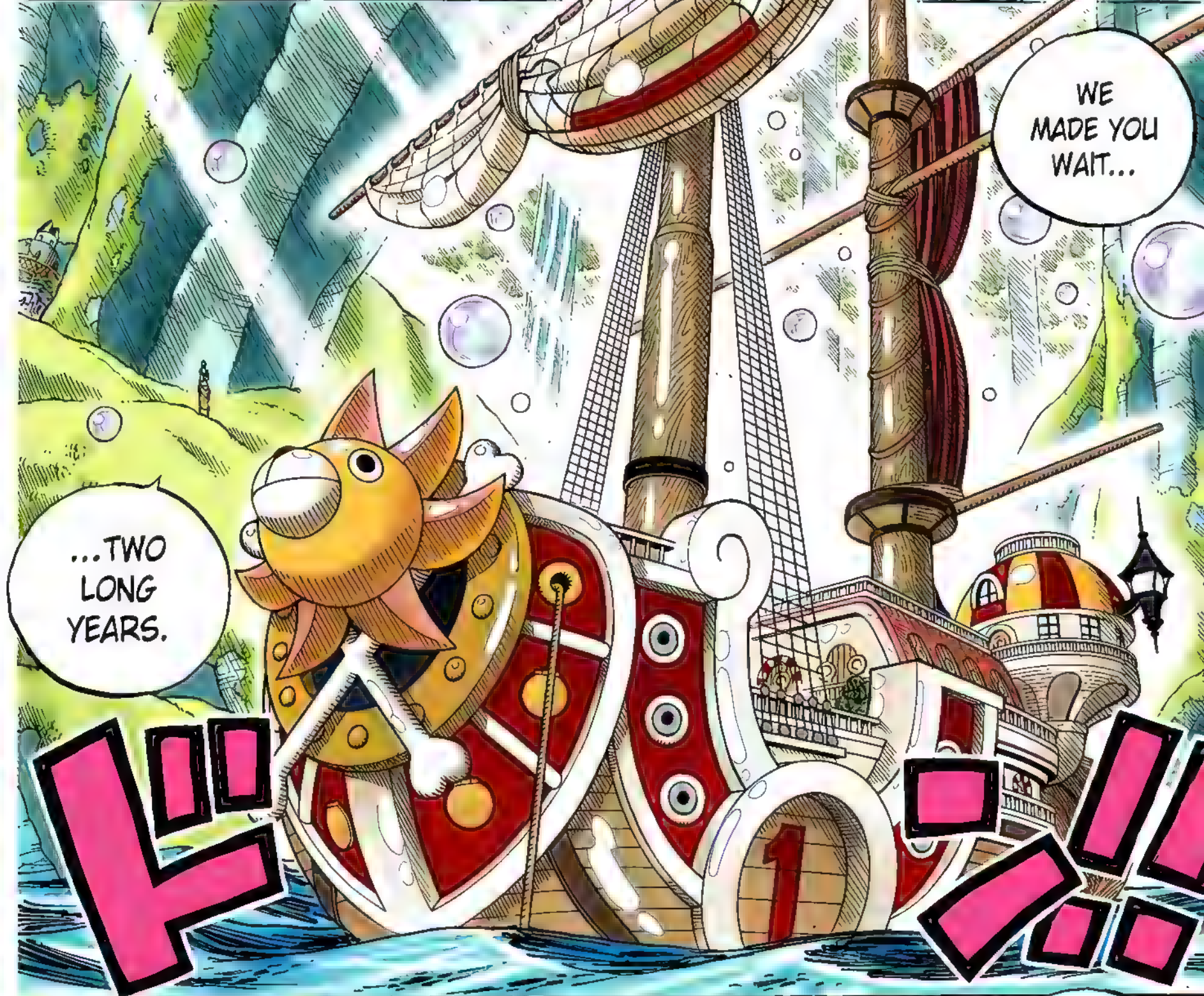
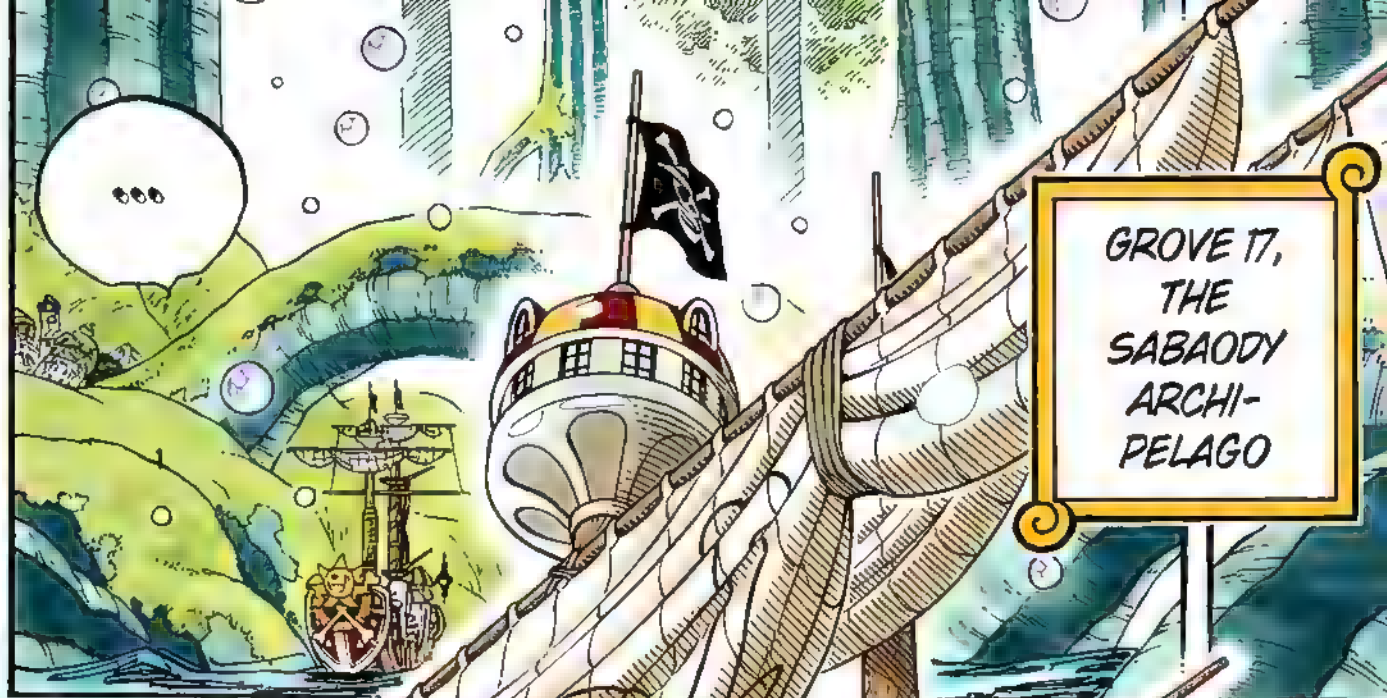
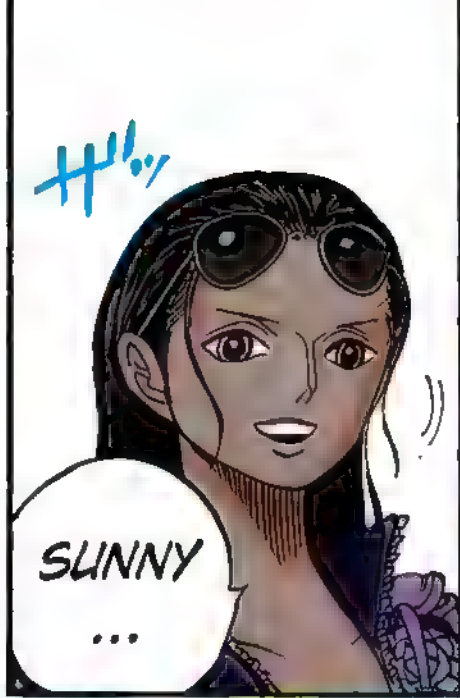


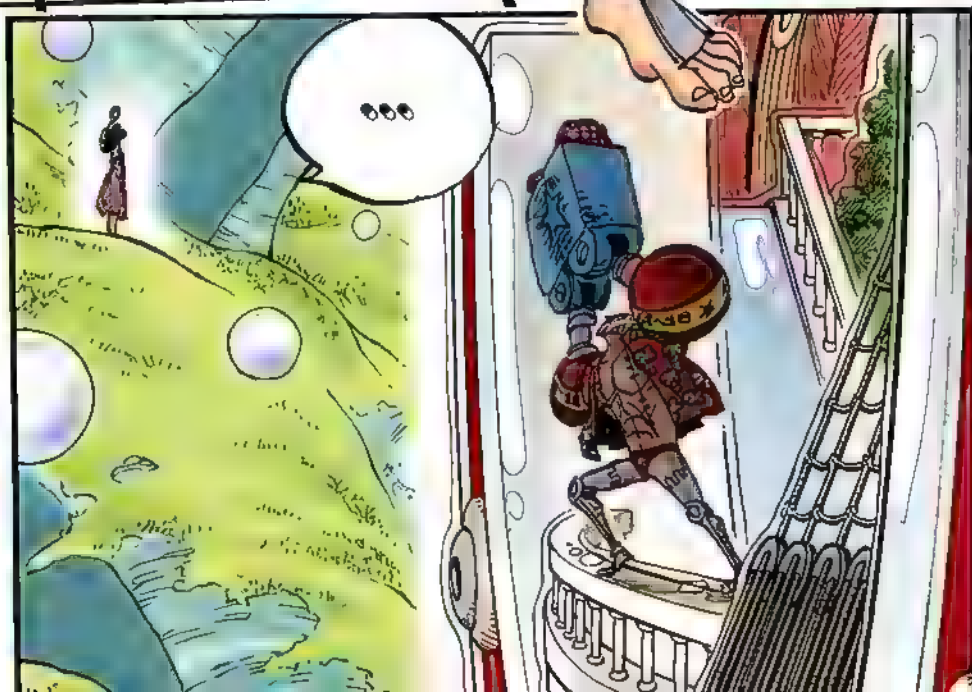
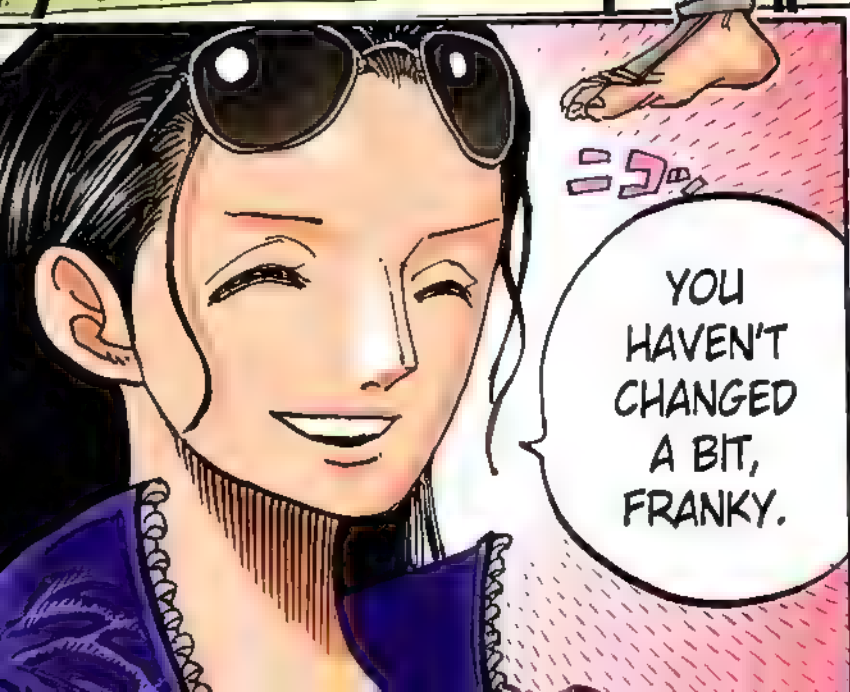
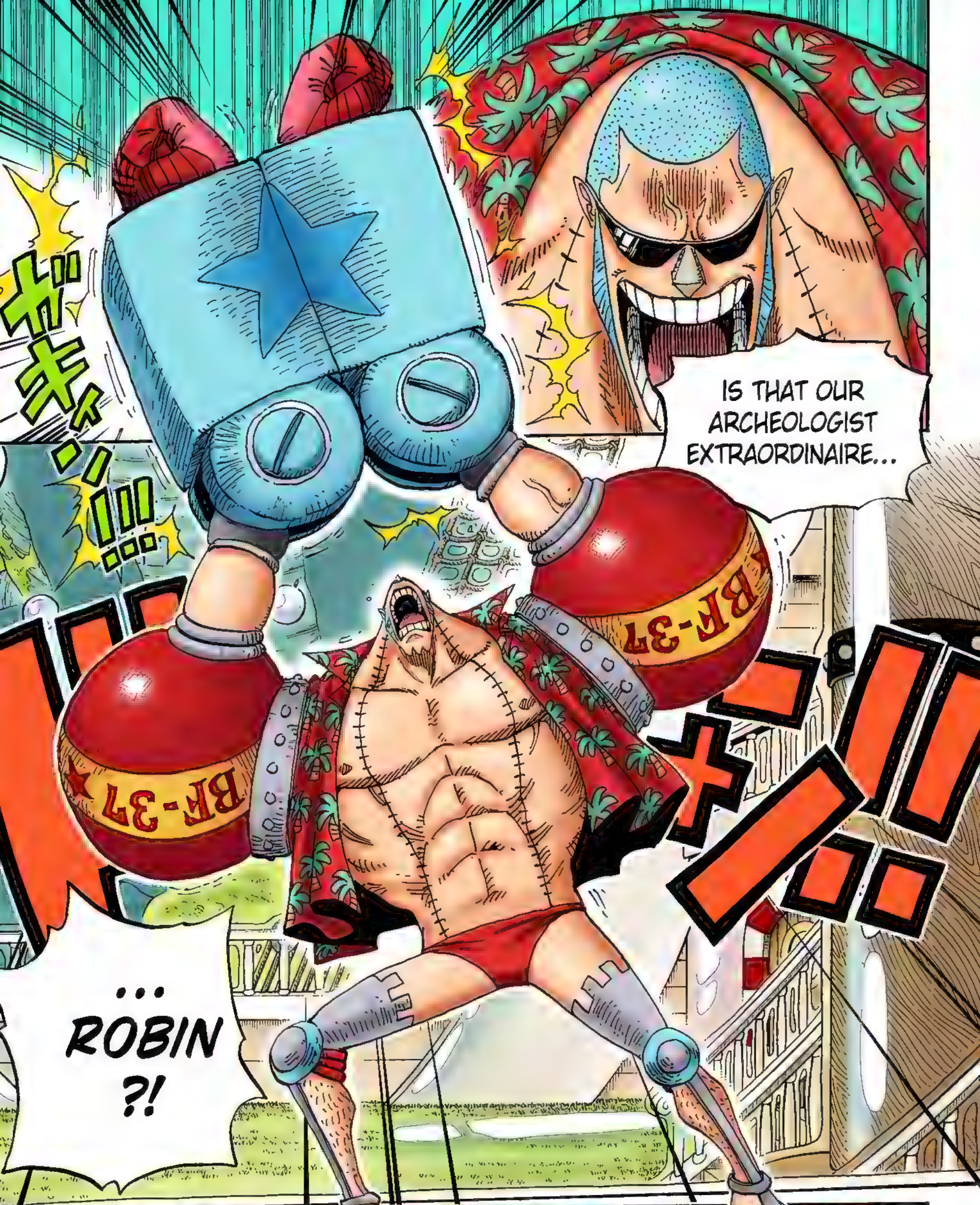
GROVE 47,
THE SABAODY
ARCHI-
PELAGO

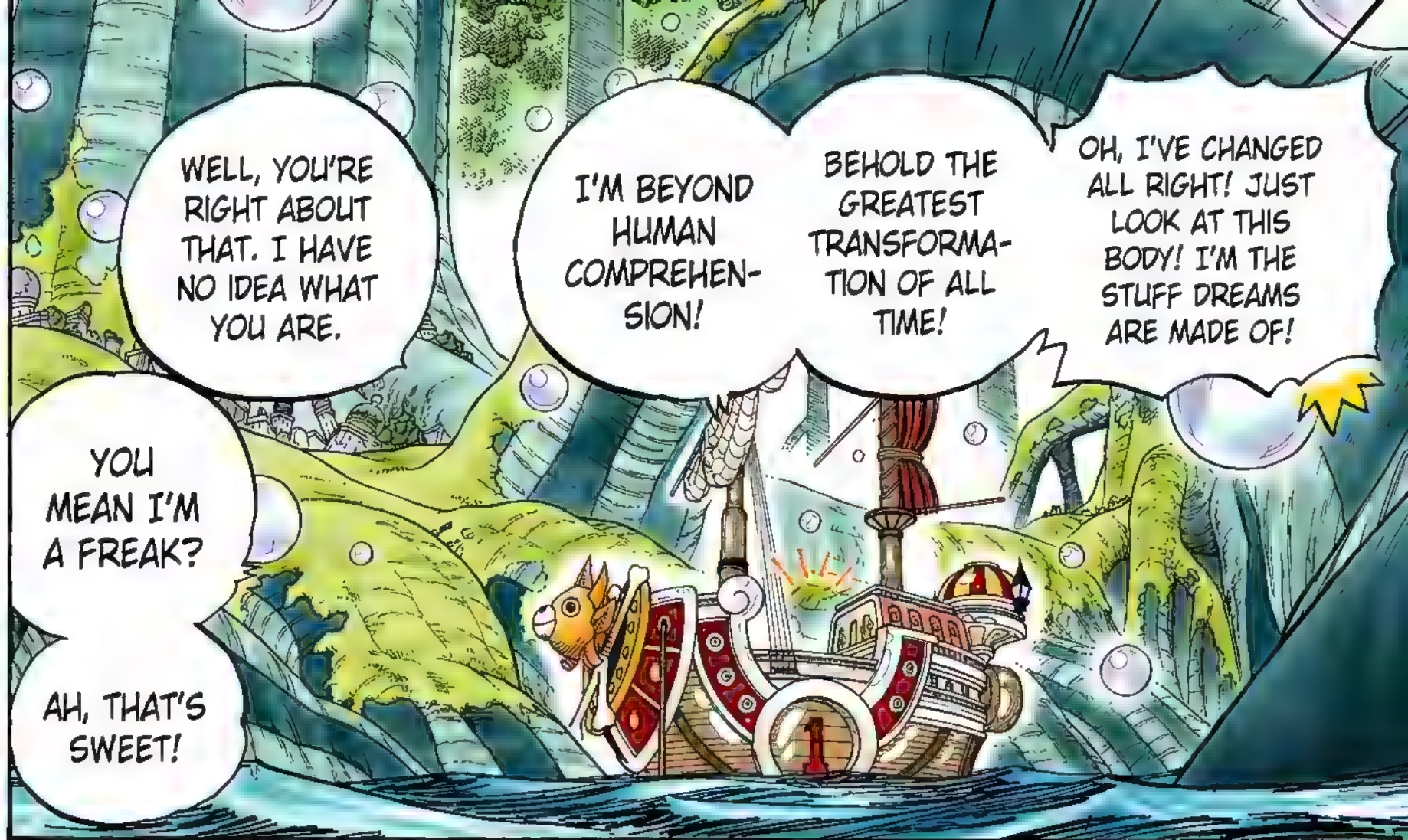












WELL, YOU'RE
RIGHT ABOUT
THAT. I HAVE
NO IDEA WHAT
YOU ARE.

I'M BEYOND
HUMAN
COMPREHEN-
SION!

BEHOLD THE
GREATEST
TRANSFORMA-
TION OF ALL
TIME!

OH, I'VE CHANGED
ALL RIGHT! JUST
LOOK AT THIS
BODY! I'M THE
STUFF DREAMS
ARE MADE OF!

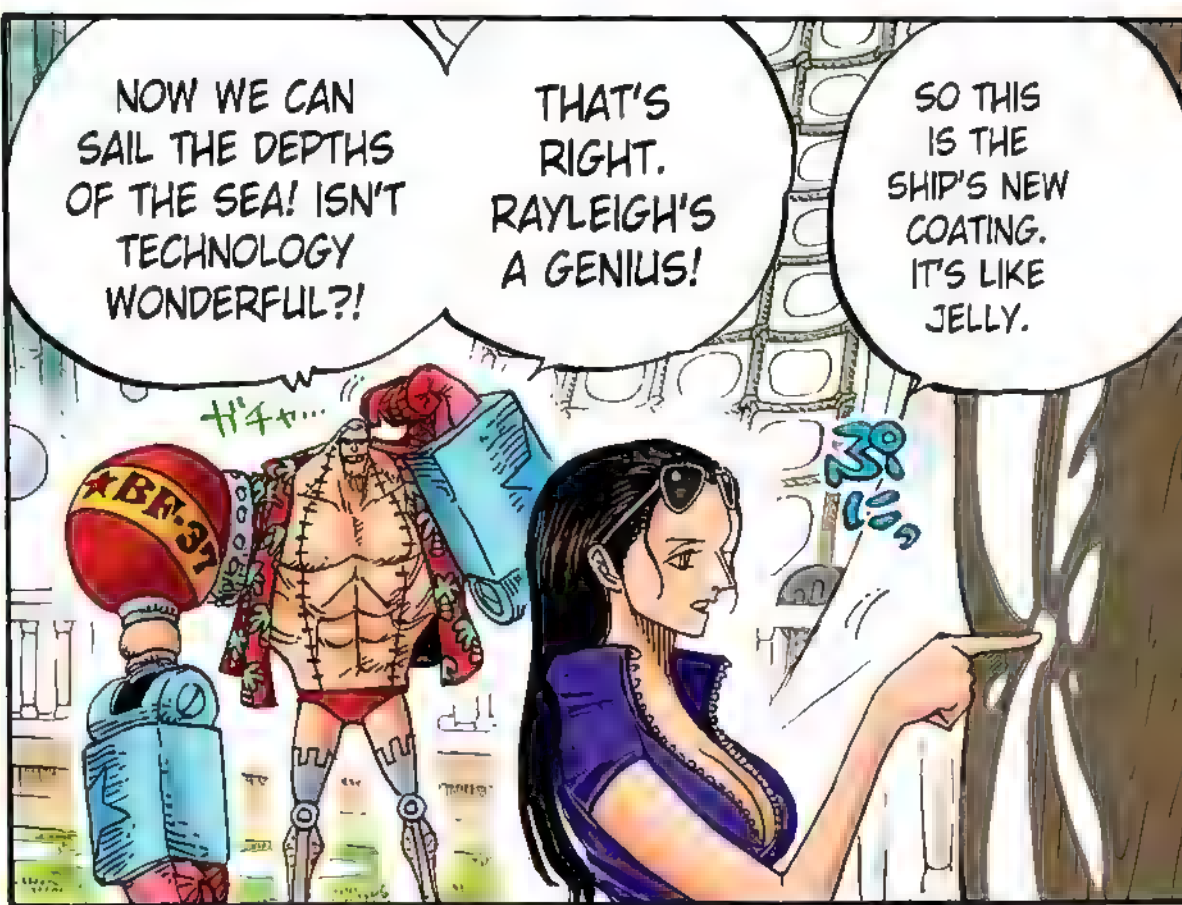
YOU
MEAN I'M
A FREAK?

AH, THAT'S
SWEET!



YOU WENT
TO THE BAR?
WHAT NUMBER
ARE YOU?

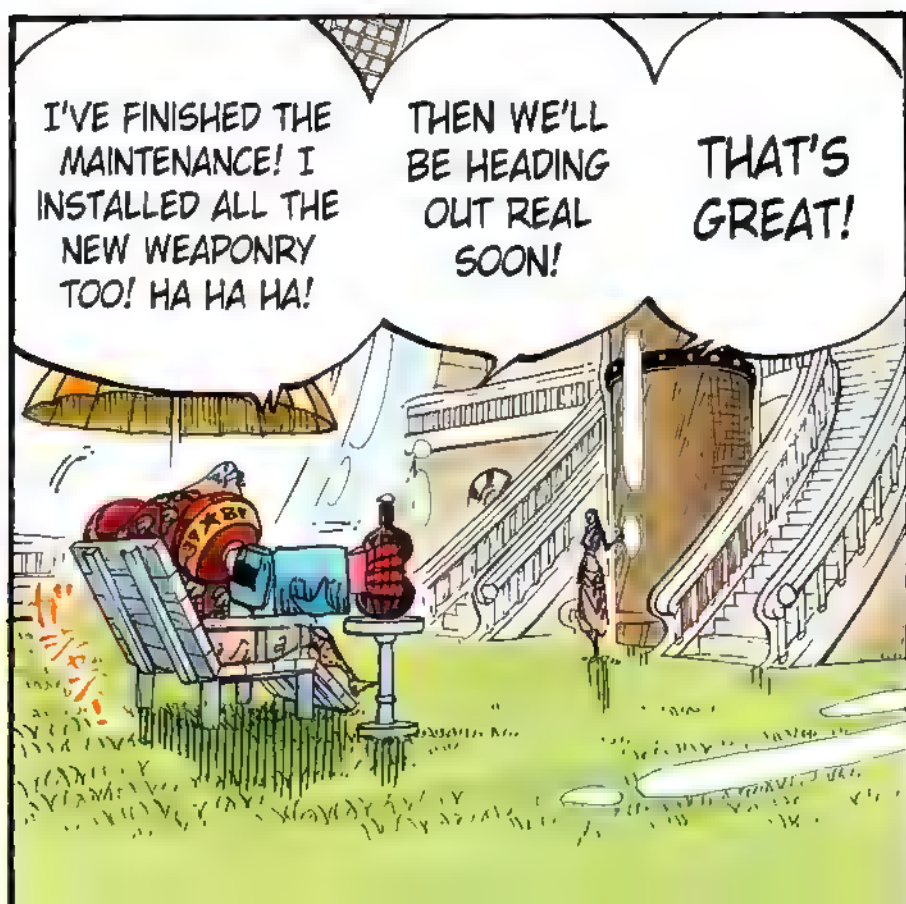
I WENT
TO SEE
RAYLEIGH
ALREADY.



NOW WE CAN
SAIL THE DEPTHS
OF THE SEA! ISN'T
TECHNOLOGY
WONDERFUL?!

THAT'S
RIGHT.
RAYLEIGH'S
A GENIUS!

SO THIS
IS THE
SHIP'S NEW
COATING.
IT'S LIKE
JELLY.



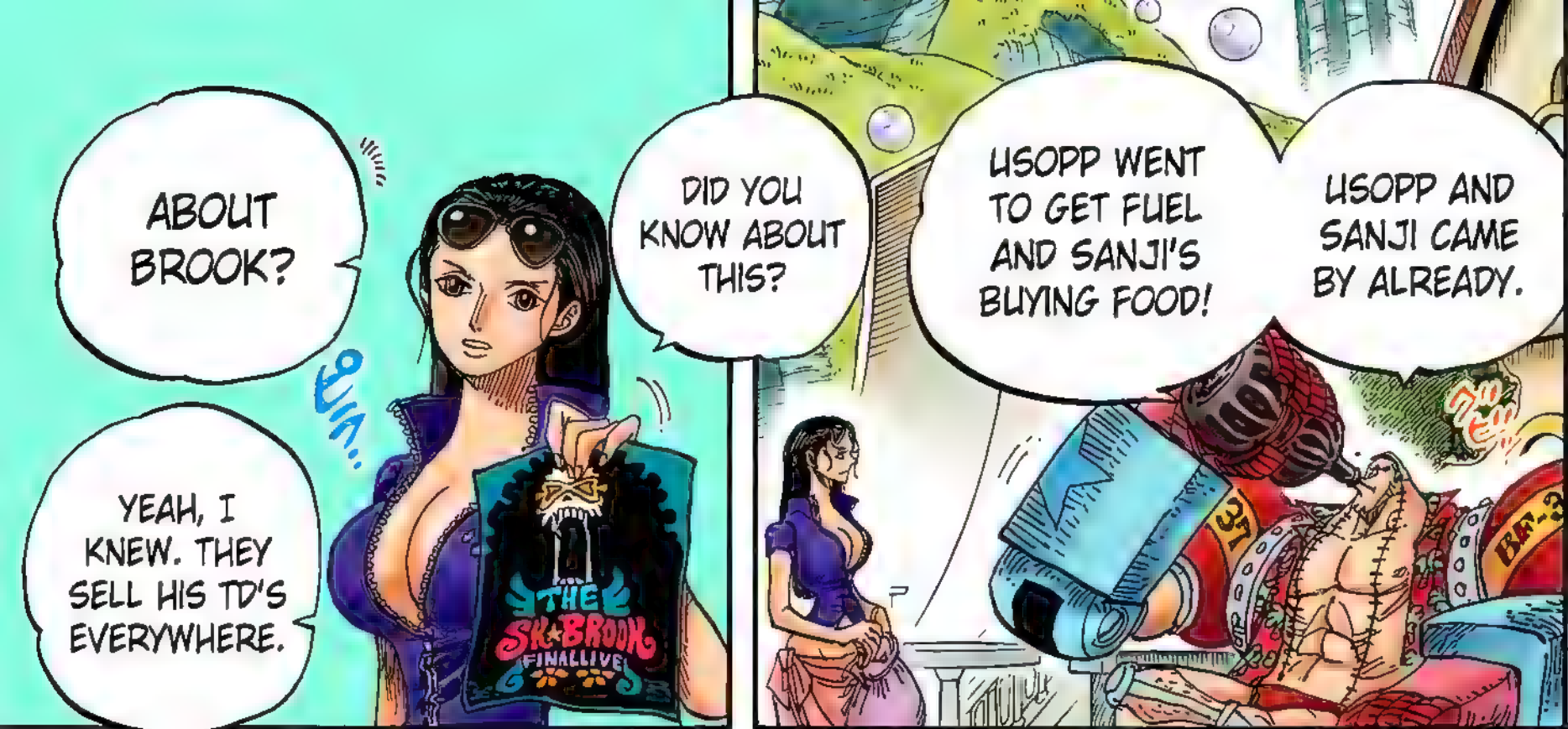
I'VE FINISHED THE
MAINTENANCE! I
INSTALLED ALL THE
NEW WEAPONRY
TOO! HA HA HA!

THEN WE'LL
BE HEADING
OUT REAL
SOON!

THAT'S
GREAT!



I'M THE
EIGHTH.
LUFFY
WILL BE
THE LAST
ONE.



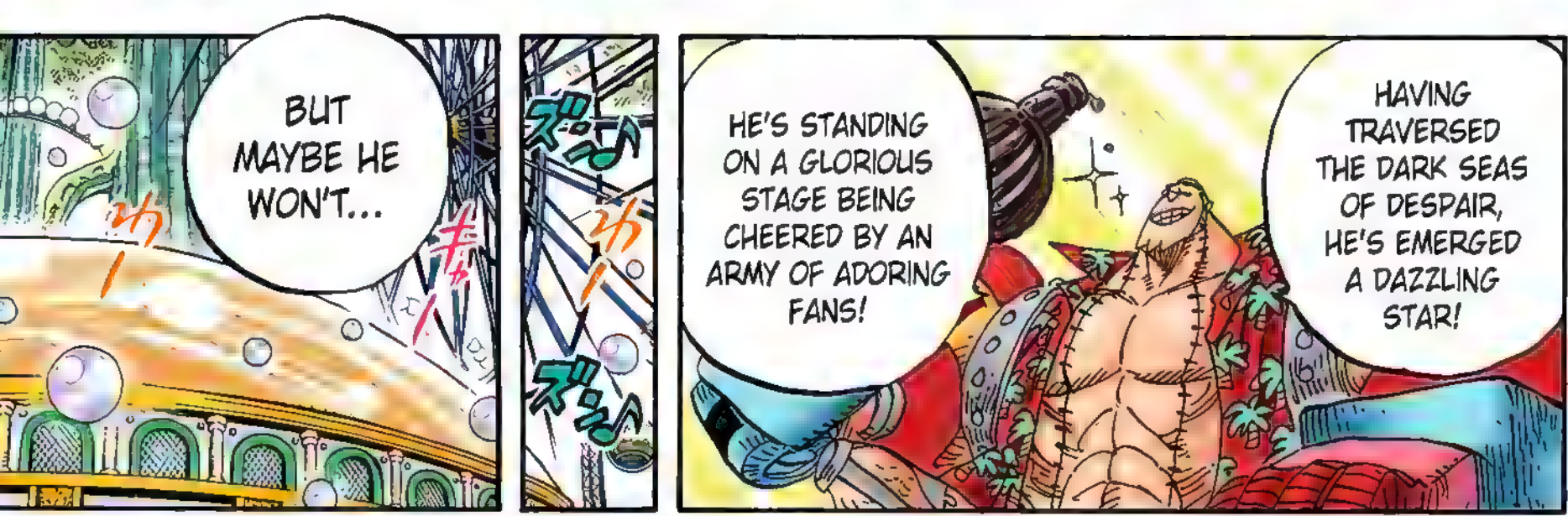
ABOUT
BROOK?

DID YOU
KNOW ABOUT
THIS?

USOPP WENT
TO GET FUEL
AND SANJI'S
BUYING FOOD!

USOPP AND
SANJI CAME
BY ALREADY.

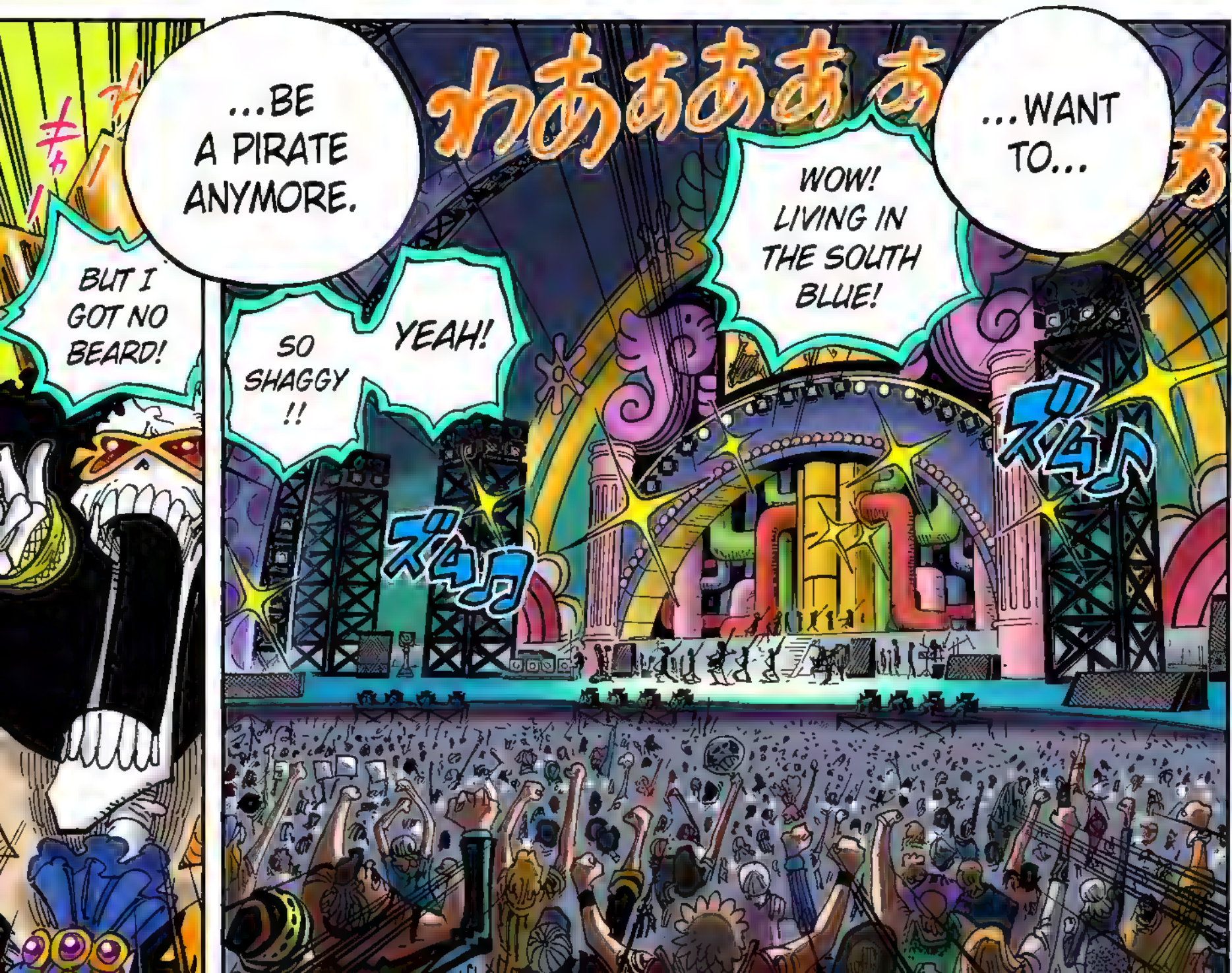
YEAH, I
KNEW. THEY
SELL HIS TD'S
EVERYWHERE.



BUT
MAYBE HE
WON'T...

HE'S STANDING
ON A GLORIOUS
STAGE BEING
CHEERED BY AN
ARMY OF ADORING
FANS!

HAVING
TRAVERSED
THE DARK SEAS
OF DESPAIR,
HE'S EMERGED
A DAZZLING
STAR!



...BE
A PIRATE
ANYMORE.

わあああああ

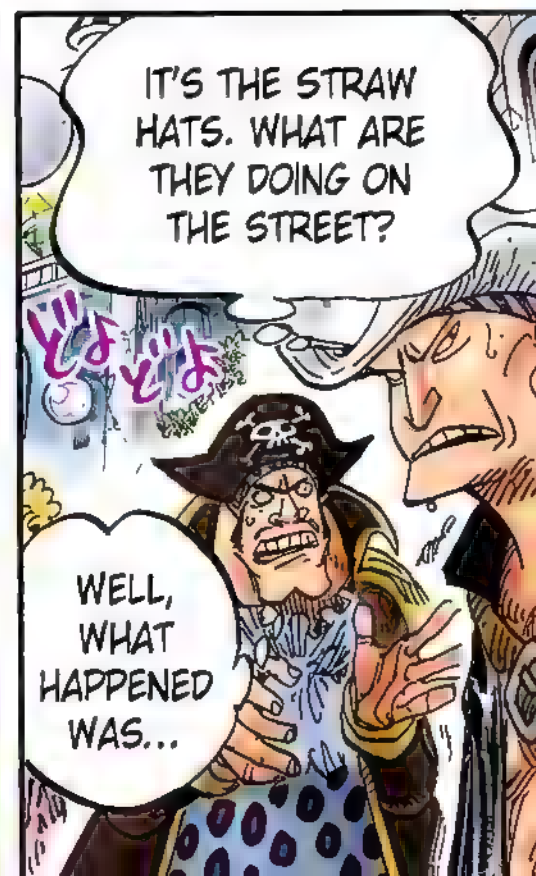
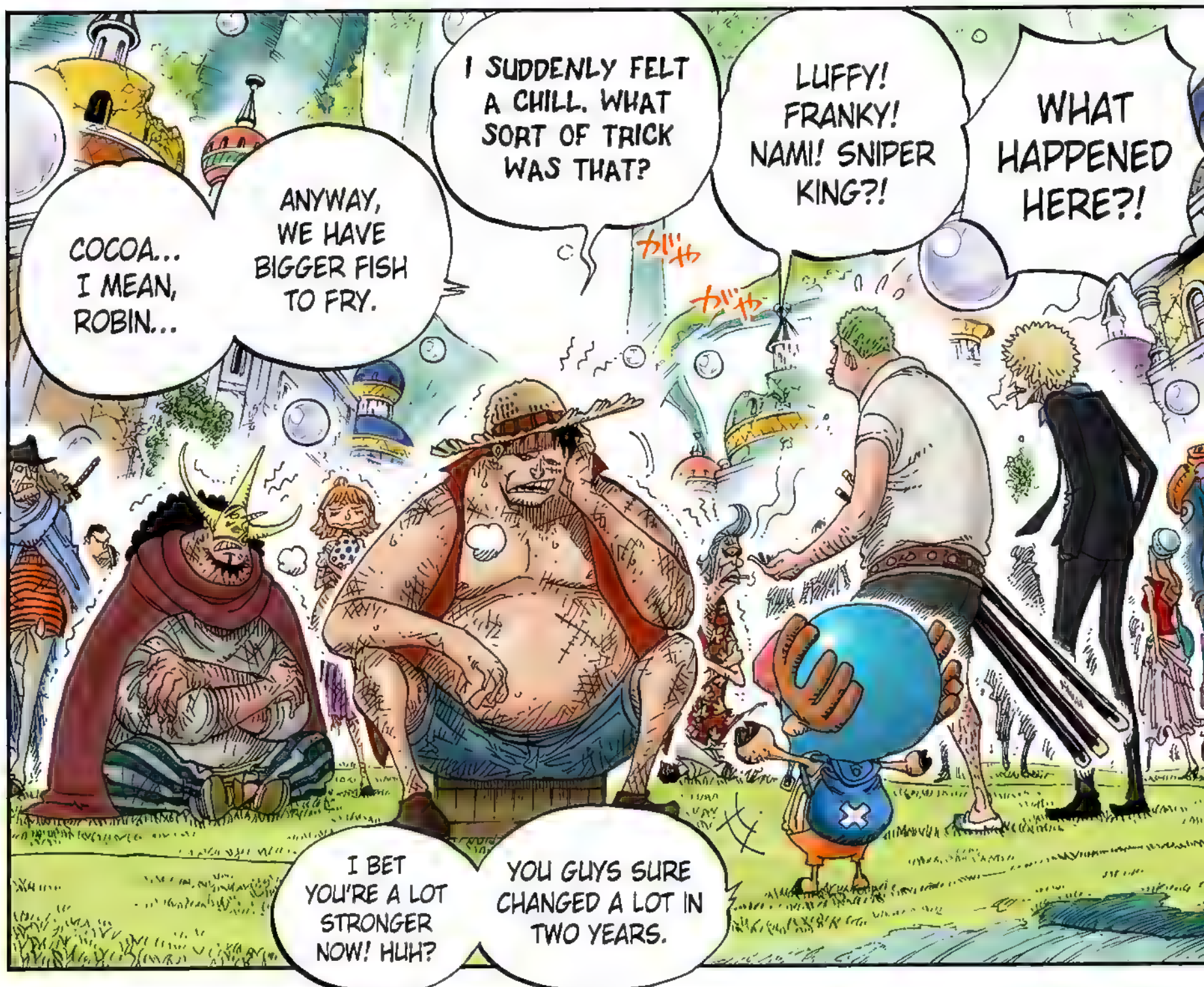
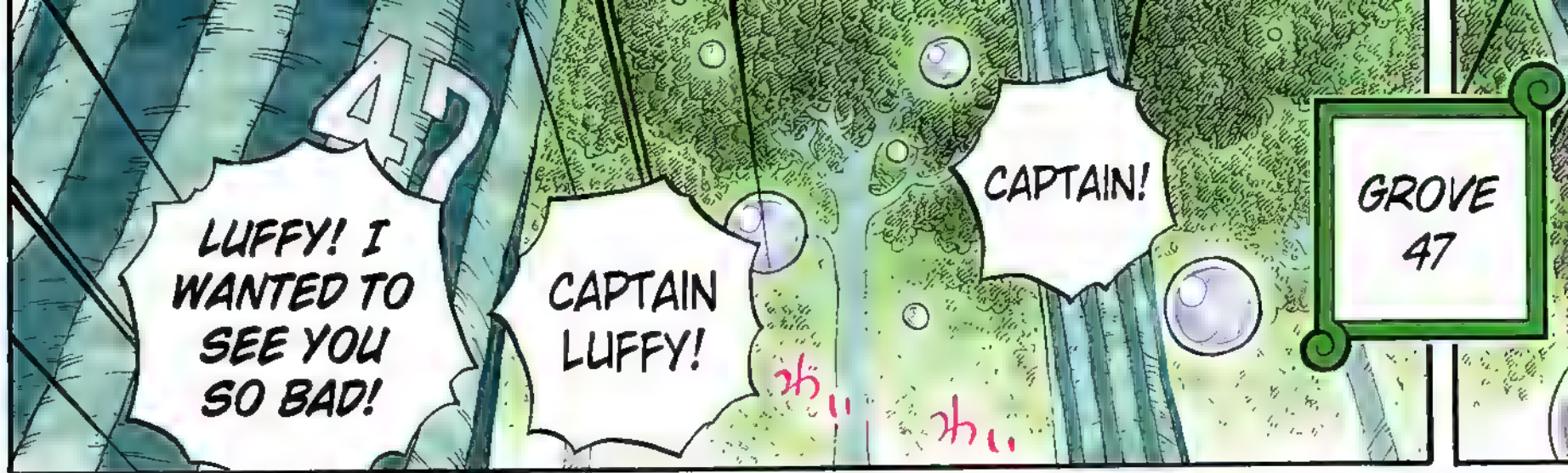
...WANT
TO...

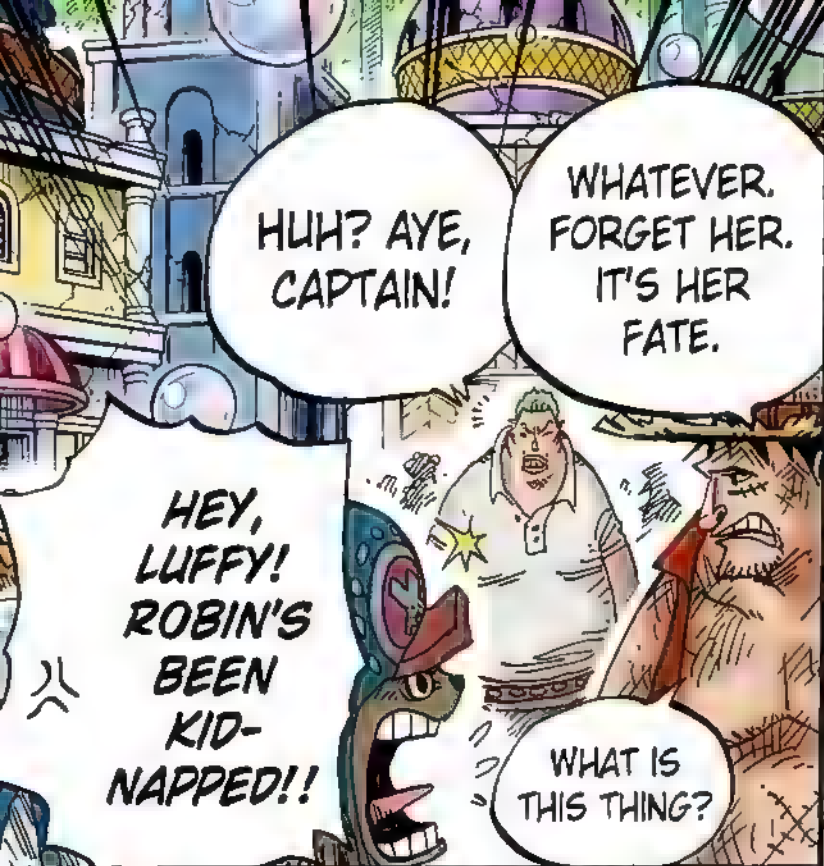
BUT I
GOT NO
BEARD!

SO
SHAGGY
!!

YEAH!

WOW!
LIVING IN
THE SOUTH
BLUE!



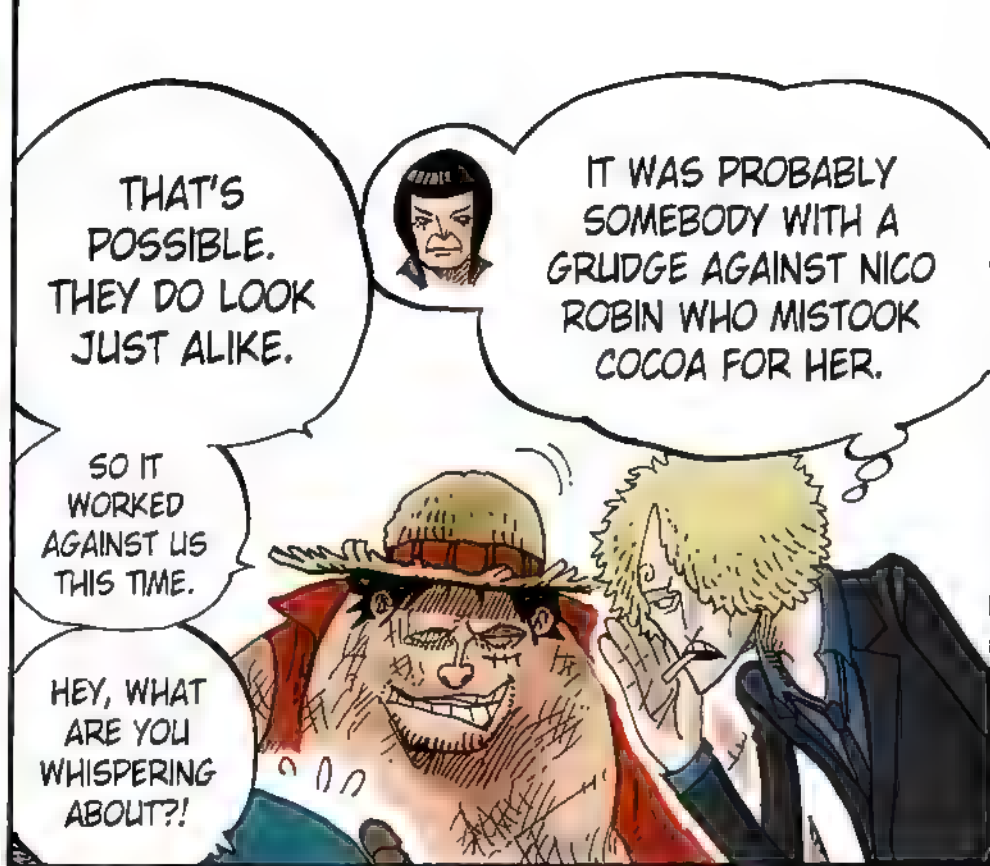


HUH? AYE, CAPTAIN!

WHATEVER. FORGET HER. IT'S HER FATE.

HEY, LUFFY! ROBIN'S BEEN KID-NAPPED!!

WHAT IS THIS THING?

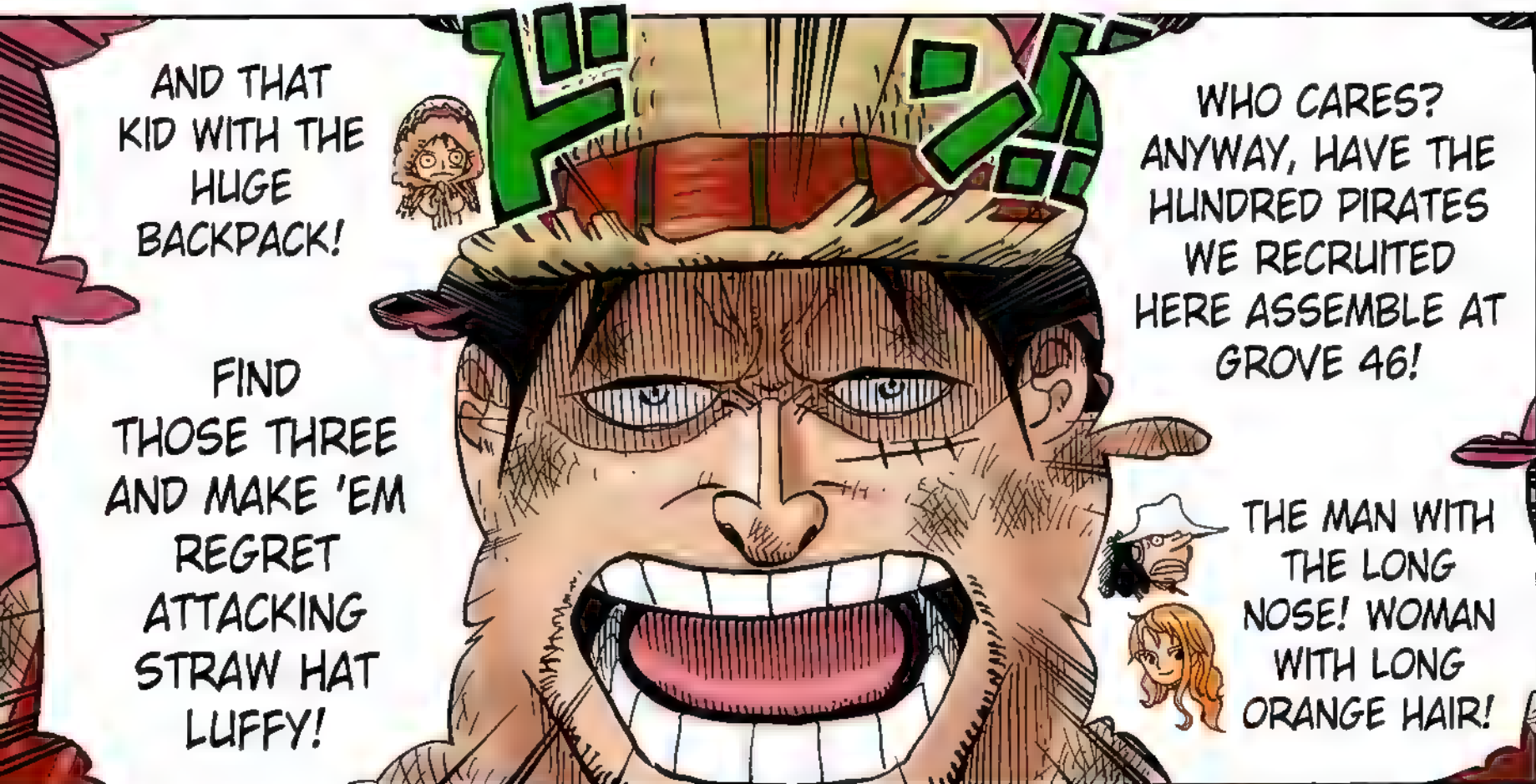


THAT'S POSSIBLE. THEY DO LOOK JUST ALIKE.

SO IT WORKED AGAINST US THIS TIME.

HEY, WHAT ARE YOU WHISPERING ABOUT?!

IT WAS PROBABLY SOMEBODY WITH A GRUDGE AGAINST NICO ROBIN WHO MISTOOK COCOA FOR HER.



AND THAT KID WITH THE HUGE BACKPACK!

FIND THOSE THREE AND MAKE 'EM REGRET ATTACKING STRAW HAT LUFFY!

WHO CARES? ANYWAY, HAVE THE HUNDRED PIRATES WE RECRUITED HERE ASSEMBLE AT GROVE 46!

THE MAN WITH THE LONG NOSE! WOMAN WITH LONG ORANGE HAIR!



AN INTERNAL FELID?!

I'M GONNA SAVE ROBIN EVEN IF I HAVE TO DO IT ALONE! I'M COMING, ROBIN!!

YOU GUYS HAVE CHANGED!!



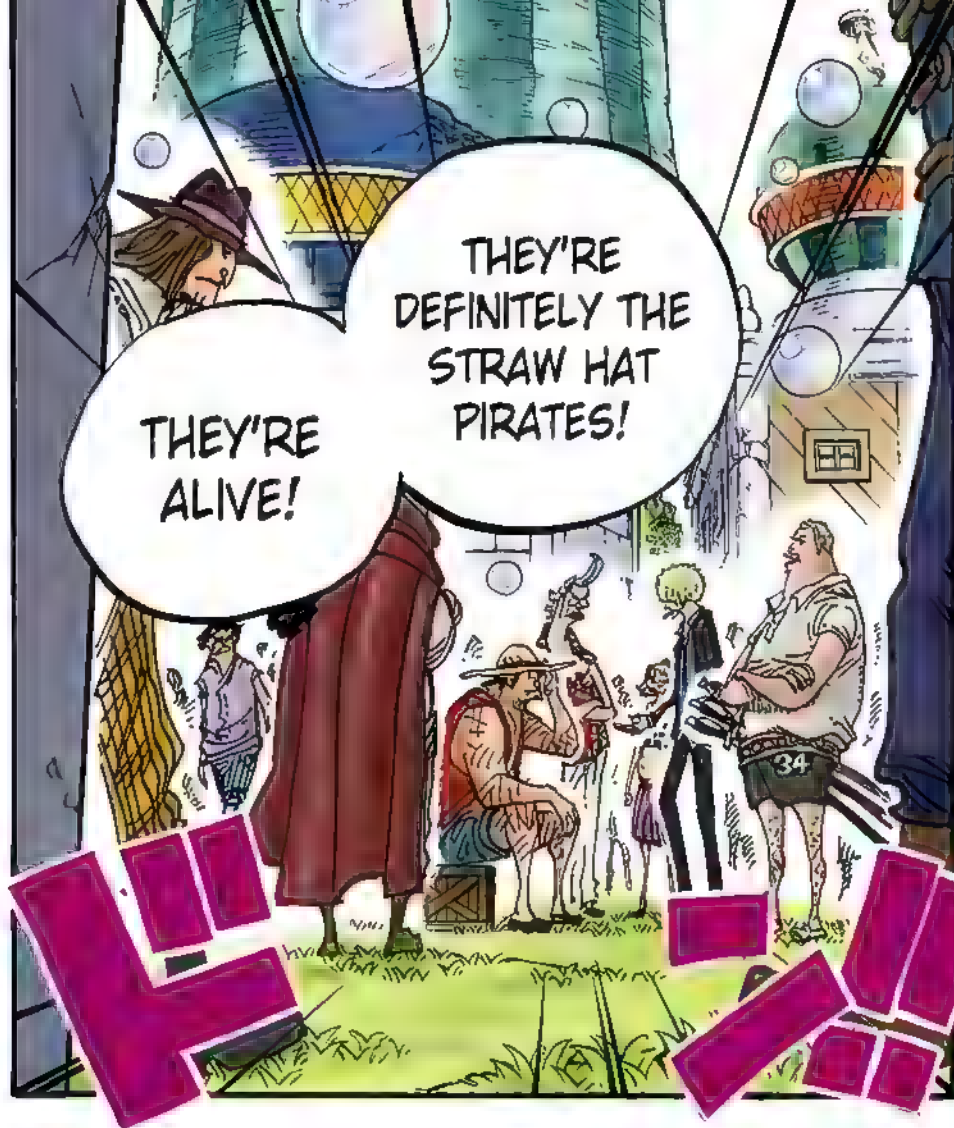
LUFFY! DID YOUR HEART COMPLETELY CHANGE IN TWO YEARS?! I'M SO SAD I WANT TO CRY!

HOLD ON, YOU GUYS!

AYE AYE, CAPTAIN!

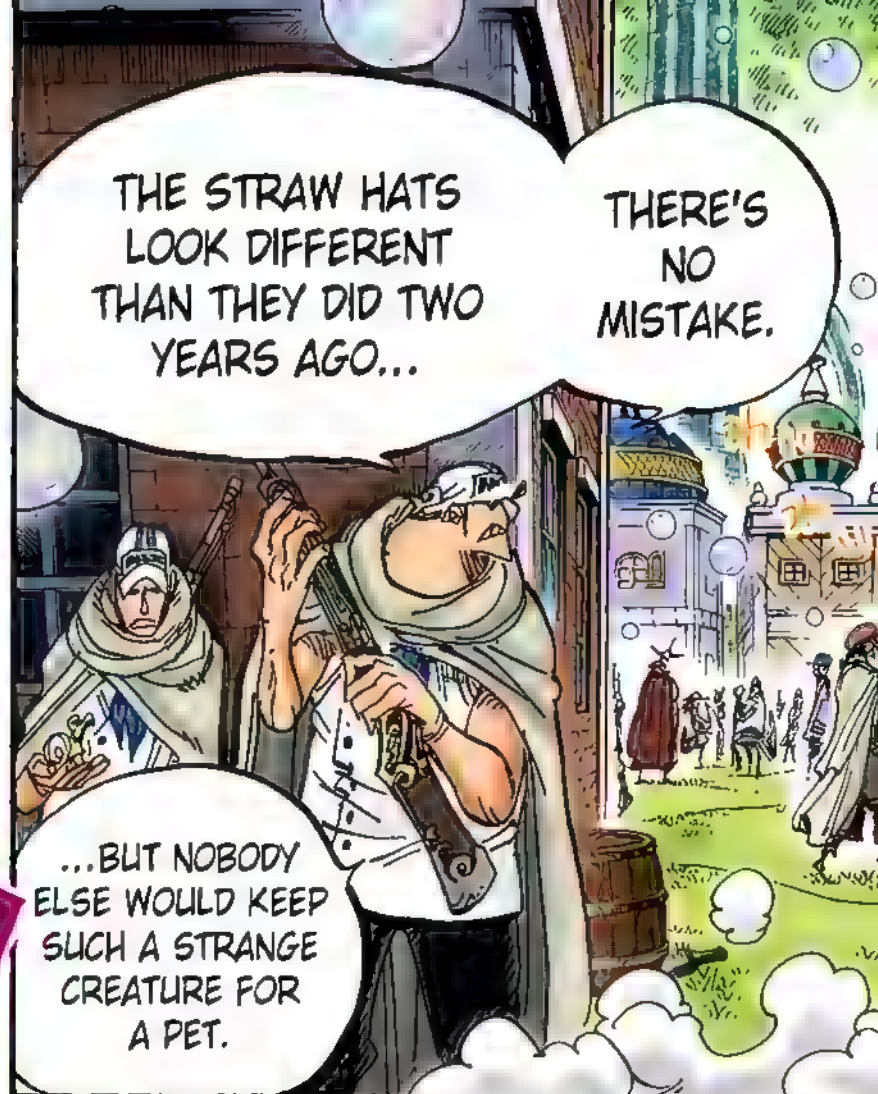
WHAT IS THIS THING?!

...?! WHAT'S GONNA HAPPEN TO ROBIN?! WHY IS NO ONE SAYING ANYTHING?!



THEY'RE
ALIVE!

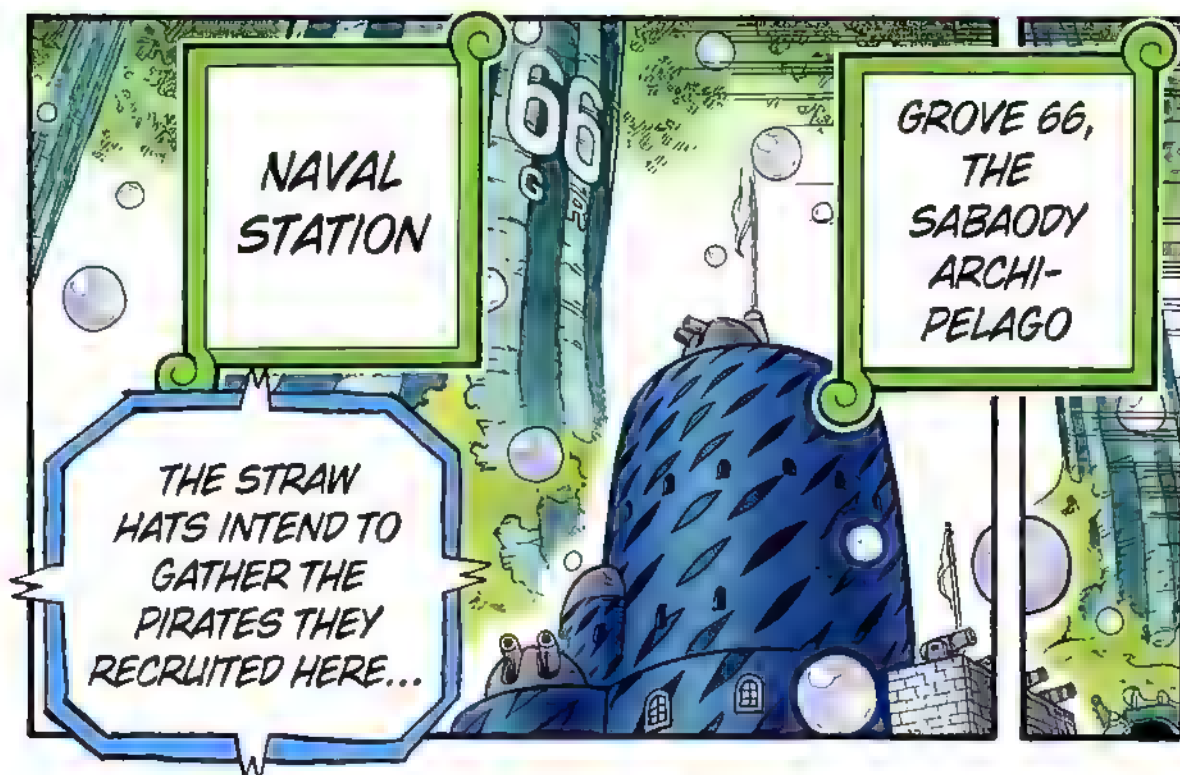
THEY'RE
DEFINITELY THE
STRAW HAT
PIRATES!



THE STRAW HATS
LOOK DIFFERENT
THAN THEY DID TWO
YEARS AGO...

THERE'S
NO
MISTAKE.

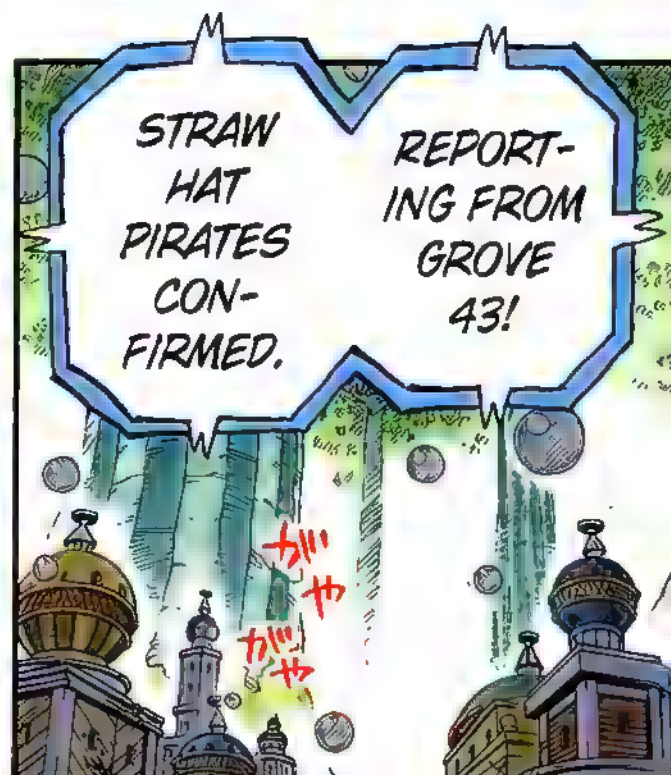
...BUT NOBODY
ELSE WOULD KEEP
SUCH A STRANGE
CREATURE FOR
A PET.



NAVAL
STATION

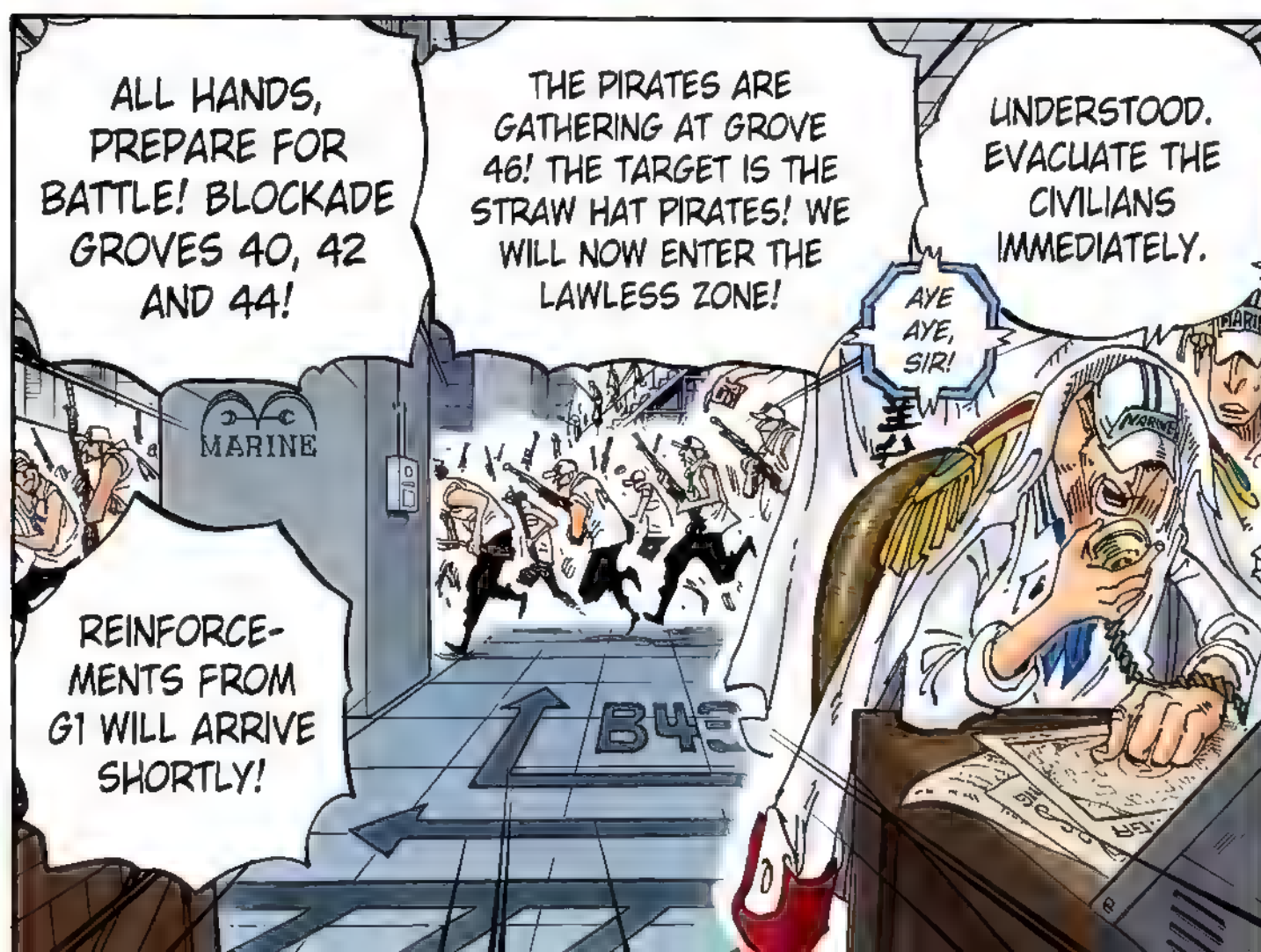
GROVE 66,
THE
SABAODY
ARCHI-
PELAGO

THE STRAW
HATS INTEND TO
GATHER THE
PIRATES THEY
RECRUITED HERE...



STRAW
HAT
PIRATES
CON-
FIRMED.

REPORT-
ING FROM
GROVE
43!



ALL HANDS,
PREPARE FOR
BATTLE! BLOCKADE
GROVES 40, 42
AND 44!

THE PIRATES ARE
GATHERING AT GROVE
46! THE TARGET IS THE
STRAW HAT PIRATES! WE
WILL NOW ENTER THE
LAWLESS ZONE!

UNDERSTOOD.
EVACUATE THE
CIVILIANS
IMMEDIATELY.

AYE
AYE,
SIR!

REINFORCE-
MENTS FROM
G1 WILL ARRIVE
SHORTLY!

...AT
GROVE
46!

仲間急募
MONKEY-D-LUFFY

IT'S BEEN TWO YEARS. THEY'RE DEFINITELY A LOT STRONGER THAN THEY WERE.

OF COURSE. WOULD YOU UNDERESTIMATE THE STRAW HAT PIRATES?

AND I'M TAKING PX-5 AND PX-7 WITH ME.

MR. SENTO-MARU!

I'M GOING AHEAD OF YOU GUYS.

THEY'RE FAR SUPERIOR TO THE GREENHORNS GATHERING ON THIS ISLAND!

WHAT?! YOU'RE USING THE PACIFISTAS?!

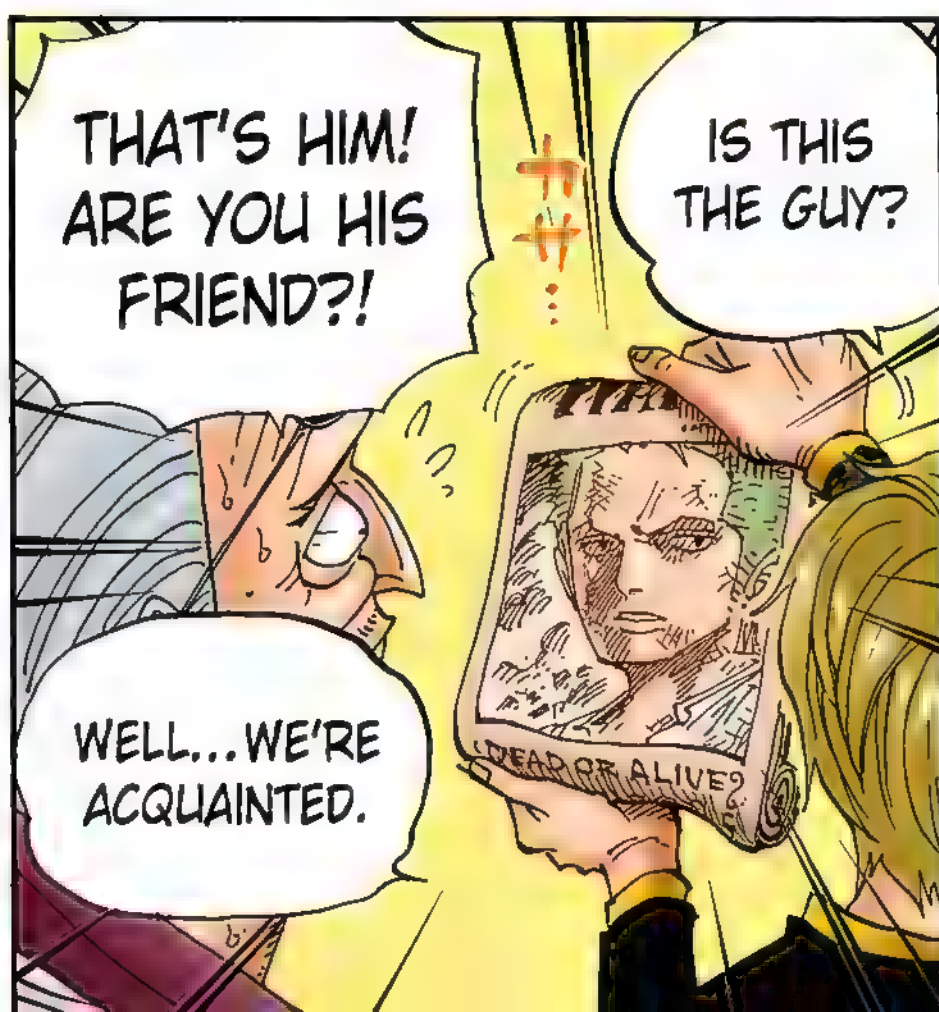
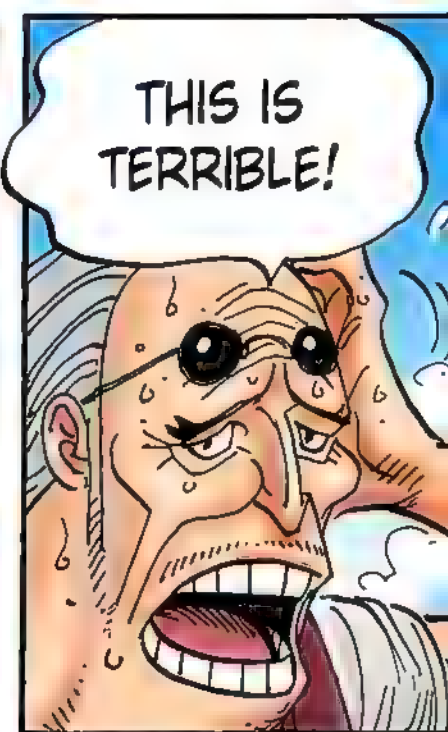
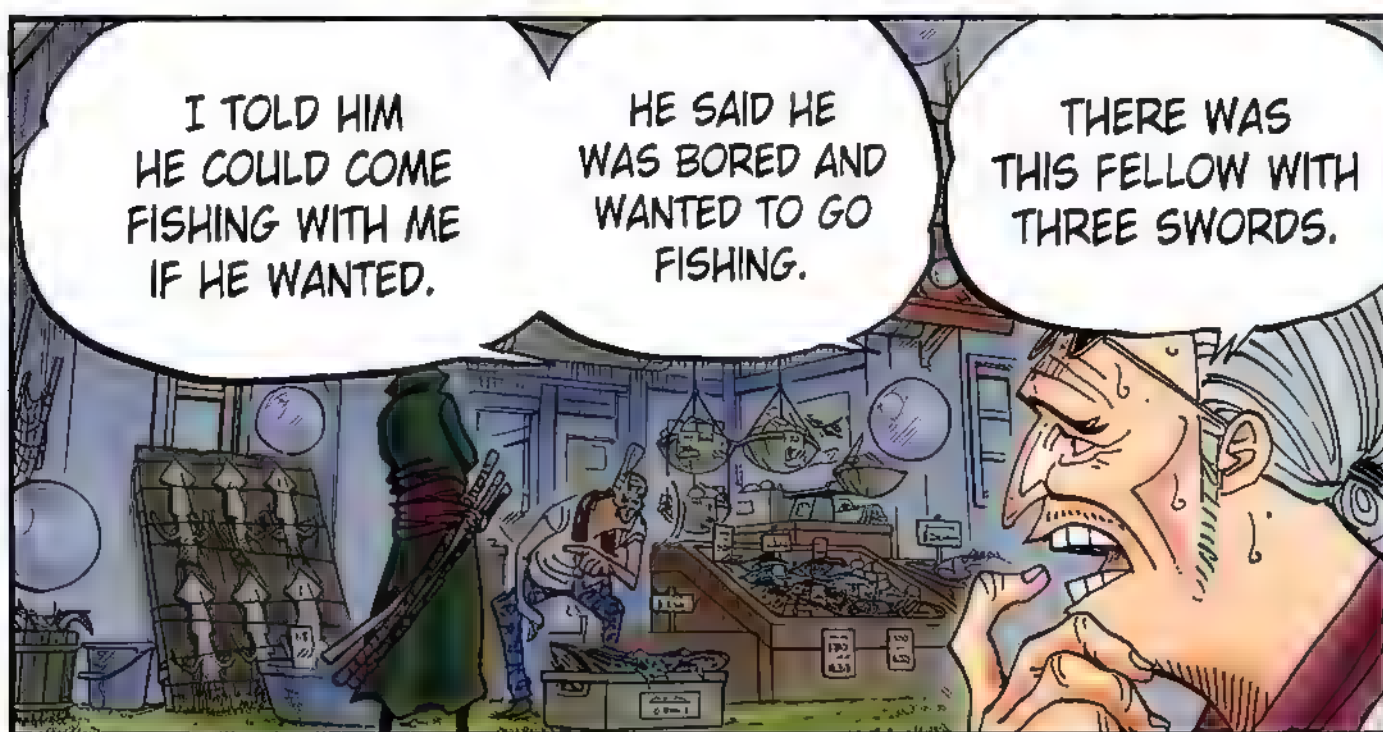
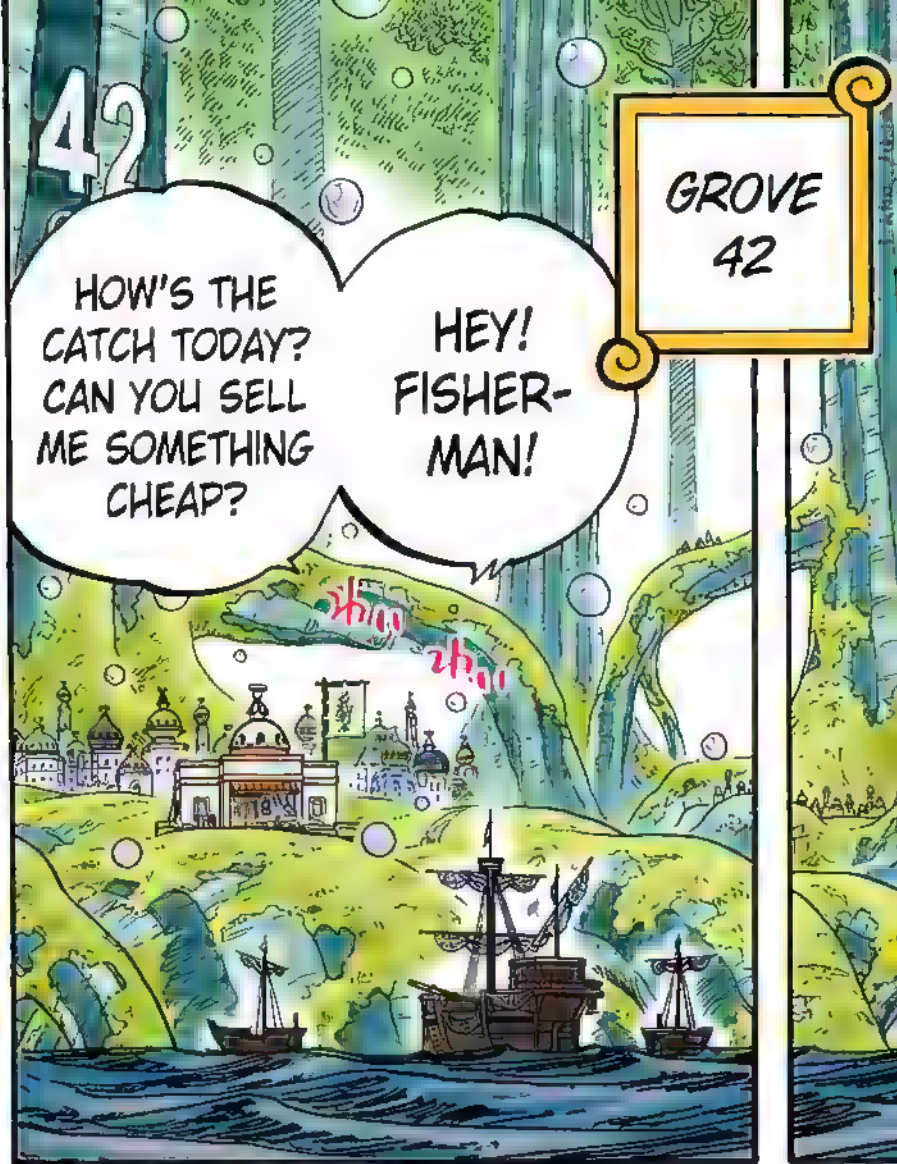
BUT EVEN AFTER HE LOST HIS PERSONALITY, SEEING HOW HE CONTINUED TO ACT SO STRANGE...

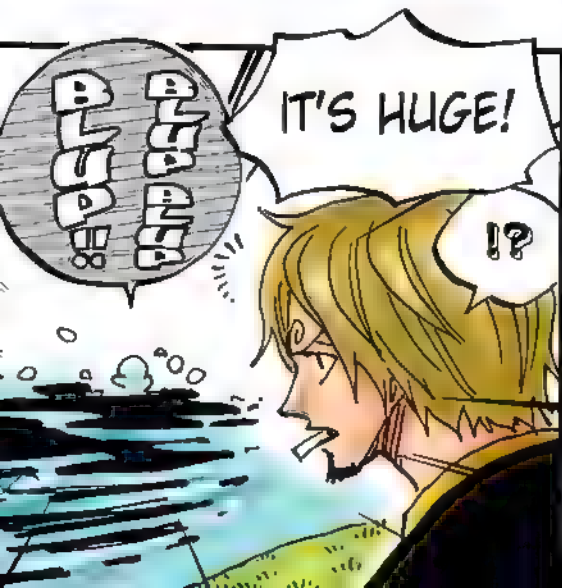
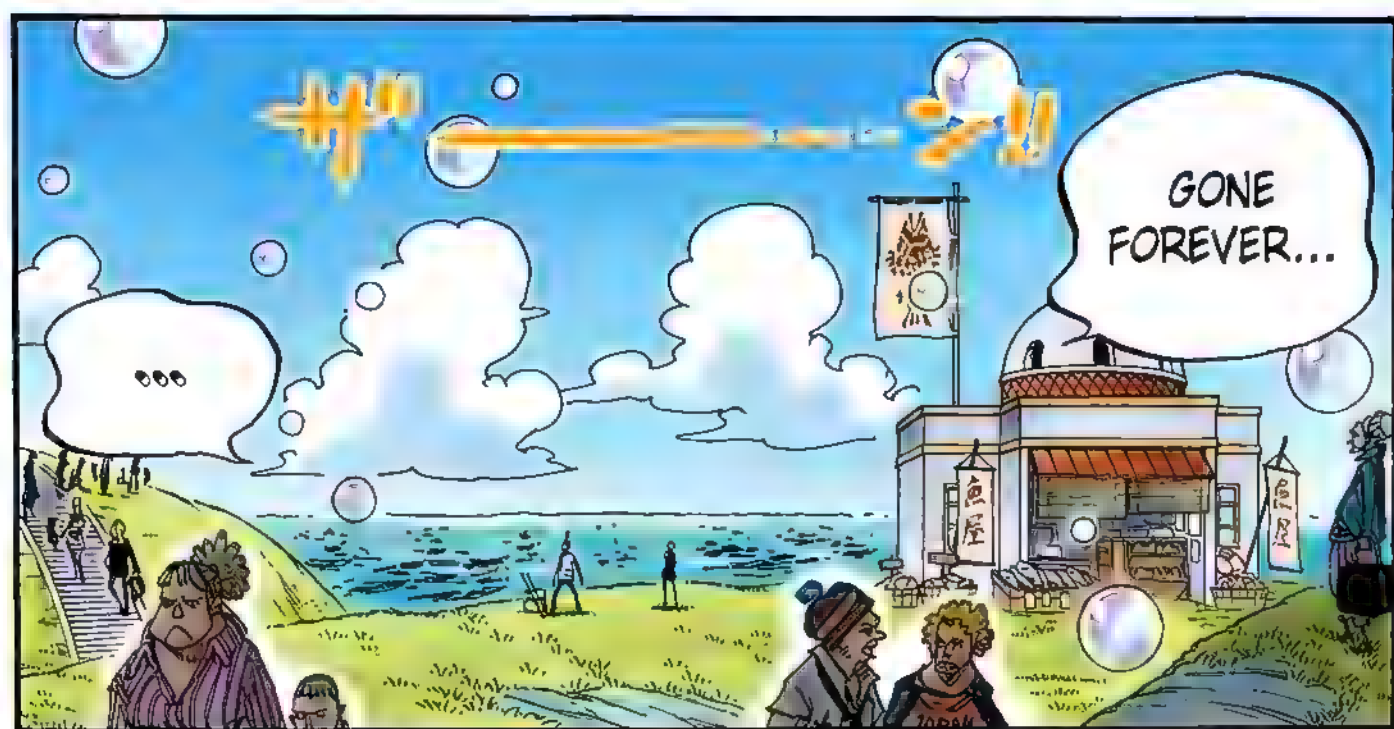
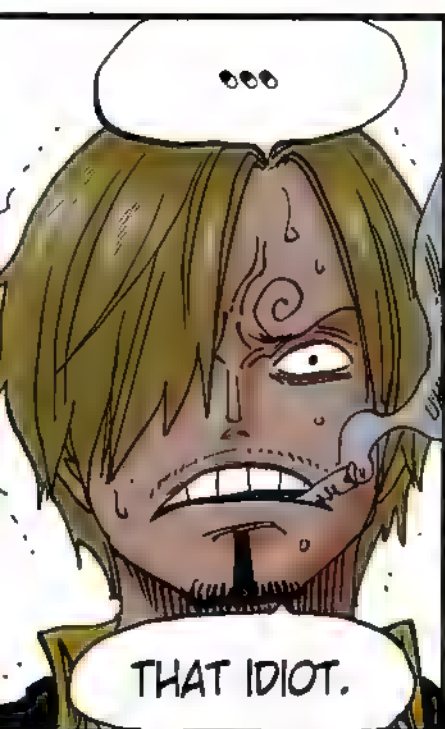
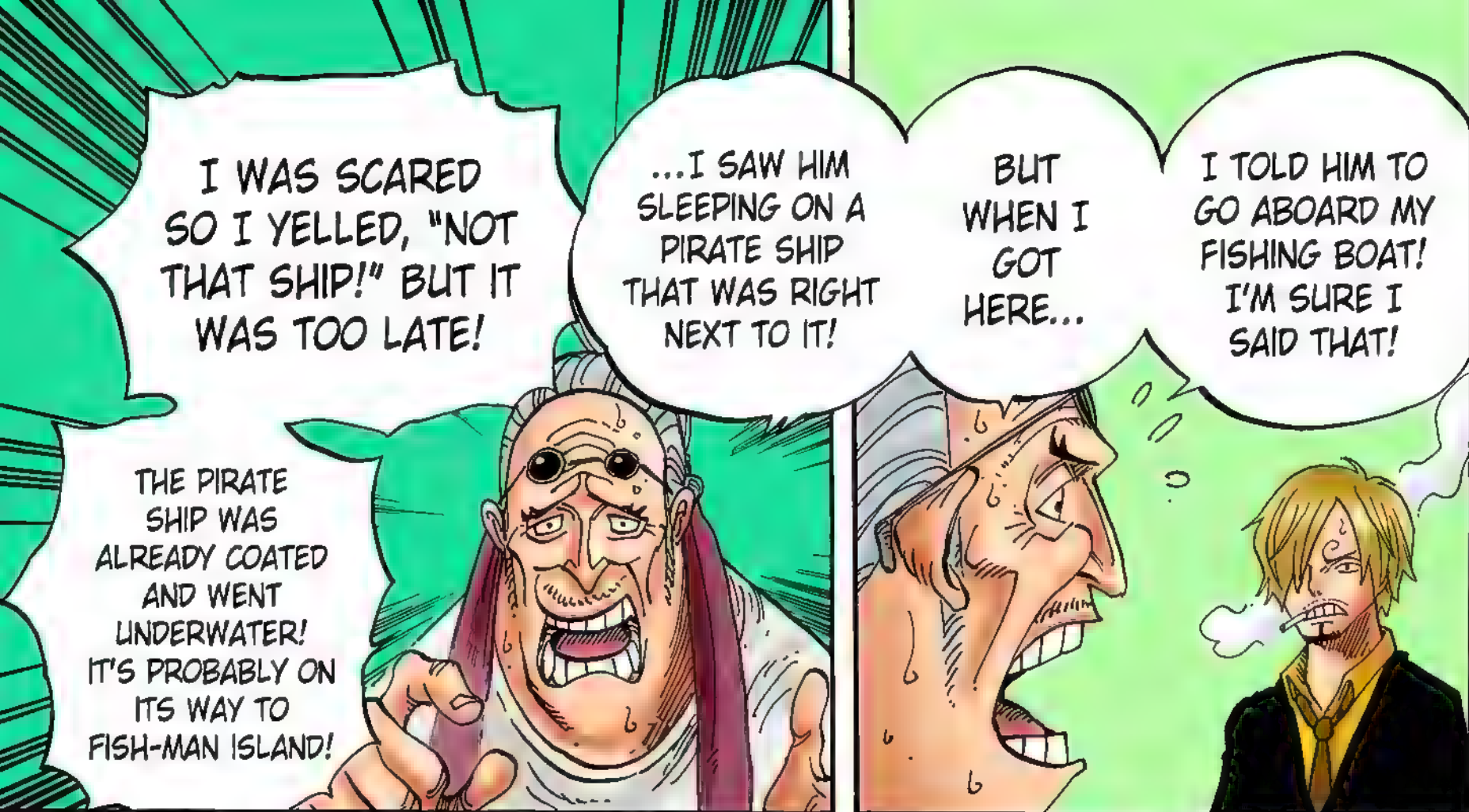
WE NEVER FOUND OUT...

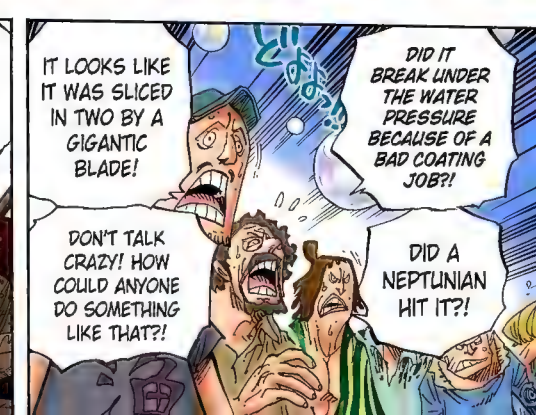
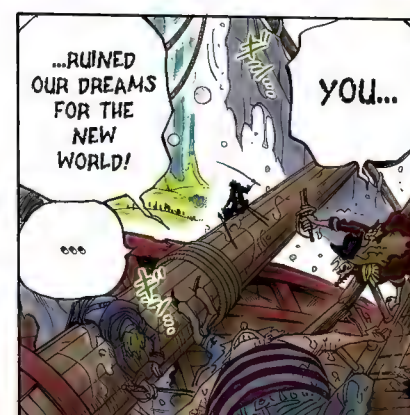
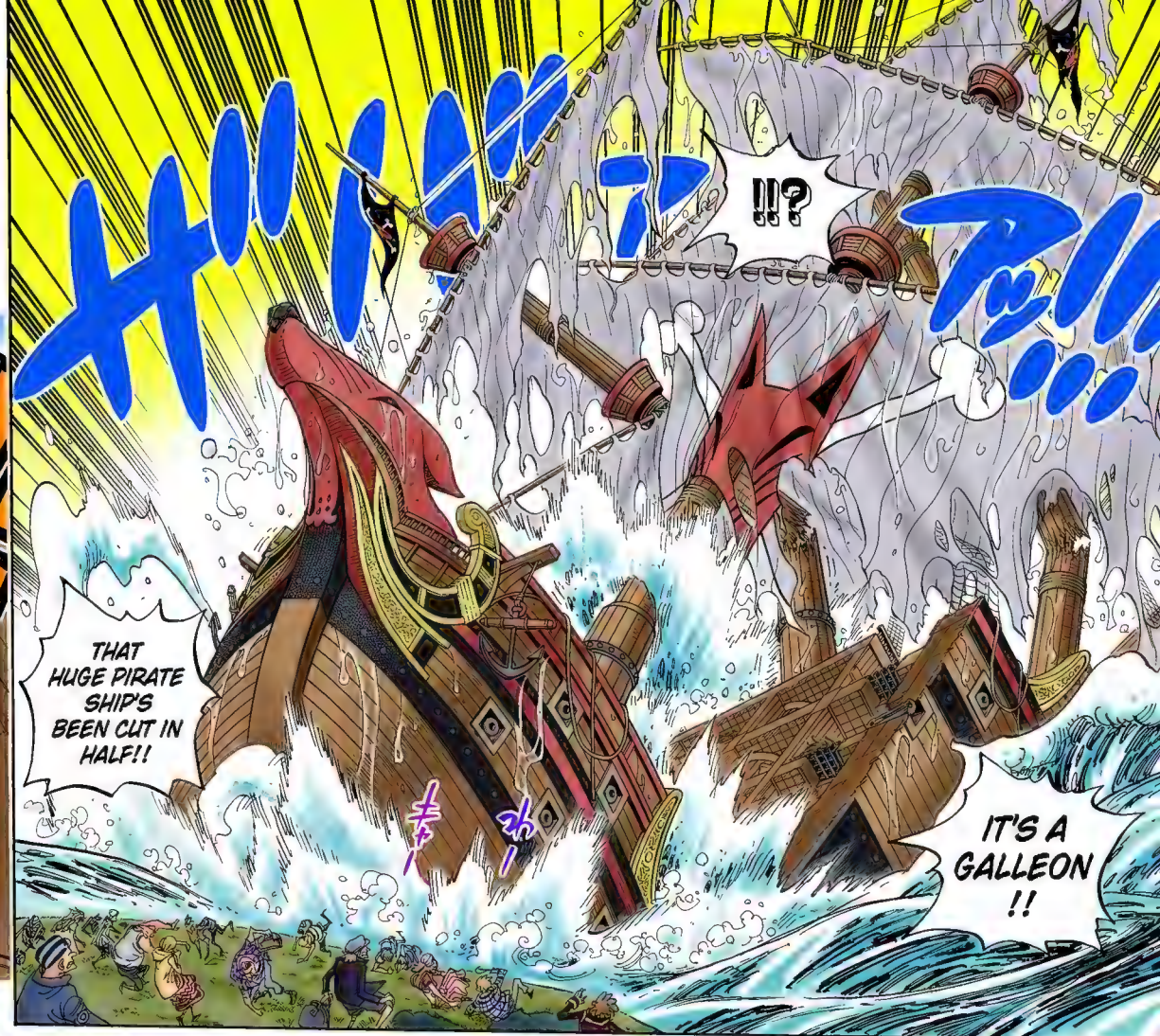
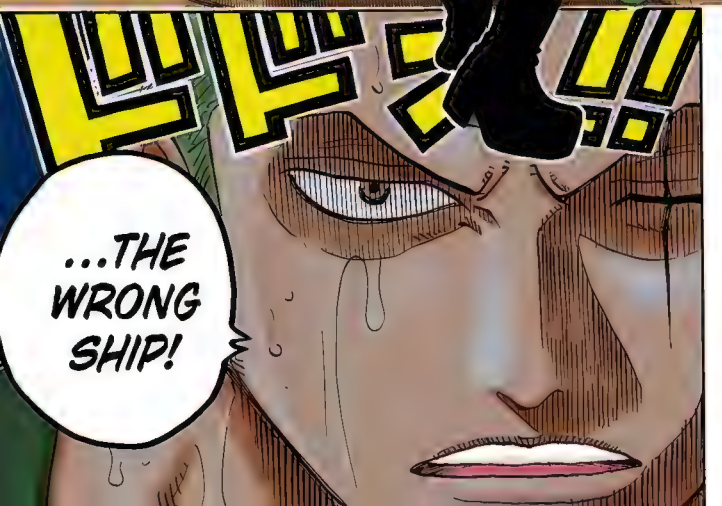
...KUMA'S TRUE INTENTIONS TWO YEARS AGO.

...I KNEW STRAW HAT WOULD COME BACK TO THIS ISLAND ONE OF THESE DAYS! NOW LET'S GO!









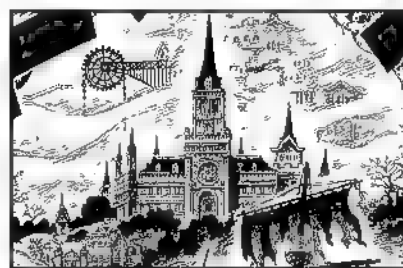


(Cute Yacht, Tokyo)

Q: "Dear Odacchi!" Oh, just because I wrote that first part in English doesn't mean I'm a foreigner. I was watching TV the other day and they were talking about the Bermuda Triangle. Is this where your Florian Triangle comes from?

--Michishita

A: Yes, of course. Didn't I talk about it before? The Bermuda Triangle is a section of the North Atlantic Ocean people call the Devil's Triangle. I don't know about now, but originally, about 100 ships and airplanes disappeared there annually. Since they haven't figured it out completely, I think some planes and ships are still disappearing. Some say that it has to do with electromagnetic waves or methane gas. If you're interested, I suggest you go research it on your own.



Q: I noticed this right away in the movie *Strong World*. In the deserted island Ruskaina, why is that section the only place that's safe? It must have something to do with that tree. Does it have the same effect as the tree called Daft Green in the movie? Go ahead and explain yourself if you want.

--Takaaki T

A: As you noticed, I didn't have enough pages, so I skipped the explanations. In the movie, I came up with the tree called Daft Green which emits poison and a smell that animals hate. I need something like that in the story so I used it here. But it's not the exact same tree. It's from the same family, but this one is not poisonous.



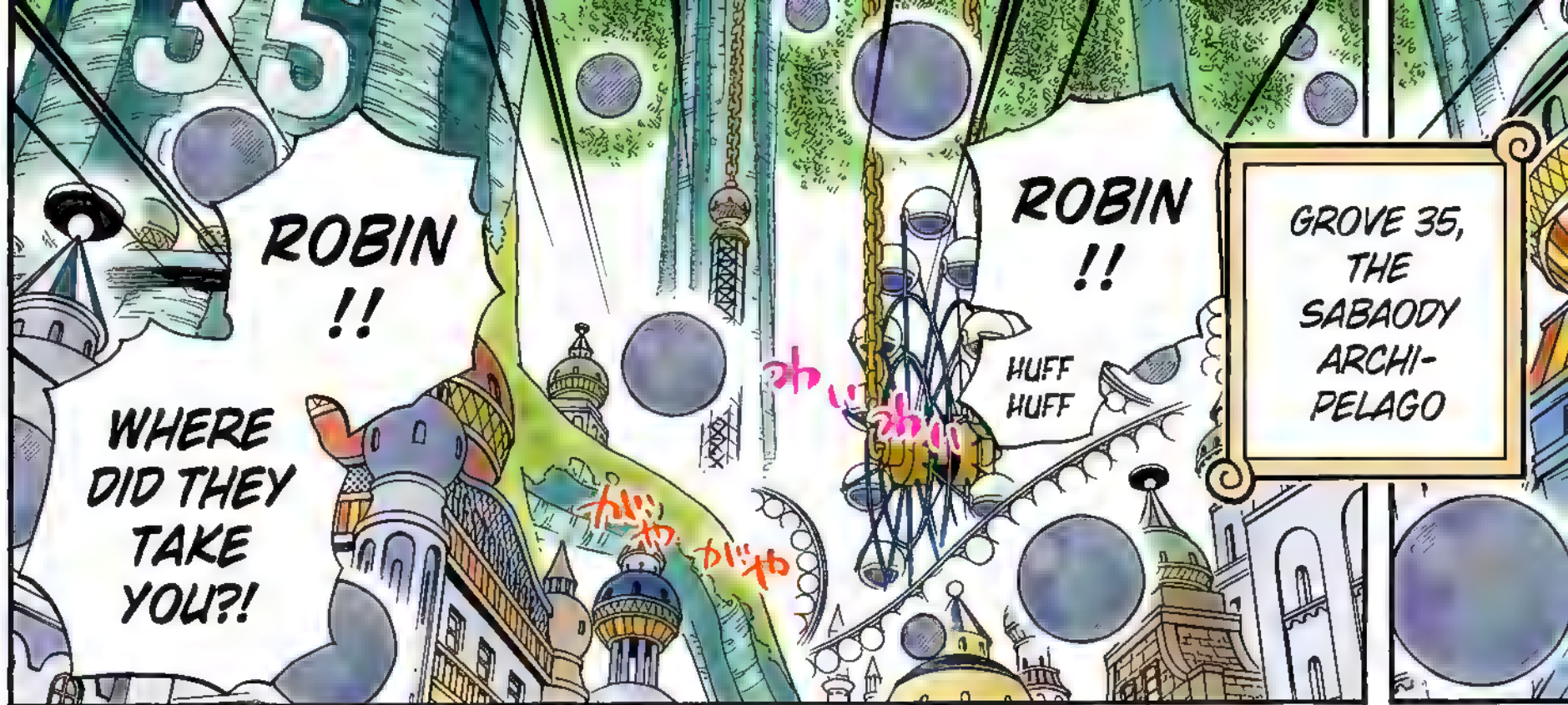
Chapter 600:

ISLAND OF NEW

BEGINNINGS



REQUEST: "ZOLO MISTAKES A CROCODILE FOR A
WEIGHT DURING TRAINING AND SWINGS IT AROUND"
BY KORORU FROM KANAGAWA



ROBIN !!

WHERE DID THEY TAKE YOU?!

ROBIN !!

GROVE 35,
THE
SABAODY
ARCHI-
PELAGO

HUFF
HUFF

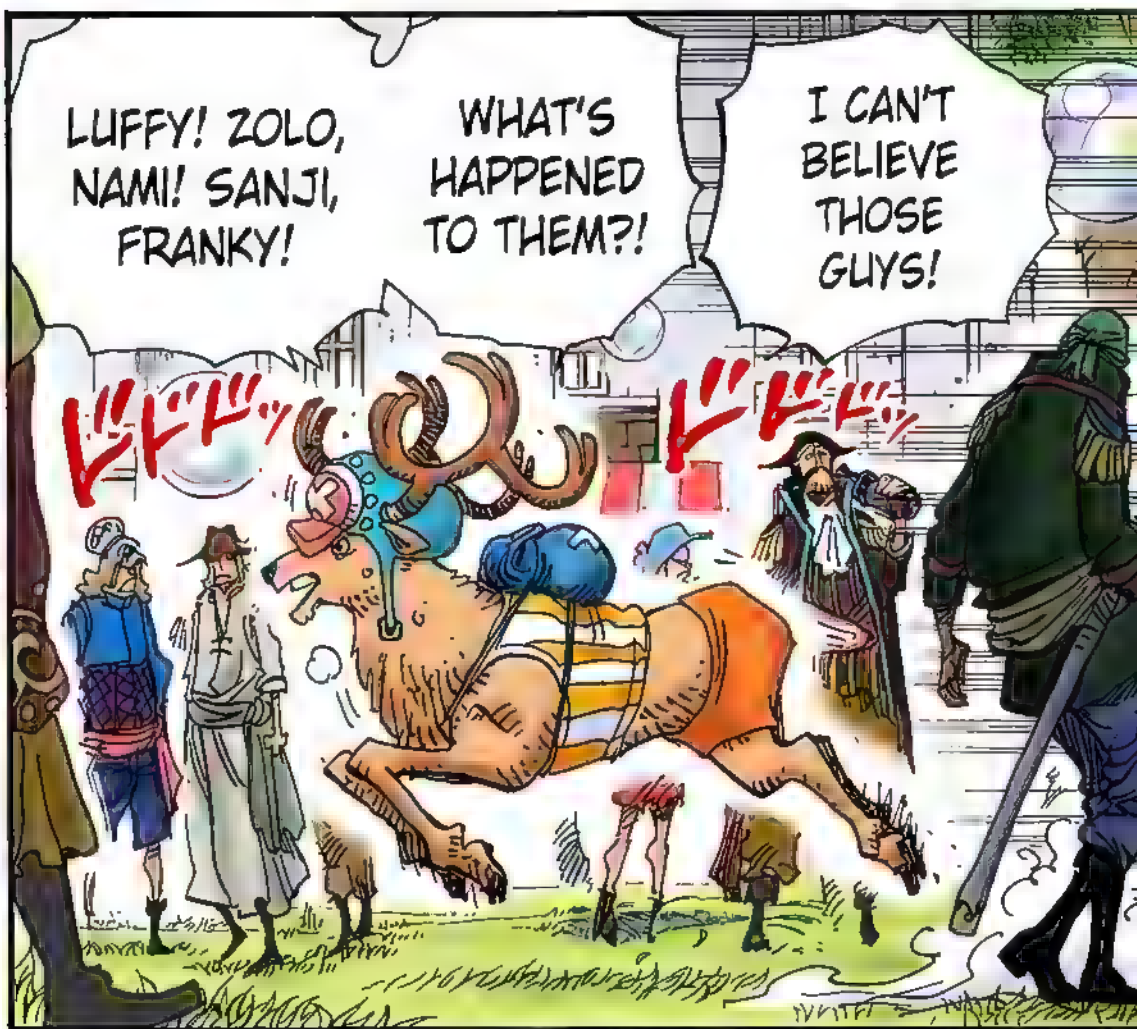


BUT THEY DIDN'T EVEN CARE THAT ROBIN HAD BEEN KIDNAPPED!

THEY USED TO CARE ABOUT EACH OTHER SO MUCH!

HUFF
HUFF

THEY'RE ALL JERKS NOW!



LUFFY! ZOLO, NAMI! SANJI, FRANKY!

WHAT'S HAPPENED TO THEM?!

I CAN'T BELIEVE THOSE GUYS!

ブドドドッ



HEY, CHOPPER!

!!

ぐす

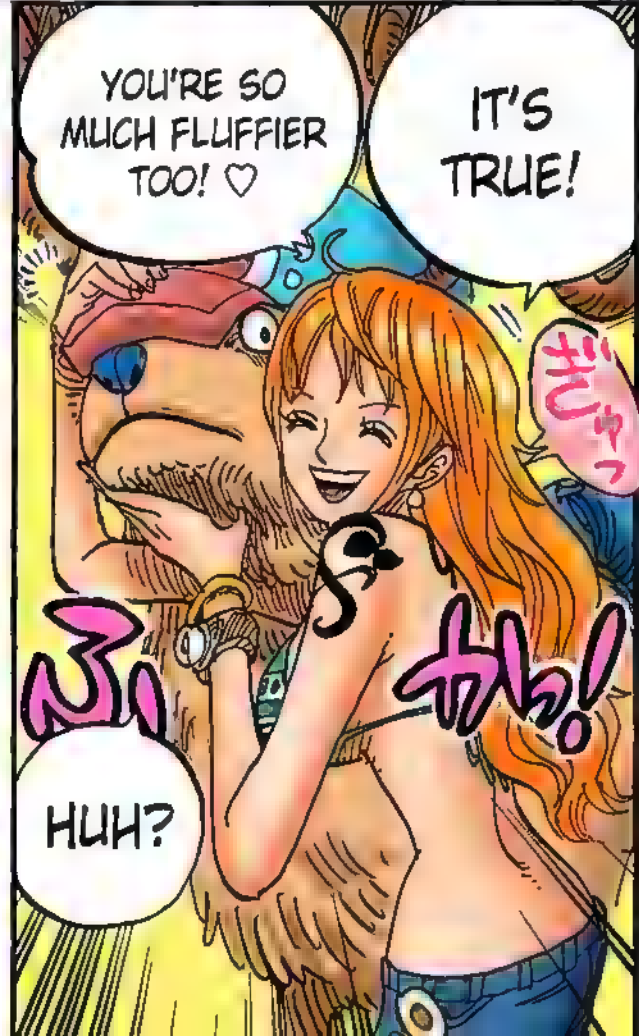
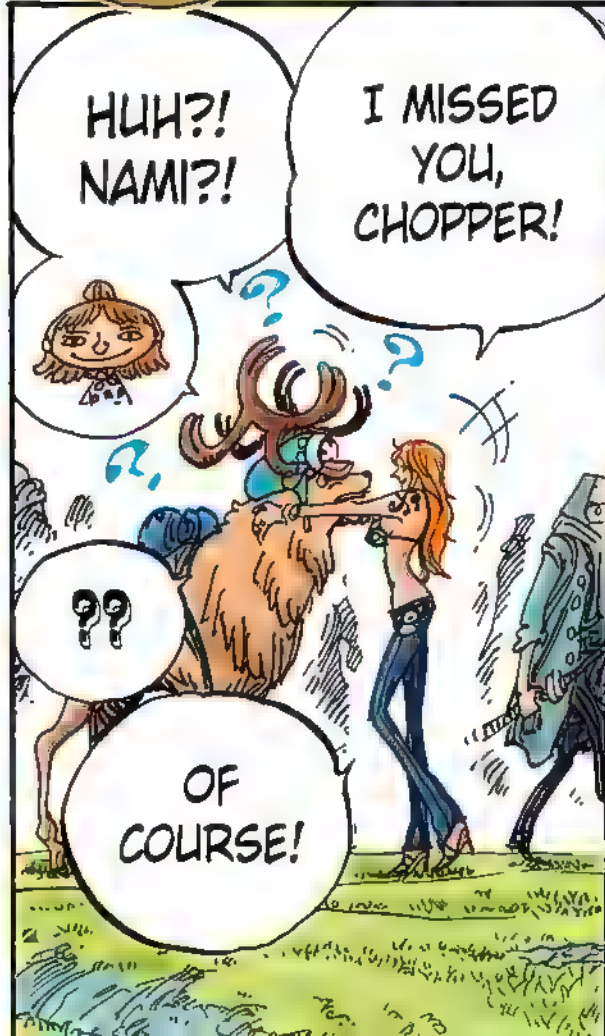


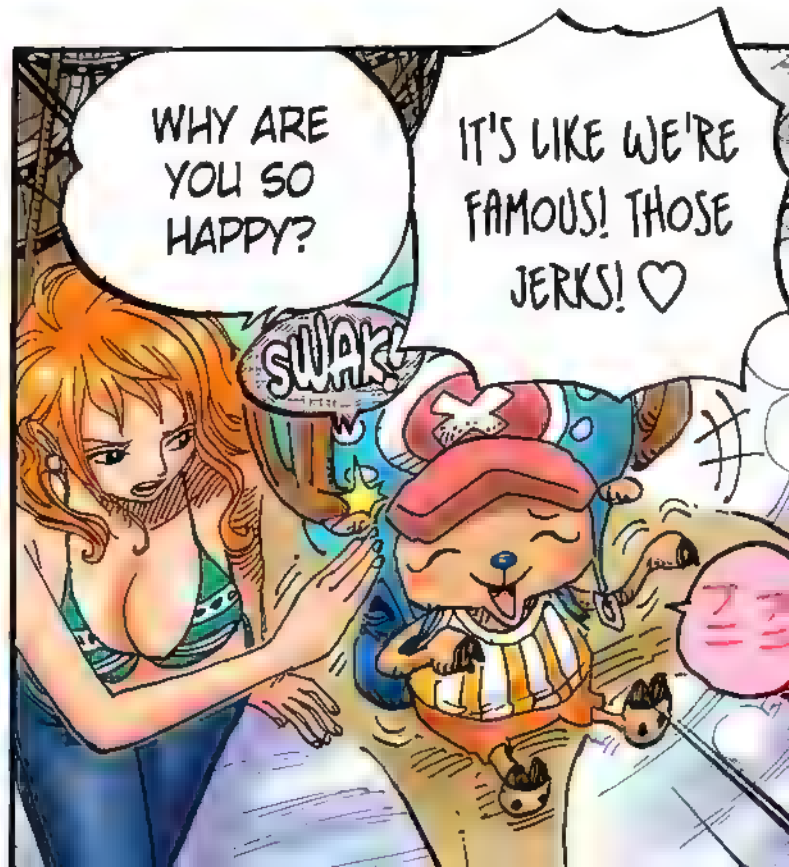
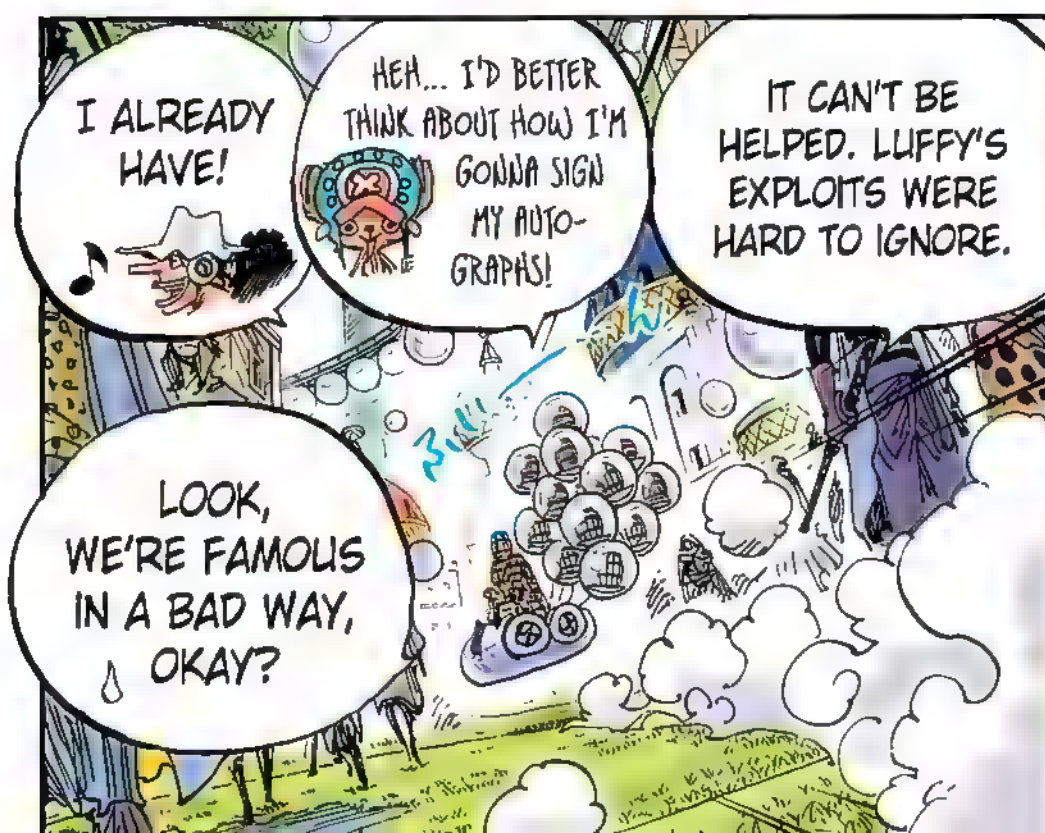
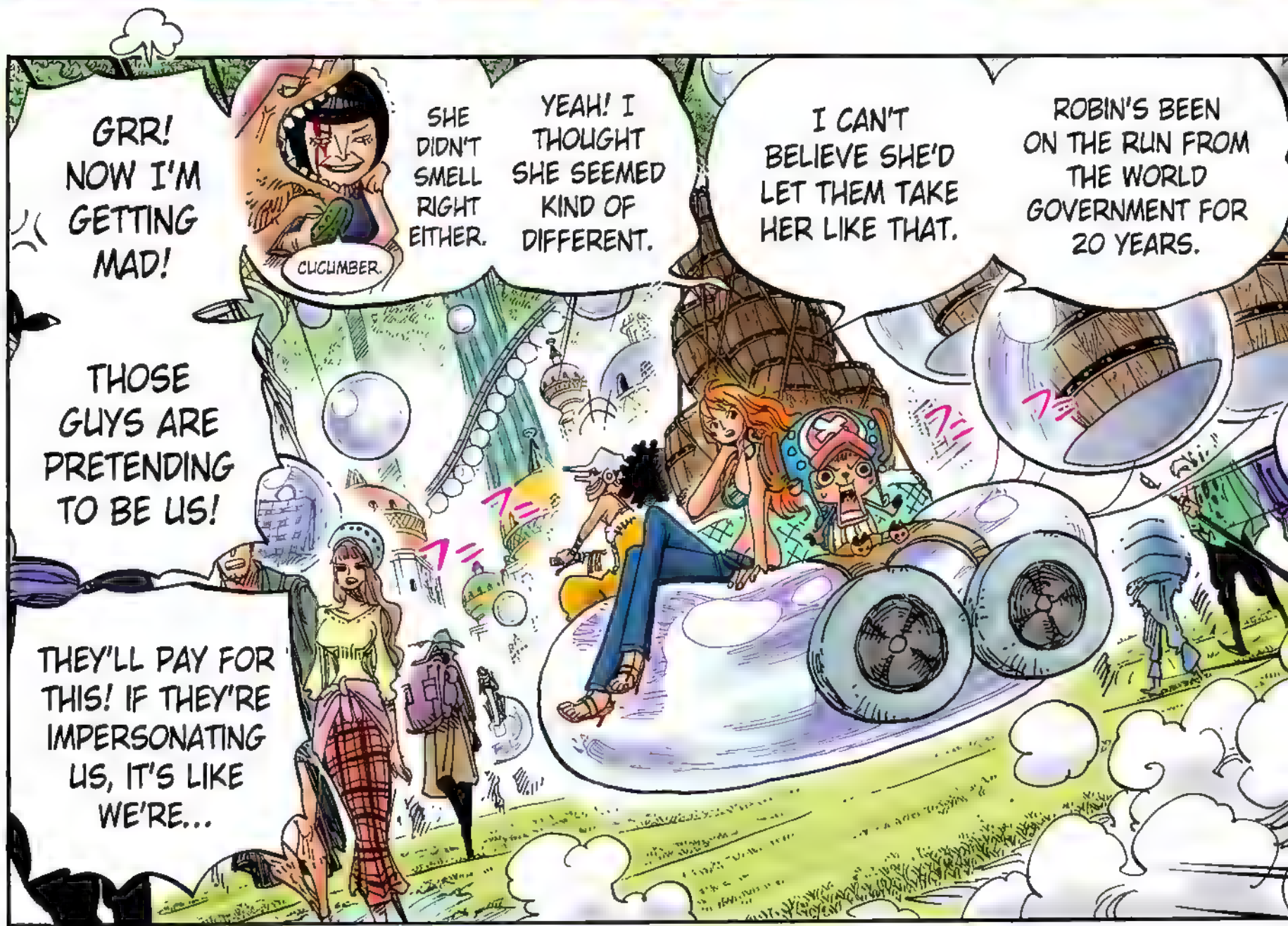
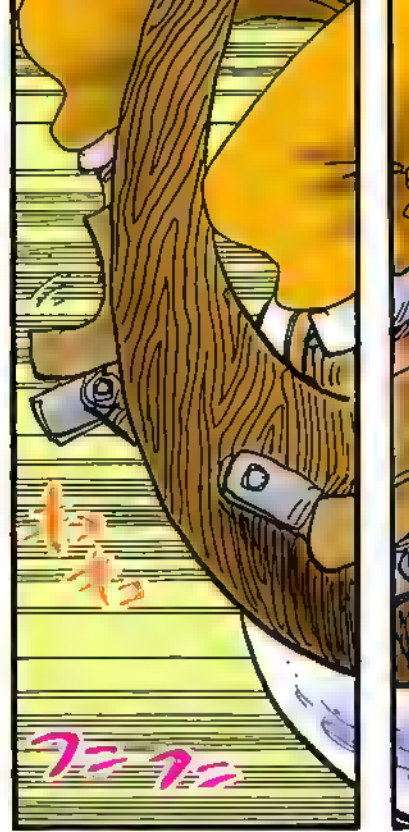
WHAT WAS IT ALL FOR?!

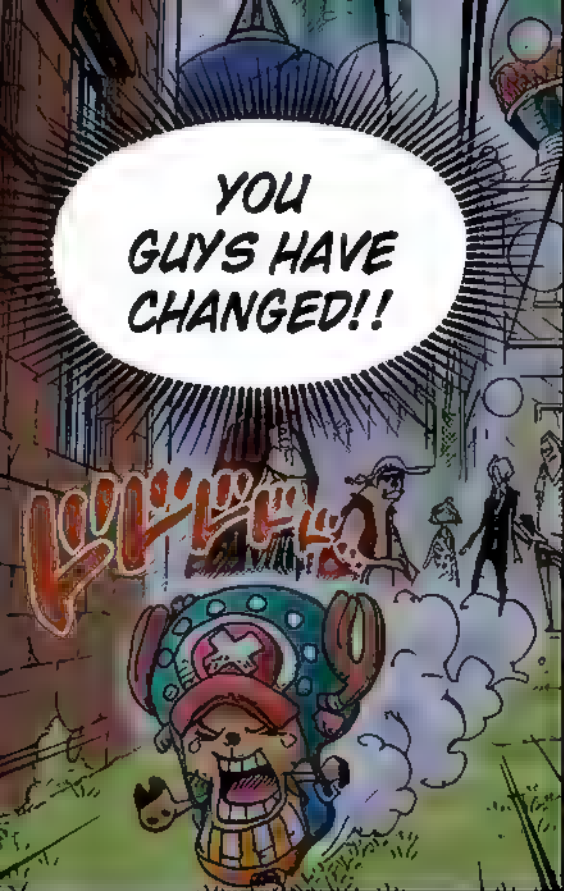
UGH...

I SPENT TWO YEARS WORKING FOR NOTHING!!

ブドドドッ







YOU GUYS HAVE CHANGED!!



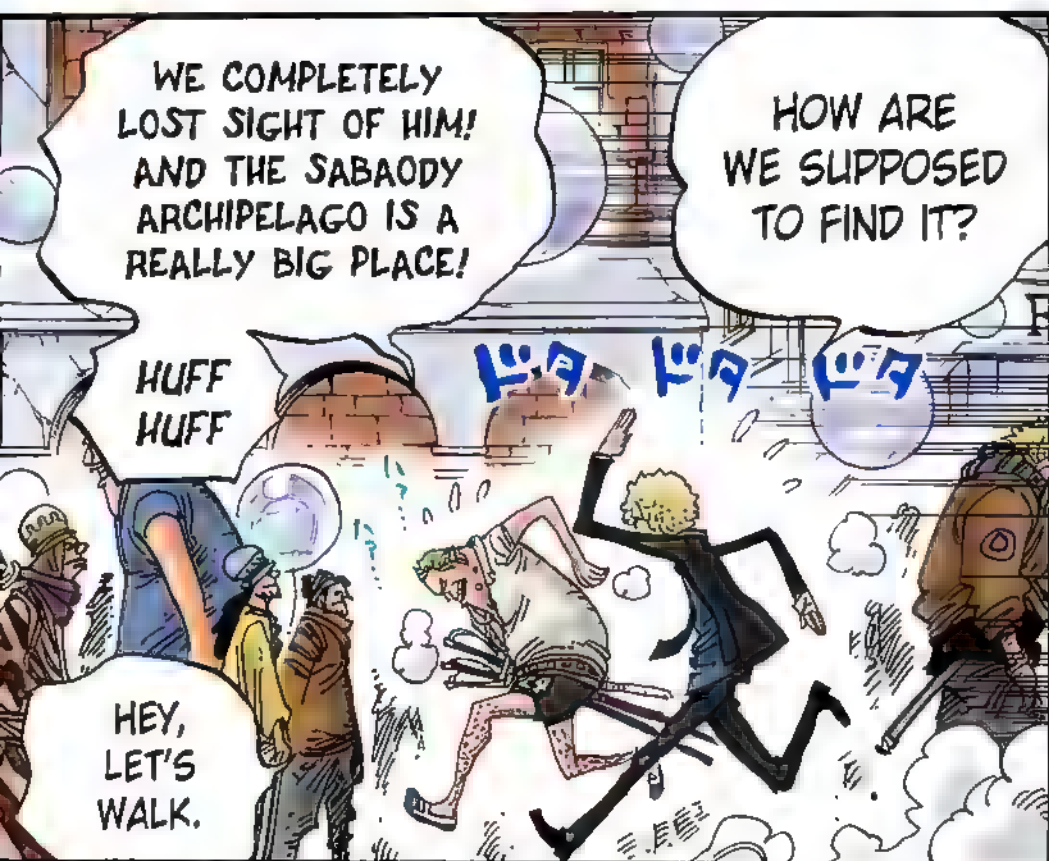
MY SIDE HURTS...

HUFF

WHOA!

RIGHT WHEN WE THOUGHT WE'D CAUGHT THE PET OF THE REAL STRAW HATS!

GROVE 40



WE COMPLETELY LOST SIGHT OF HIM! AND THE SABAODY ARCHIPELAGO IS A REALLY BIG PLACE!

HOW ARE WE SUPPOSED TO FIND IT?

HUFF HUFF

HEY, LET'S WALK.



WHY DIDN'T YOU TELL ME?! HURRY UP AND BRING IT BACK!

WHAT?! THAT WAS ONE OF THE REAL STRAW HATS?!

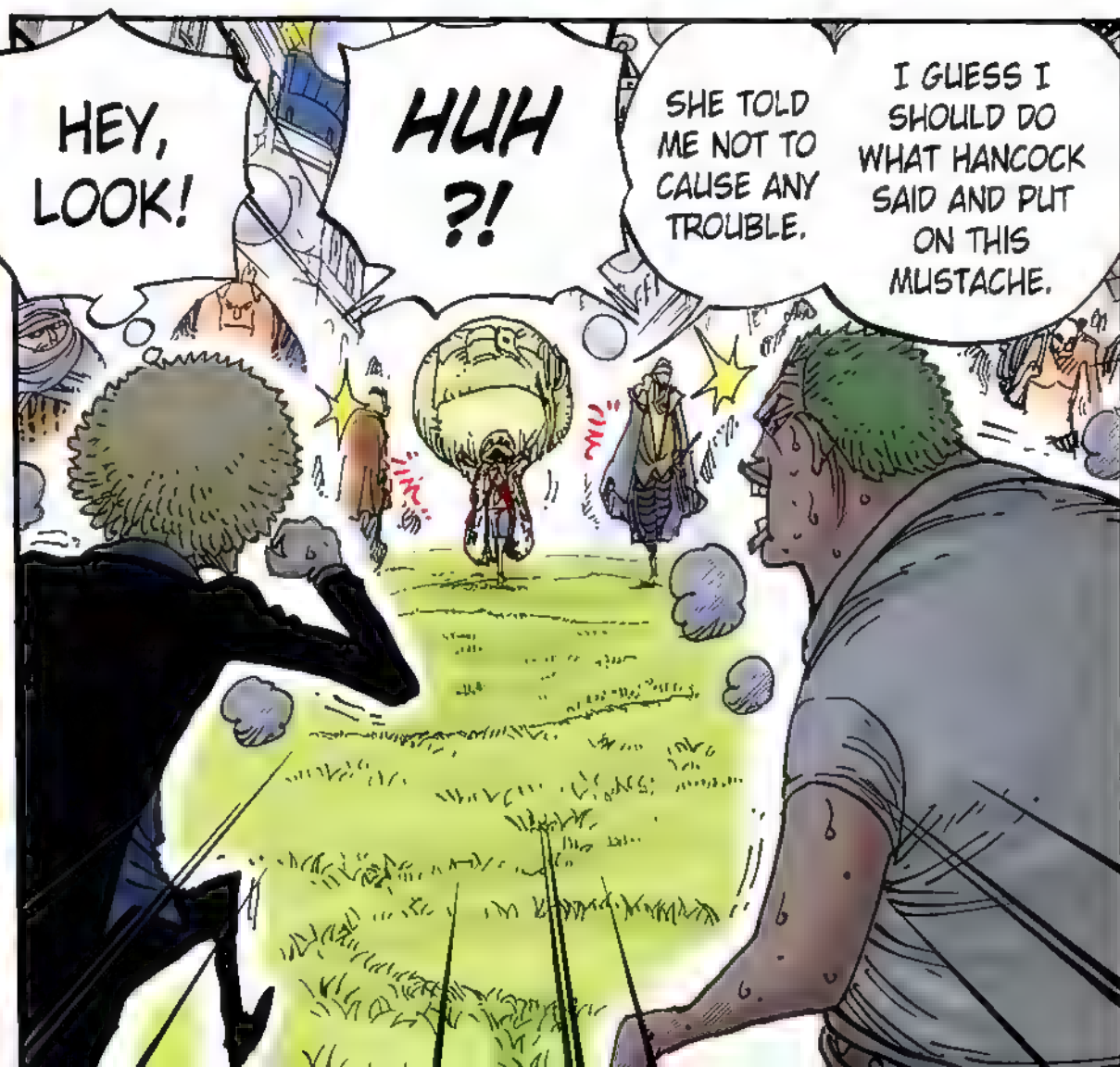
WHAT?!



IT'S THE KID WITH THE HUGE BACKPACK THE CAPTAIN WAS TALKING ABOUT!

YOU SURE THAT'S A KID?!

HEY, IT'S YOU GUYS!

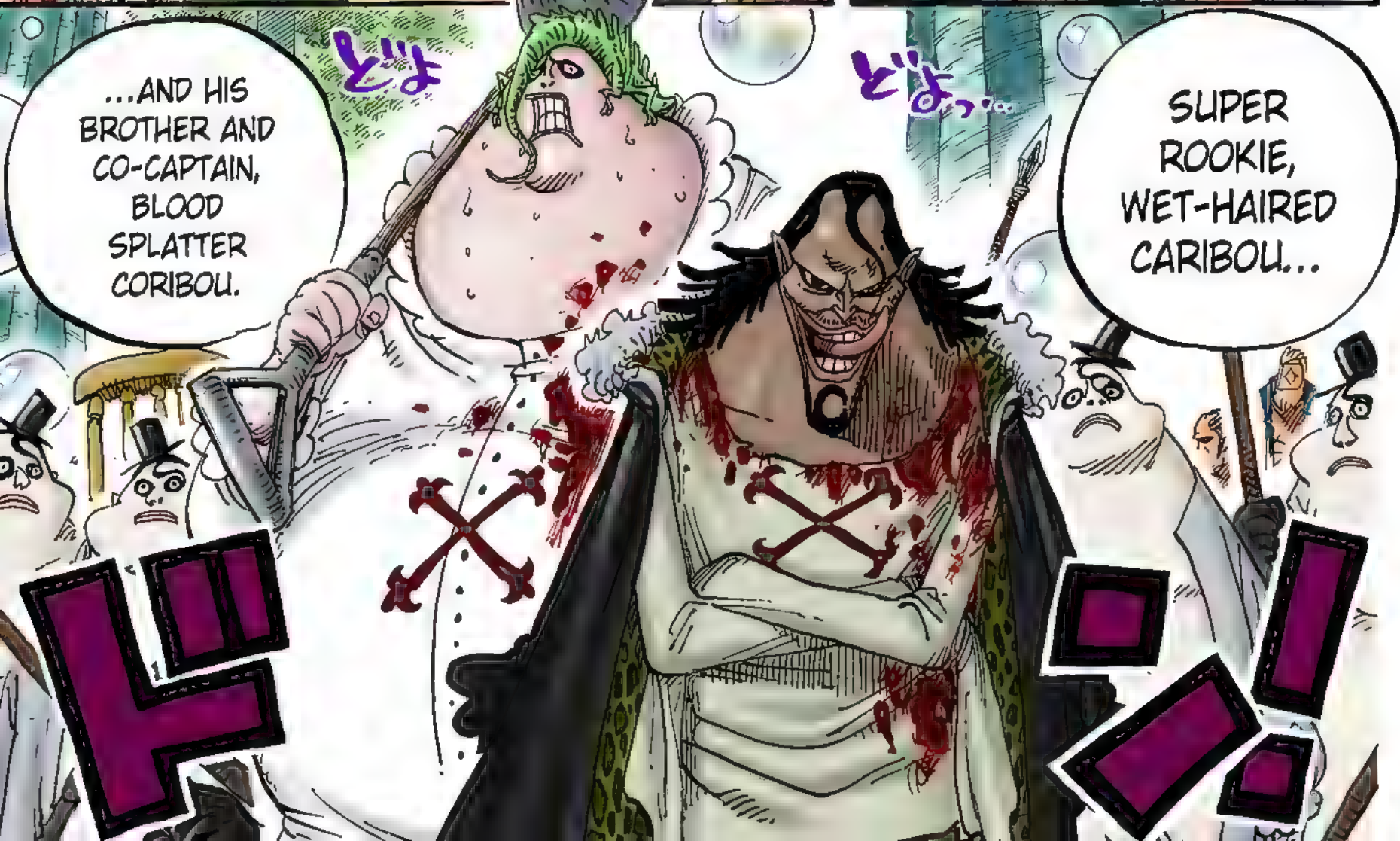
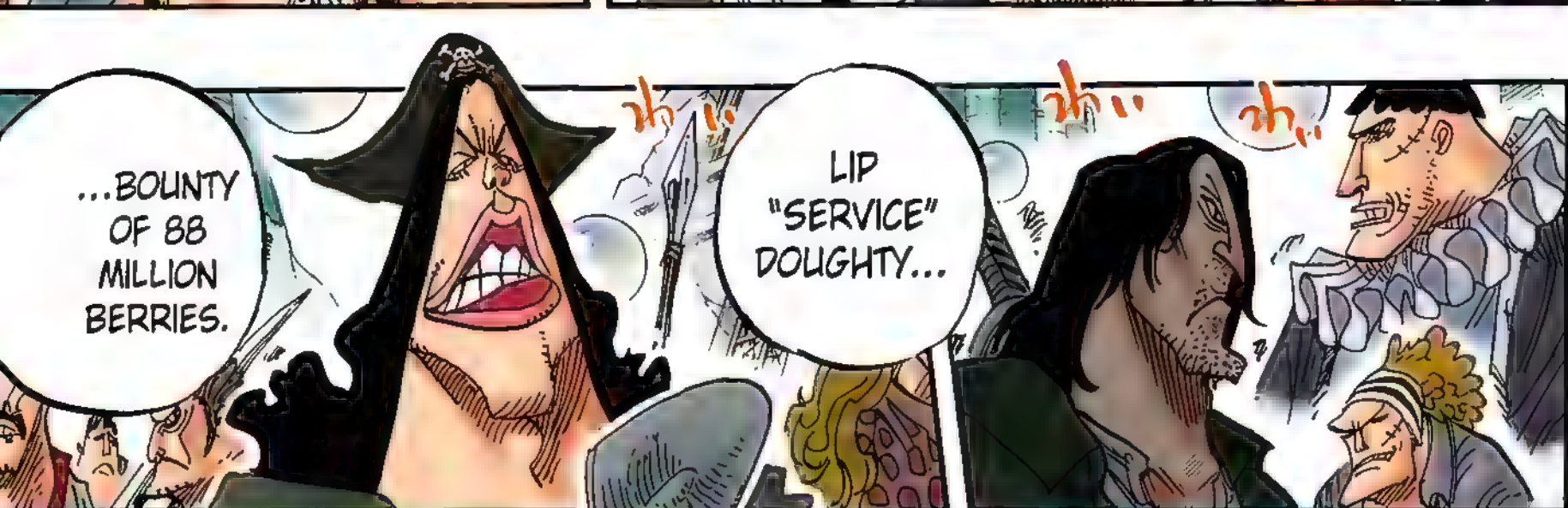
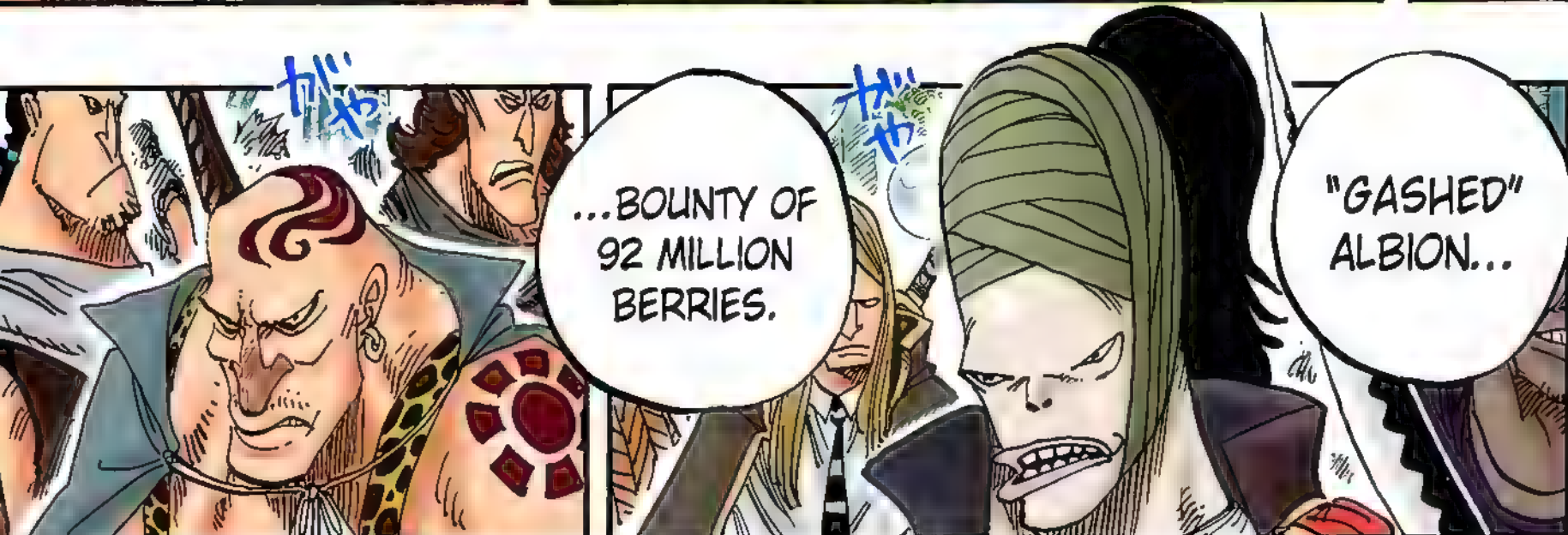
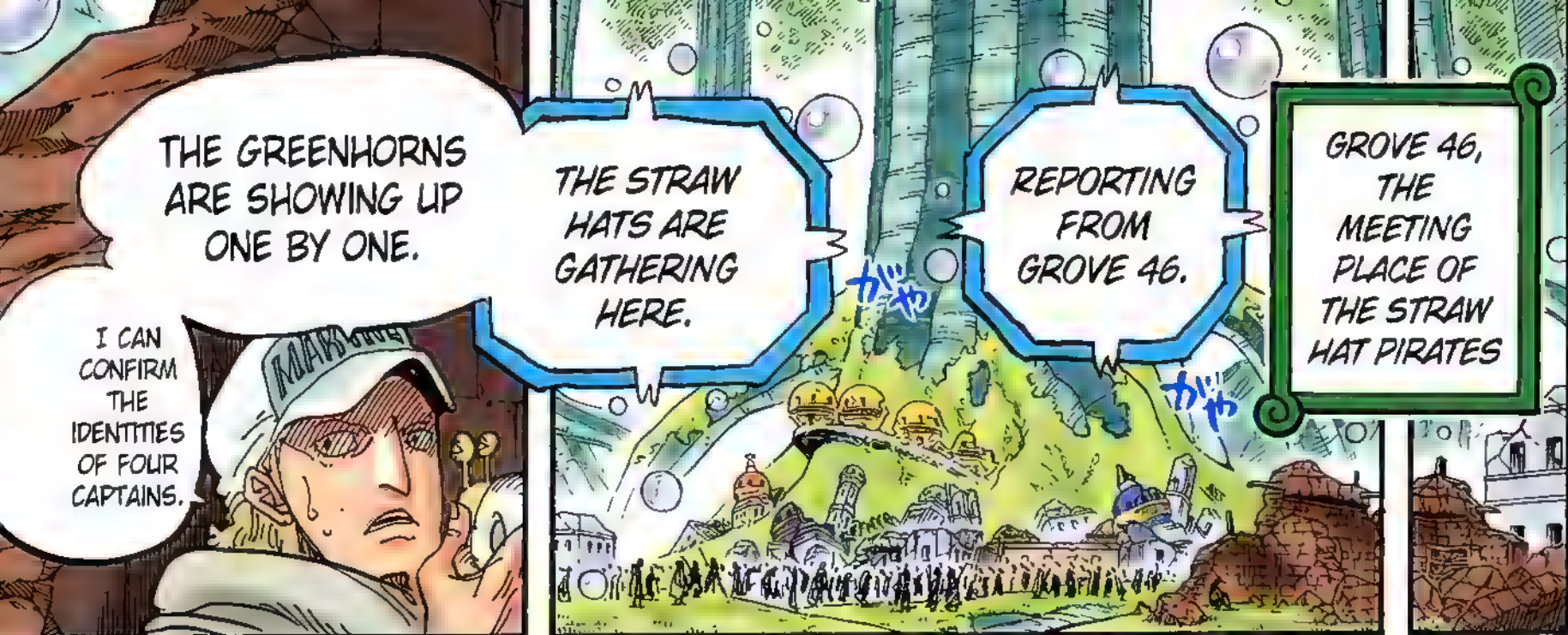


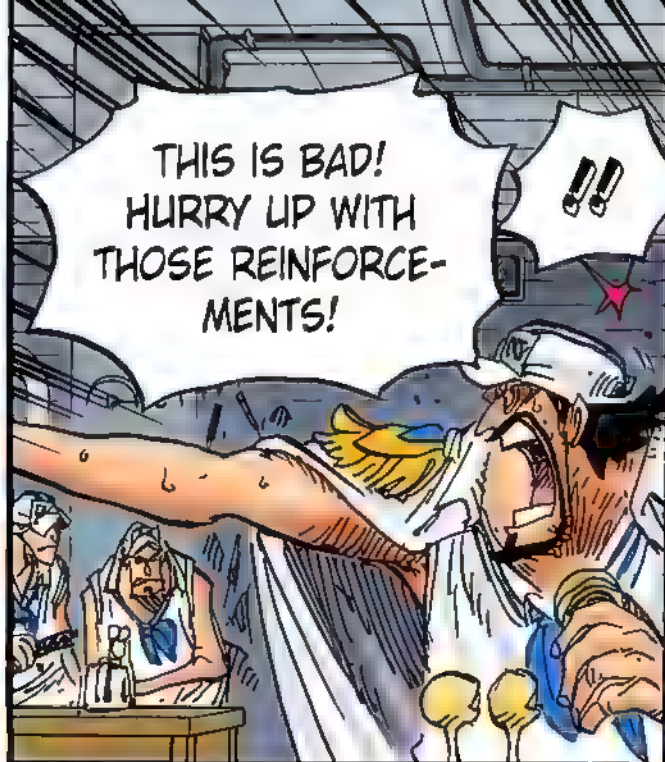
HEY, LOOK!

HUH ?!

SHE TOLD ME NOT TO CAUSE ANY TROUBLE.

I GUESS I SHOULD DO WHAT HANCOCK SAID AND PUT ON THIS MUSTACHE.





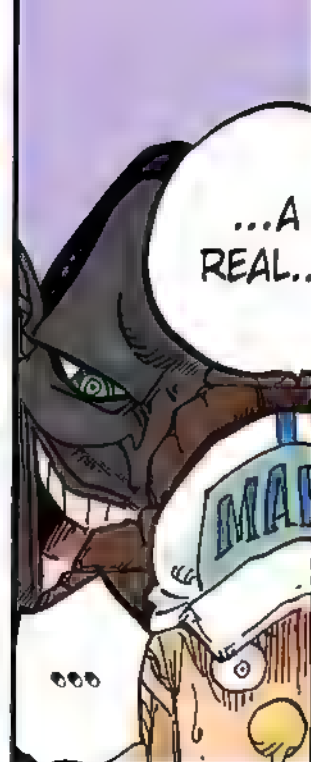
THIS IS BAD!
HURRY UP WITH
THOSE REINFORCE-
MENTS!

!!



HEY!
WHAT'S
WRONG?!

!!?



...A
REAL...



IF THEY ALL
TEAMED UP WITH
STRAW HAT
LUFFY, IT WOULD
BE...



BECAUSE THAT WOULD
BE VERY BAD. YOU
KNOW, IF YOU WERE TO
SUMMON THEM UP...
HEE HEE HEE...

...I'D PAINT
THIS WHOLE PLAZA
RED WITH YOUR
BLOOD!



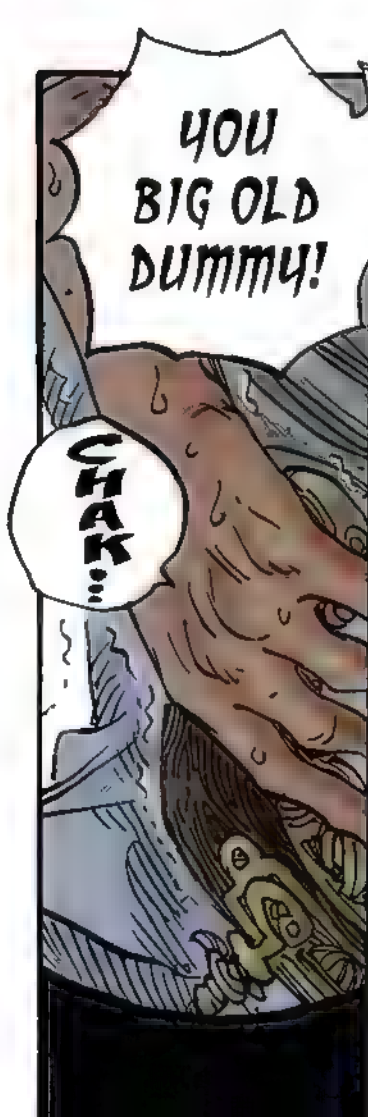
!!!

N-NO!
BUT I WAS
ABOUT TO!

WHAT?

HEY, HEY, HEY!!
DID YOU JUST
SUMMON THE
SOLDIERS HERE?!

!!



YOU
BIG OLD
DUMMY!

CHAK...



I'M NOT
THERE
EITHER!

SORRY
!!

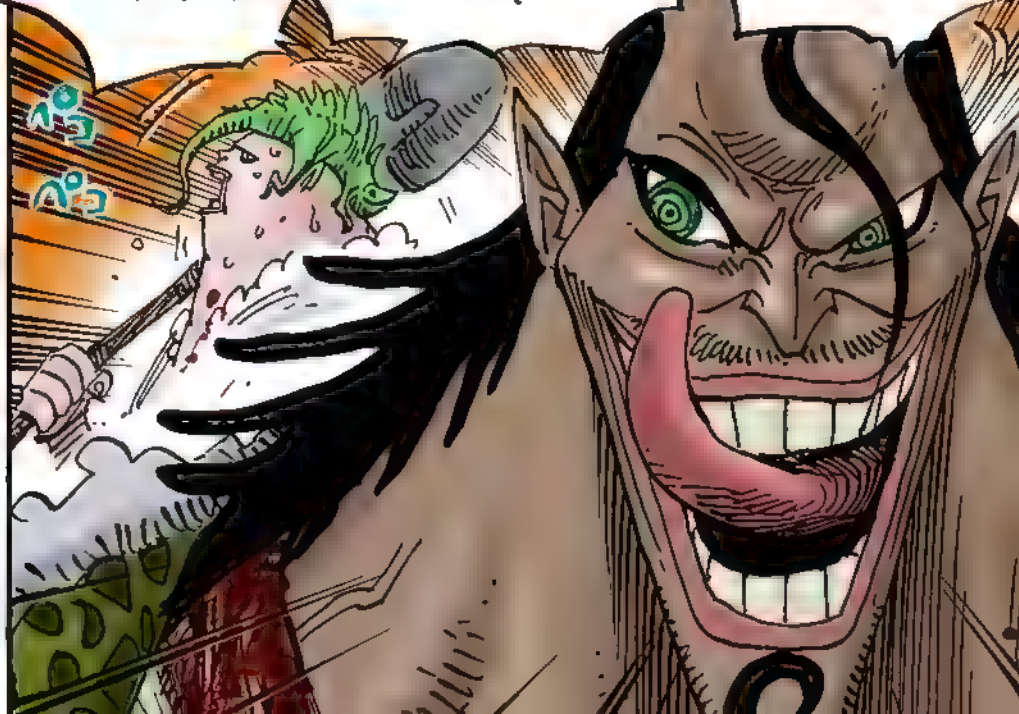
CARIBOU,
THE
SOLDIER
KILLER...

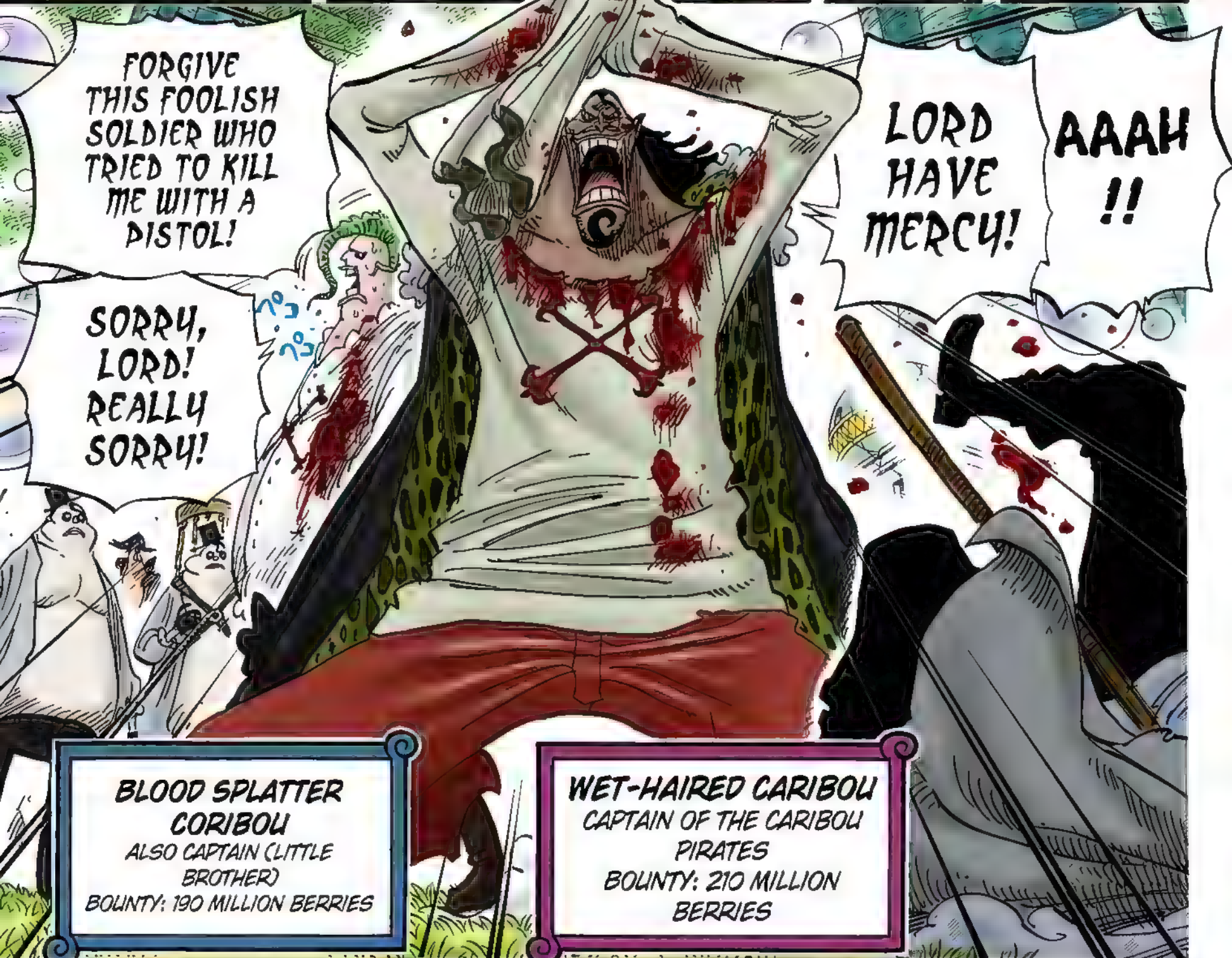
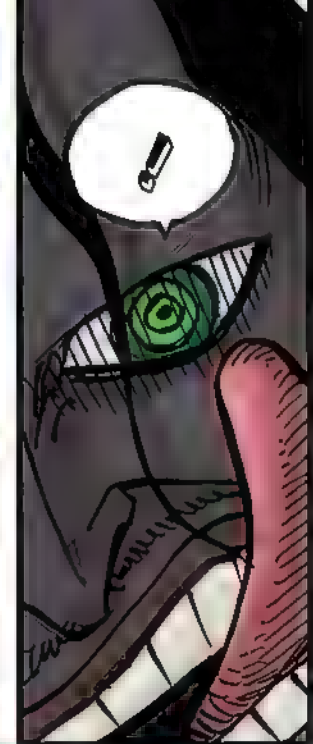
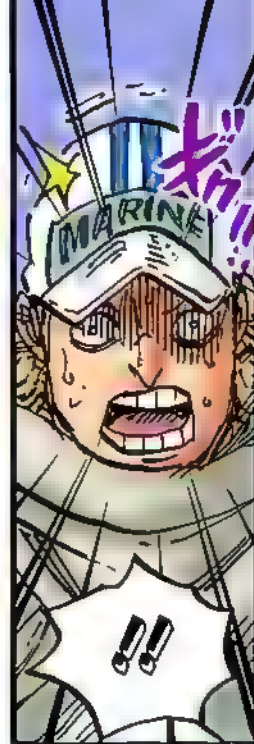
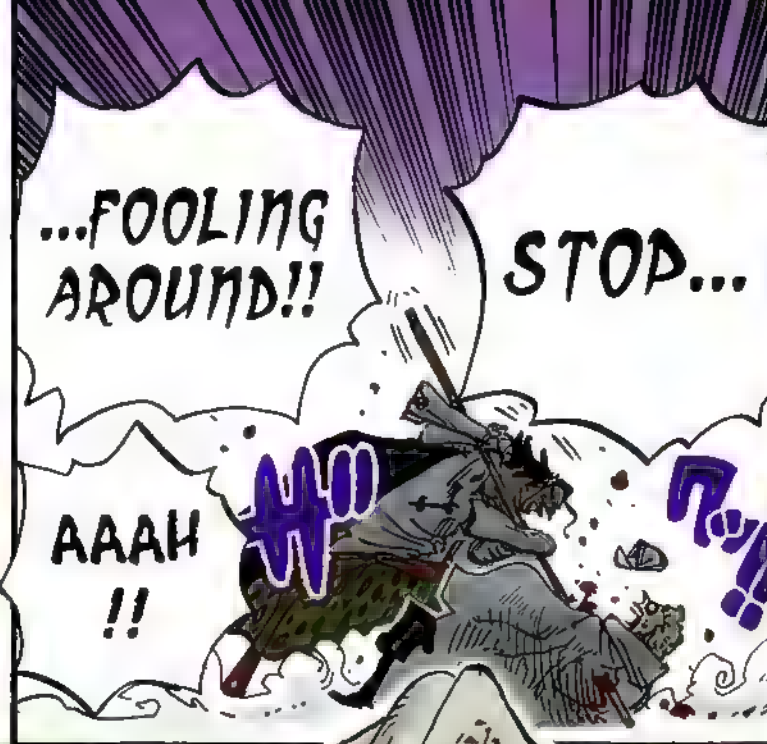


I'M
OVER
HERE,
DUMMY!

TH-THAT'S
RIGHT,
BROTHER!
I MEAN,
"SIR"!

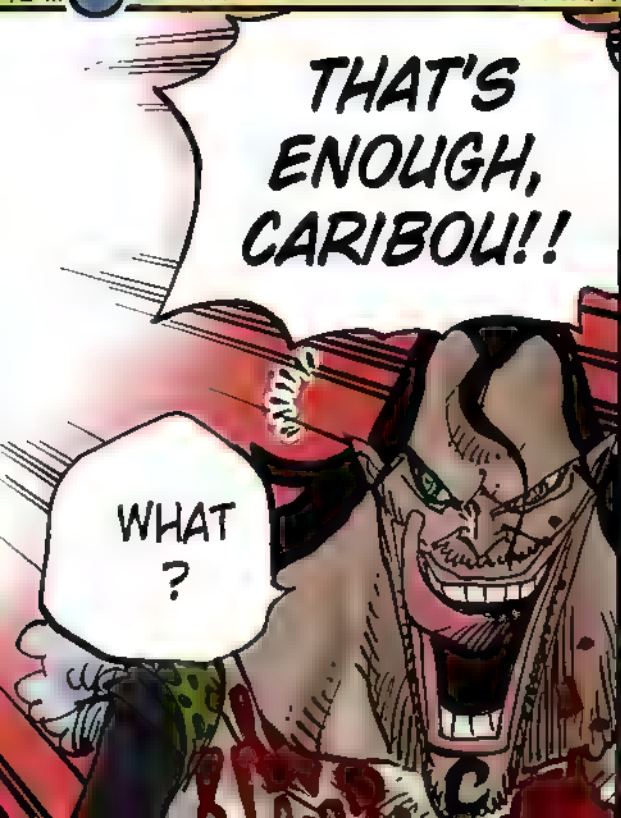
ISN'T
THAT
RIGHT,
CORIBOU
?





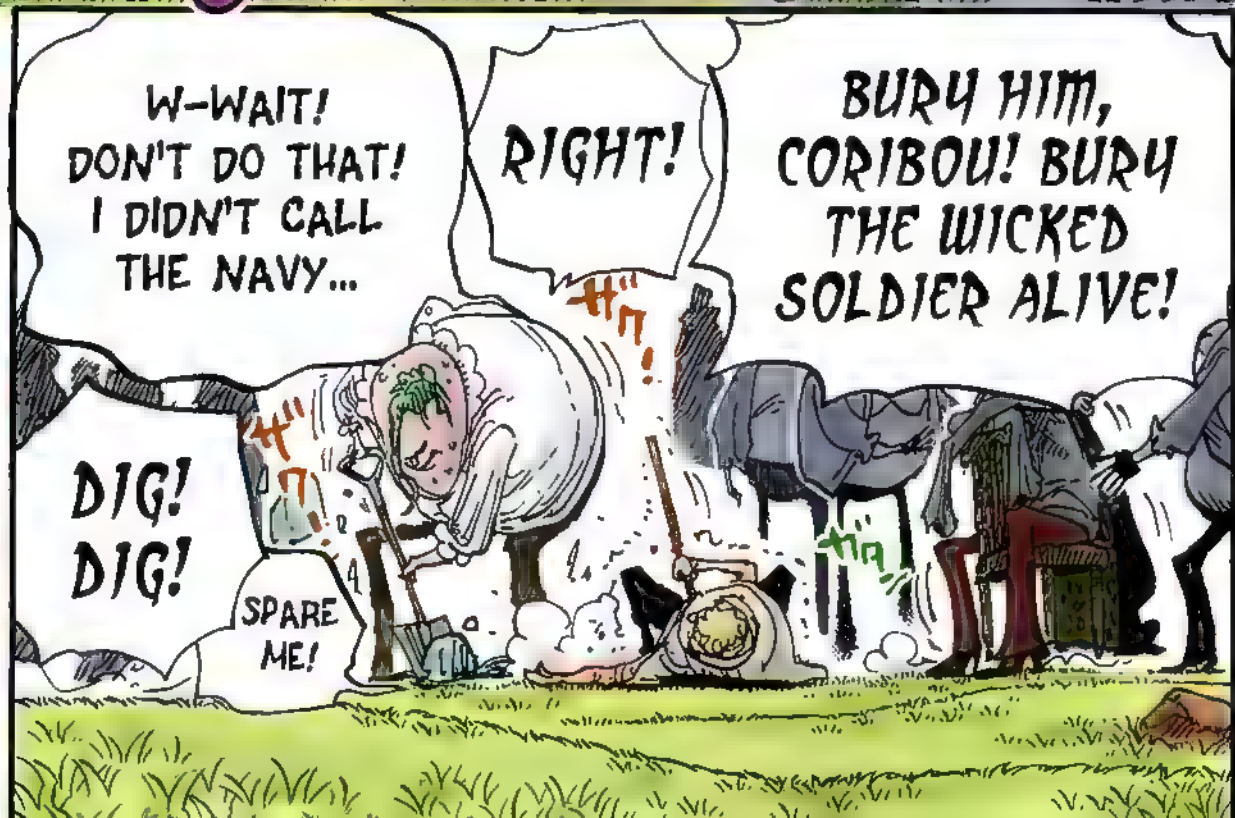
**BLOOD SPLATTER
CORIBOU**
ALSO CAPTAIN (LITTLE
BROTHER)
BOUNTY: 190 MILLION BERRIES

WET-HAIRED CARIBOU
CAPTAIN OF THE CARIBOU
PIRATES
BOUNTY: 210 MILLION
BERRIES



**THAT'S
ENOUGH,
CARIBOU!!**

WHAT
?



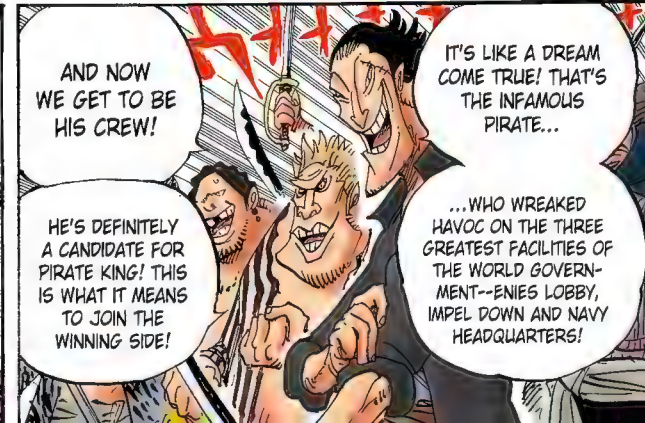
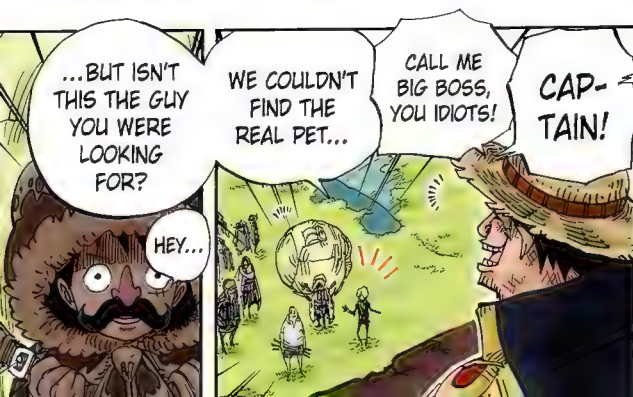
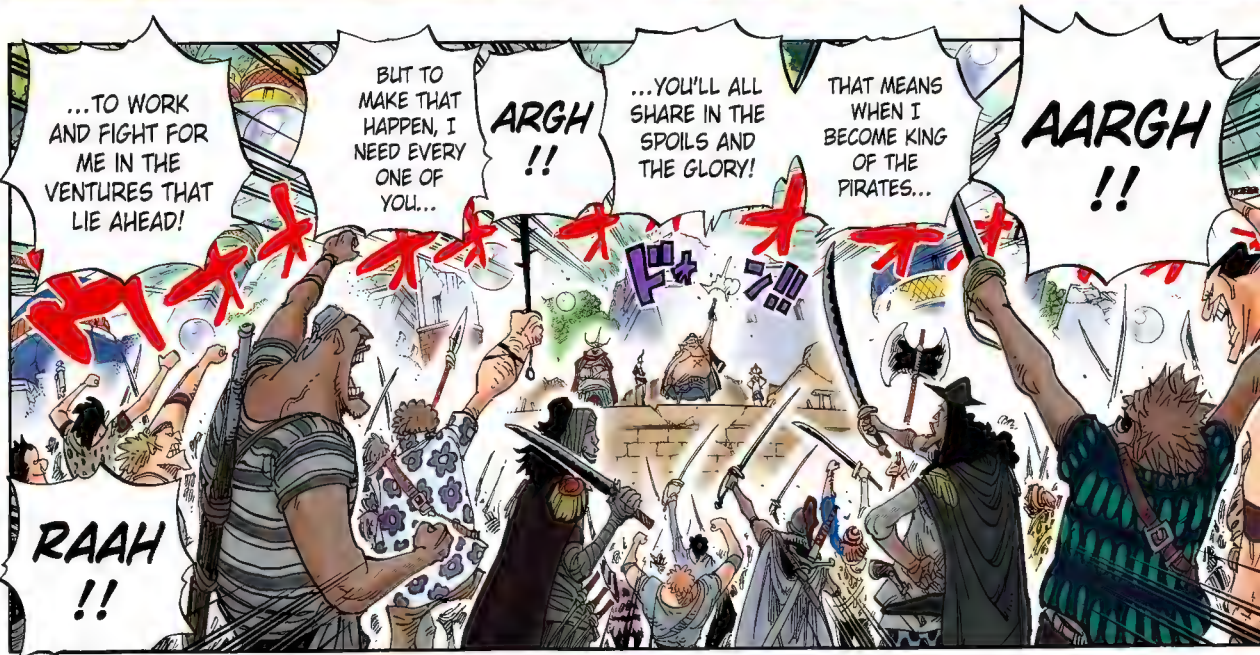
W-WAIT!
DON'T DO THAT!
I DIDN'T CALL
THE NAVY...

RIGHT!

**BURY HIM,
CORIBOU! BURY
THE WICKED
SOLDIER ALIVE!**

DIG!
DIG!

SPARE
ME!



ON TOP OF
THAT, WE HAVE
INFORMATION
THAT YOU'RE ONE
OF STRAW HAT
LUFFY'S CREW-
MATES!

YOU ARE SUSPECTED
OF BEING A PIRATE
WORTH A BOUNTY OF
33 MILLION BERRIES!

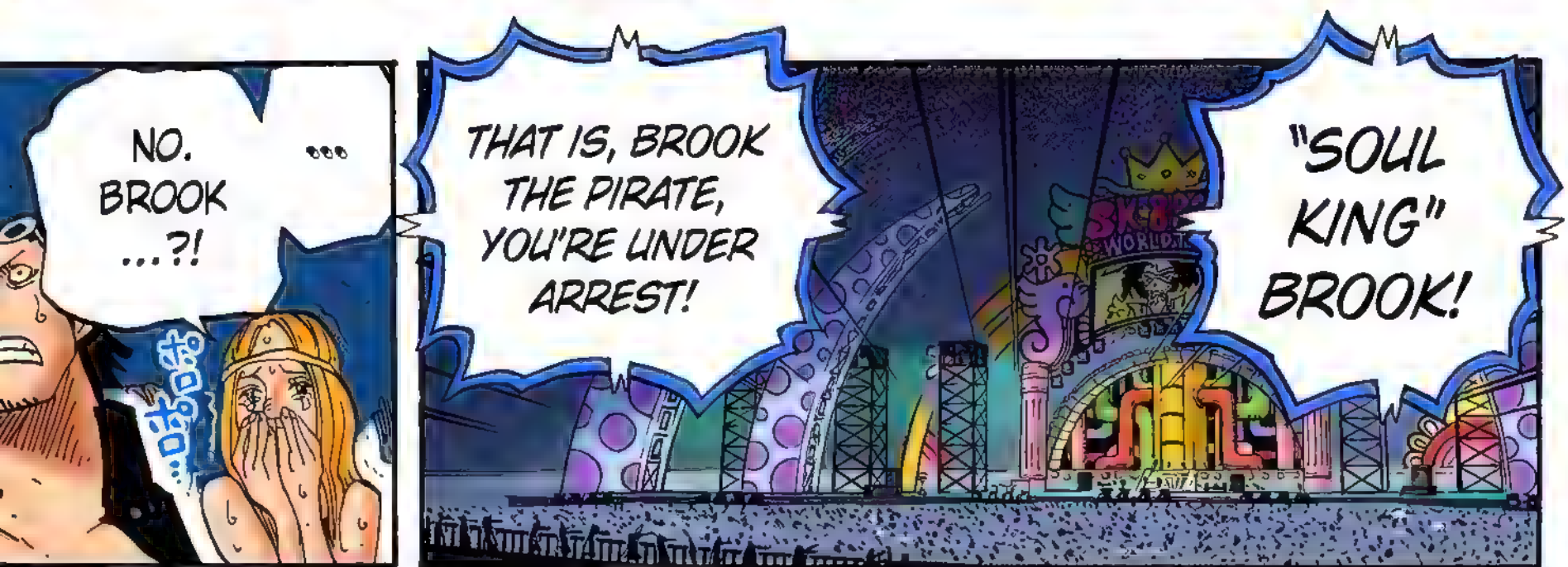
REPLACEMENT
CAPTAIN OF THE
RUMBAR PIRATES,
ALSO KNOWN AS
HUMMING
SWORDSMAN
BROOK!



NO.
BROOK
...?!

THAT IS, BROOK
THE PIRATE,
YOU'RE UNDER
ARREST!

"SOUL
KING"
BROOK!



WHEN YOU ANNOUNCED
YOUR RETIREMENT IN THE
GREEN ROOM, YOU TOOK ME
BY SURPRISE. YOUR
POPULARITY IS STILL ON THE
RISE! WE COULD'VE MADE
A FORTUNE OFF YOU!

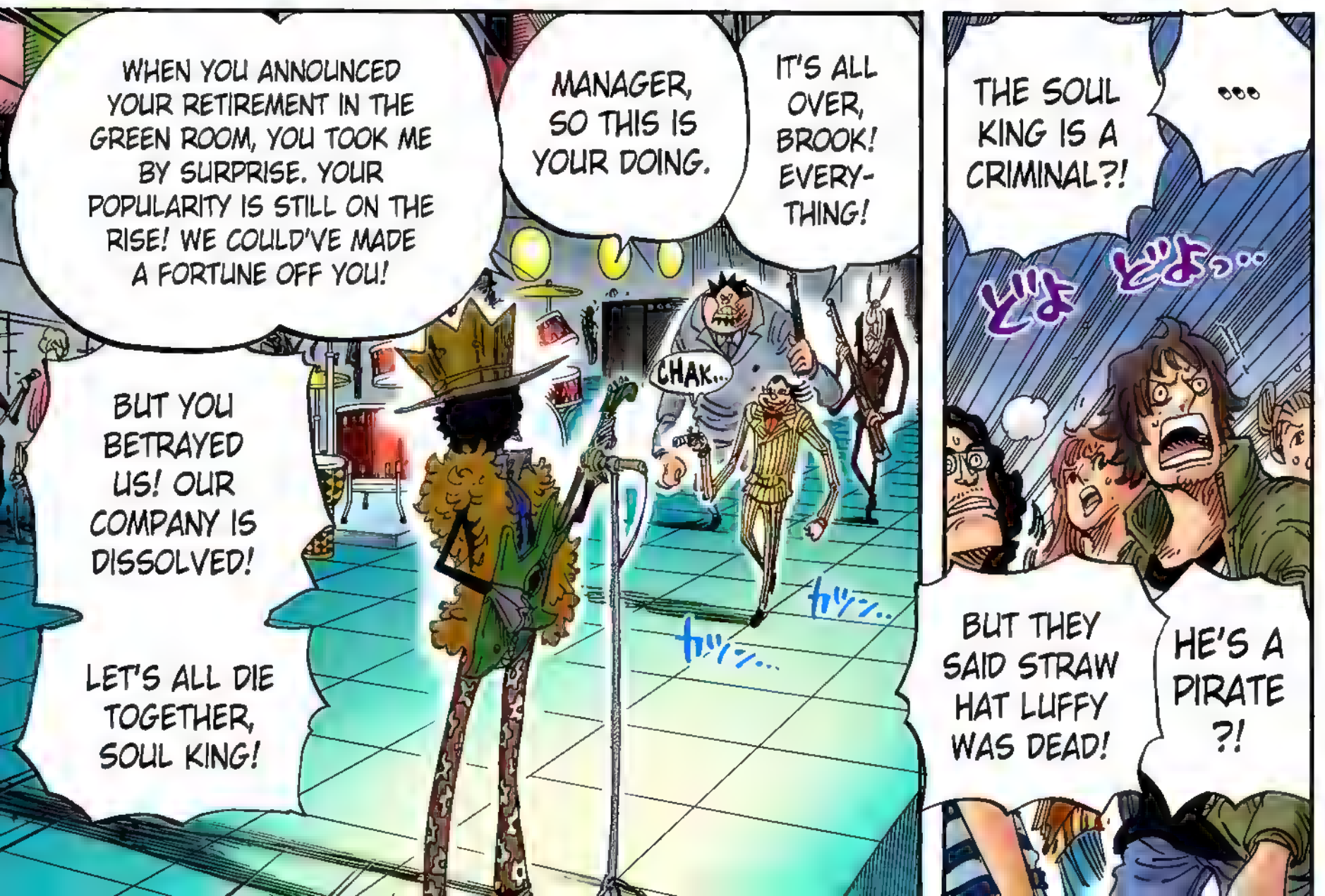
MANAGER,
SO THIS IS
YOUR DOING.

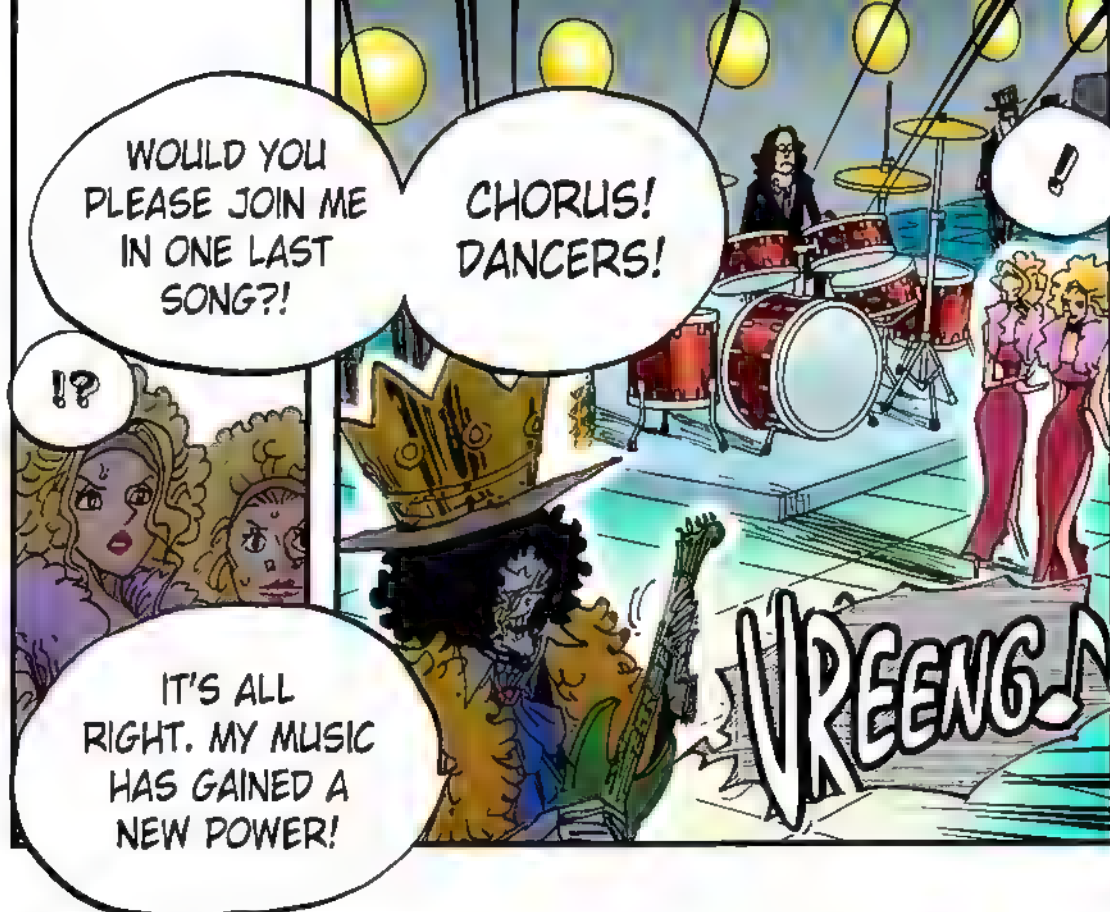
IT'S ALL
OVER,
BROOK!
EVERY-
THING!

THE SOUL
KING IS A
CRIMINAL?!

BUT YOU
BETRAYED
US! OUR
COMPANY IS
DISSOLVED!

LET'S ALL DIE
TOGETHER,
SOUL KING!





WOULD YOU PLEASE JOIN ME IN ONE LAST SONG?!

CHORUS! DANCERS!

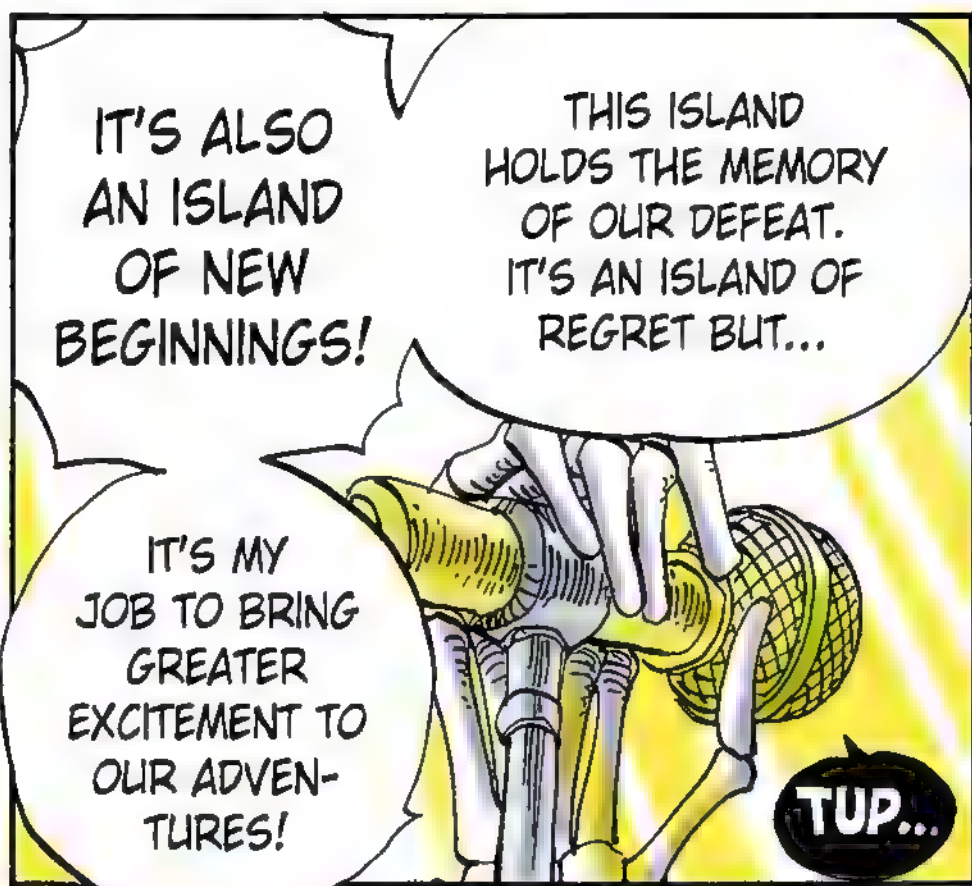
!?

IT'S ALL RIGHT. MY MUSIC HAS GAINED A NEW POWER!

BACKUP BAND...

PUT YOUR INSTRUMENTS ON THE GROUND AND YOUR HANDS IN THE AIR!

シラキーン!!



IT'S ALSO AN ISLAND OF NEW BEGINNINGS!

THIS ISLAND HOLDS THE MEMORY OF OUR DEFEAT. IT'S AN ISLAND OF REGRET BUT...

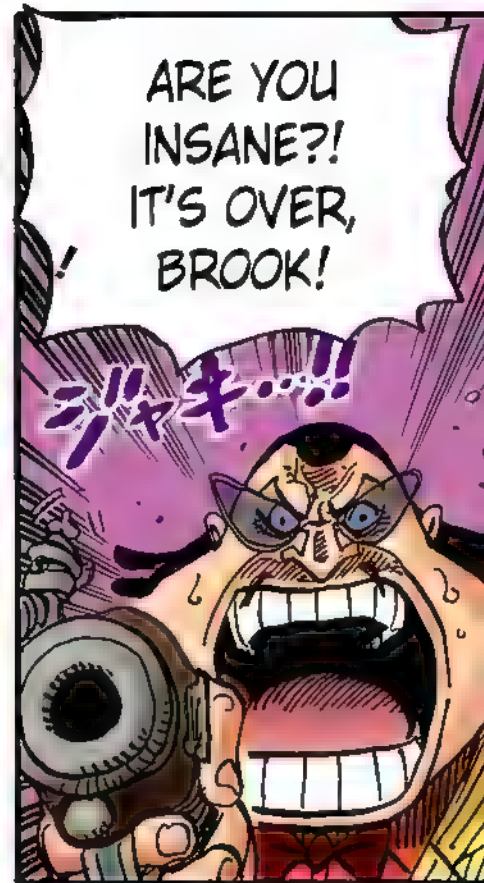
IT'S MY JOB TO BRING GREATER EXCITEMENT TO OUR ADVENTURES!

TUP...



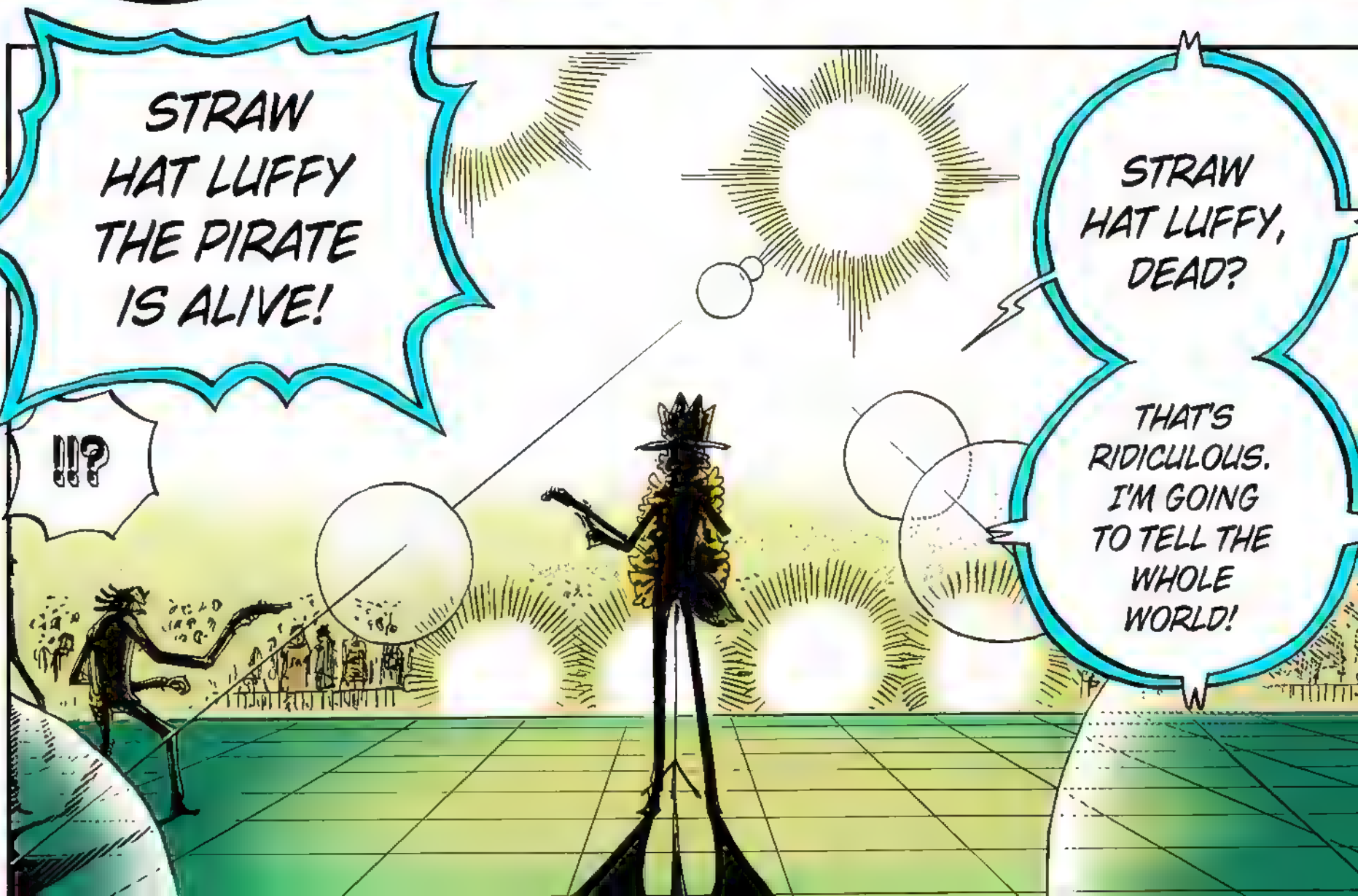
MANAGER, YOU HELPED ME A LOT THESE PAST TWO YEARS!

I WANT TO THANK YOU FOR BRINGING ME TO THIS ISLAND TOO.



ARE YOU INSANE?! IT'S OVER, BROOK!

シラキーン!!!



STRAW HAT LUFFY THE PIRATE IS ALIVE!

!!!?

STRAW HAT LUFFY, DEAD?

THAT'S RIDICULOUS. I'M GOING TO TELL THE WHOLE WORLD!

TO MY
BELOVED
FRIENDS
...

A CALM, QUIET
DEPARTURE DOESN'T
FIT HIM AT ALL!
OH BABY!

HE'LL BE
THE KING OF
ALL OCEANS!

HEAD-
QUAR-
TERS!

BIG,
BIG
NEWS!

I HAVE
NEWS!

TALK
TO ME!

JUST ONE
MORE SONG!
LET HIM
SING!

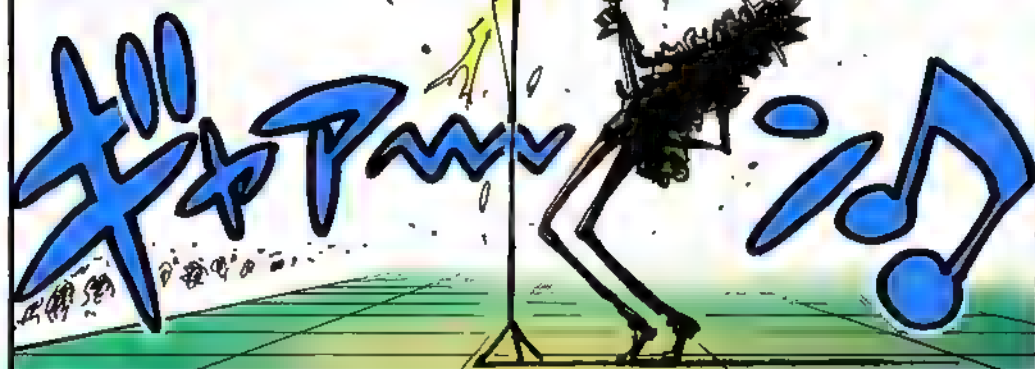
YOU FOOL!
WE SAID THE
CONCERT IS
CANCELED!

LET'S
GO TO THE
NEW
WORLD,
LUFFY!

YEAH
!!

LISTEN
TO MY
LAST
SOUL!!

!!?
SHUT
UP, NAVY
MAN!

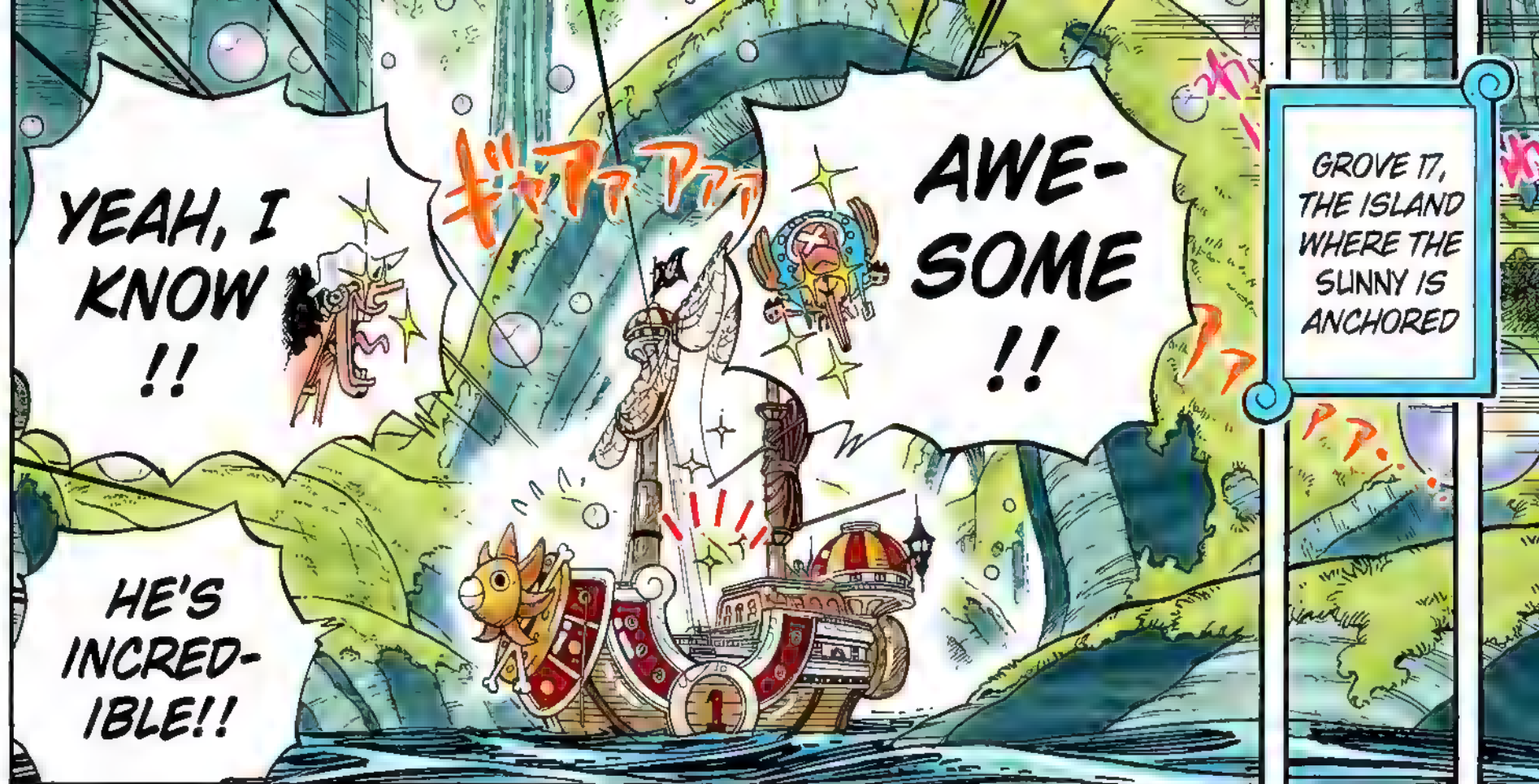


THE NEW WORLD!

THAT'S RIGHT!
WE DON'T CARE
IF THE SOUL
KING IS A
PIRATE!

SEE? MUSIC
IS ALWAYS ON
OUR SIDE!

ONE, TWO,
THREE,
FOUR!

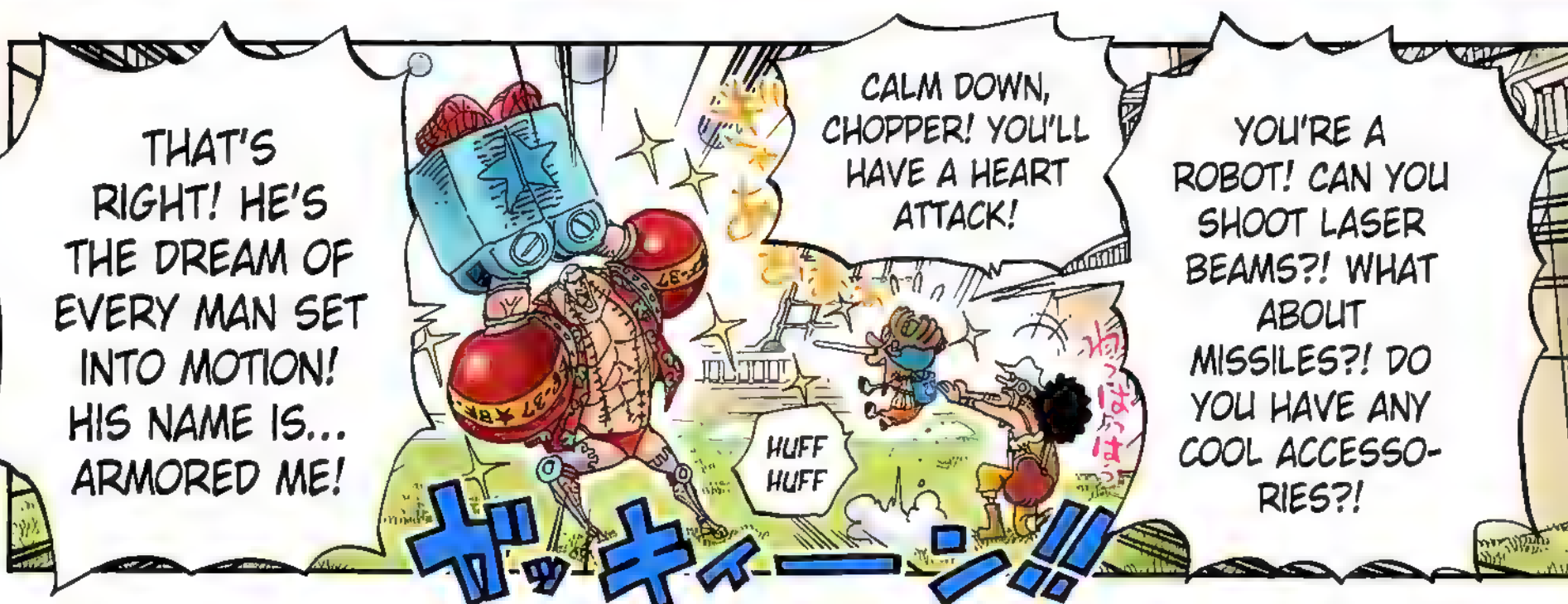


YEAH, I
KNOW
!!

AWE-
SOME
!!

GROVE 17,
THE ISLAND
WHERE THE
SUNNY IS
ANCHORED

HE'S
INCRED-
IBLE!!

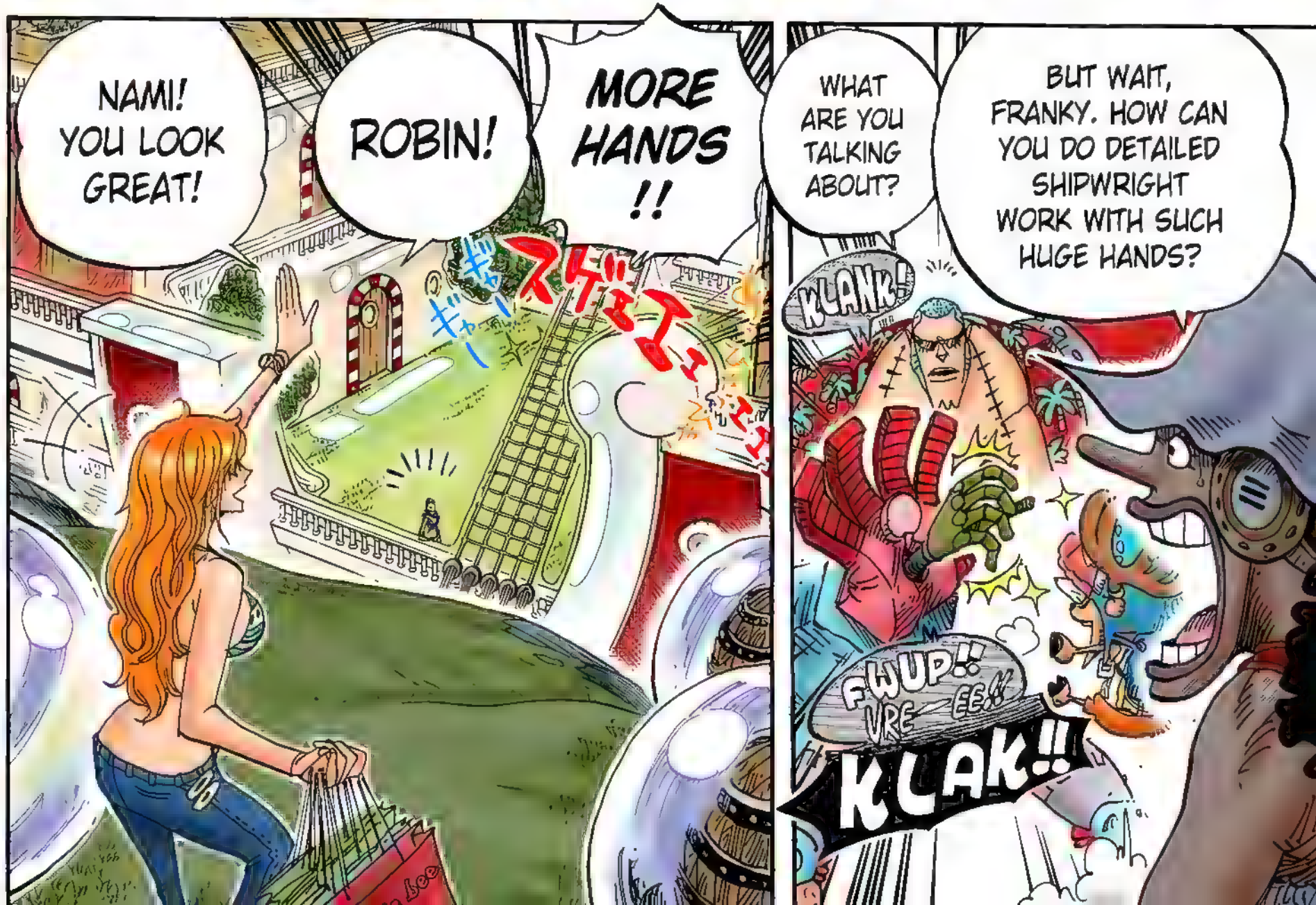


THAT'S
RIGHT! HE'S
THE DREAM OF
EVERY MAN SET
INTO MOTION!
HIS NAME IS...
ARMORED ME!

CALM DOWN,
CHOPPER! YOU'LL
HAVE A HEART
ATTACK!

YOU'RE A
ROBOT! CAN YOU
SHOOT LASER
BEAMS?! WHAT
ABOUT
MISSILES?! DO
YOU HAVE ANY
COOL ACCESSO-
RIES?!

HUFF
HUFF



NAMI!
YOU LOOK
GREAT!

ROBIN!

MORE
HANDS
!!

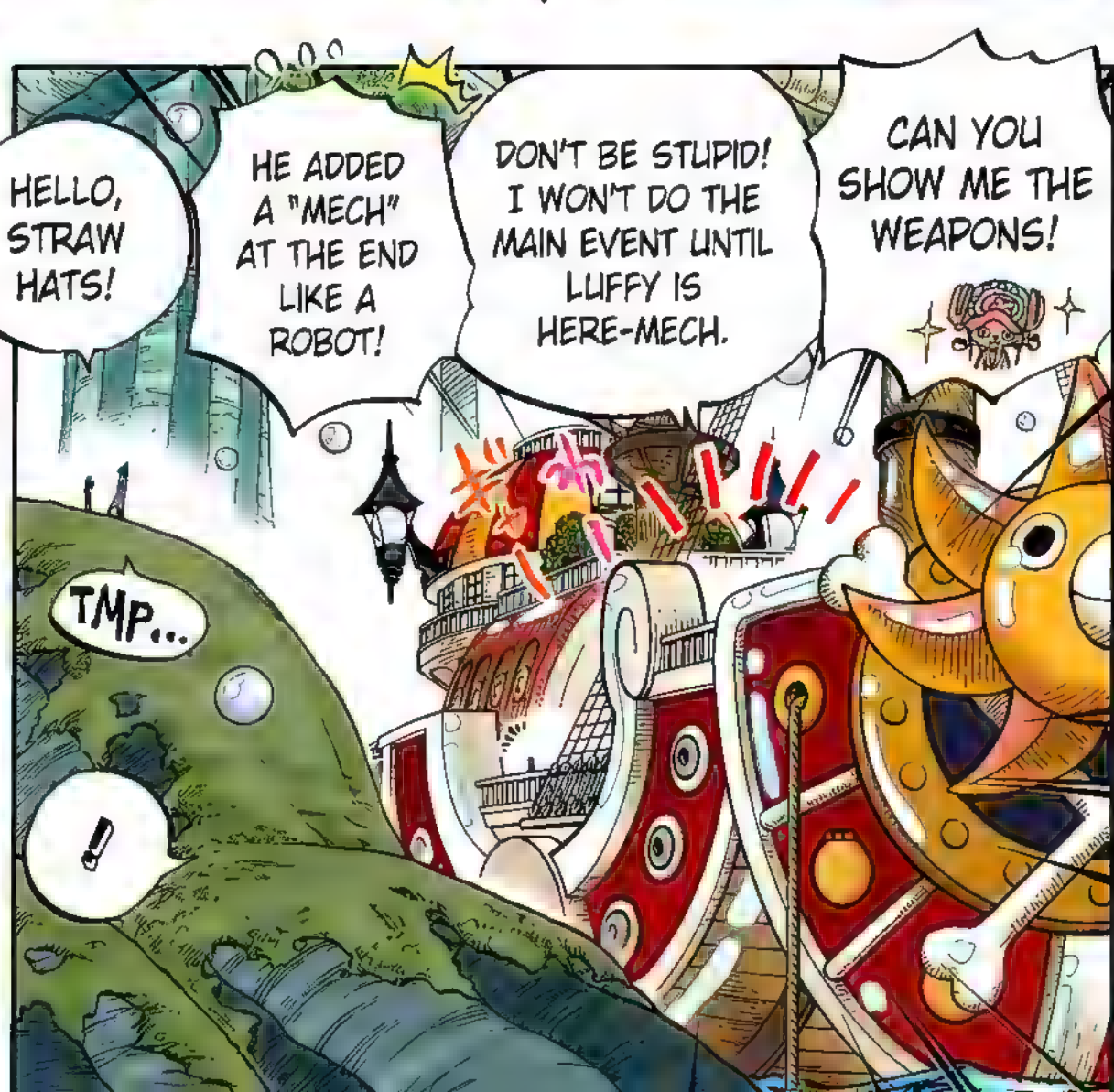
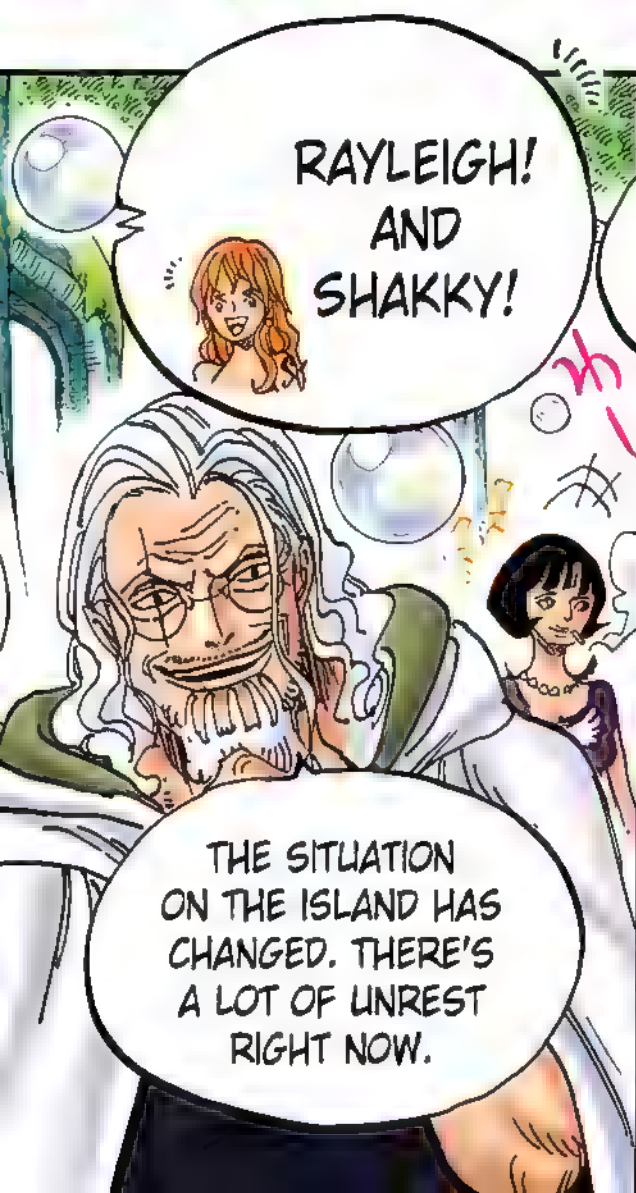
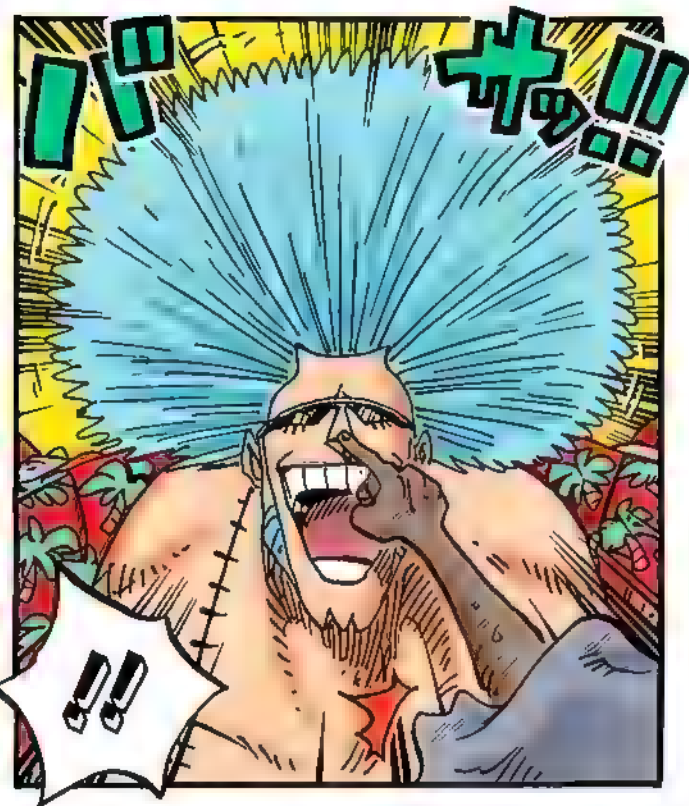
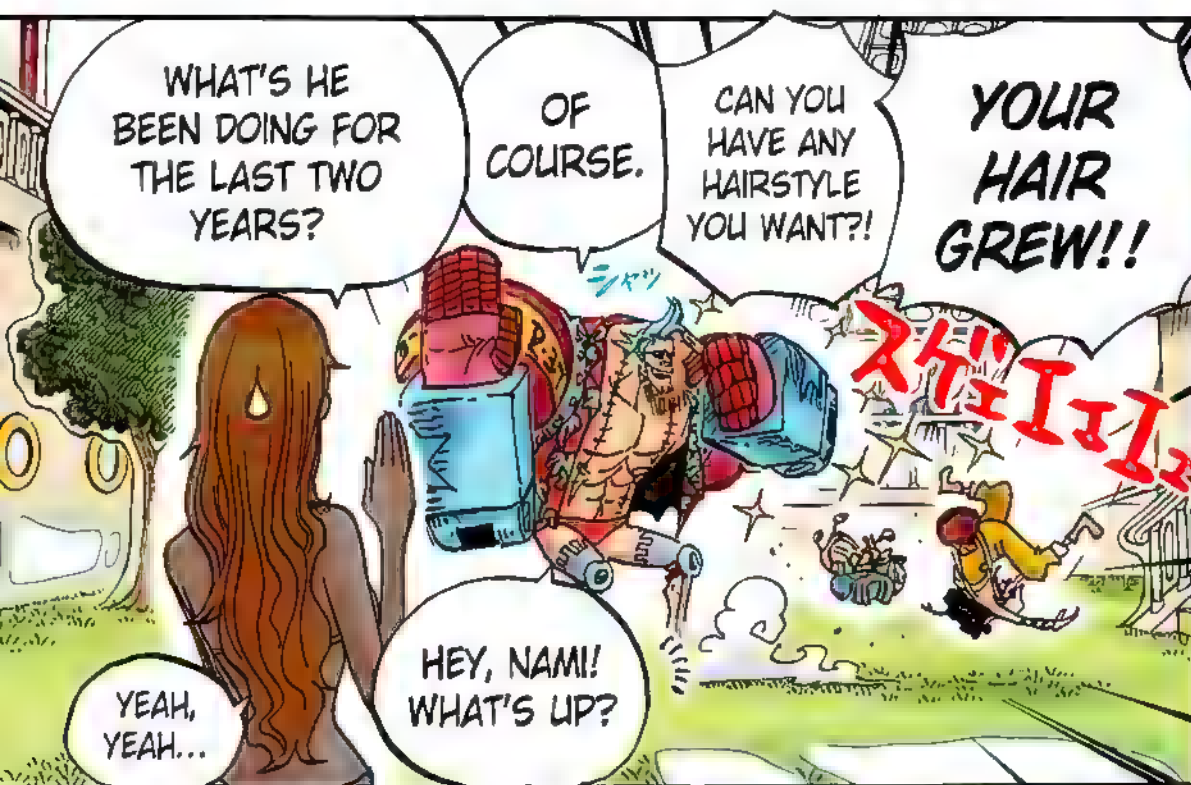
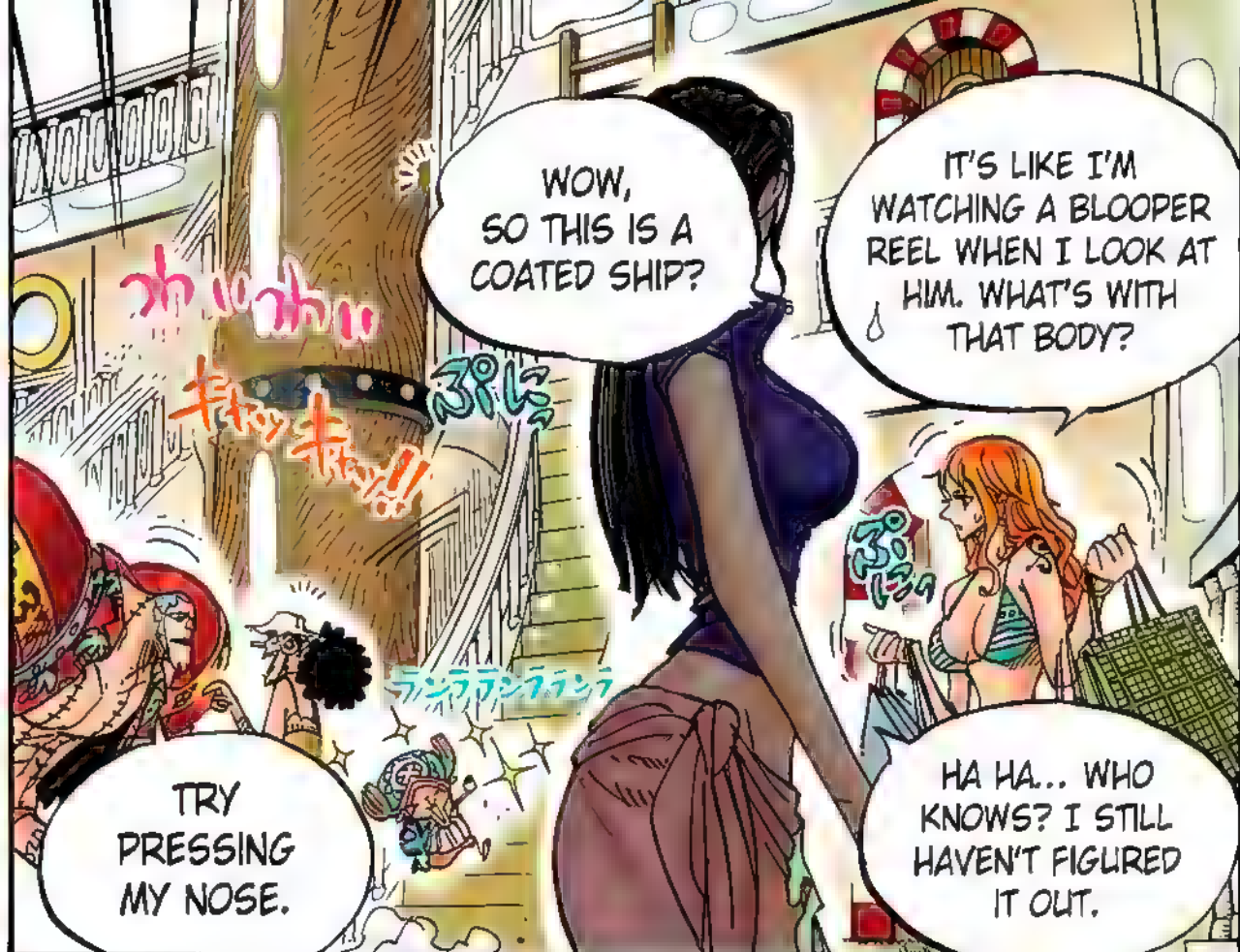
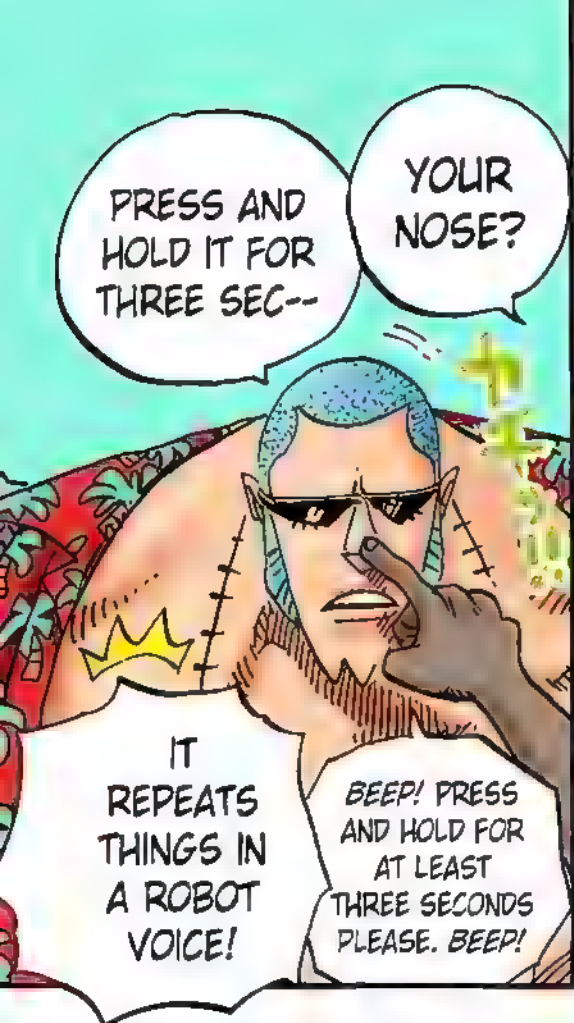
WHAT
ARE YOU
TALKING
ABOUT?

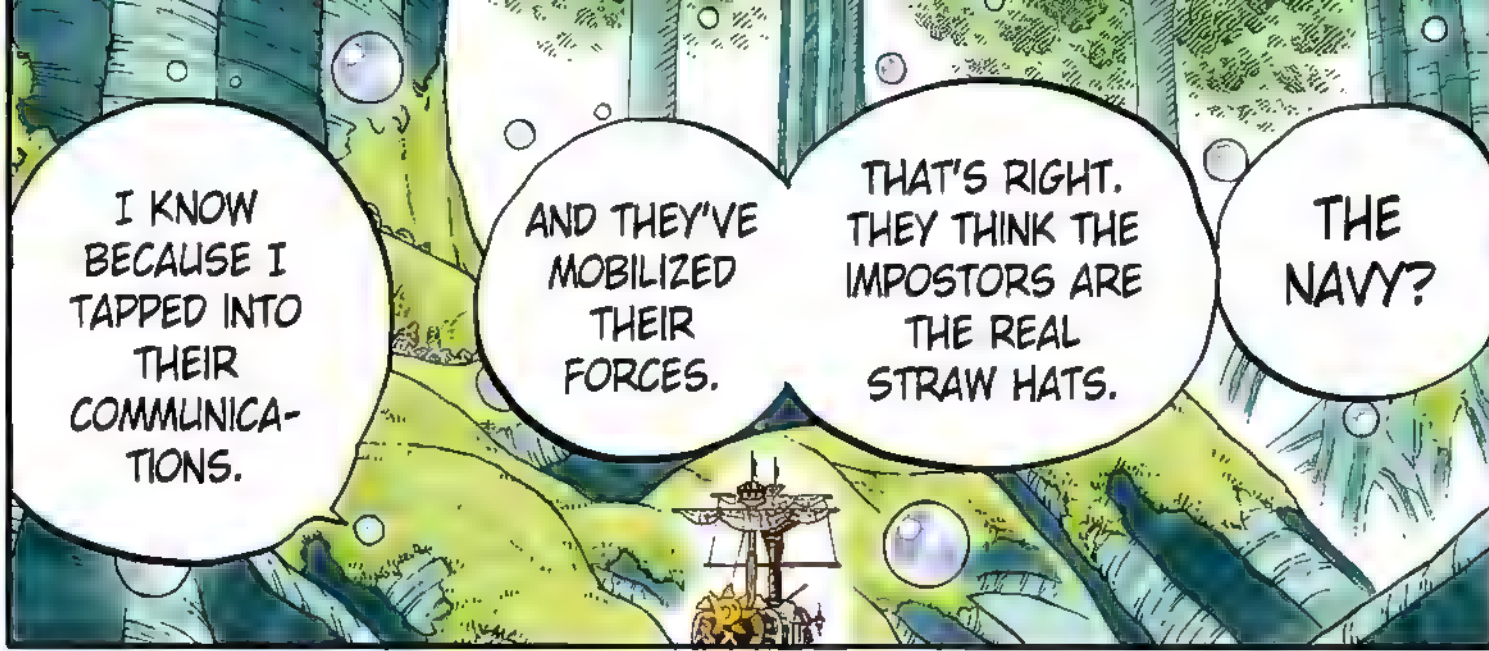
BUT WAIT,
FRANKY. HOW CAN
YOU DO DETAILED
SHIPWRIGHT
WORK WITH SUCH
HUGE HANDS?

KLANK!

FWUP!!
VRE-EE!!

KLAK!!



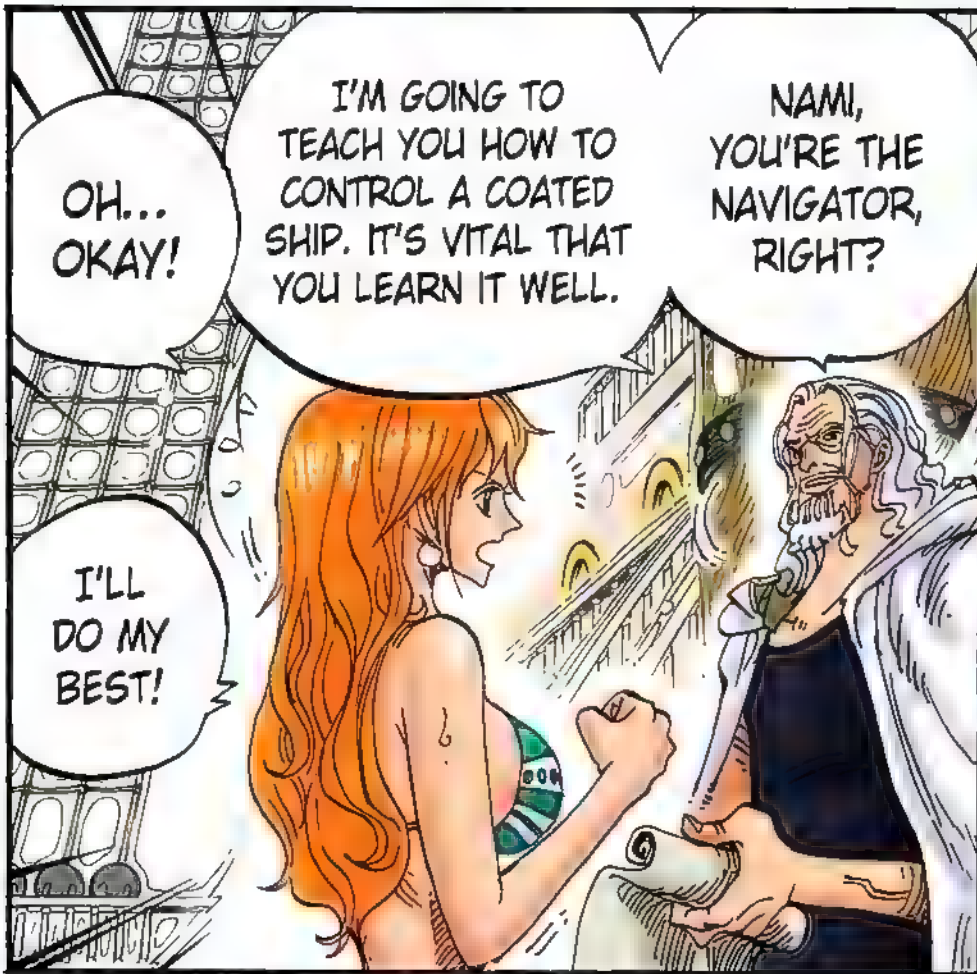
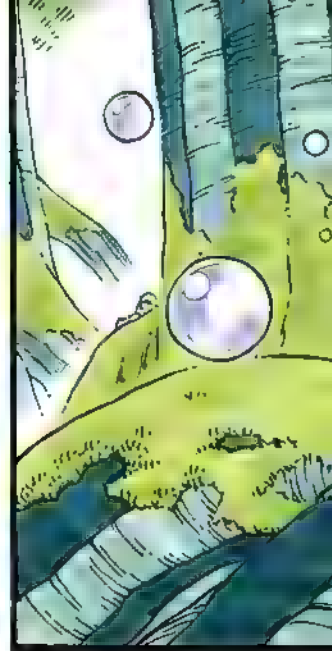


I KNOW
BECAUSE I
TAPPED INTO
THEIR
COMMUNICA-
TIONS.

AND THEY'VE
MOBILIZED
THEIR
FORCES.

THAT'S RIGHT.
THEY THINK THE
IMPOSTORS ARE
THE REAL
STRAW HATS.

THE
NAVY?



OH...
OKAY!

I'M GOING TO
TEACH YOU HOW TO
CONTROL A COATED
SHIP. IT'S VITAL THAT
YOU LEARN IT WELL.

NAMI,
YOU'RE THE
NAVIGATOR,
RIGHT?

I'LL
DO MY
BEST!



HE SHOULD
BE COMING
HERE SOON.

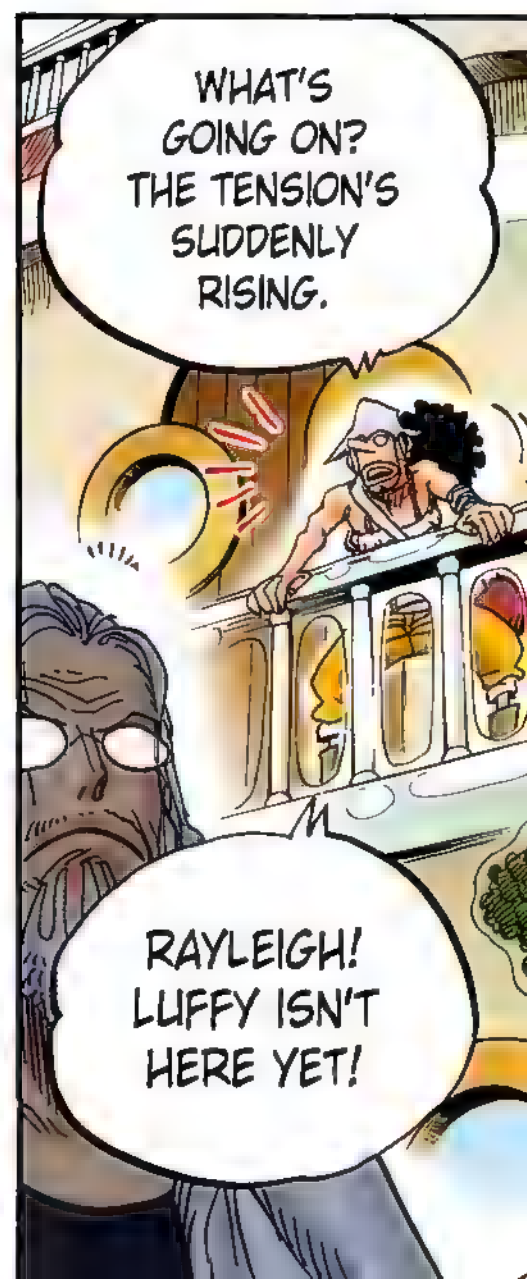
I'VE ALREADY
WARNED
BROOK AT THE
CONCERT HALL
VIA TRANSPON-
DER SNAIL.

REALLY? HE'S
GIVING UP BEING
A STAR? I KNEW
HE HAD GRIT.



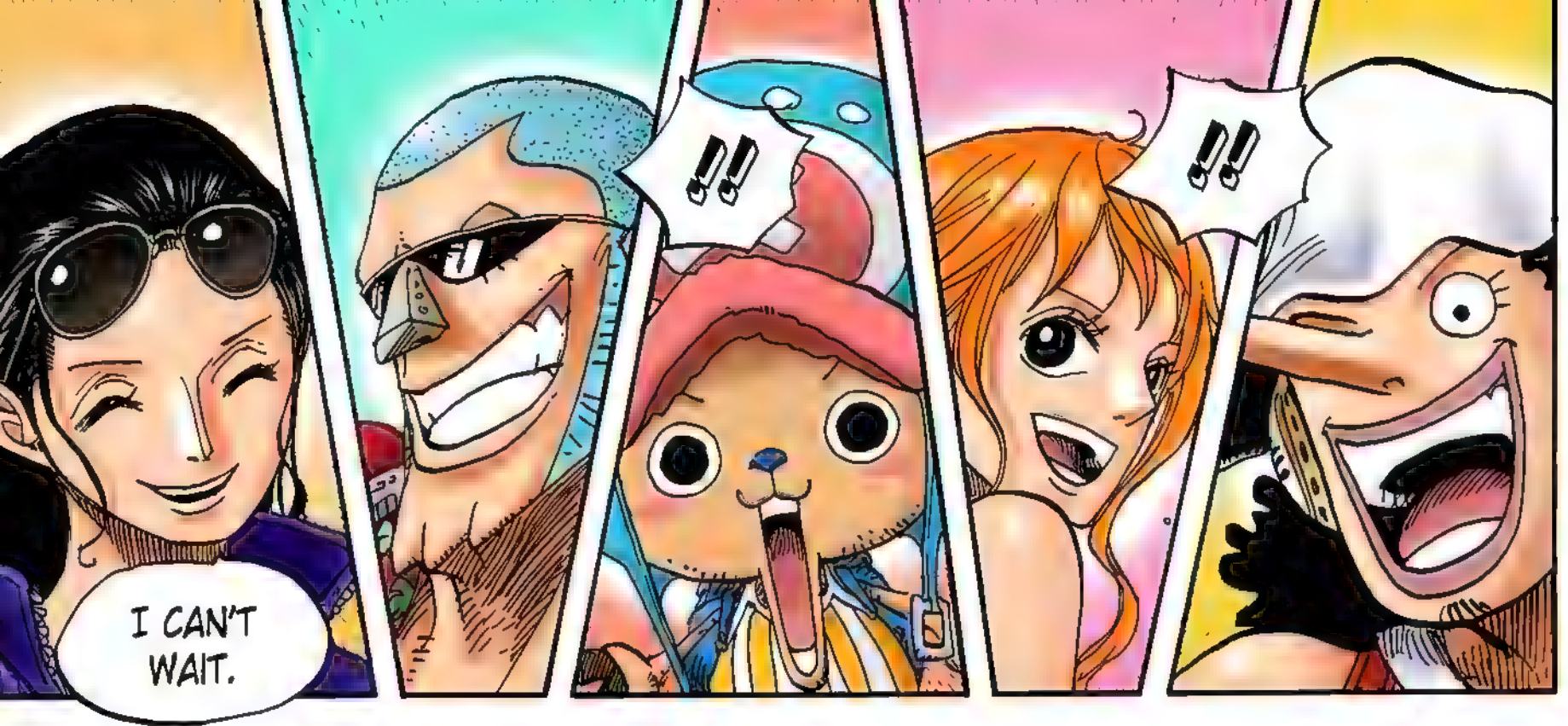
HE'S
ALREADY
ON THE
ISLAND.

LUFFY
WILL BE
FINE.



WHAT'S
GOING ON?
THE TENSION'S
SUDDENLY
RISING.

RAYLEIGH!
LUFFY ISN'T
HERE YET!



I CAN'T WAIT.

LUFFY IS THE ONLY ONE WE HAVEN'T FOUND.

BUT HE'D BETTER HURRY. THE NAVY IS GETTING CLOSE.

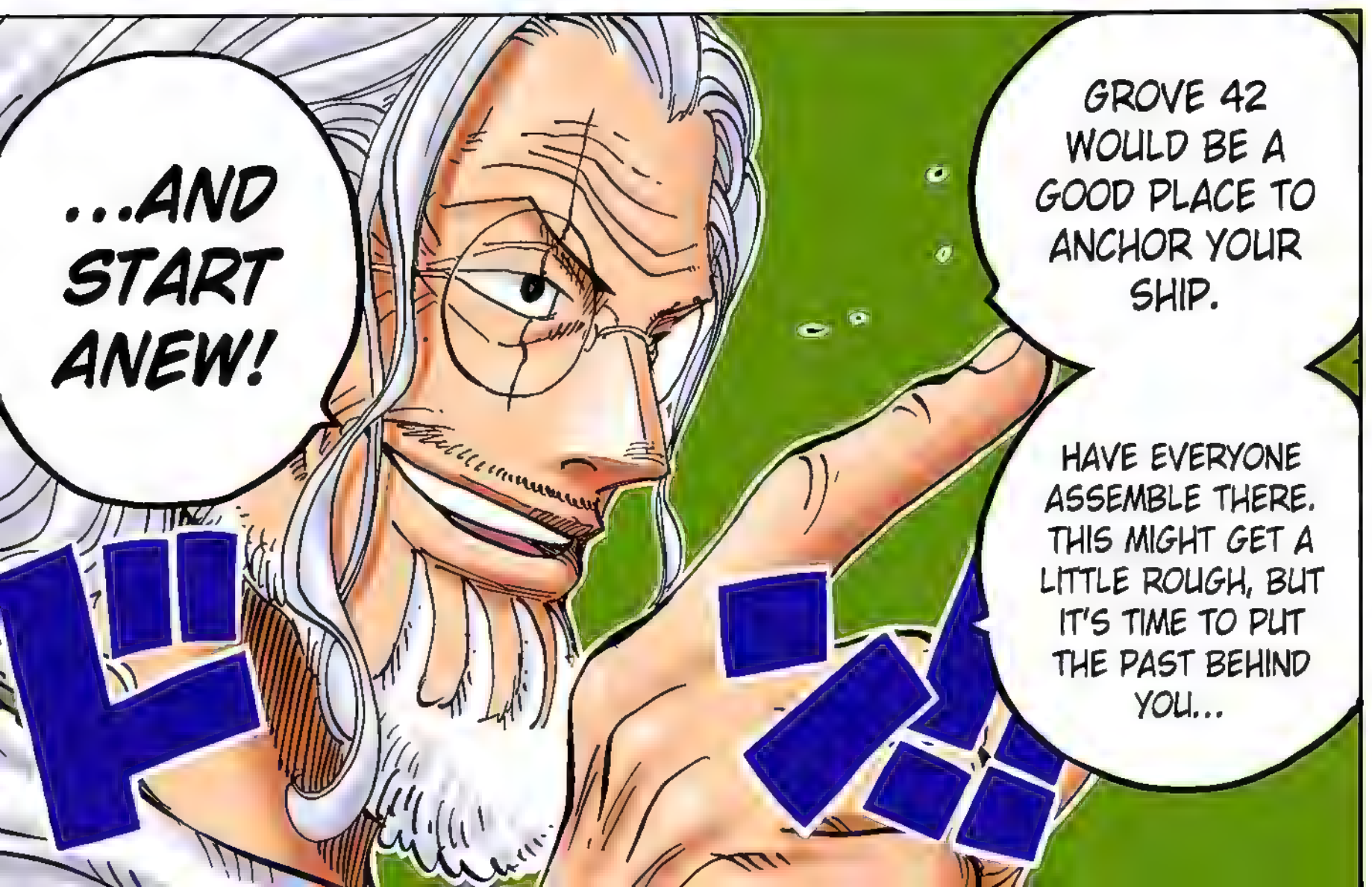
GOOD.

I GAVE SANJI A BABY TRANSPONDER SNAIL WHEN HE CAME HERE. HE'S WITH ZOLO RIGHT NOW.

BUT LET ME GIVE YOU THE VIVRE CARD. HE SHOULD BE GUIDED BY THIS.

FWUP...

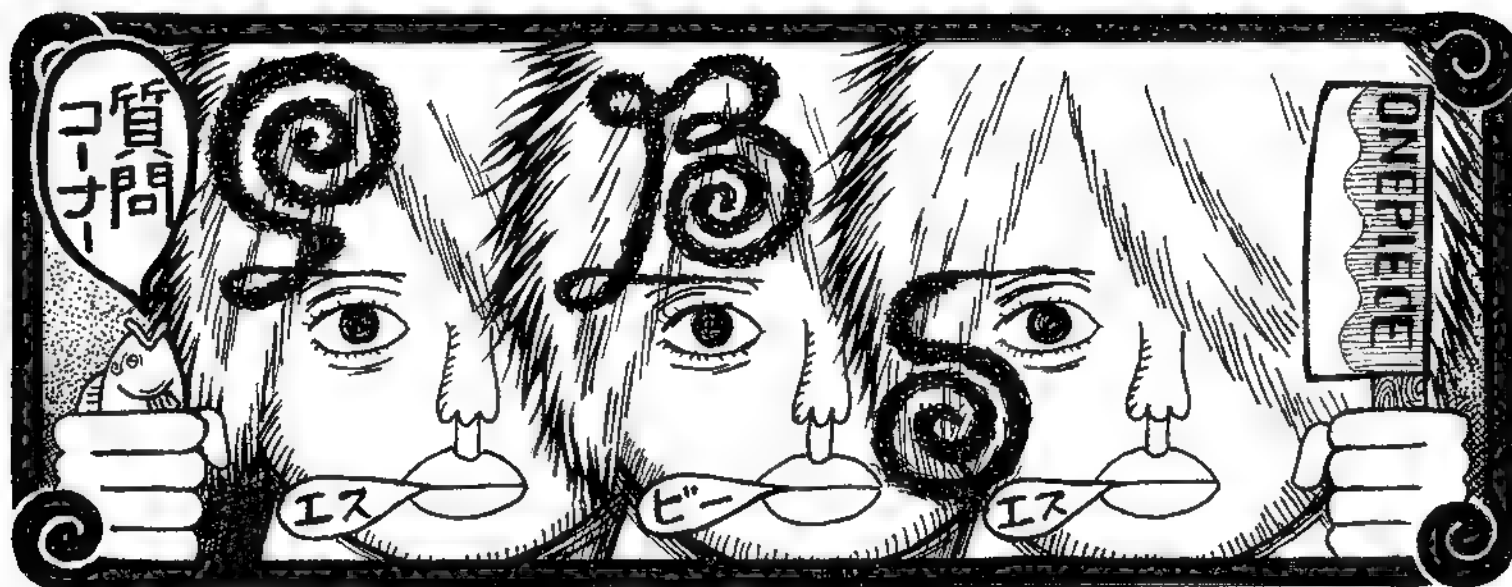
HURRY!



...AND START ANEW!

GROVE 42 WOULD BE A GOOD PLACE TO ANCHOR YOUR SHIP.

HAVE EVERYONE ASSEMBLE THERE. THIS MIGHT GET A LITTLE ROUGH, BUT IT'S TIME TO PUT THE PAST BEHIND YOU...



(Side Job Musician, Tokyo)

Q: Hello Odacchi. I figured out the meaning of the tank top in chapter 589 you were talking about in volume 60. It's "Bound." Since it's a "dog" and "ND," it's like "Bow(wow)+nd." I love how you completely forgot about that.

--Burdock



A: Oh, yeah! I get it now! You're right! It's definitely that! I'm surprised you found out! I thought about it for a while, but I couldn't figure it out. Thanks!

Q: Odacchi, what is your motivation right now? Say it in three words!

--Monkey D. Emi

A: I don't know.

Q: My chest region feels sick and I want to throw up. Is this the Haki power you were talking about?

--vblue

A: Yes. That's the "Color of Nausea."

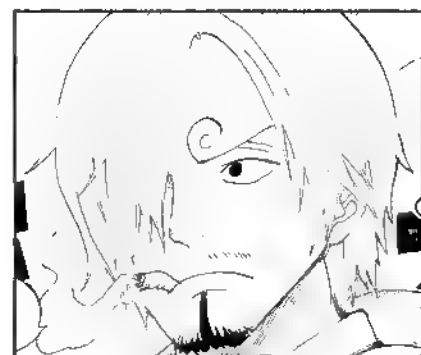
Q: There's something that's really bothering me so I decided to write to you for the first time! My question is about Sanji's **CRASH!!** After two years... it's out! Why are you hiding the **CRASH** this time?! My guesses are the following! Pick one you like!



1) Mistake in drawing, 2) Change in hairstyle 3) It's his twin brother Yonji.

--Aiya

A: Sorry. They're doing construction near where I live, so I couldn't really hear you. But Sanji hasn't changed at all, right? From two years ago... Oh! You mean his mustache?! Yeah, he grew it out! I like how he looks even more like a pirate! A man of the high seas! One of his eyes had always been covered... His eyebrows are still twirly... The rest of the crew didn't say anything when they saw him again... Yup! He hasn't changed at all! But if I had to choose, it would be number one.



Anyway, starting on page 182 will be our voice actor SBS! I'll see you in the next volume!

Chapter 601:

ROMANCE DAWN

FOR THE NEW

WORLD



REQUEST: "NAMI PLAYING CARDS IN A CASINO WITH
SOME UNSCRUPULOUS HERONS" BY ANONYMOUS

...HIS FANS
STARTED
RIOTING!

THAT'S RIGHT!
WHEN THE NAVY
TRIED TO ARREST
SOUL KING
BROOK...

WE'RE IN
A STATE OF
PANIC HERE!

THE SABAO DOME,
GROVE 33, THE
SABAODY
ARCHIPELAGO

IT SEEMS
THE STAR IN
QUESTION
HAS FLED
THE SCENE!

YO HO HO!
THANKS A LOT!
YOU SHOWED
UP JUST IN
TIME!

SHAKKY
SENT ME.

YOUR
FRIENDS ARE
WAITING FOR
YOU AT
GROVE 42.

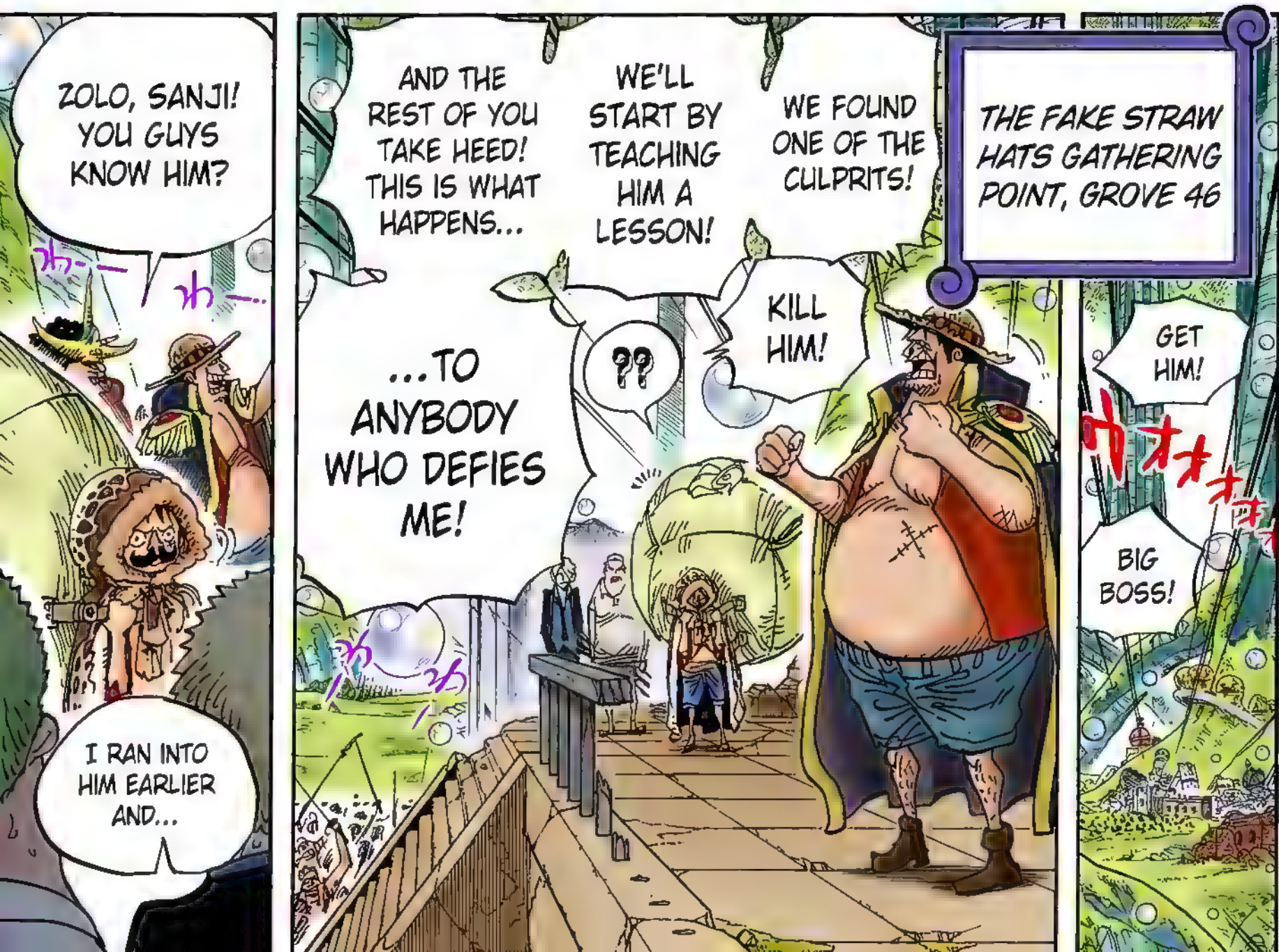
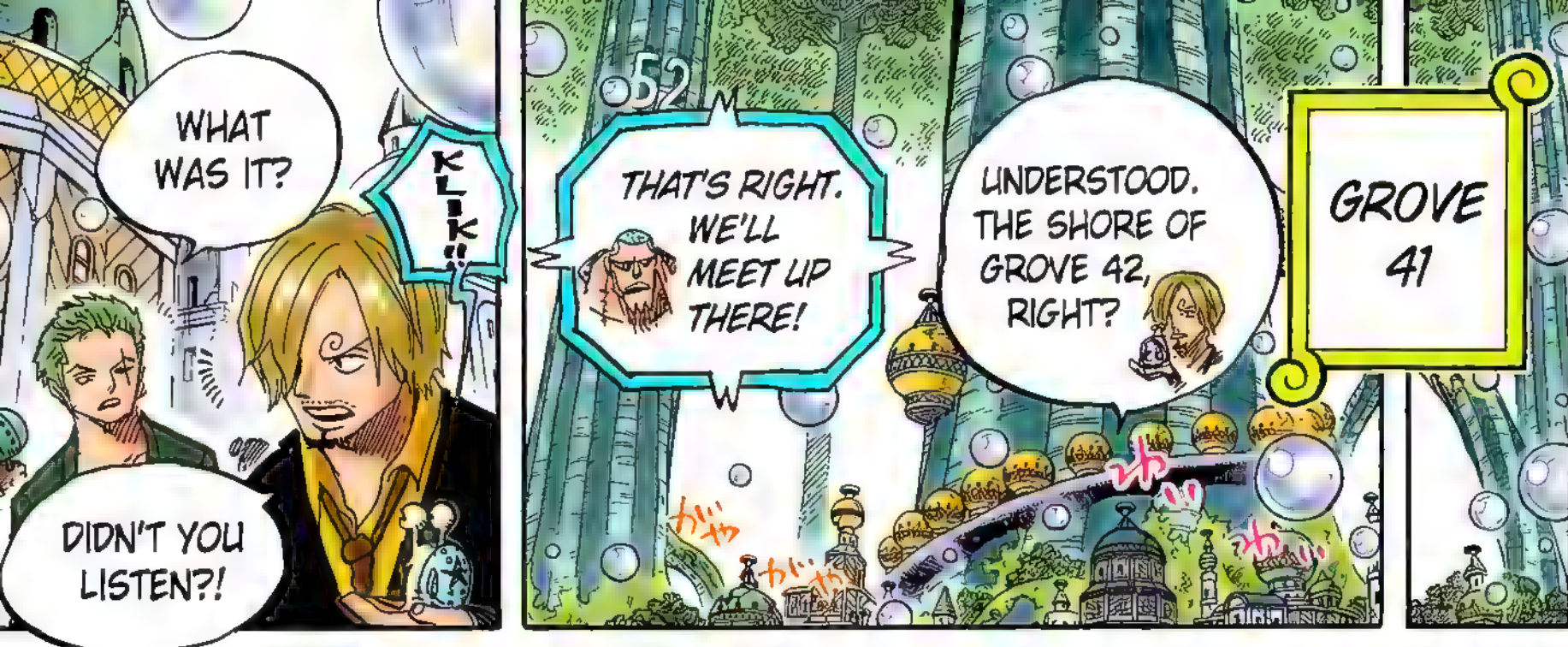
EVEN
THOUGH I
DON'T HAVE
ONE! YO HO
HO HO!

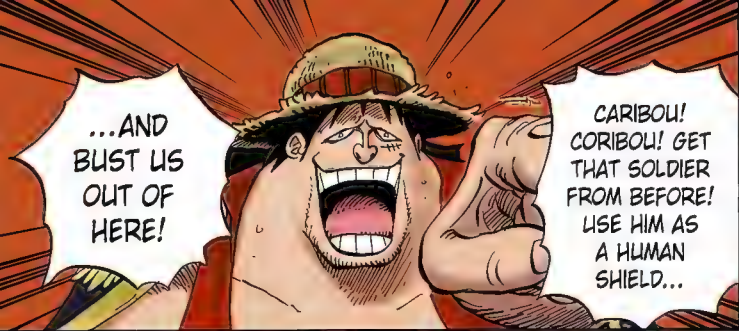
AH, WARM
FEELINGS OF
ANTICIPATION
FILL MY
HEART.

IT'S TRUE! BROOK
THE MUSICIAN WAS
A PIRATE!

DIRTY
TRAITOR!







...AND
BUST US
OUT OF
HERE!

CARIBOU!
CORIBOU! GET
THAT SOLDIER
FROM BEFORE!
USE HIM AS
A HUMAN
SHIELD...



!?

BIG BOSS,
I'M AFRAID
THAT'S
IMPOSSIBLE.

THAT
SOLDIER?
HE LIED TO
US ABOUT
SUMMONING
THE NAVY.



ONE OF
OUR SCOUTS
MUST'VE BEEN
CAPTURED!

SOLDIER
?!
!?

THIS IS
BAD!



!!!



STOP,
YOU
IDIOT!



CHAK...!!

HUFF
HUFF

DIDN'T
HE?

!!



...NO-
WHERE
TO
RUN!!

GROVE 46 IS
COMPLETELY
BLOCKADED!
YOU HAVE...

SURREN-
DER
NOW!!

STRAW
HAT LUFFY
AND HIS
UNDER-
LINGS!!

HOLD
IT RIGHT
THERE,
PIRATES!!



STAY CALM! WHY
DO YOU THINK WE
RECRUITED SO
MANY PEOPLE IN
THE FIRST PLACE?!

SOME OF
THESE MEN HAVE
BOUNTIES OF
OVER A HUNDRED
MILLION!



HUH?! WHAT
ARE YOU
TALKING
ABOUT?!

WHAT?!
HOW DID
THE NAVY
FIND ME?

THE
NAVY
!!

CAPTAIN!
THE NAVY'S
GOT US
SUR-
ROUNDED!

HE DIS-OBEYED THE CAPTAIN'S ORDERS!

CARIBOU! THAT CRAZY FOOL!

わあああああ

AH...
AH...

AH...
AH...

I DON'T
APPRECIATE YOUR
UNSPOKEN RULE
ABOUT HOW YOU
CAN LIE TO VILLAINS!
HEE HEE HEE!

THEY
HAVE NO
INTENTION OF
SURRENDER-
ING!

バキッ
バキッ!

HEE HEE HEE! I SMELL BLOOD!

I SMELL THE STINKY BLOOD OF HYPOCRITES!

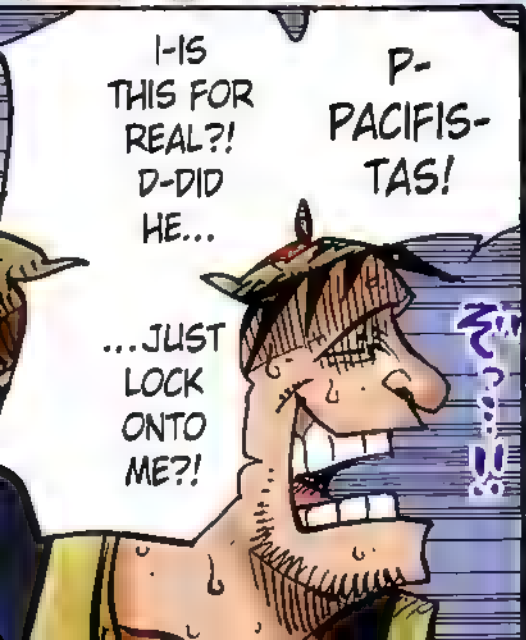
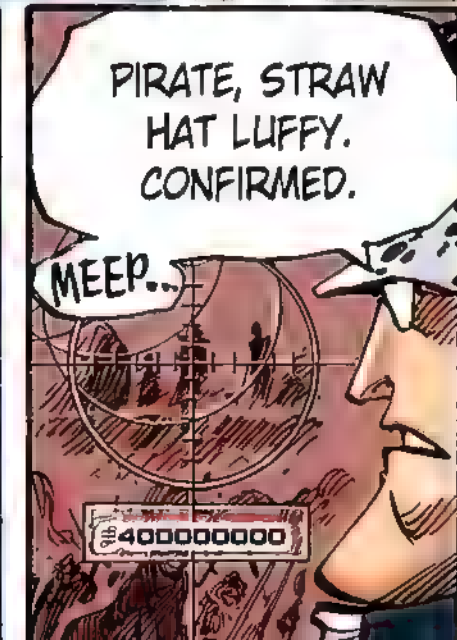
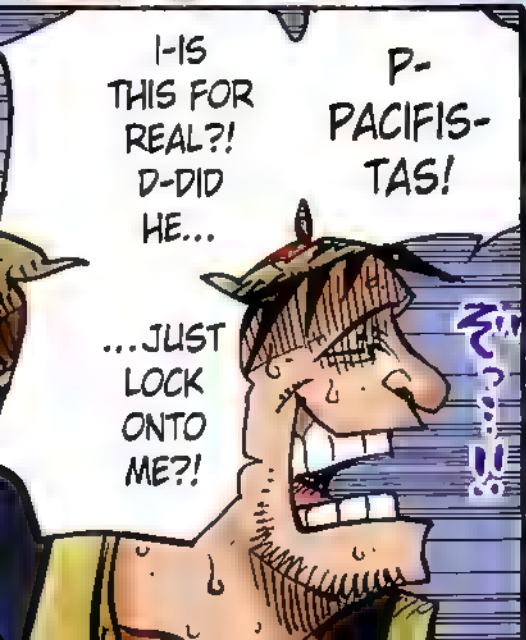
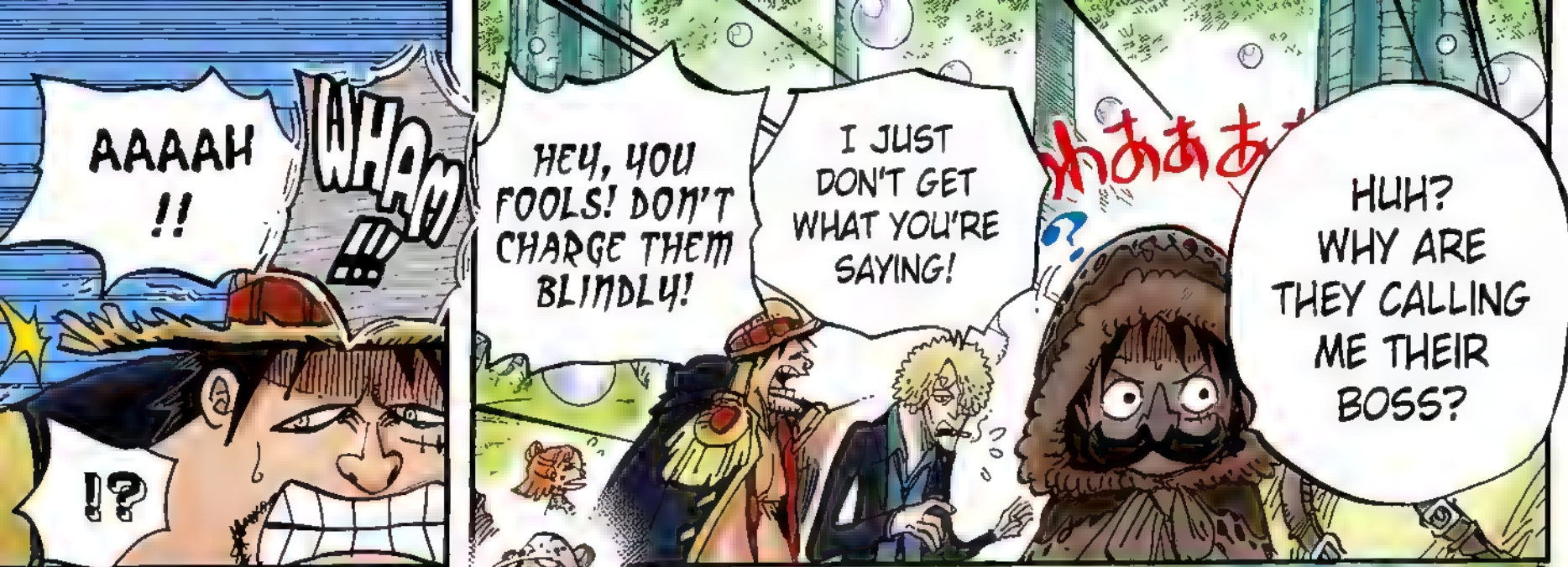
HEE HEE HEE! I SMELL BLOOD!

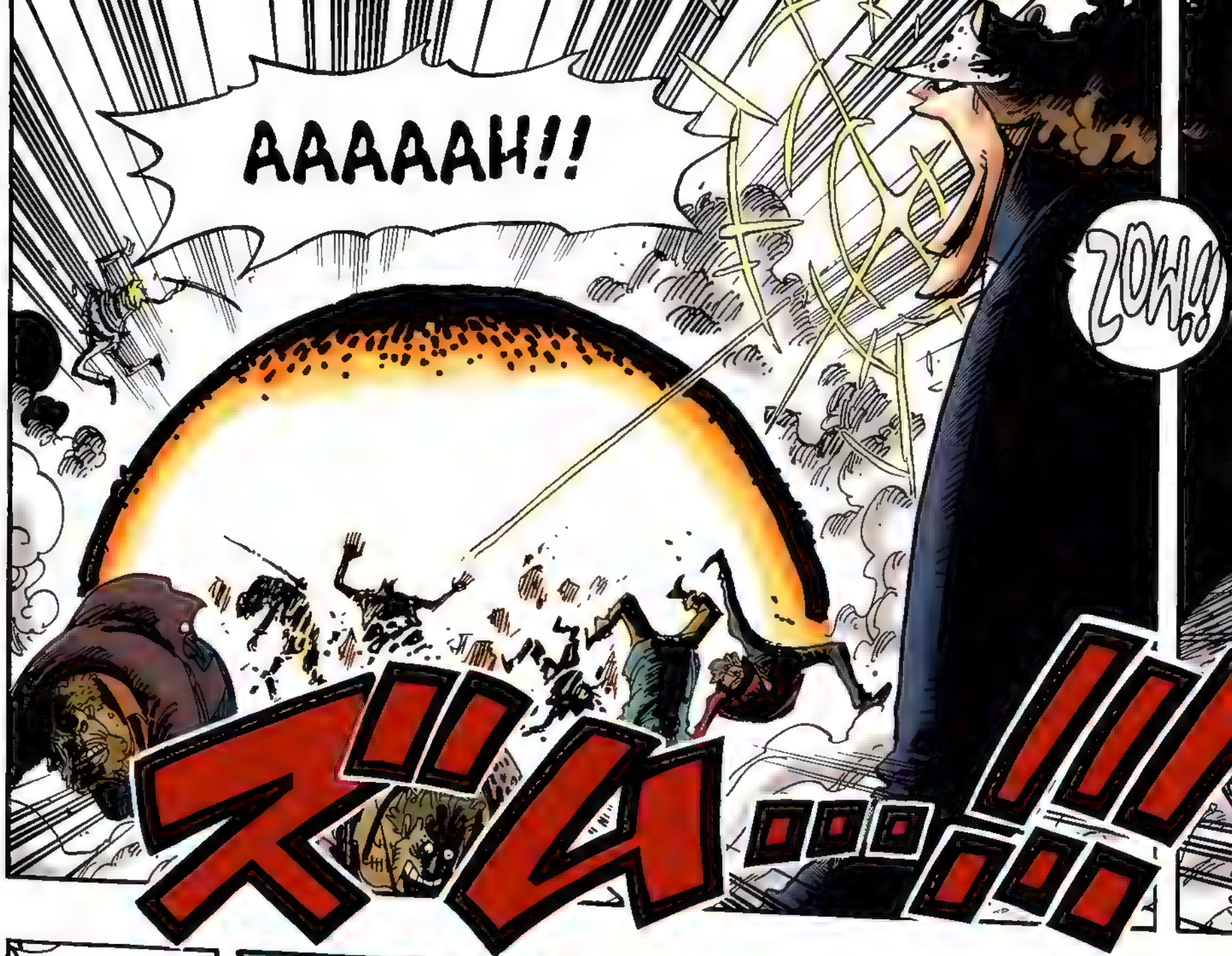
I SMELL THE STINKY BLOOD OF HYPOCRITES!

DESTROY
THE
PIRATES
!!

SLAUGHTER THEM!!

STUPID NAVY! OUR
BOSS IS STRAW HAT
LUFFY, THE MAN WITH
A BOUNTY OF 400
MILLION!





AAAAAH!!

ゾウ!

スッ

THIS CAN'T BE
HAPPENING!
CAPTAIN!!

AGH!!

NOT EVEN A
MAN WORTH 80
MILLION BERRIES
STANDS A CHANCE
AGAINST THEM!

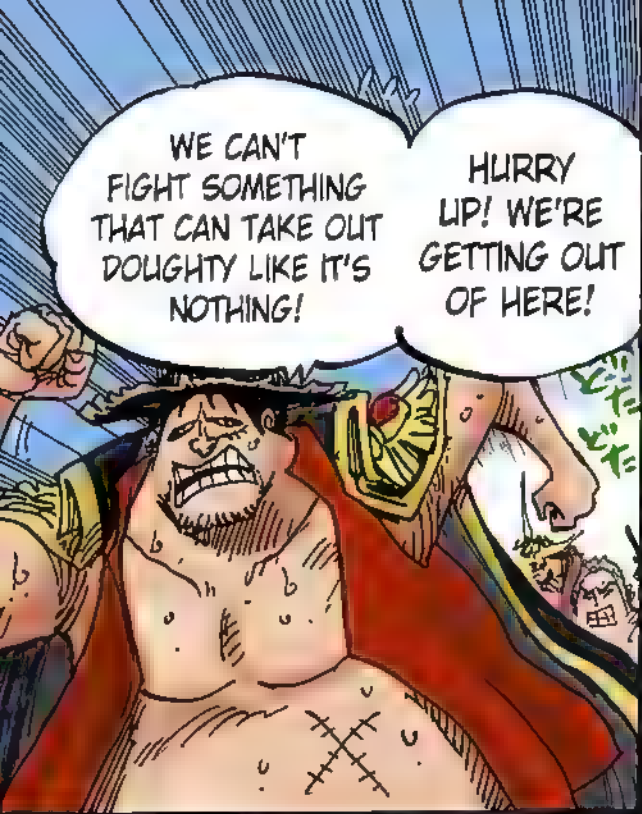
CAPTAIN
DOUGHTY
!!

ああああ

LIP
"SERVICE"
DOUGHTY.
BOUNTY OF
88 MILLION
BERRIES.

!!!?

グッ



WE CAN'T FIGHT SOMETHING THAT CAN TAKE OUT DOUGHTY LIKE IT'S NOTHING!

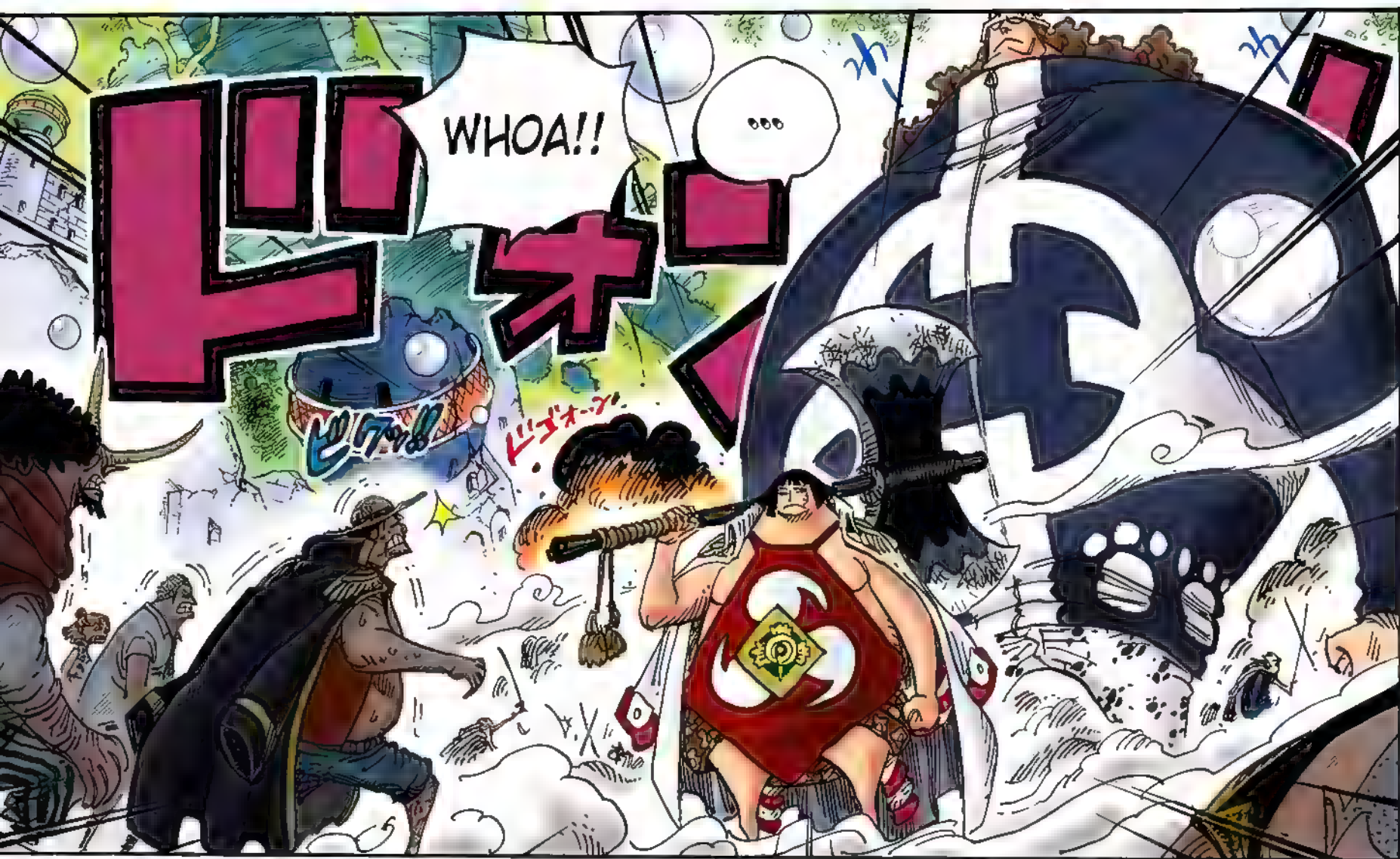
HURRY UP! WE'RE GETTING OUT OF HERE!



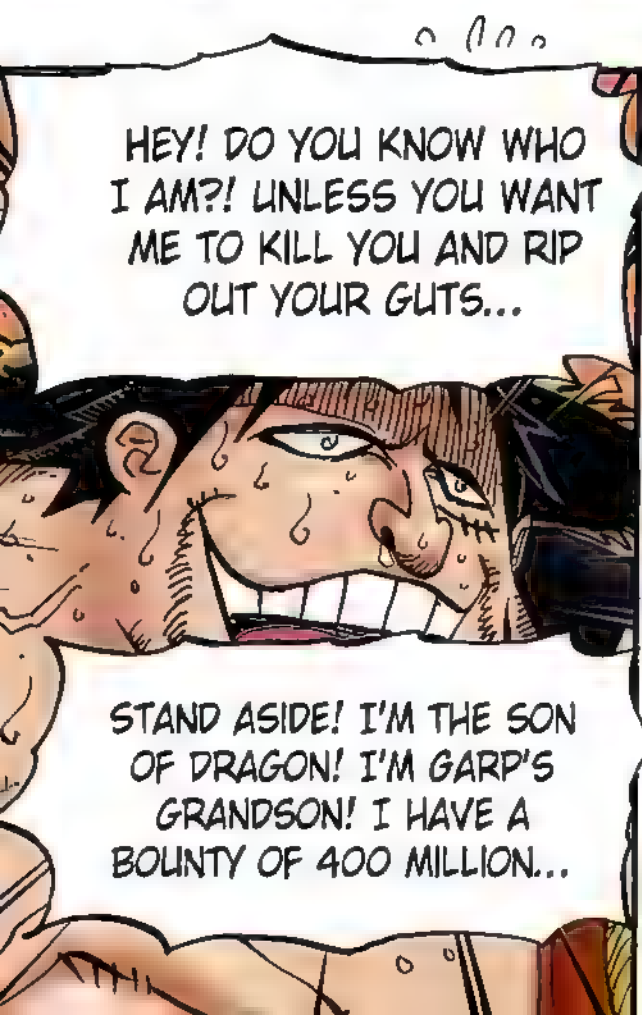
HUH?! WHERE'S BIG BOSS LUFFY?!

THOSE HUMAN WEAPONS ARE GONNA WIPE US OUT!!

WE'RE IN TROUBLE! BIG BOSS! DO SOMETHING!!



WHOA!!

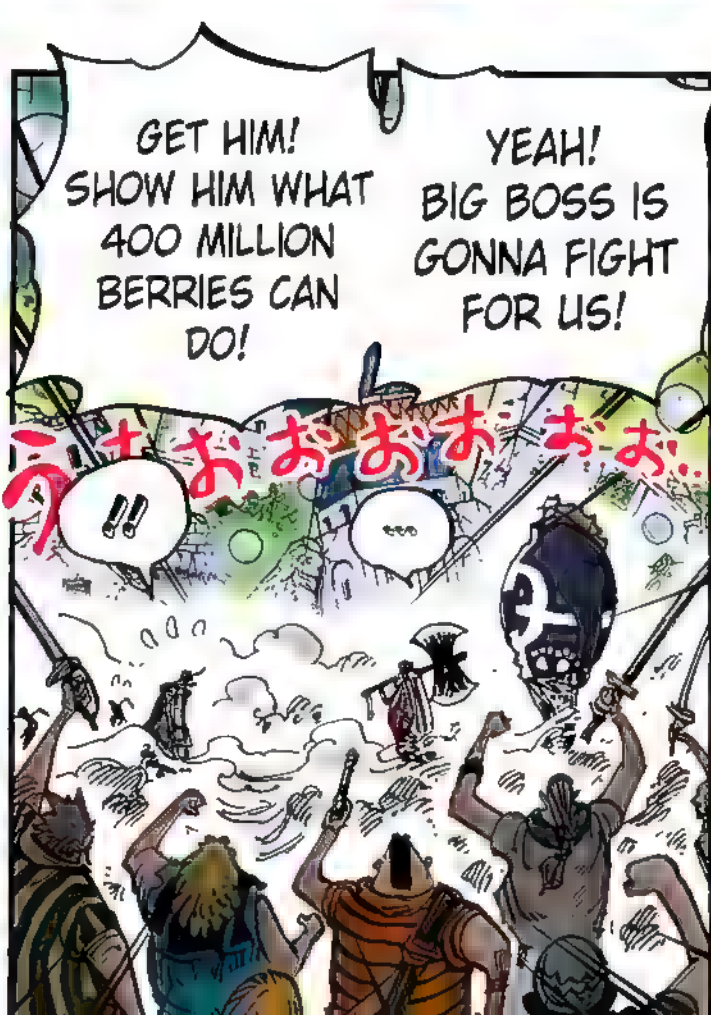


HEY! DO YOU KNOW WHO I AM?! UNLESS YOU WANT ME TO KILL YOU AND RIP OUT YOUR GUTS...

STAND ASIDE! I'M THE SON OF DRAGON! I'M GARP'S GRANDSON! I HAVE A BOUNTY OF 400 MILLION...

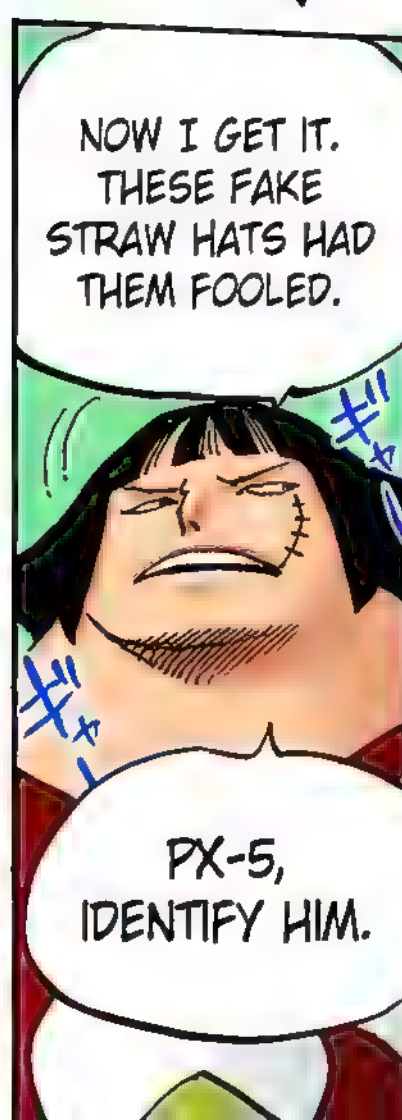


...? WHY ARE THEY CALLING YOU STRAW HAT?



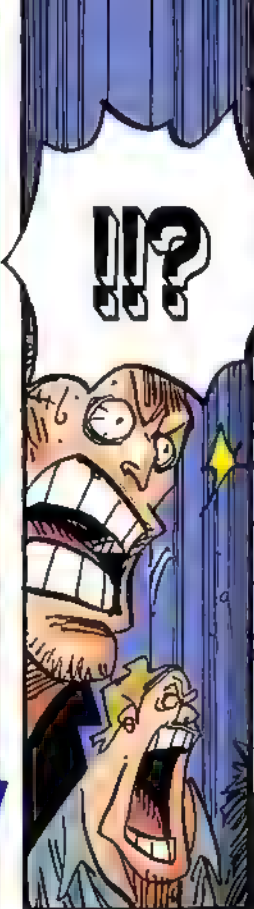
GET HIM! SHOW HIM WHAT 400 MILLION BERRIES CAN DO!

YEAH! BIG BOSS IS GONNA FIGHT FOR US!

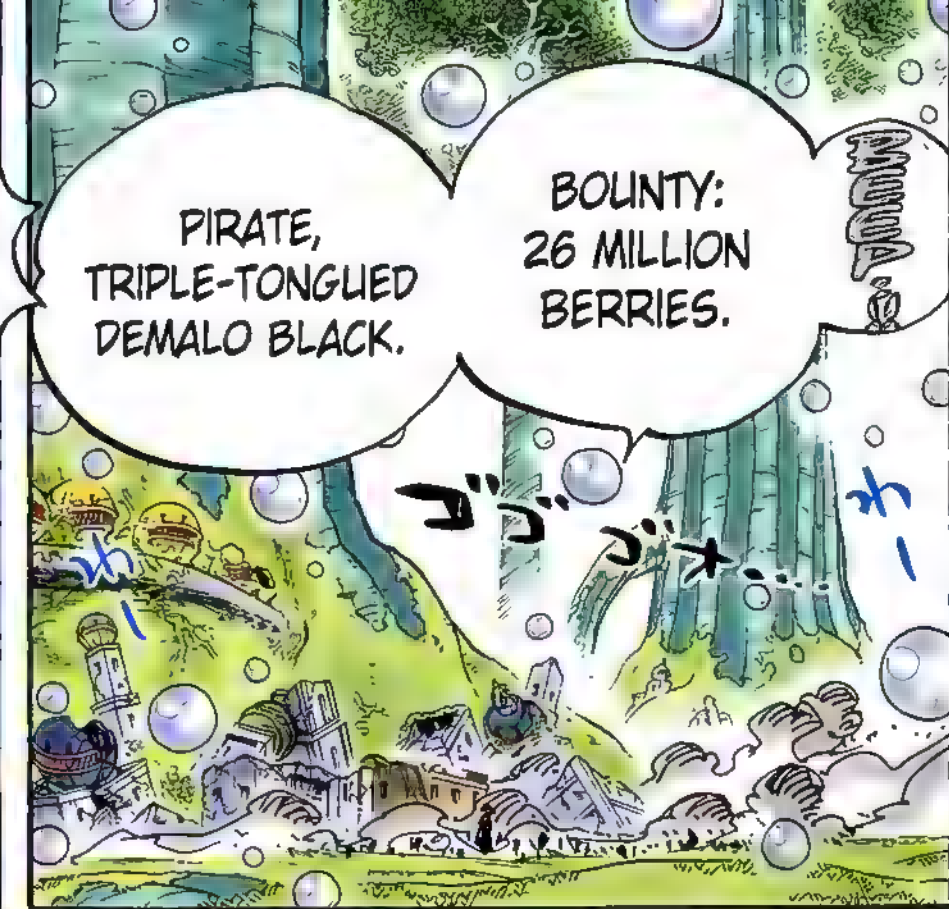




AN
IMPOSTOR?!



!!?



PIRATE,
TRIPLE-TONGUED
DEMALO BLACK.

BOUNTY:
26 MILLION
BERRIES.



ARGH!
I'VE BEEN
BAM-
BOOZLED...

...BY A
20-MILLION-
BERRY
PUNK!

WHAT?! THAT
GUY WAS JUST
PRETENDING TO
BE STRAW HAT
LUFFY?!

HE TRICKED
US! HE TOOK
ADVANTAGE OF
THE REAL STRAW
HAT BEING DEAD!



THEY KNOW!!
RUN FOR IT!!
THEY'LL KILL
US ALL!!



HUH?!

TARGET
HIM,
PX-5!



YOU'RE
ALL UNDER
ARREST!

THE IMPOSTORS
WERE FOOLS, BUT SO
ARE YOU FOR
ALLOWING YOURSELVES
TO BE MISLED.

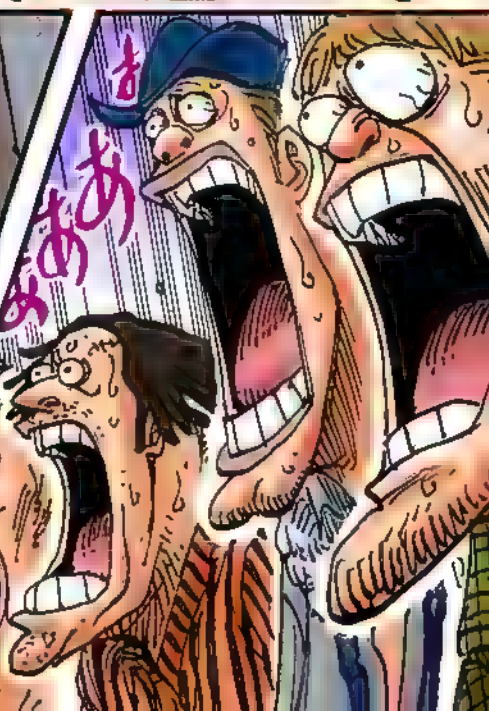
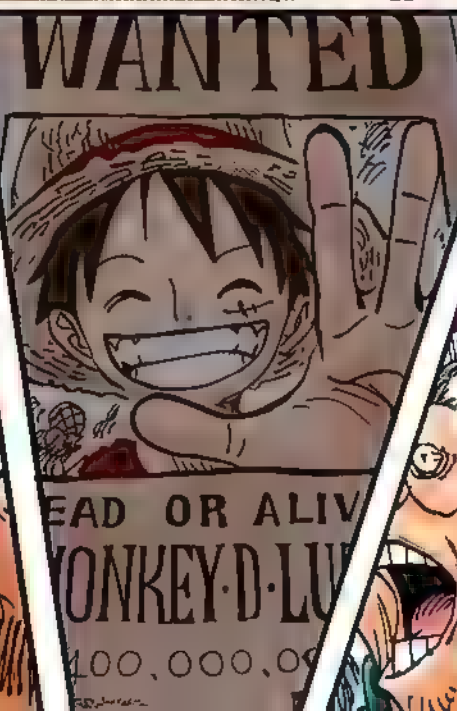
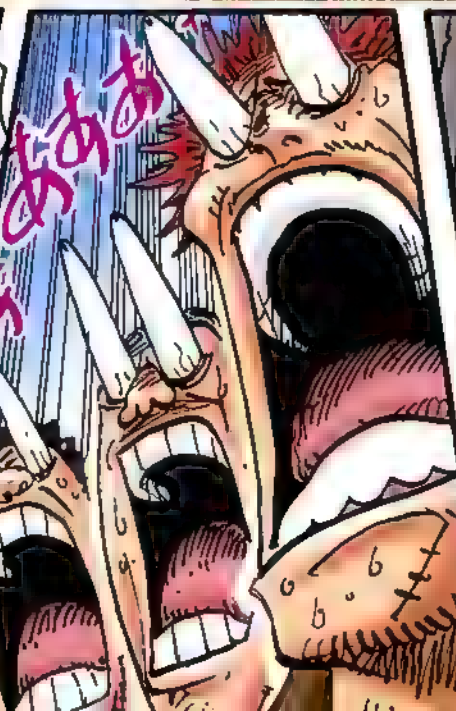
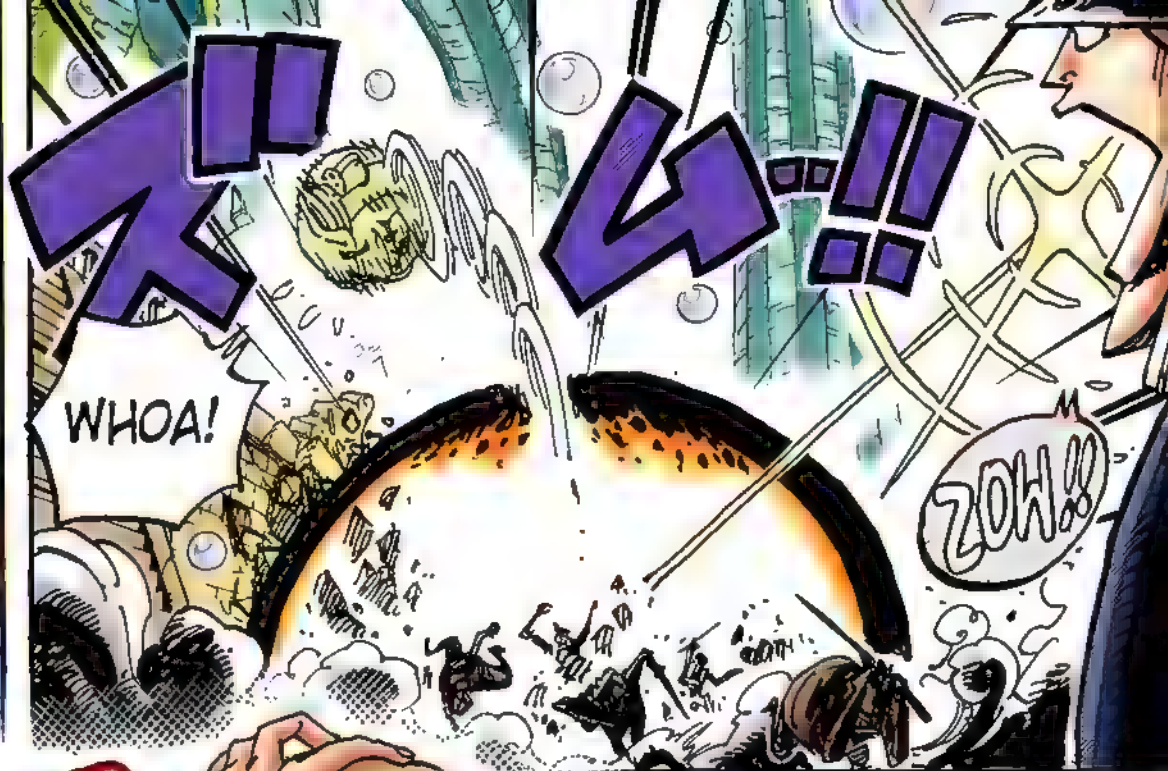
PX-5 PICKED
UP HIS SIGNAL
THE MOMENT WE
CAME ASHORE!

AND THE REAL
STRAW HAT JUST
HAPPENS TO BE
HERE TOO!



WHAT? THAT
GUY WAS
PRETENDING
TO BE ME?

AND THAT ZOLO AND
SANJI WERE FAKERS
TOO? BUT THEY DO
KIND OF LOOK LIKE
THE REAL ONES.





IT'S
THE FACE
ON THE
WANTED
POSTER!!



UNLIKE TWO
YEARS AGO, I'M
OFFICIALLY A NAVY
SOLDIER NOW! AND
YOU'RE UNDER
ARREST!

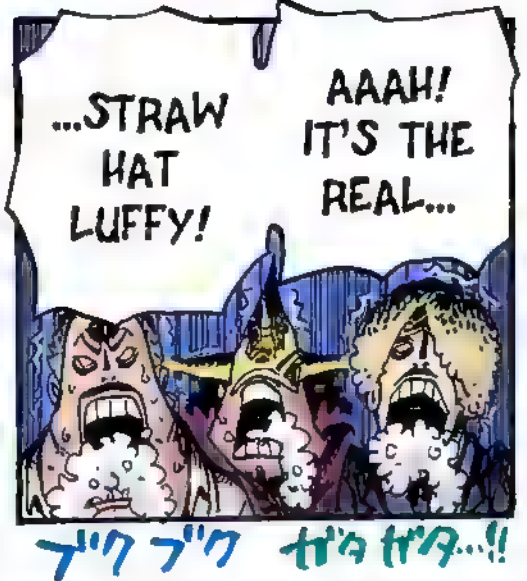
DON'T
WORRY! YOU
WON'T BE
GOING
ANYWHERE!

GET HIM,
PX-5!!



I'M NOT
SUPPOSED TO
GET INTO
TROUBLE
BECAUSE IT'LL
MAKE IT HARD
TO LEAVE.

YOU
GONNA
GET IN
MY WAY
AGAIN?!



...STRAW
HAT
LUFFY!

AAAH!
IT'S THE
REAL...

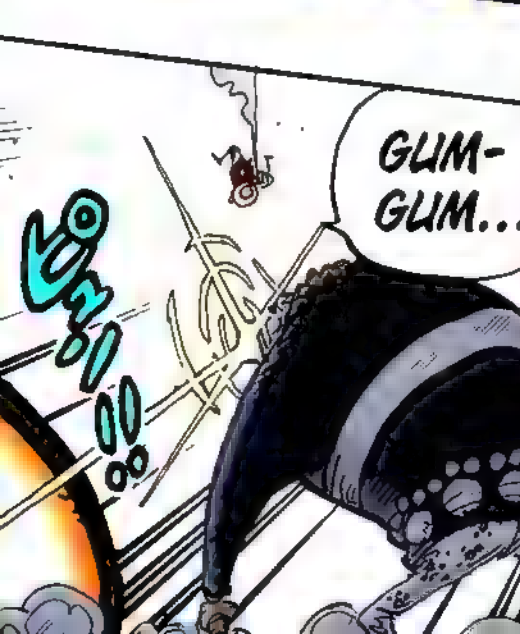
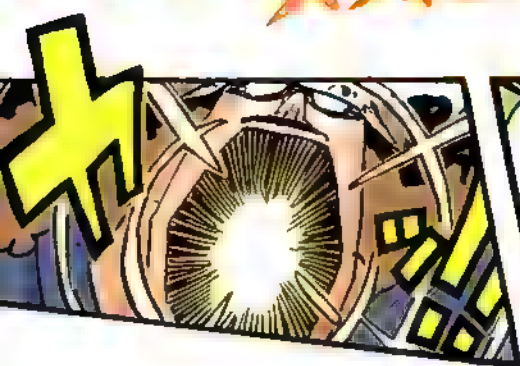
ギクギク ゴゴゴ...



WE
CAME HERE
EXPECTING THE
REAL ONE!

GET
READY
FOR IT!

AYE
AYE,
SIR!



GUM-
GUM...

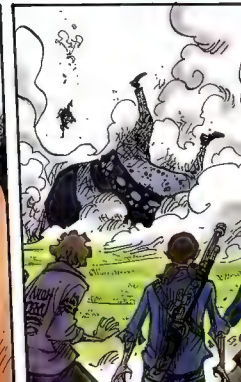
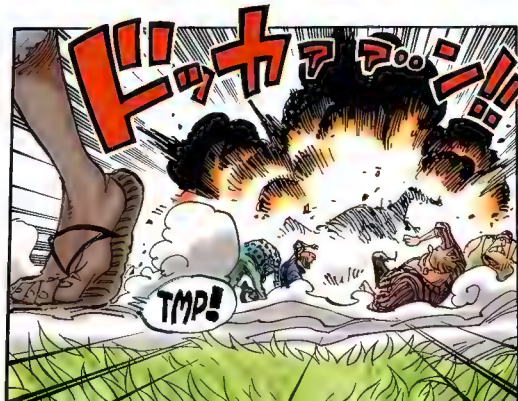
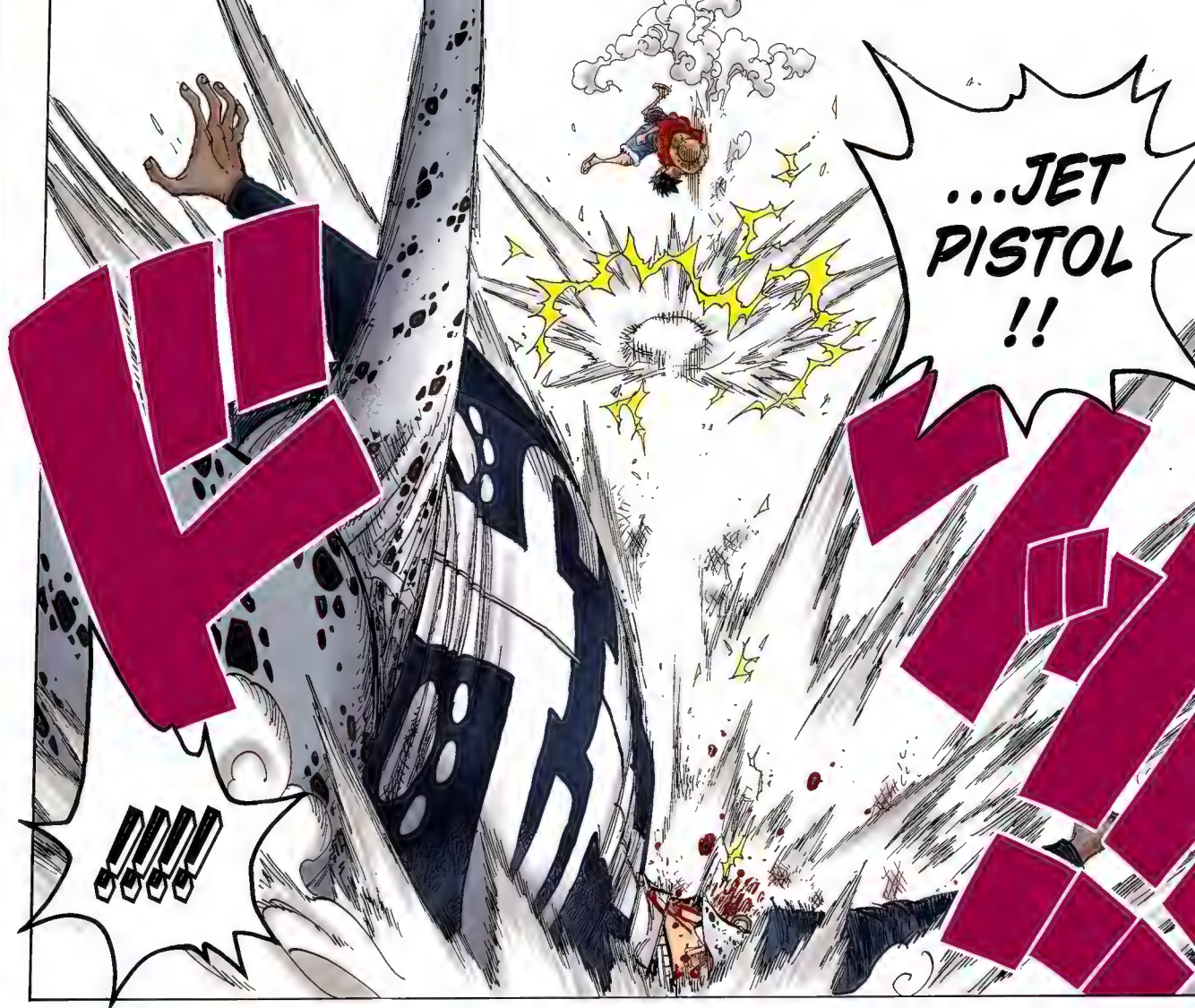
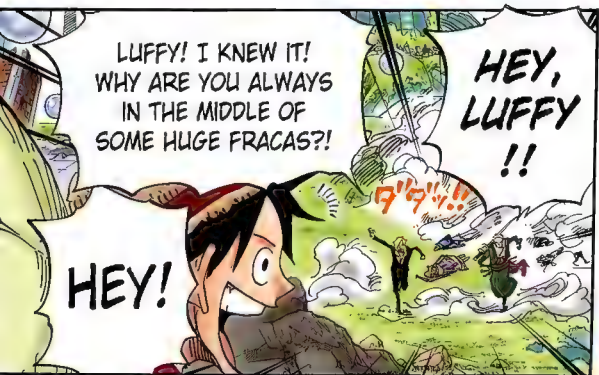
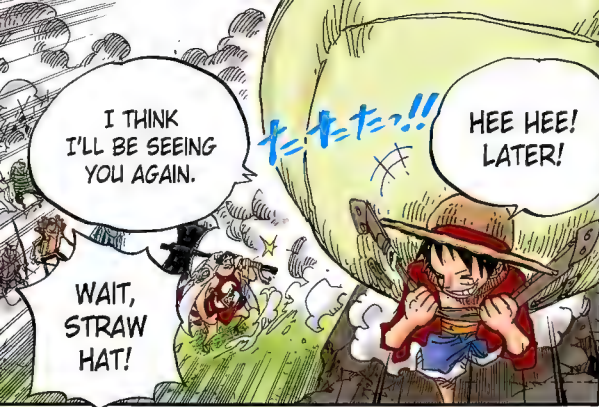
GEAR
TWO!

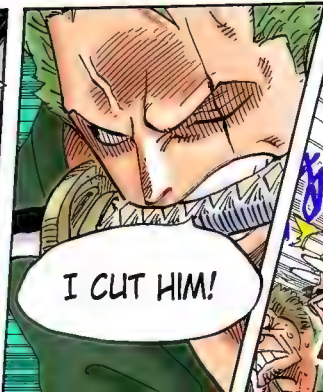
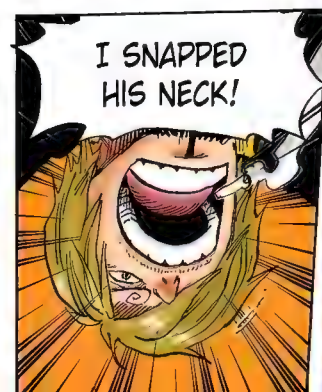
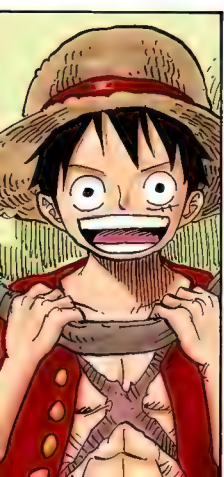
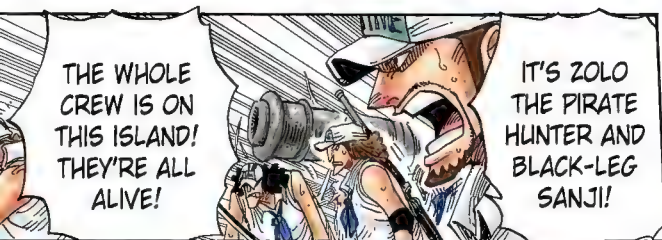


フィニッシュ!!



TOO
SLOW.



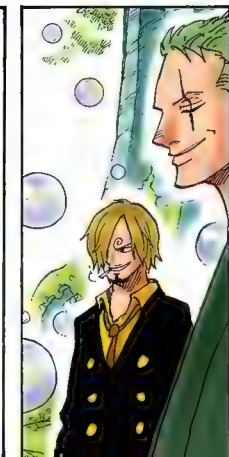
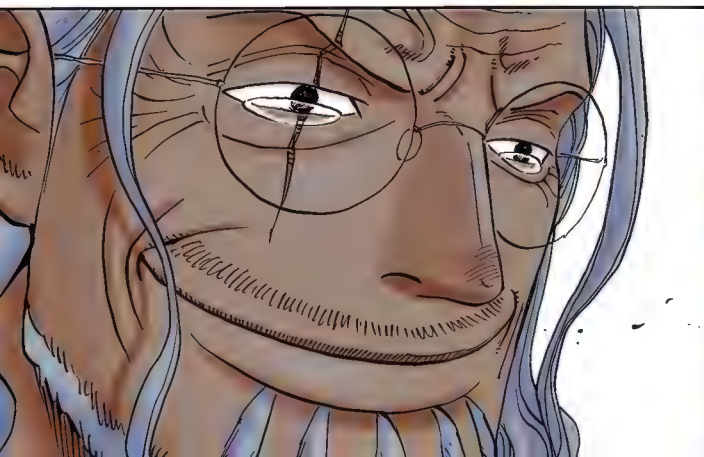




I'M
GONNA
BE...

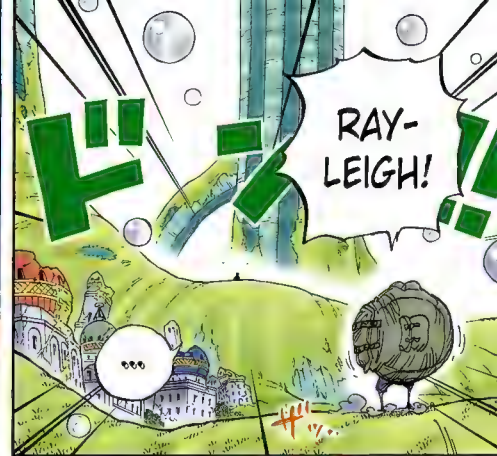
...KING
OF THE
PIRATES
!!

!!

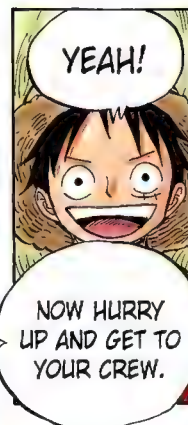


...?!
TH-THE...

THE DARK
KING?!



RAY-
LEIGH!



YEAH!

NOW HURRY
UP AND GET TO
YOUR CREW.

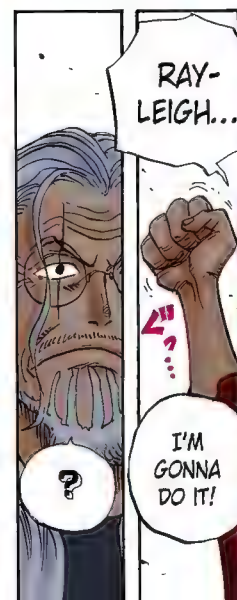


YOUR
POWERS ARE
EVEN MORE
REFINED!

BUT I
SEE YOU'RE
FINE.

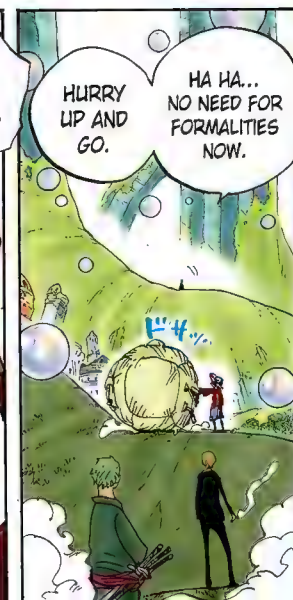


HA HA...
I CAME TO
CHECK UP ON
YOU JUST IN
CASE.



RAY-
LEIGH...

I'M
GONNA
DO IT!



HURRY
UP AND
GO.

HA HA...
NO NEED FOR
FORMALITIES
NOW.



YEAH!
RAYLEIGH!
THANKS...

...FOR
THE LAST
TWO
YEARS!

Continued from Page 70-71!

3D2Y SECTION

Part 2

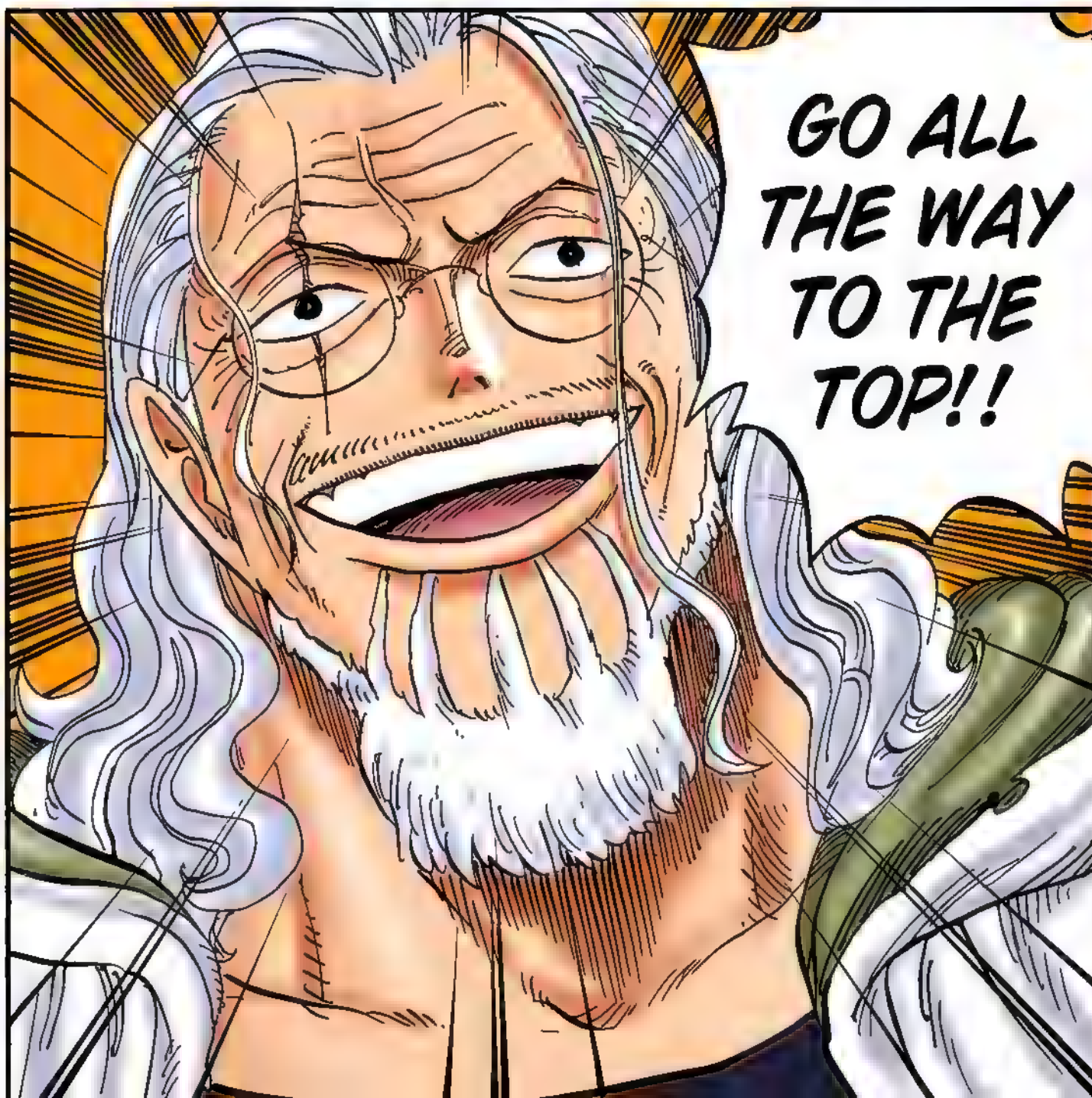
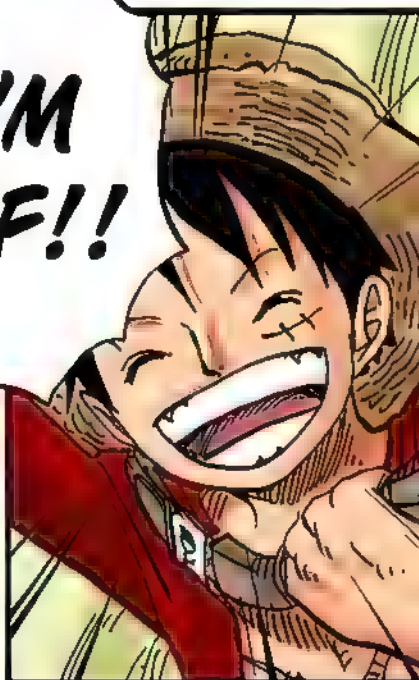
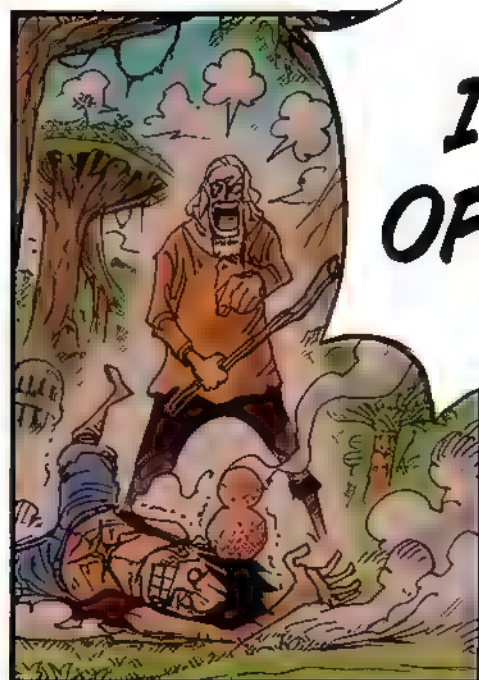
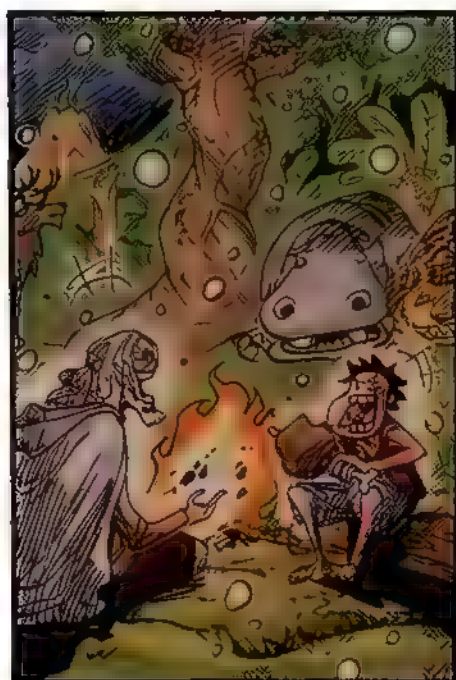
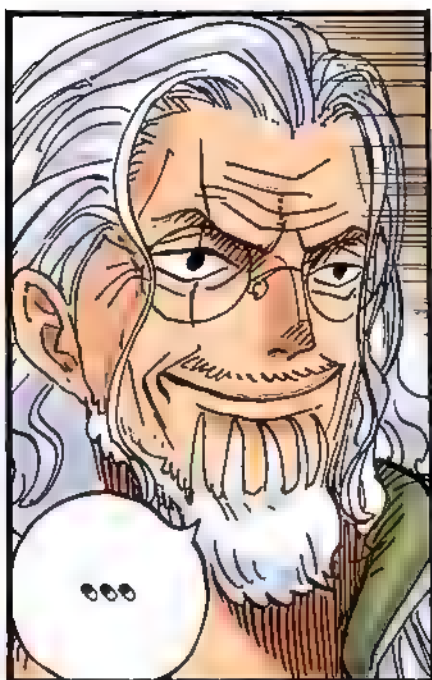
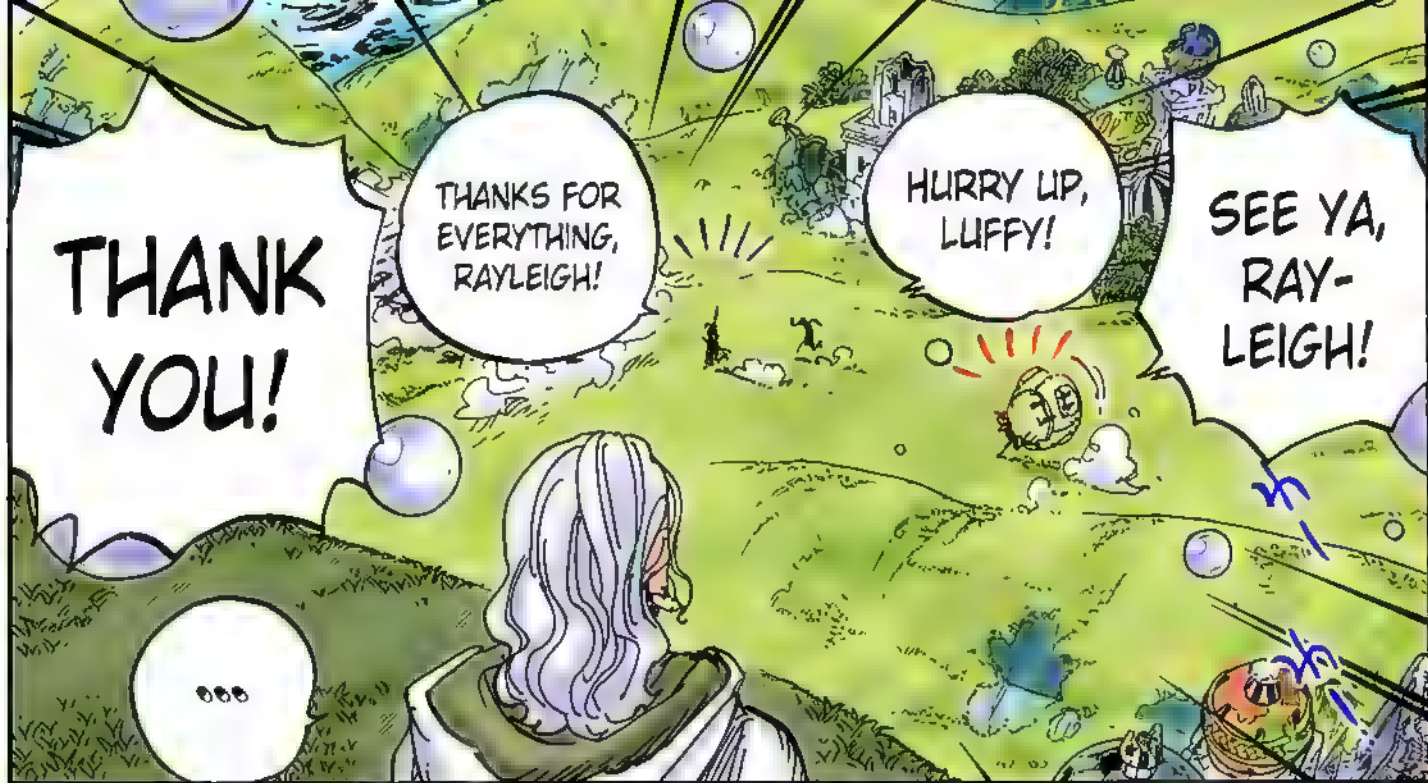


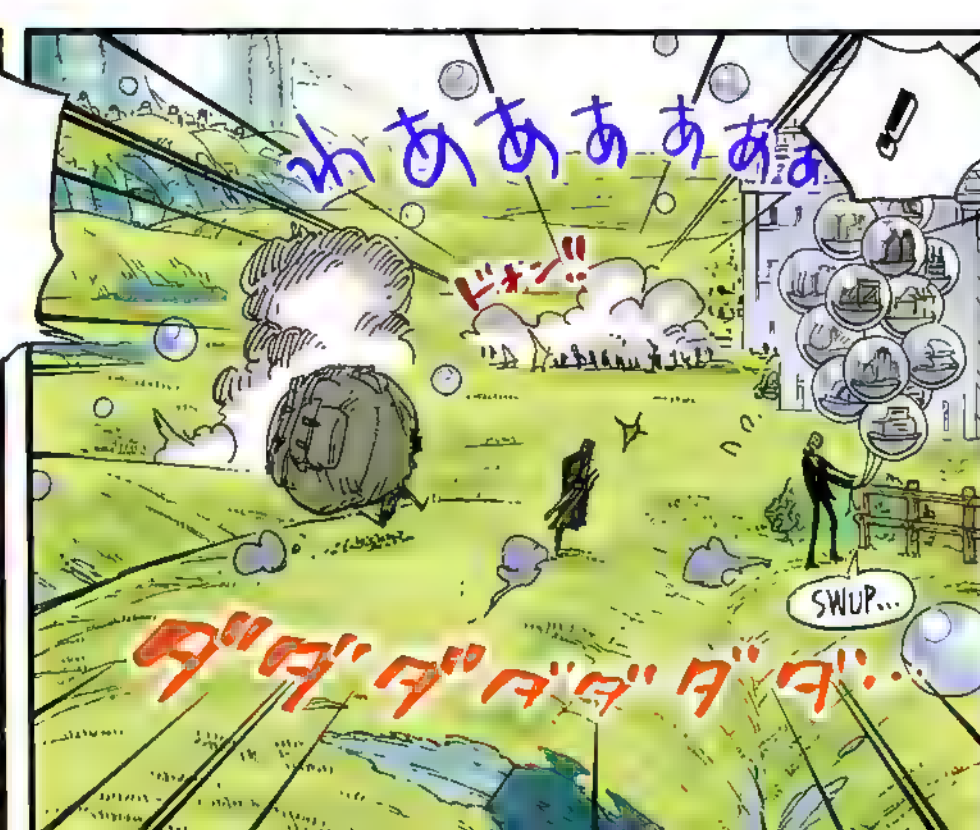
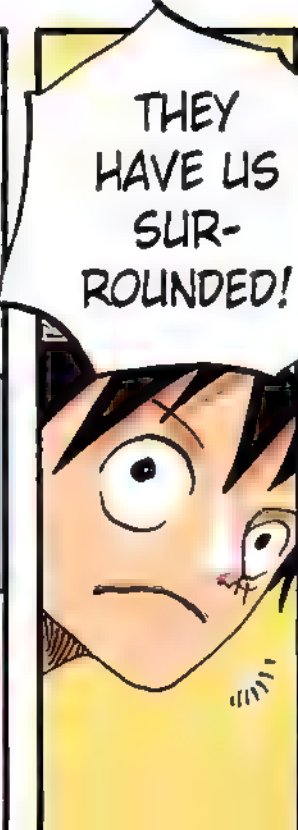
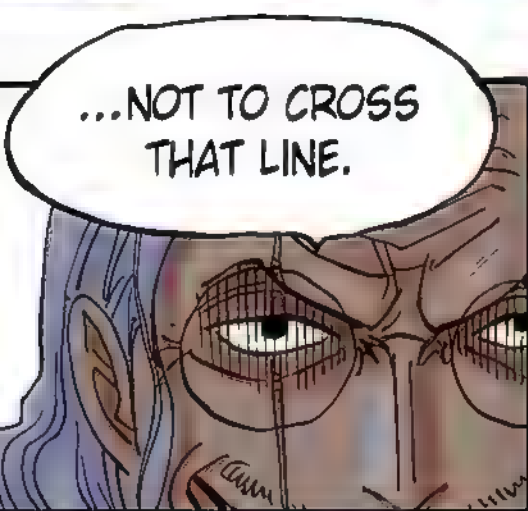
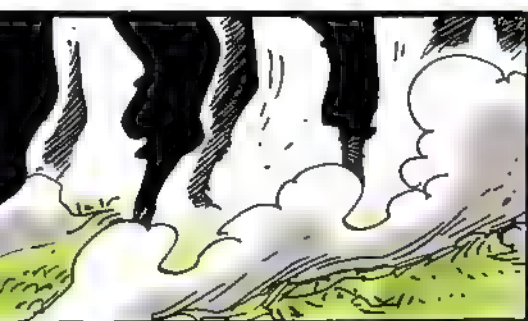
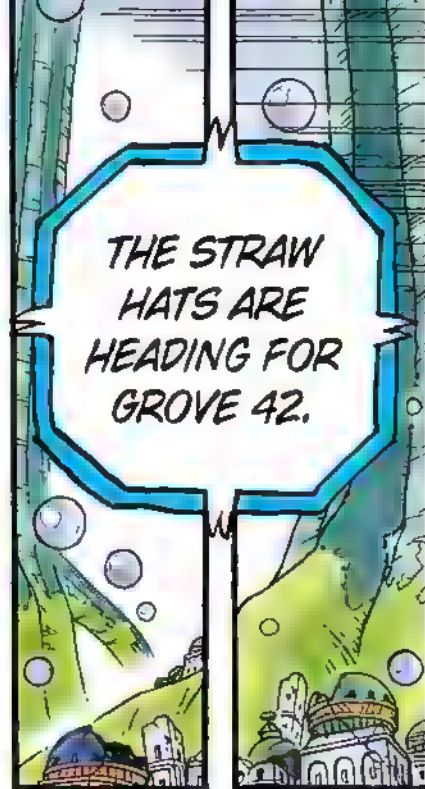
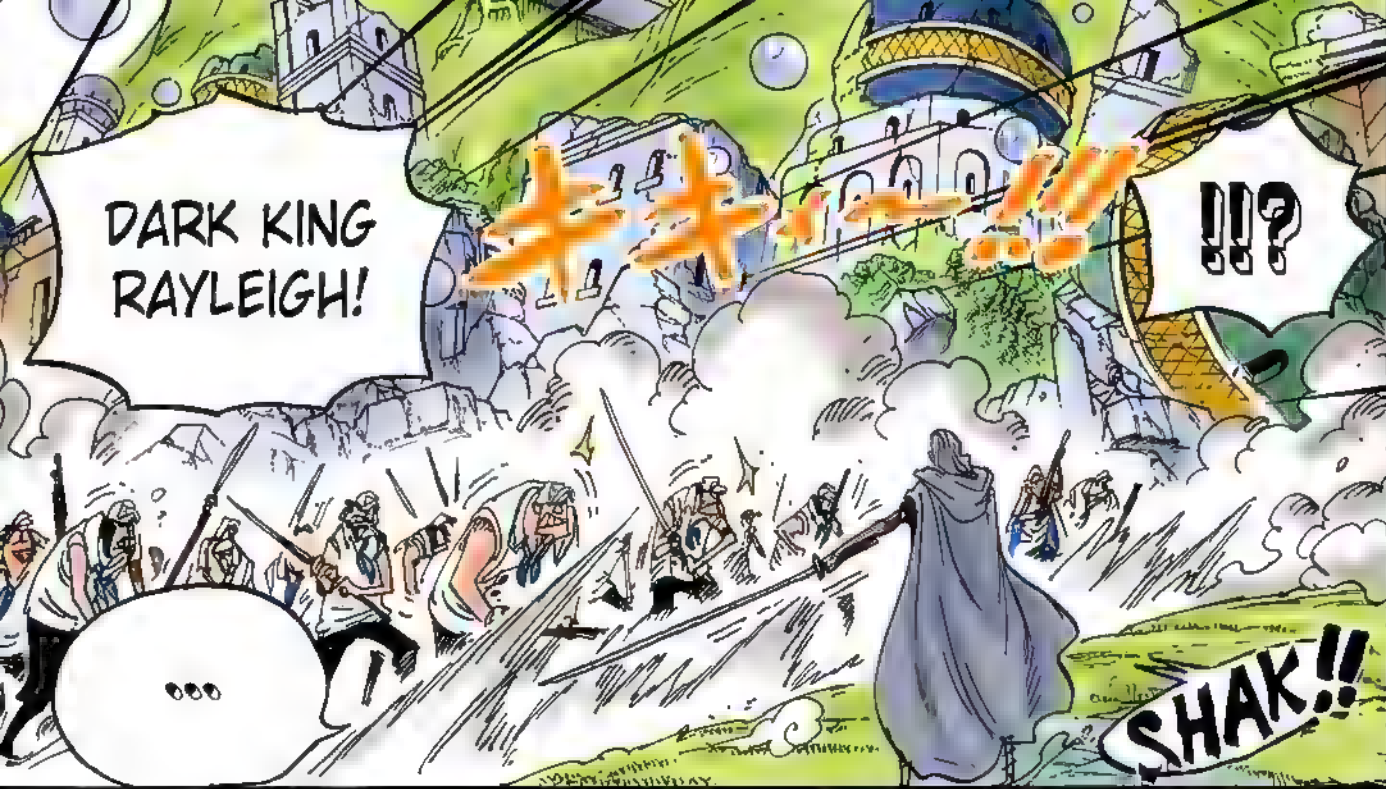
Chapter 602:

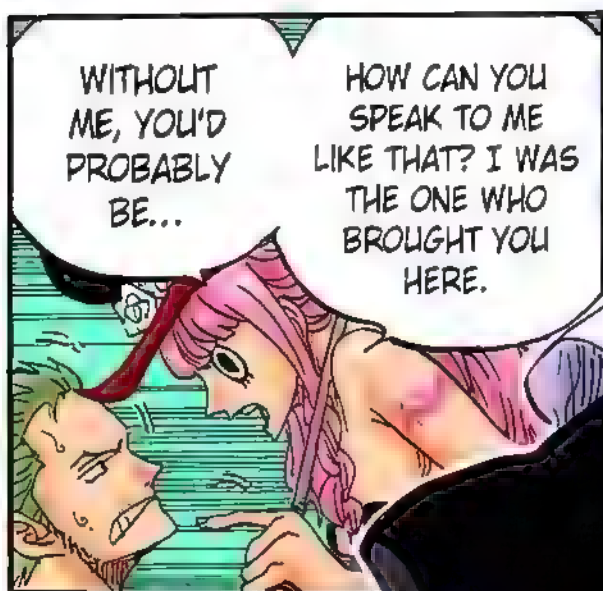
DOWNWARD HO!



REQUEST: "USOPP RACING WITH OTTERS"
BY TEA CEREMONY CLUB PRESIDENT







FRANKY!

NAMI!
ROBIN!

USOPP!

YO HO
HO!

GATHERING
POINT OF THE
STRAW HAT
PIRATES, THE
SHORE OF
GROVE 42

THIS
BRINGS BACK
SO MANY
MEMORIES!
YEAH! ♪

YOU
REALLY GAVE
UP STARDOM
TO COME HERE.
I CAN'T
BELIEVE IT.

BROOK!

降キッ!!

HOOGAH!!

CAN I
SEE YOUR
UNDER--

I DIDN'T
SHOW IT TO
YOU TWO YEARS
AGO AND I'M
NOT GOING TO
NOW!

V!!

KRAK..!!

HUH? ARE
YOU GONNA
SING SOME-
THING?

THRUMM
--- ♪

NOW THEN,
NAMI... IT'S
BEEN TWO
YEARS,
BUT...

HEY!!

CHOPPER
WENT TO
GET THE
OTHERS.

BUT NOT
EVERYONE
IS HERE
YET.

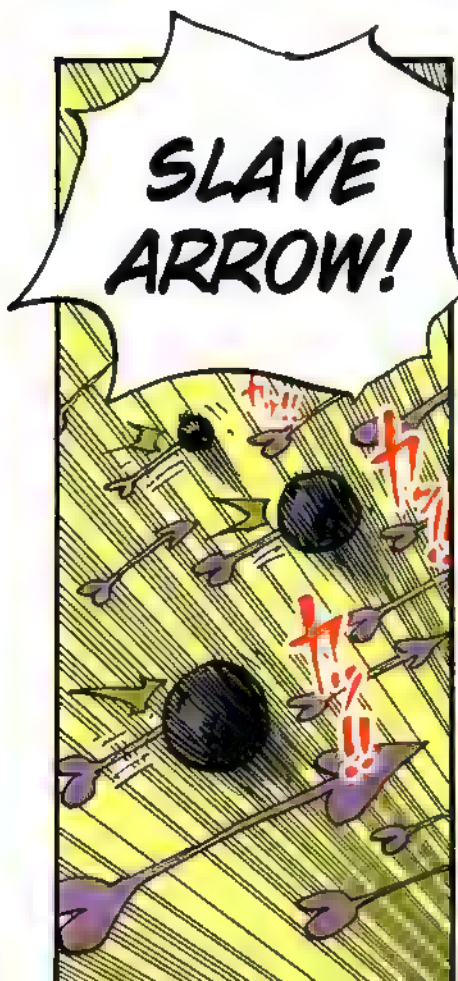
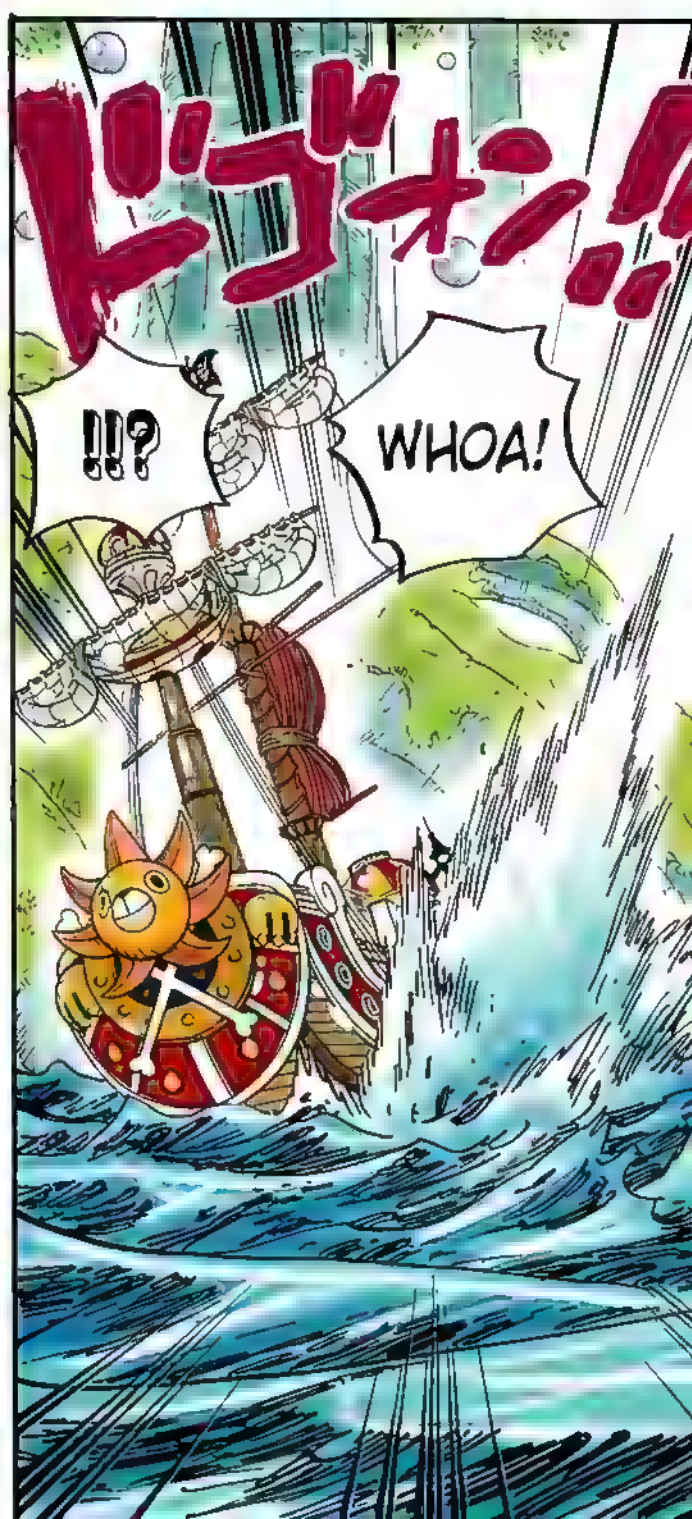
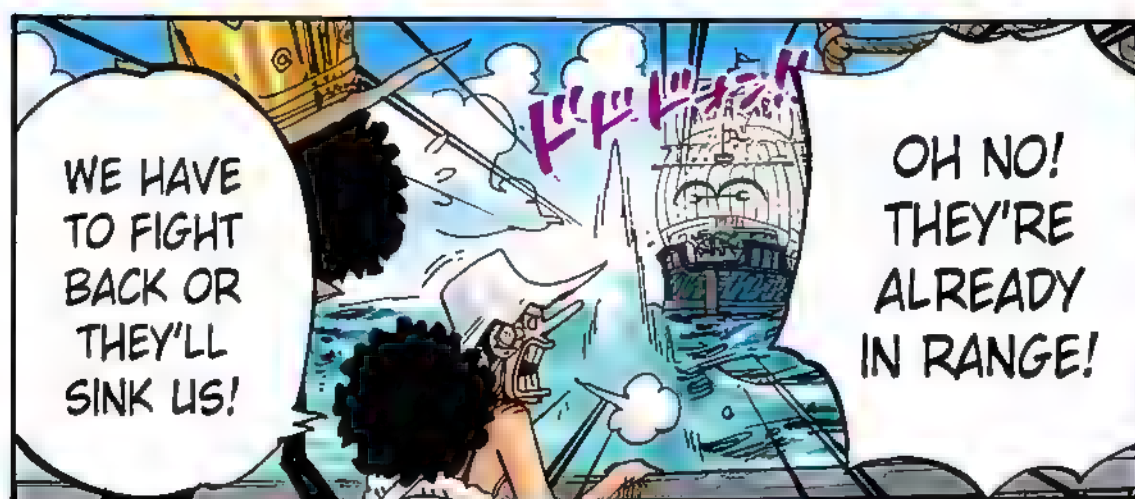
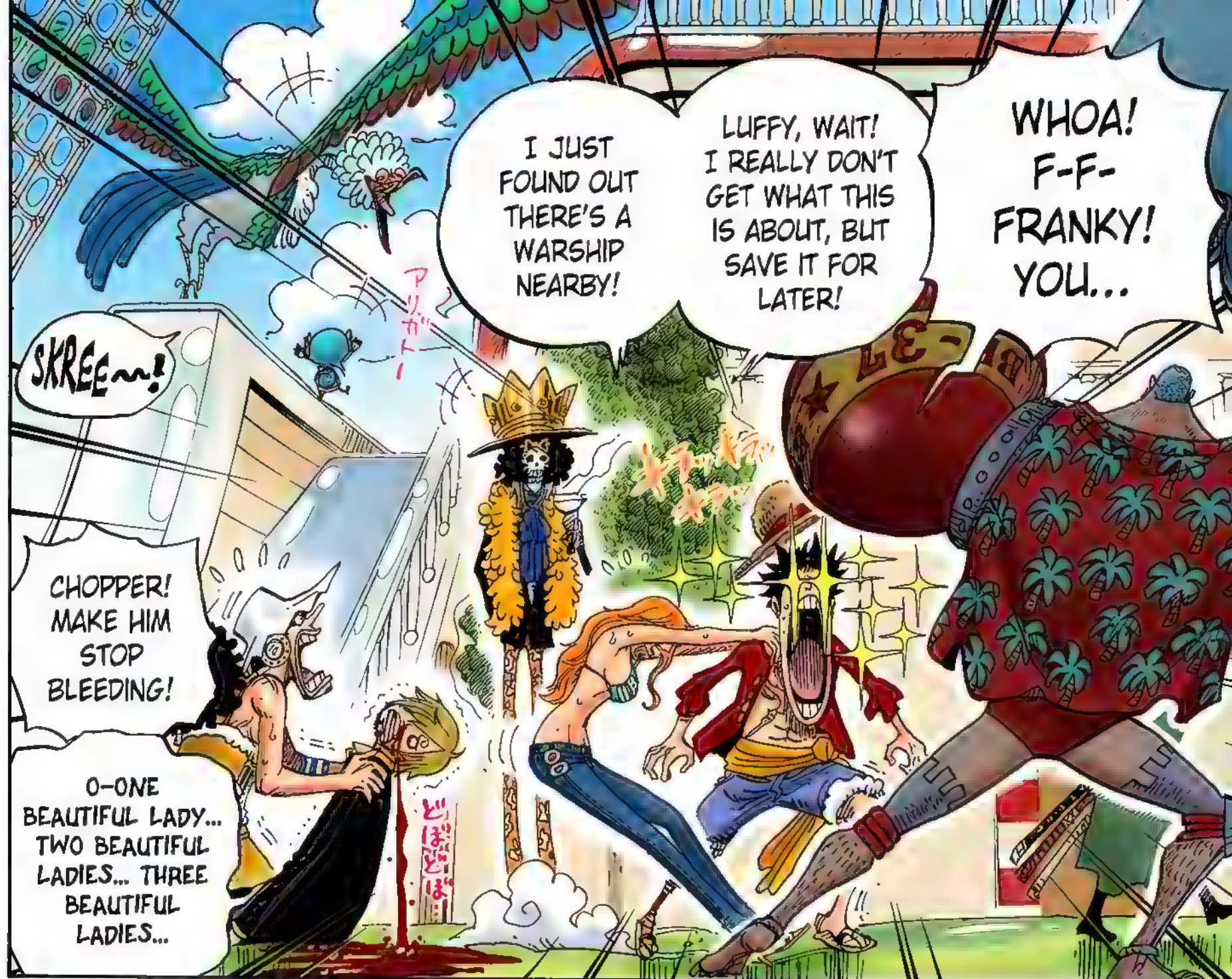
THE
SUPERSTAR'S
CONVULSING.

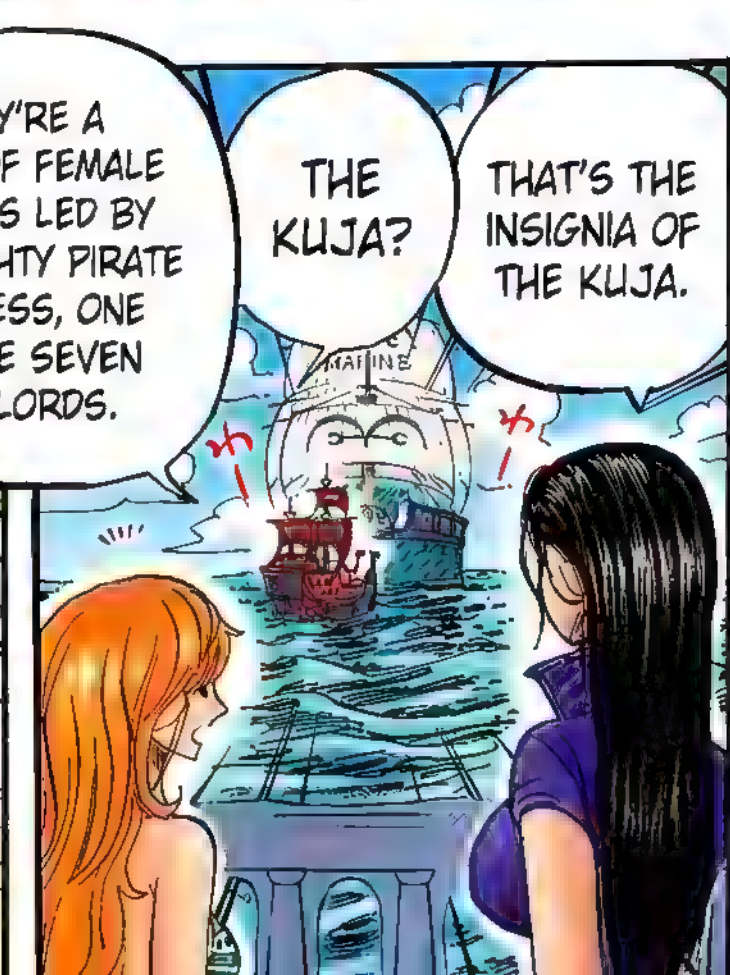
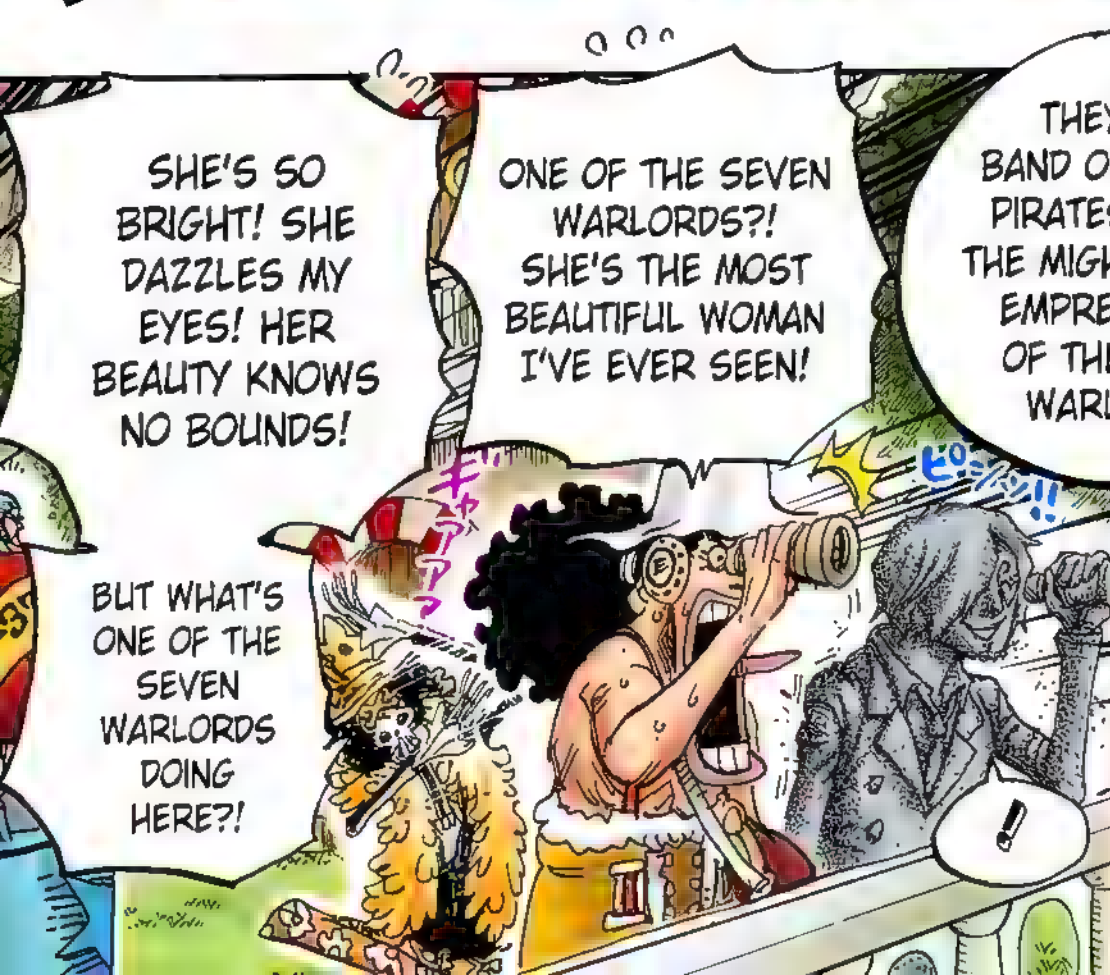
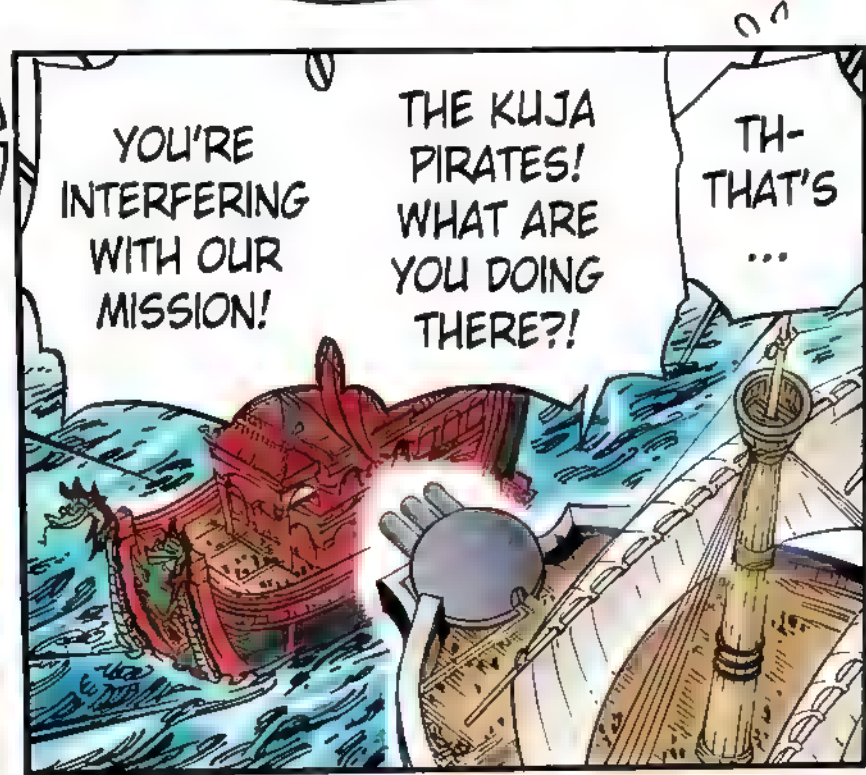
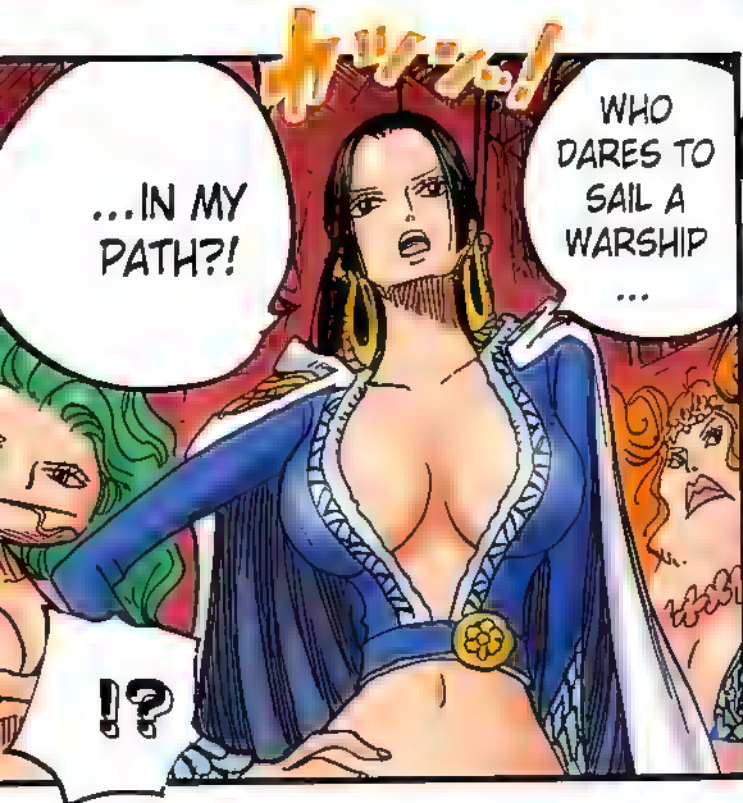
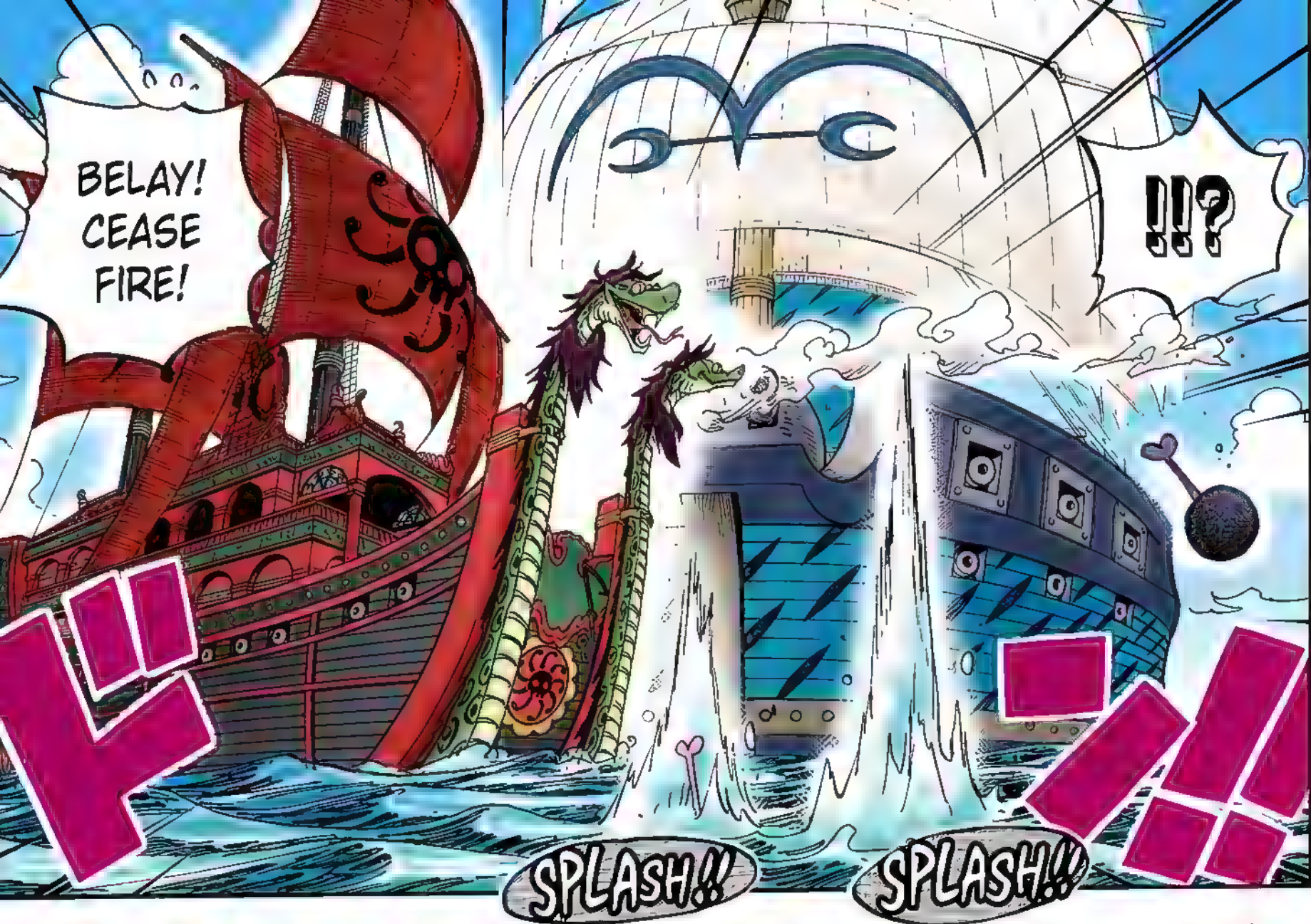
NONE OF
YOU HAVE
MATURED
AT ALL.

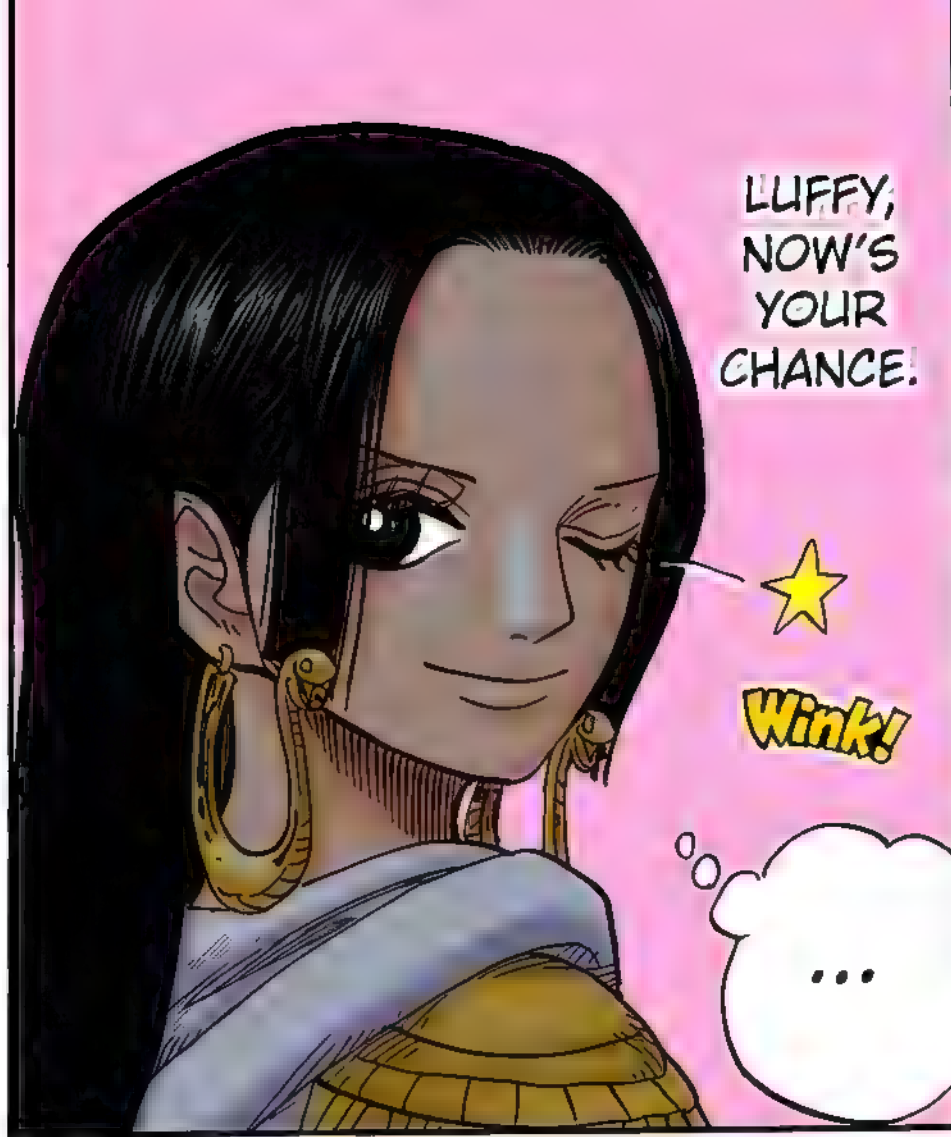
MY CHEST IS
SHAKING WITH
JOY AT OUR
REUNION!

KOFF! EVEN
THOUGH I...
DON'T HAVE
A CHEST! YO
HO HO HO!









LUFFY,
NOW'S
YOUR
CHANCE!

★
Wink!

...



HUH?

HEY, IT'S
HANCOCK!



THE ISLAND
OF WOMEN? THE
LEGENDARY ISLAND
OF DREAMS
POPULATED BY
WOMEN? IT REALLY
EXISTS?!

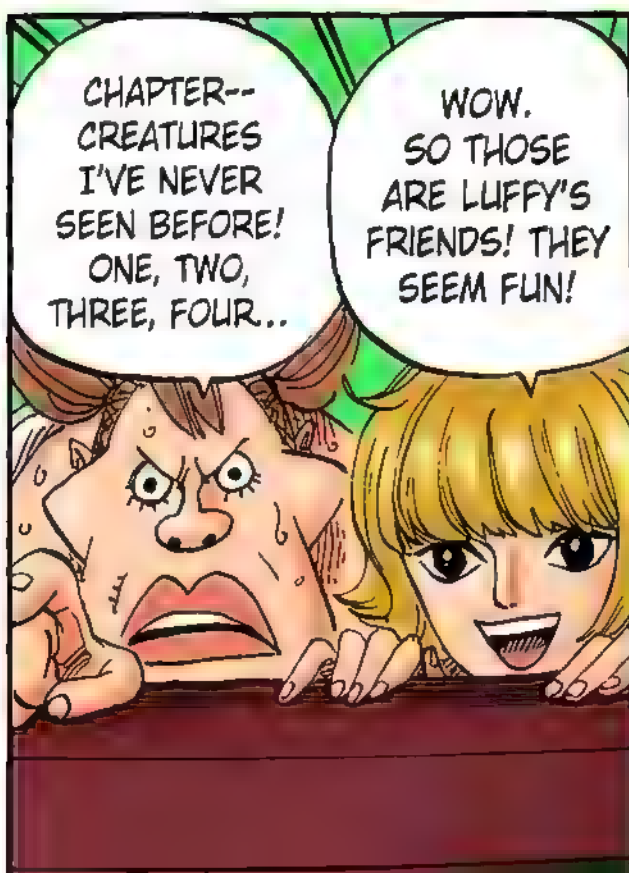
YEAH. I ENDED
UP ON THE ISLAND
OF WOMEN.
THEY'RE ALL MY
FRIENDS NOW.

YOU
KNOW THAT
WARLORD?

GREAT!
NOW'S OUR
CHANCE TO
SET SAIL!

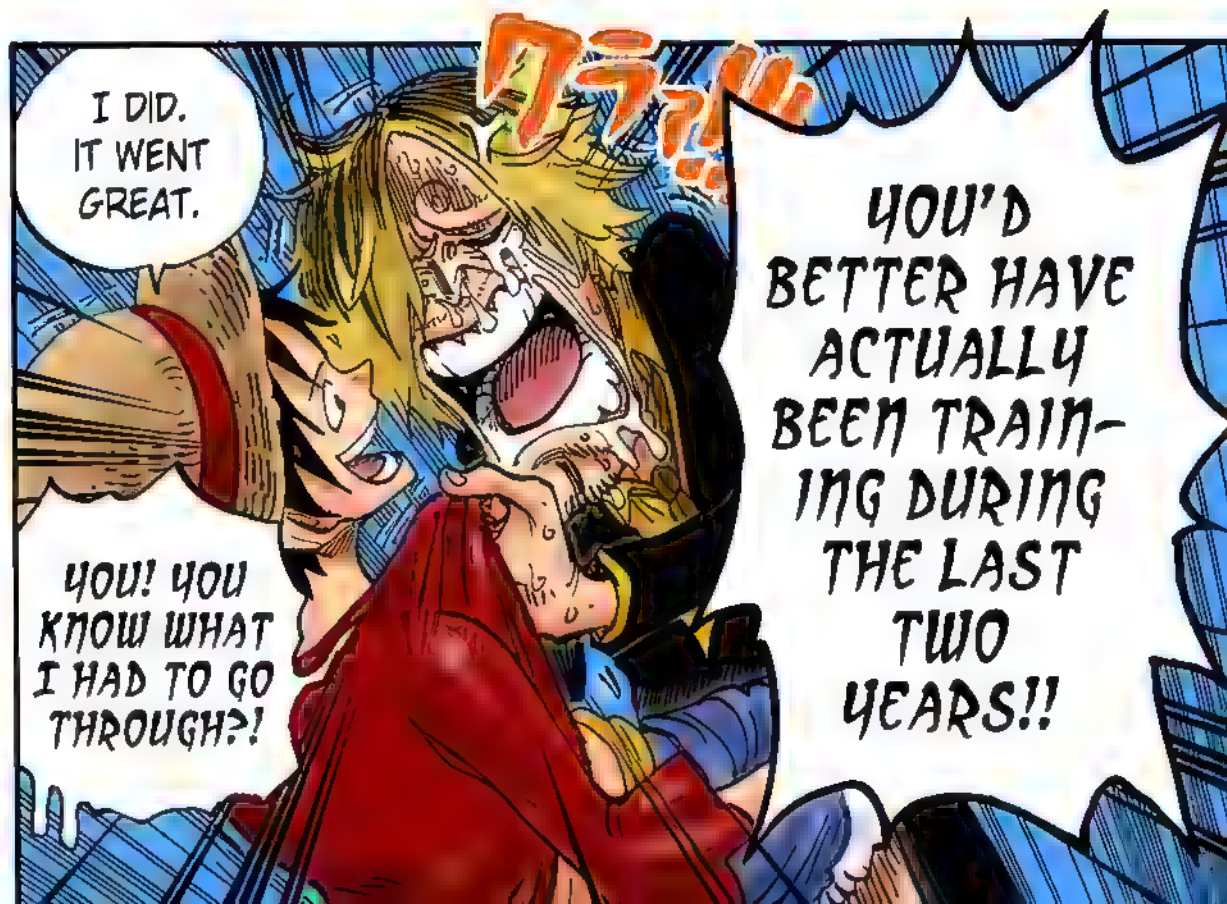
WOO!
SHE
WINKED
AT US!
♡

THE
EMPRESS
IS HIS
FRIEND?



CHAPTER--
CREATURES
I'VE NEVER
SEEN BEFORE!
ONE, TWO,
THREE, FOUR...

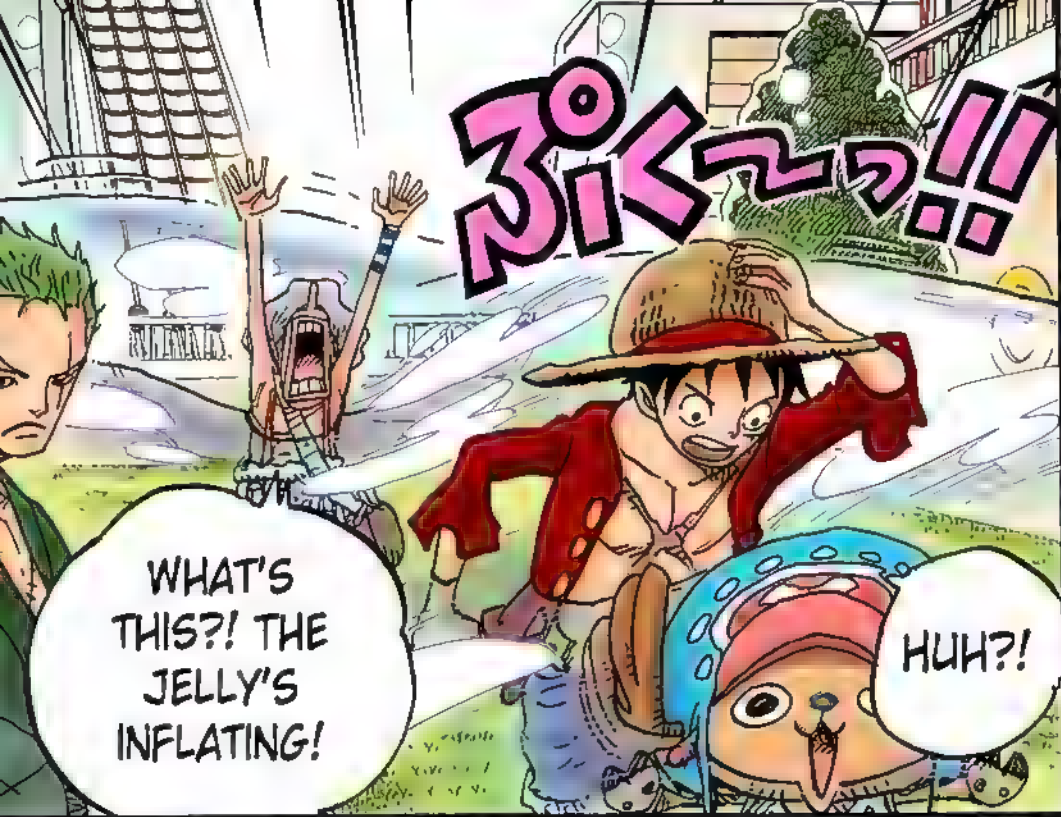
WOW.
SO THOSE
ARE LUFFY'S
FRIENDS! THEY
SEEM FUN!



I DID.
IT WENT
GREAT.

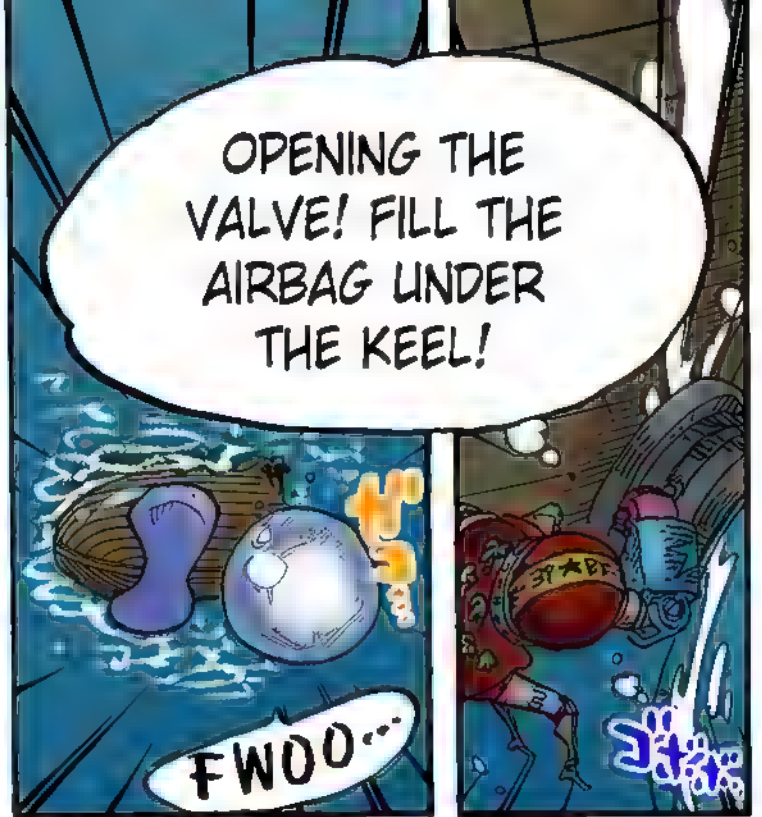
YOU! YOU
KNOW WHAT
I HAD TO GO
THROUGH?!

YOU'D
BETTER HAVE
ACTUALLY
BEEN TRAIN-
ING DURING
THE LAST
TWO
YEARS!!



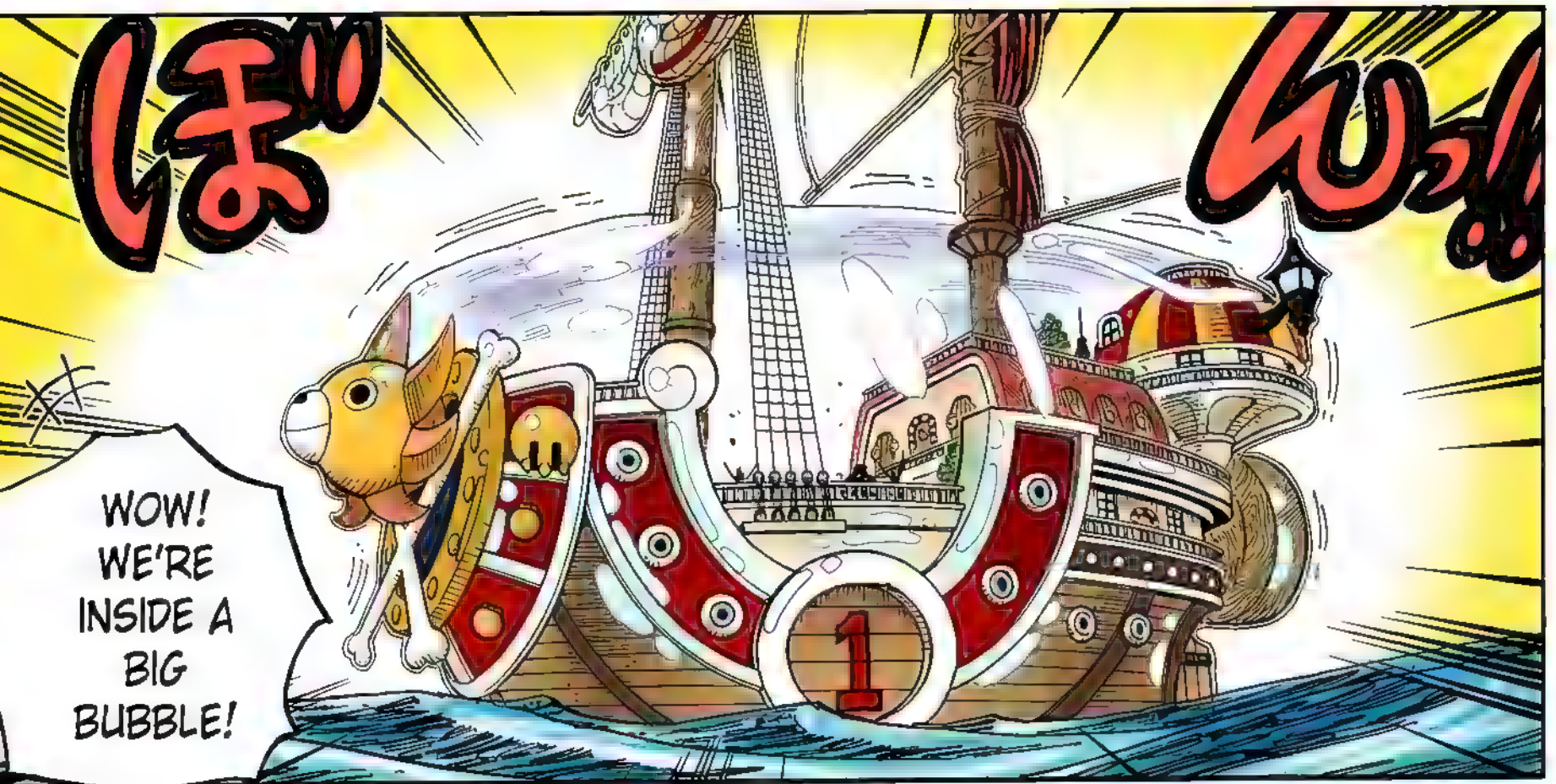
WHAT'S THIS?! THE JELLY'S INFLATING!

HUH?!

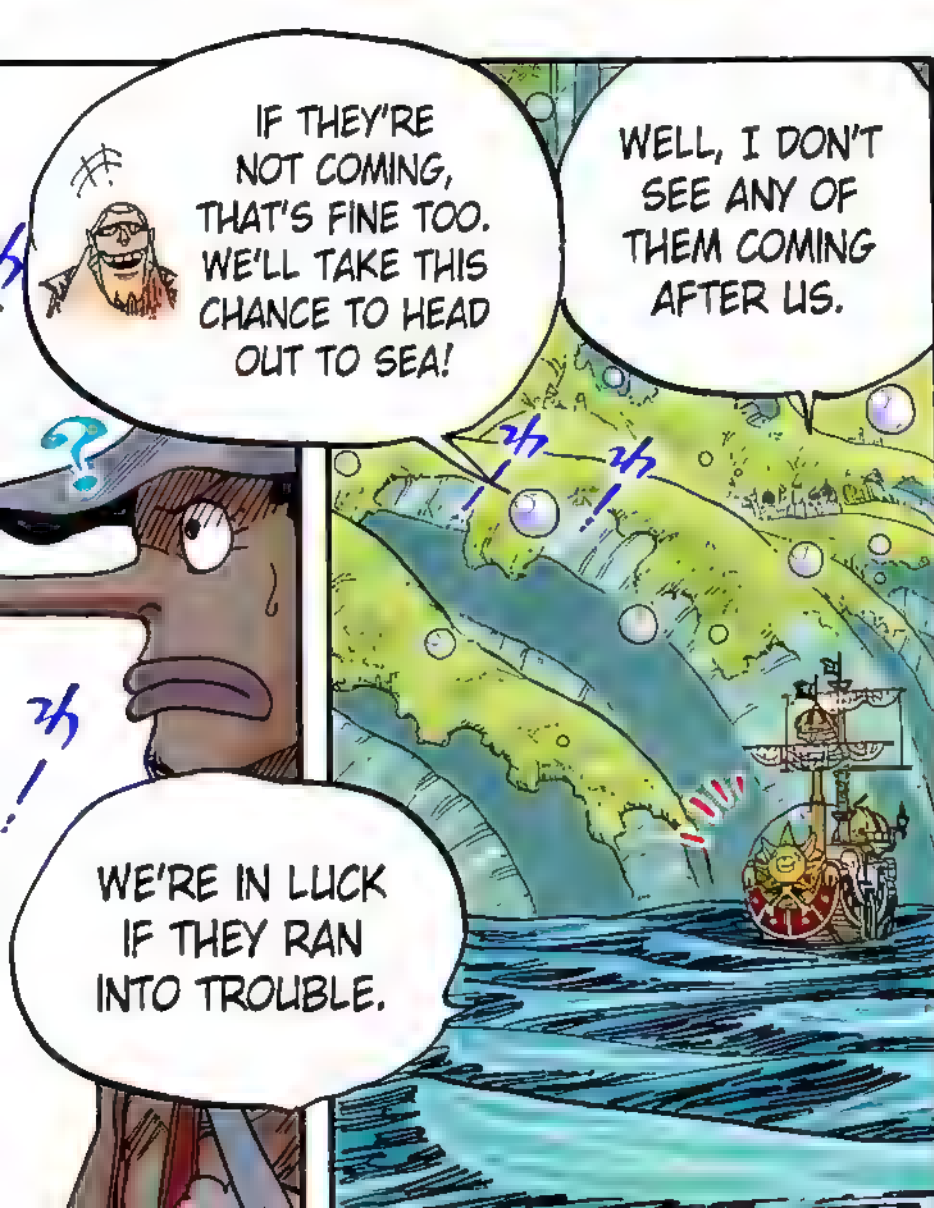


OPENING THE VALVE! FILL THE AIRBAG UNDER THE KEEL!

FWOO...



WOW! WE'RE INSIDE A BIG BUBBLE!



IF THEY'RE NOT COMING, THAT'S FINE TOO. WE'LL TAKE THIS CHANCE TO HEAD OUT TO SEA!

WELL, I DON'T SEE ANY OF THEM COMING AFTER US.

WE'RE IN LUCK IF THEY RAN INTO TROUBLE.



DID YOU GUYS CLOBBER ALL THE SOLDIERS ON YOUR WAY HERE?

WHAT'S WRONG, USOPP?

NO. I STILL HEARD A BUNCH OF THEM TALKING!



WE CAN'T
REACH
GROVE 42!

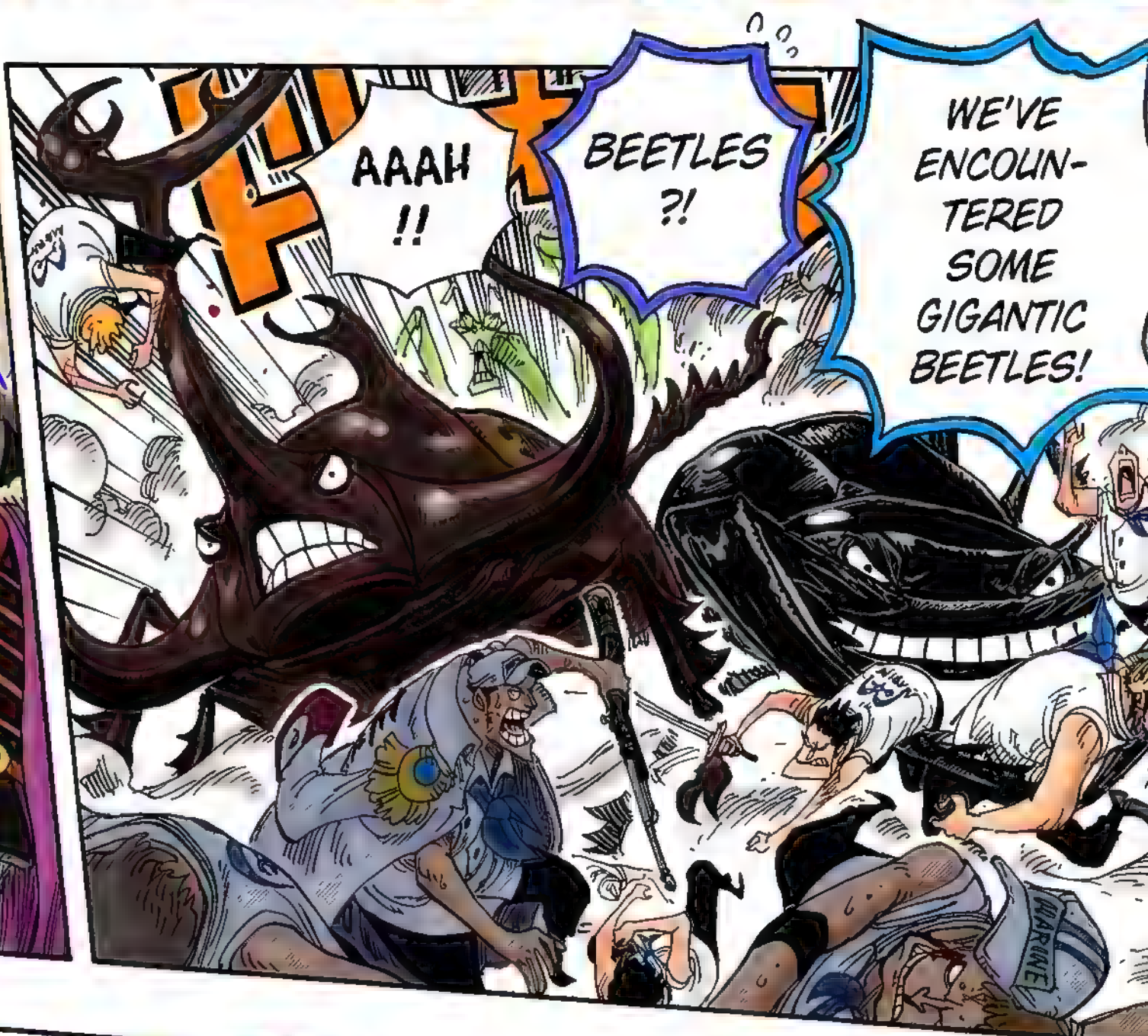
FIRE AT
WILL!

THIS IS THIRD
PLATOON--
THE
REINFORCE-
MENTS!

WHY
NOT?!



I
WISH
YOU
LUCK,
USOPP-
UN!



AAAH
!!

BETTER
?!

WE'VE
ENCOUN-
TERED
SOME
GIGANTIC
BEETLES!



I'M SORRY,
BUT THIS SUDDEN
DOWNPOUR HAS
SOAKED OUR
GUNPOWDER. OUR
WEAPONS ARE
USELESS!

THIS IS
FOURTH
PLATOON!

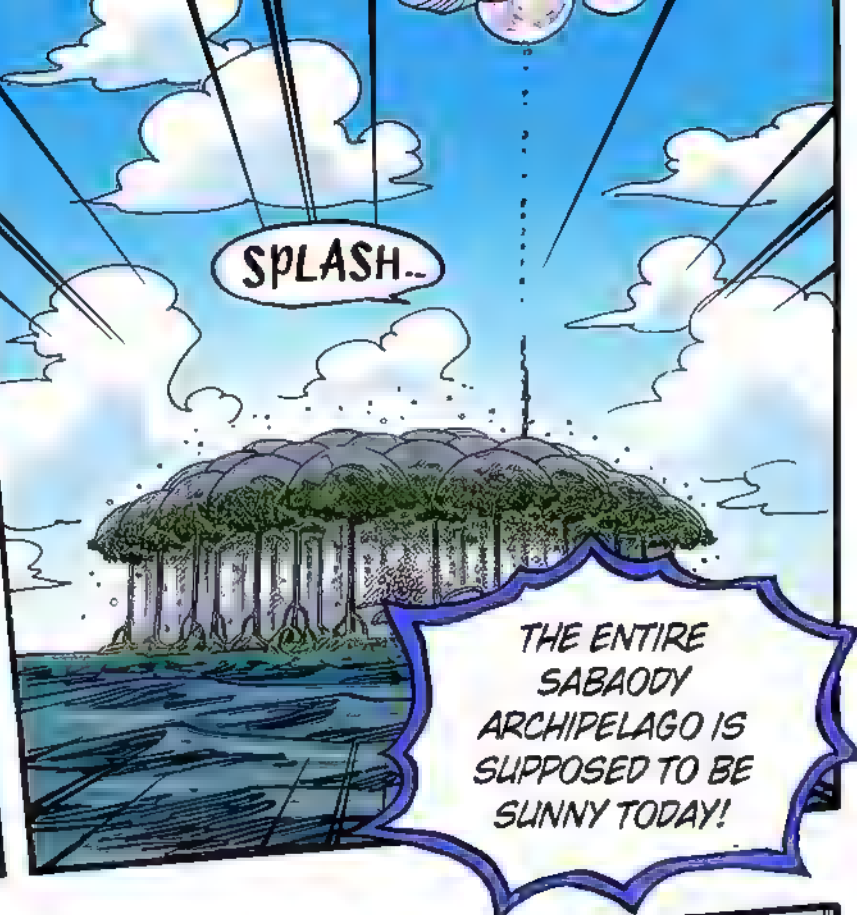
DOWNPOUR?!
IT'S NOT
RAINING
HERE!



YOU
DON'T WANT
TO HIT ANY
CIVILIANS!

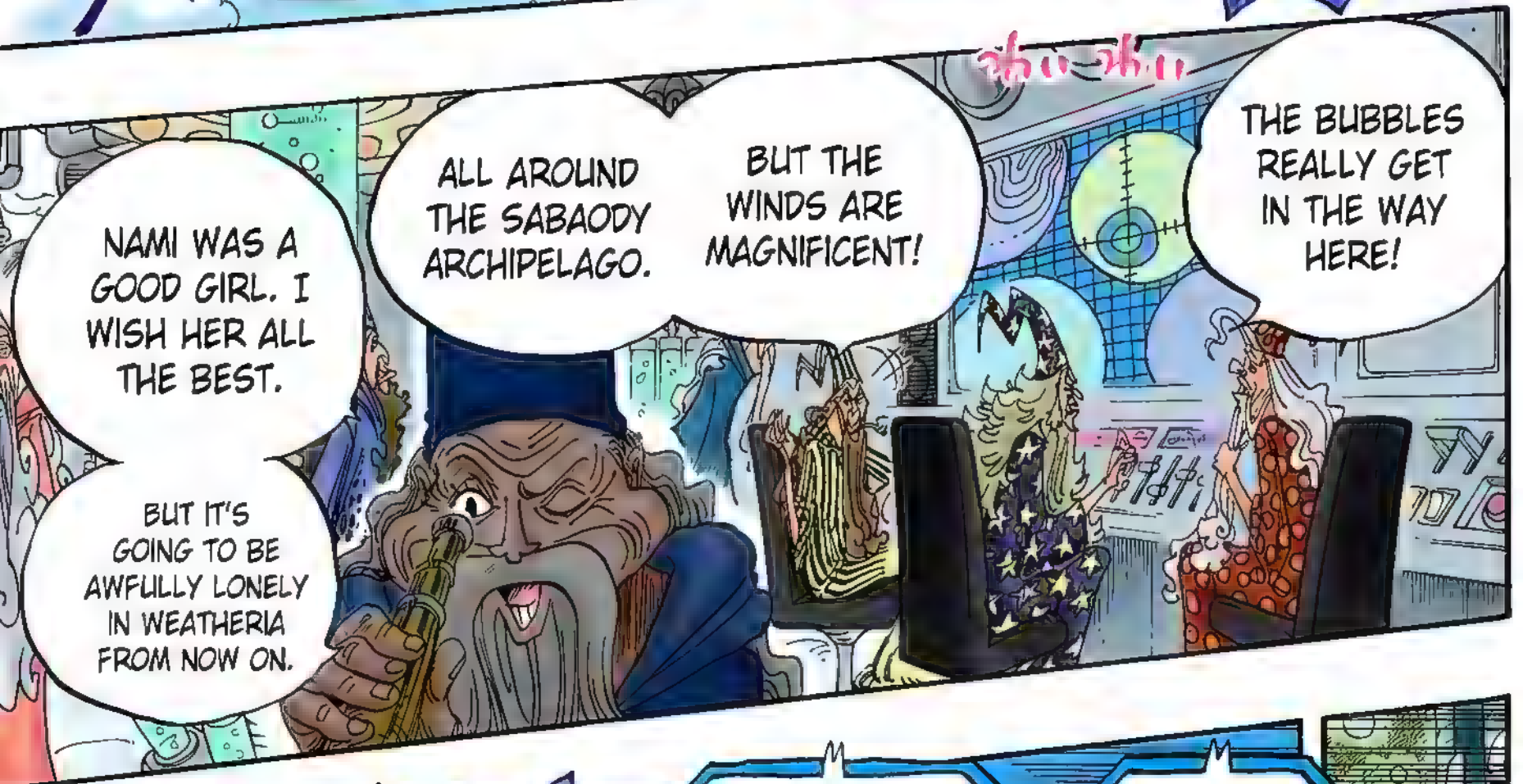
DON'T USE
LIGHTNING!

PLUP PLUP...



SPLASH..

THE ENTIRE
SABAODY
ARCHIPELAGO IS
SUPPOSED TO BE
SUNNY TODAY!



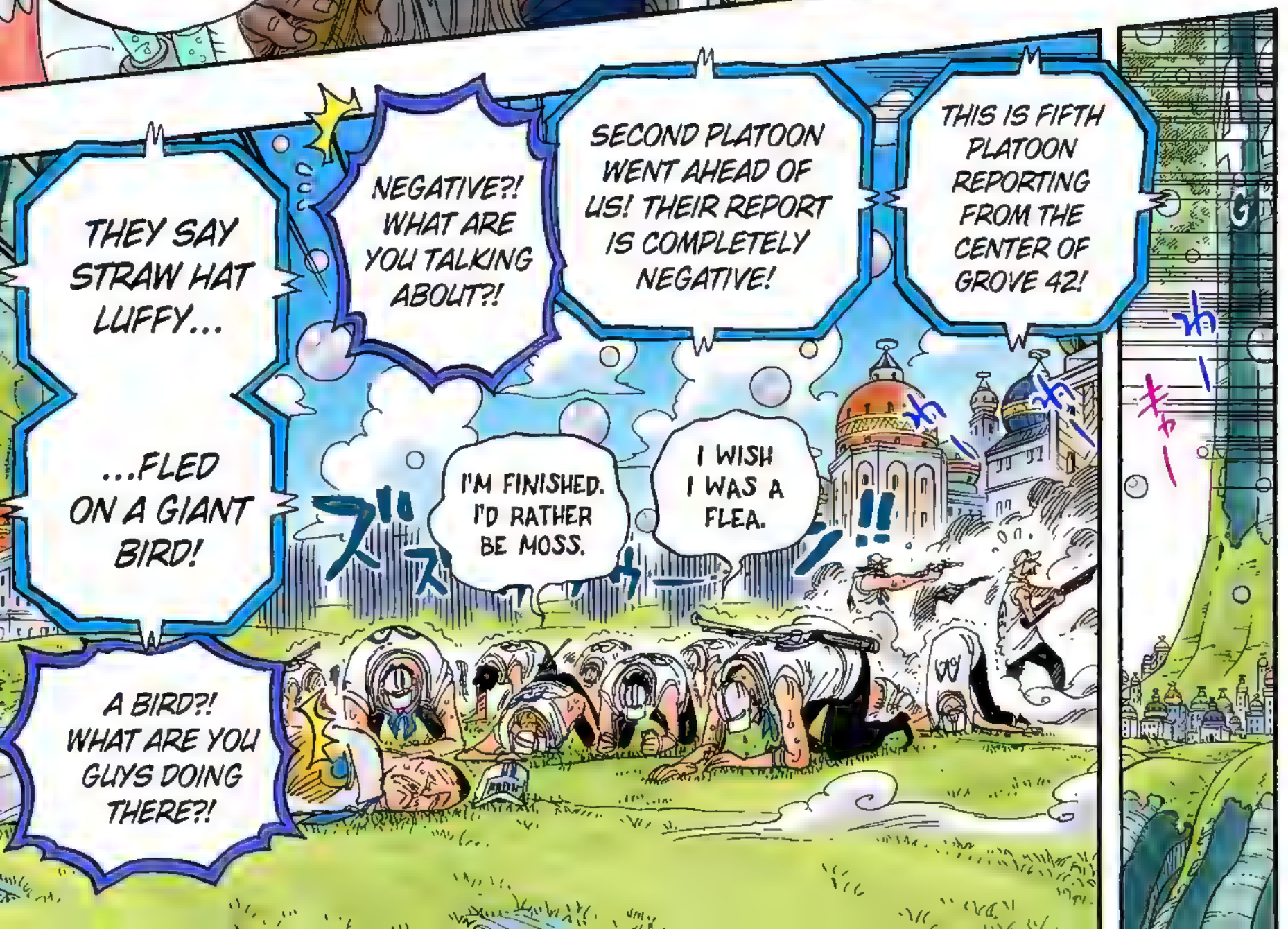
NAMI WAS A
GOOD GIRL. I
WISH HER ALL
THE BEST.

ALL AROUND
THE SABAODY
ARCHIPELAGO.

BUT THE
WINDS ARE
MAGNIFICENT!

THE BUBBLES
REALLY GET
IN THE WAY
HERE!

BUT IT'S
GOING TO BE
AWFULLY LONELY
IN WEATHERIA
FROM NOW ON.



THEY SAY
STRAW HAT
LUFFY...

NEGATIVE?!
WHAT ARE
YOU TALKING
ABOUT?!

SECOND PLATOON
WENT AHEAD OF
US! THEIR REPORT
IS COMPLETELY
NEGATIVE!

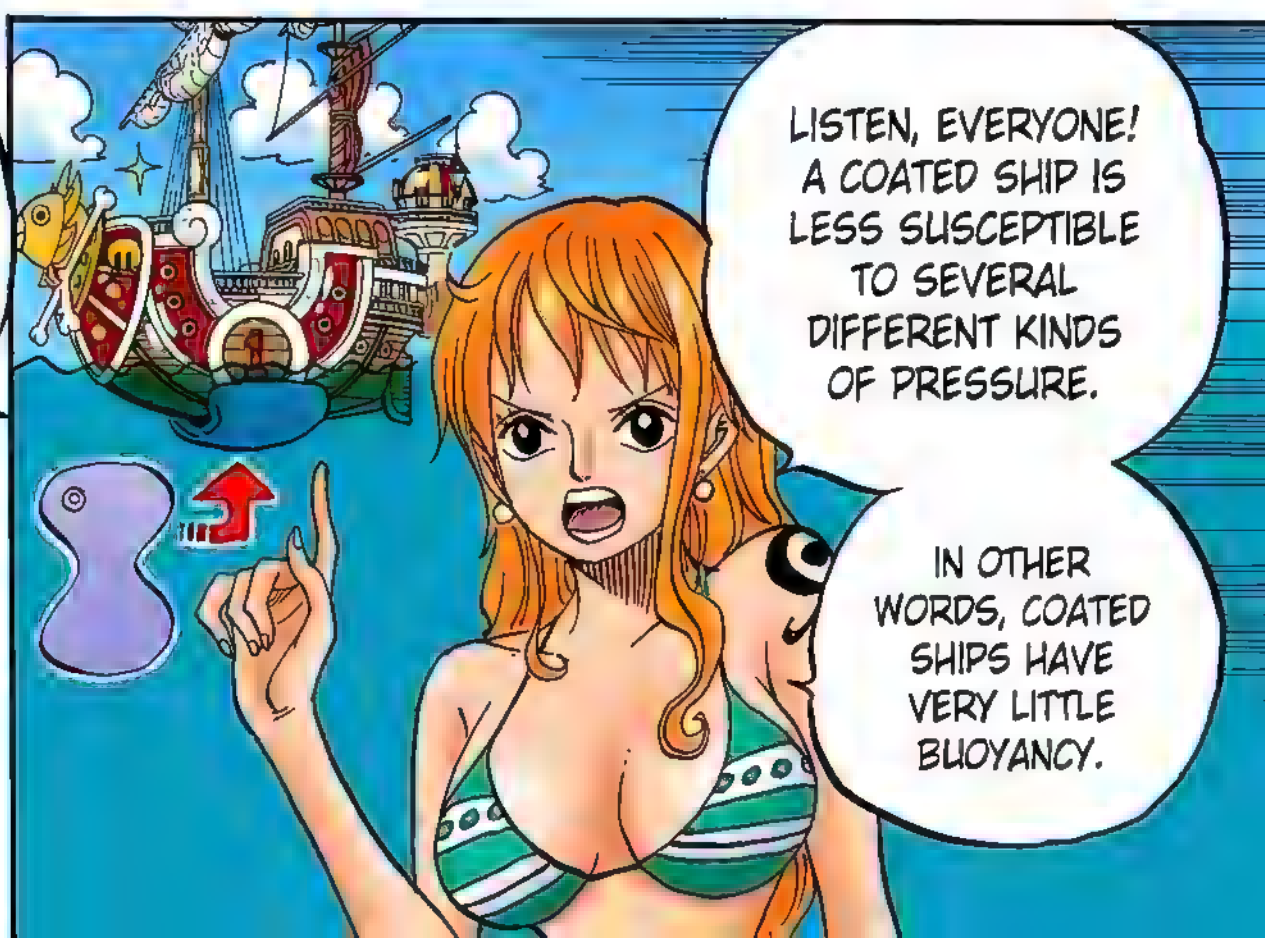
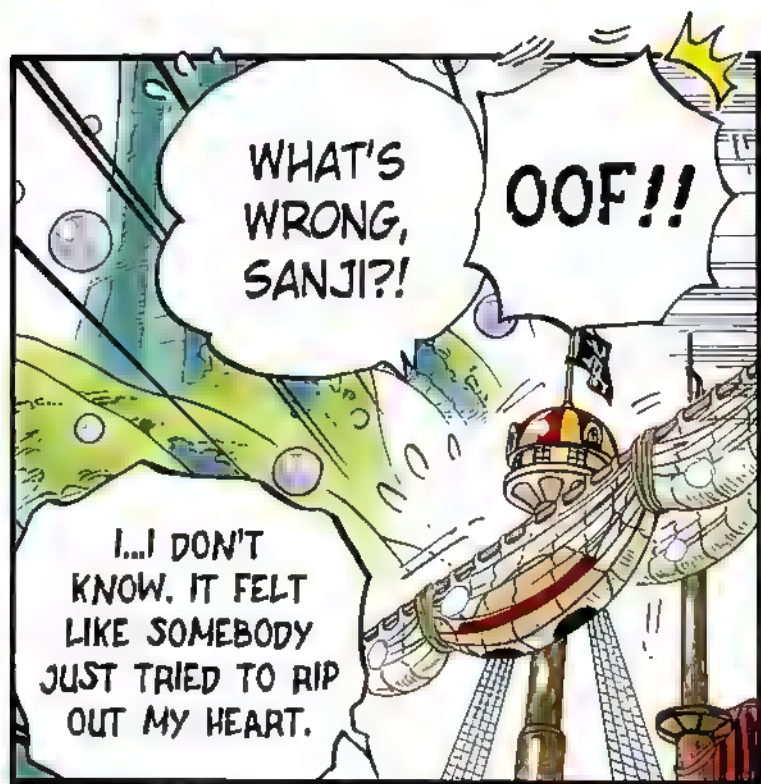
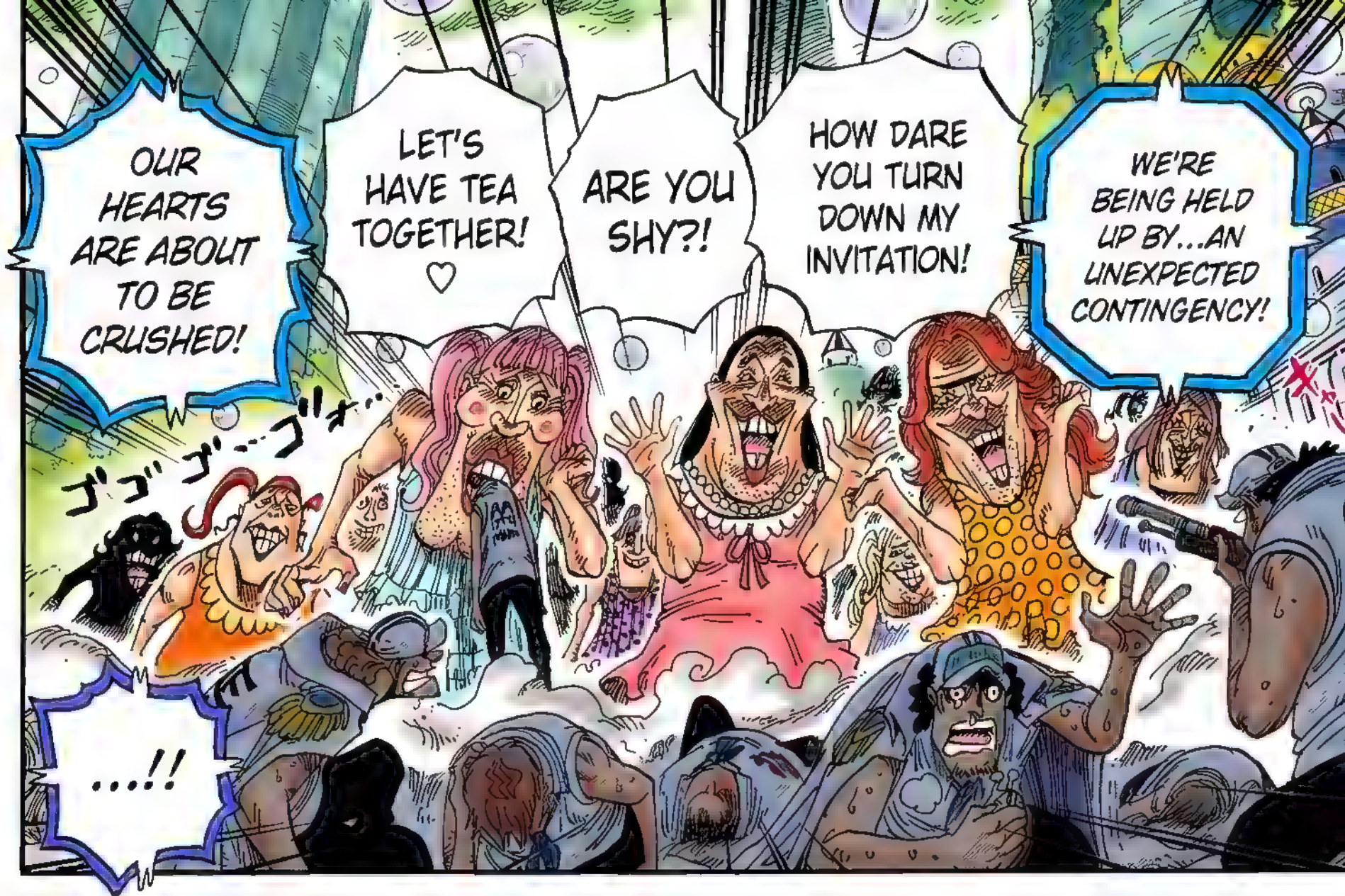
THIS IS FIFTH
PLATOON
REPORTING
FROM THE
CENTER OF
GROVE 42!

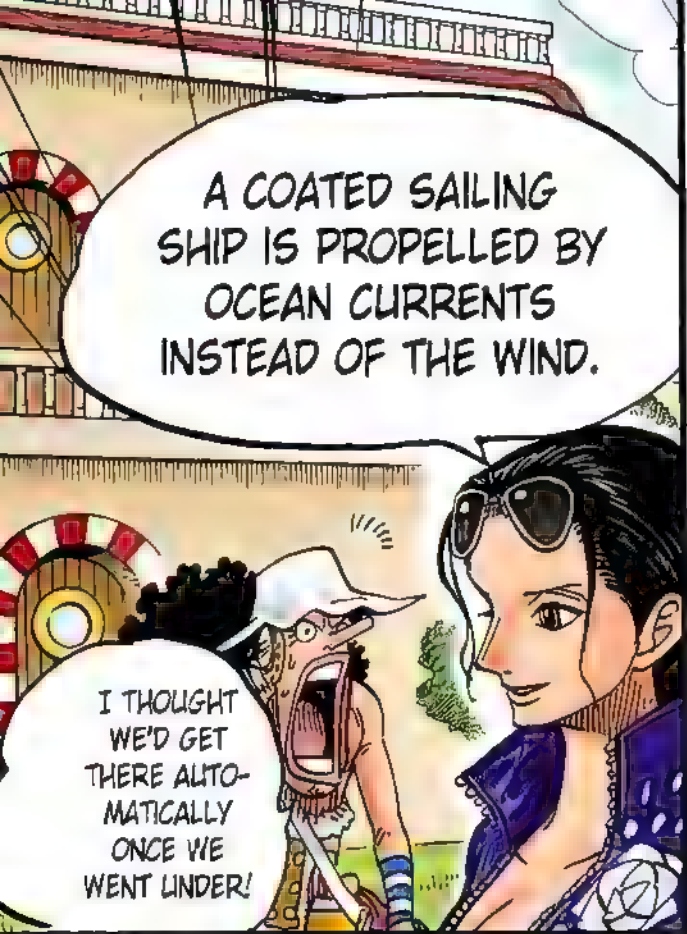
...FLED
ON A GIANT
BIRD!

I'M FINISHED.
I'D RATHER
BE MOSS.

I WISH
I WAS A
FLEA.

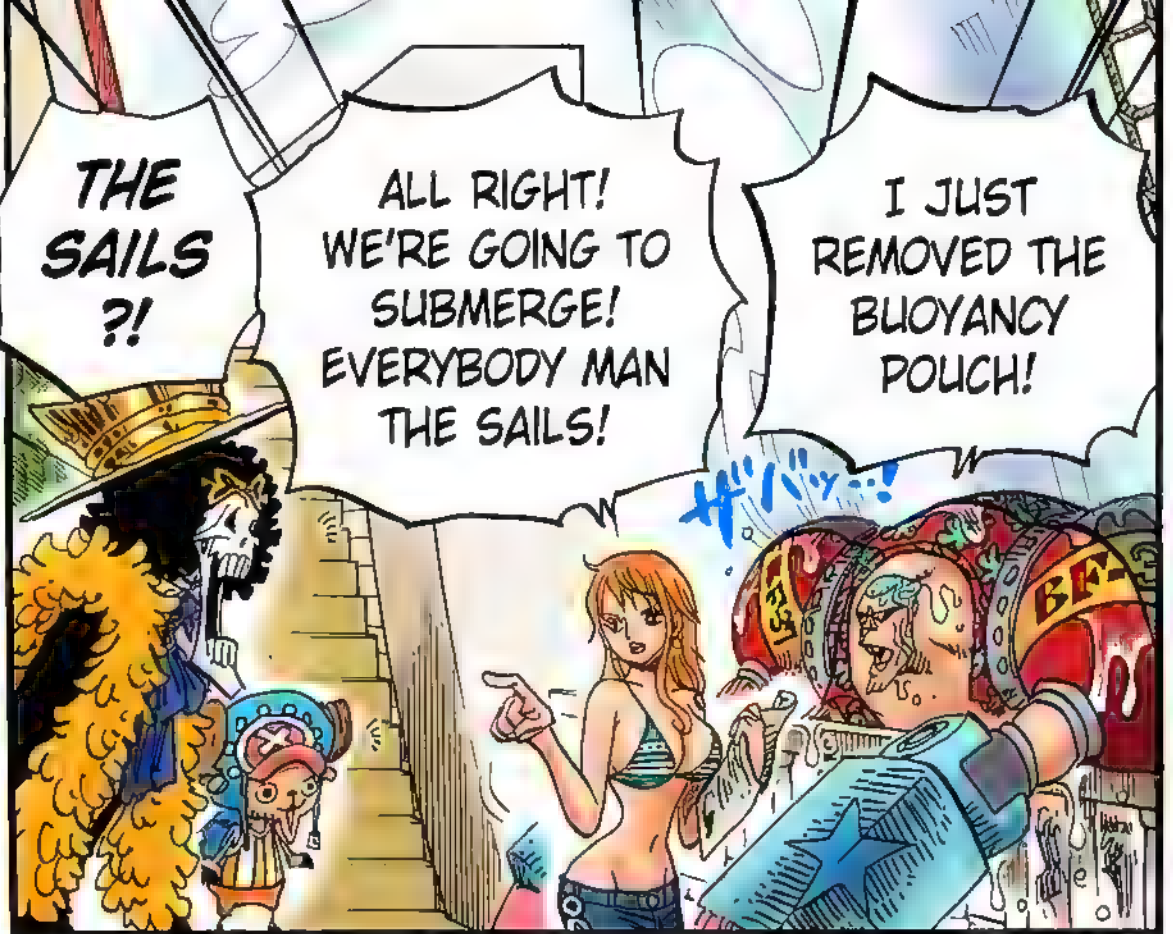
A BIRD?!
WHAT ARE YOU
GUYS DOING
THERE?!





A COATED SAILING SHIP IS PROPELLED BY OCEAN CURRENTS INSTEAD OF THE WIND.

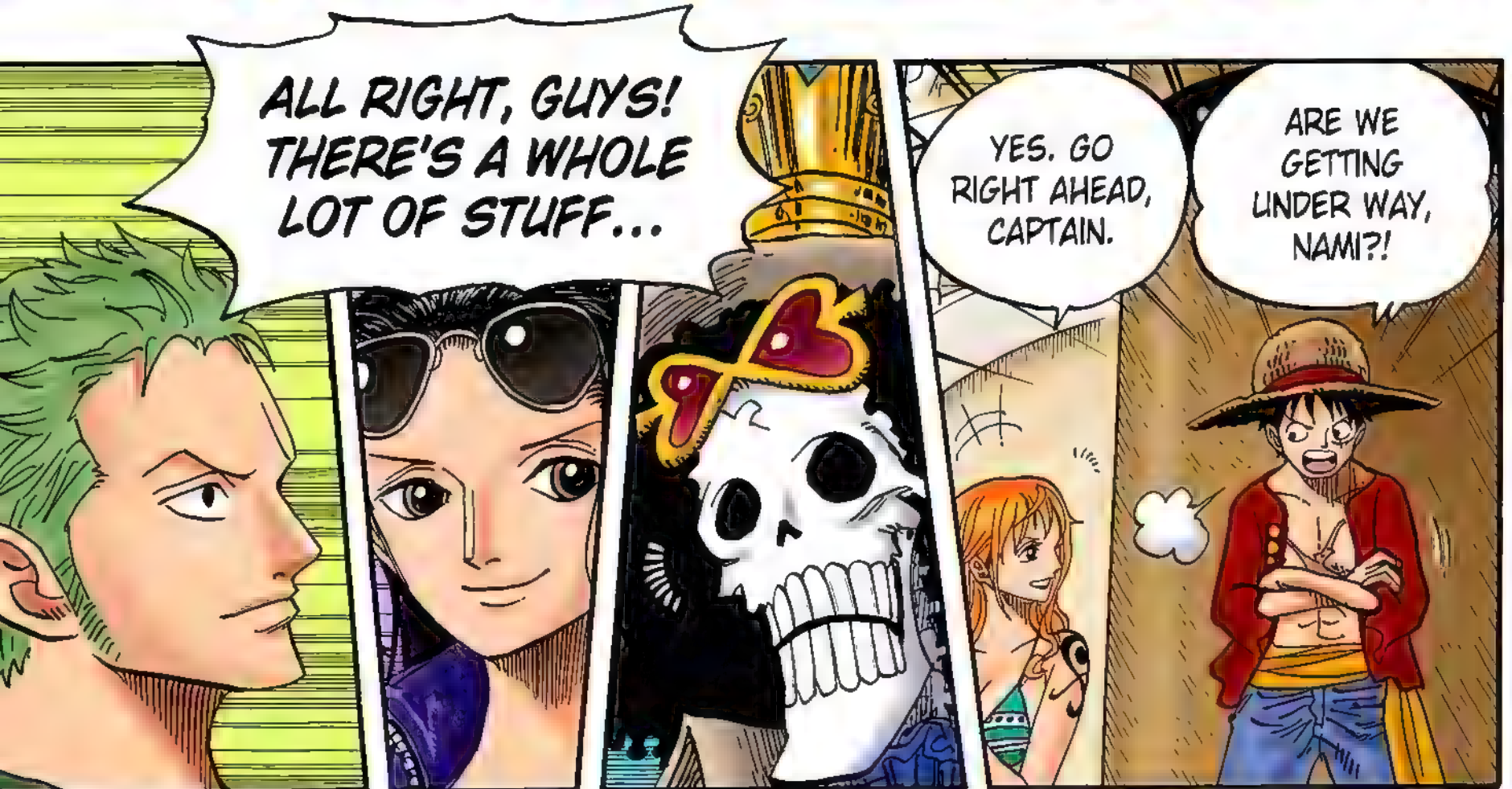
I THOUGHT WE'D GET THERE AUTOMATICALLY ONCE WE WENT UNDER!



THE SAILS ?!

ALL RIGHT! WE'RE GOING TO SUBMERGE! EVERYBODY MAN THE SAILS!

I JUST REMOVED THE BUOYANCY POUCH!



ALL RIGHT, GUYS! THERE'S A WHOLE LOT OF STUFF...

YES. GO RIGHT AHEAD, CAPTAIN.

ARE WE GETTING UNDER WAY, NAMI?!



I JUST WANT TO THANK YOU FOR GOING ALONG WITH MY SELFISH REQUEST FOR THE LAST TWO YEARS!

...I'D LIKE TO SAY TO YOU! BUT NEVER MIND!

YOU GOT THAT RIGHT! BUT YOU'VE ALWAYS BEEN LIKE THAT!

IT WON'T BE THE FIRST TIME. OR THE LAST.

LET'S GO TO FISH-MAN ISLAND!!

YAHOO !!

LET'S GO TO FISH-MAN ISLAND!!

YAHOO !!

NO!

REAR ADMIRAL! THE PIRATE SHIP IS GOING UNDER-WATER!

NO!

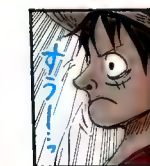
REAR ADMIRAL! THE PIRATE SHIP IS GOING UNDER-WATER!

REAR ADMIRAL!!

DO YOU REALIZE HOW DANGEROUS THEY ARE?! ♥

REAR ADMIRAL!!

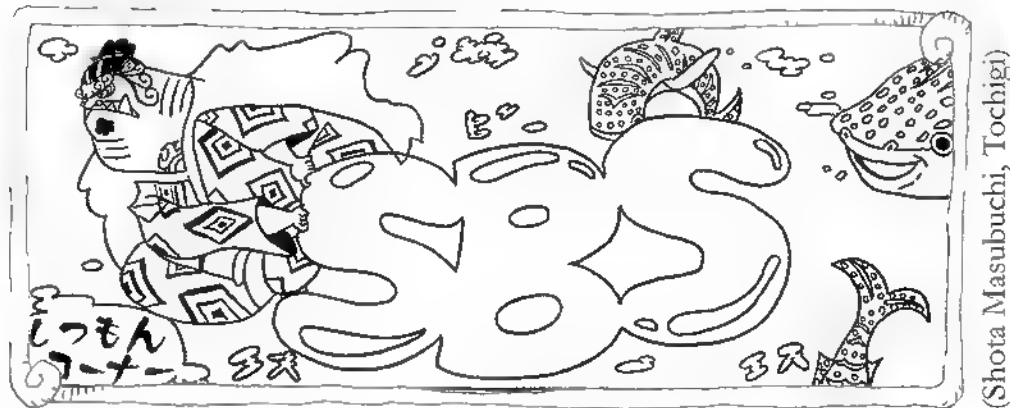
DO YOU REALIZE HOW DANGEROUS THEY ARE?! ♥



A close-up of Luffy's face as he shouts. His mouth is wide open in a large 'O' shape, showing his teeth and tongue. His eyes are squeezed shut, and his black spiky hair is prominent. He is wearing his signature red jacket. The background consists of yellow and black jagged shapes, suggesting a dynamic or explosive moment. The text 'SET SAIL!!' is written in a bold, black, hand-drawn font above his head.



FRANKY'S VOICE ACTOR, KAZUKI YAO!



(Shota Masubuchi, Tochigi)

SBS Question Corner



HDYD! (How Do you do!)

Wow, it's the eighth one already. We have quite the lively guest this time around. Since I was little, I tended to get interested in weird things, so he was actually the first voice actor I hung out with! Yes, this weird guy used to be an idol voice actor! All the weirdos of One Piece are played by him! Django! Mr. 2 Bon Clay are all him!

He's also the voice of Franky! Kazuki Yao! In the house!

Oda(O): Okay, please come in, Yao.

Yao(Y): Hi, I wrapped myself up completely in snakeskin.

From top to bottom. Every night at the Minato District, I take some tequila and

BEEP!!!

O: Hey! We can't air that! I'll have to take that part out later! Man, you're scary!?

Y: I'm actually the one with the most common sense around here.

O: How?! Anyway, let's move on. If you have so much common sense, do you know what SBS stands for?

Y: Of course, man. (S)uck on some (B)oots (S)oon!

O: Don't! Get out of here! O-Oh, excuse me. I don't know what came over me.

Y: Yeah, you need to calm down, Eiichiro.

O: Shut up! Whose fault do you think it is?! Oh, excuse me. Anyway, we have a lot of letters, so let's move on with the SBS.

Y: Yeah! Bring it on! And bring some booze!

O: You're going to do it while drinking?!?

PREVIEW FOR NEXT VOICE ACTOR'S SBS

Yao's SBS will continue on page 200!

Next will be our very last Voice Actor SBS! And it will be this person who will take the last spot!

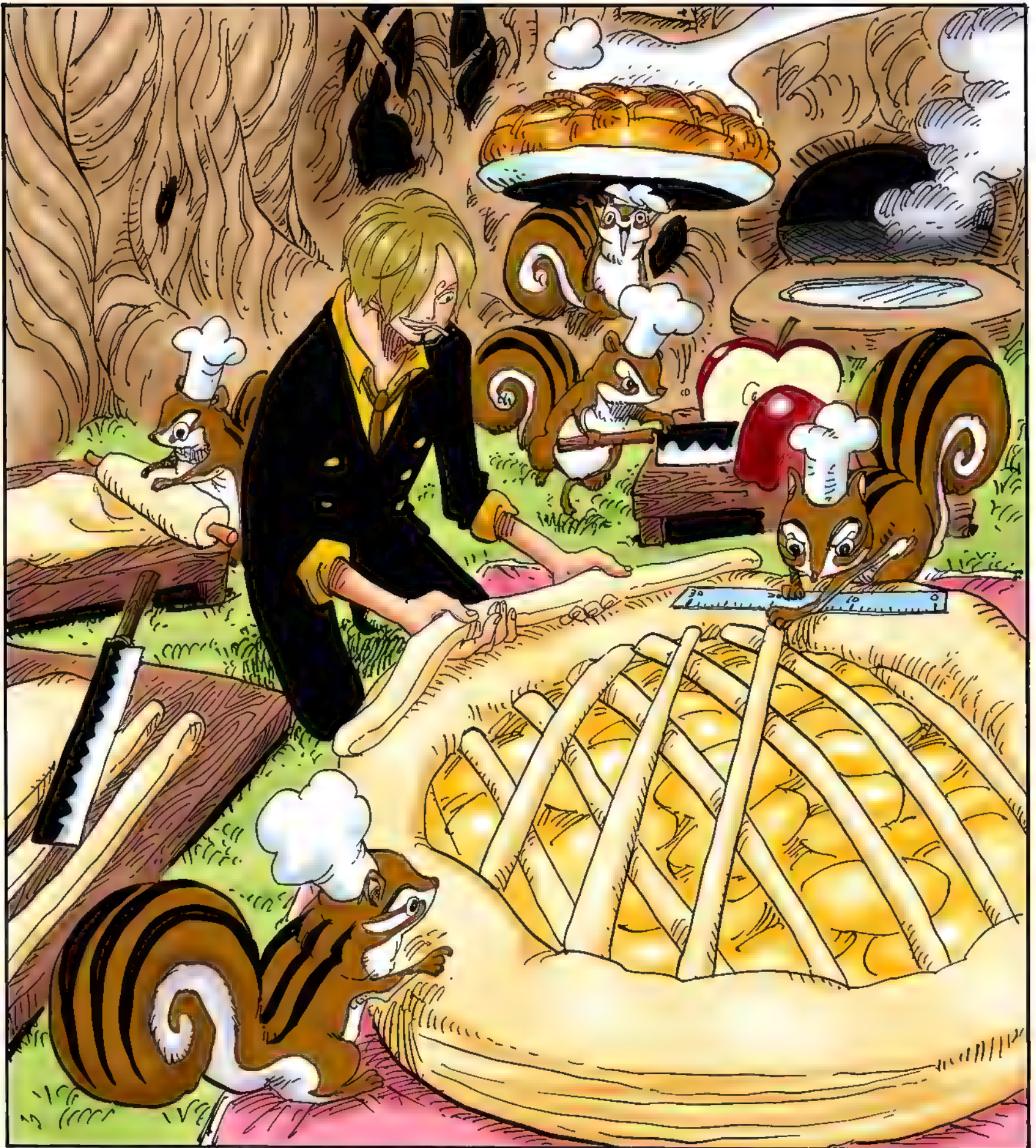


Brook (Cho)

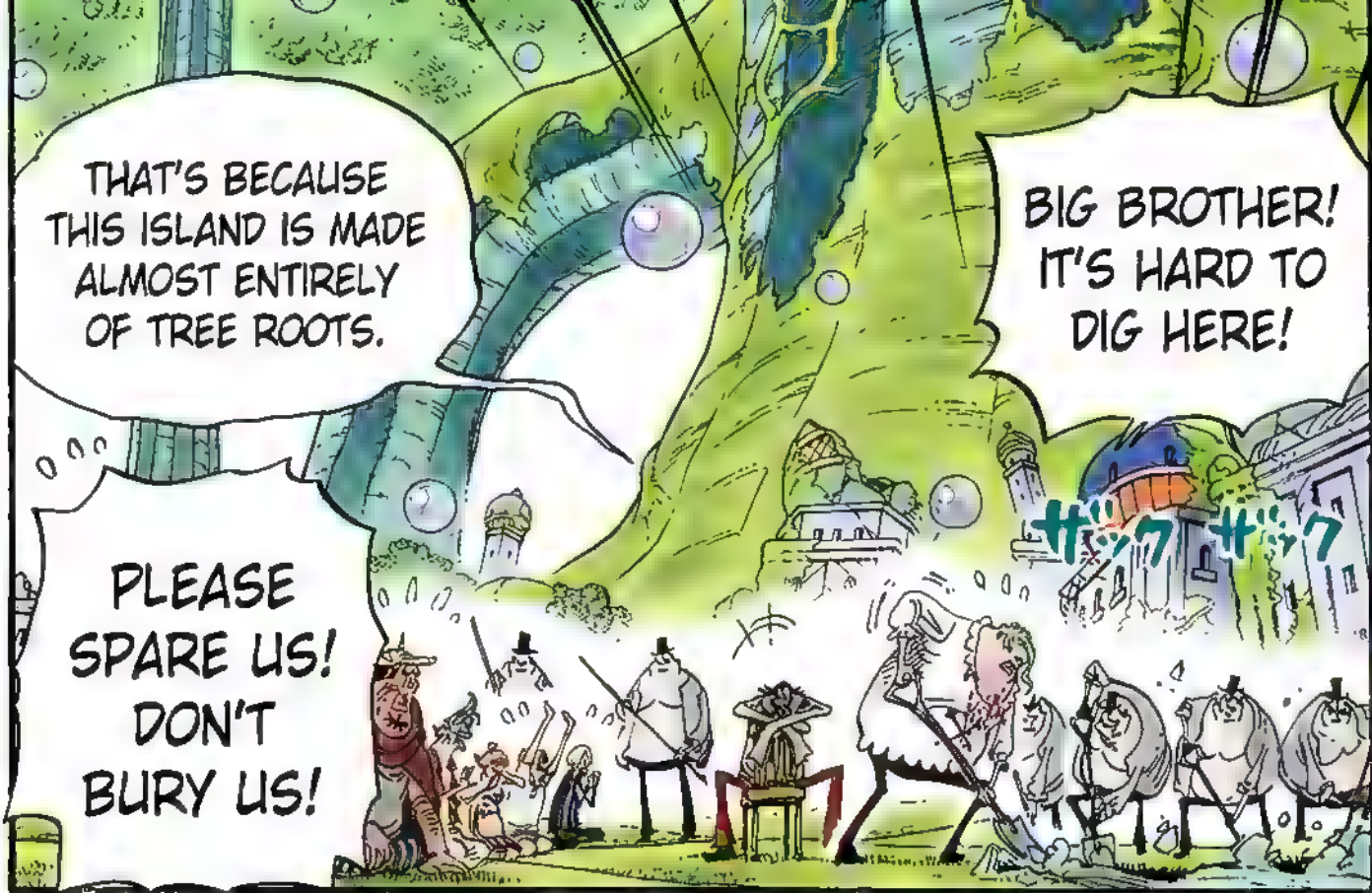
Take your best shot at Cho! It'll be the last so make sure you have no regrets!

Chapter 603:

KEEP THAT IN MIND



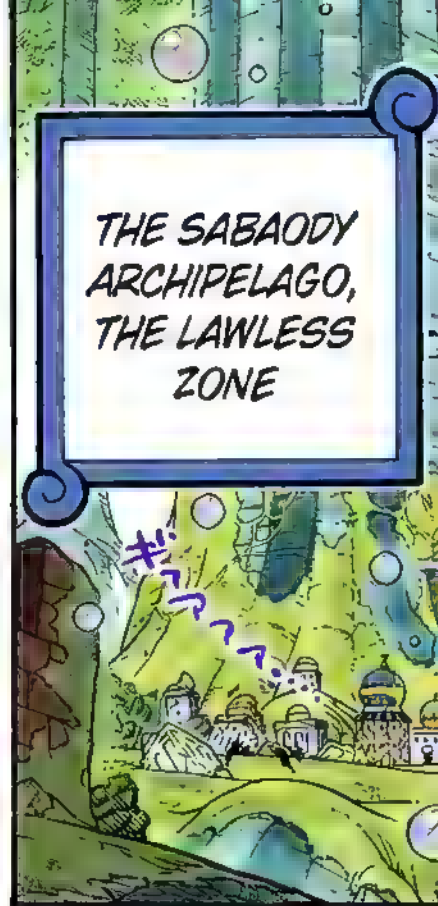
REQUEST: "SANJI AND CUTE SQUIRRELS
MAKING PIE TOGETHER" BY NSC HAYAO



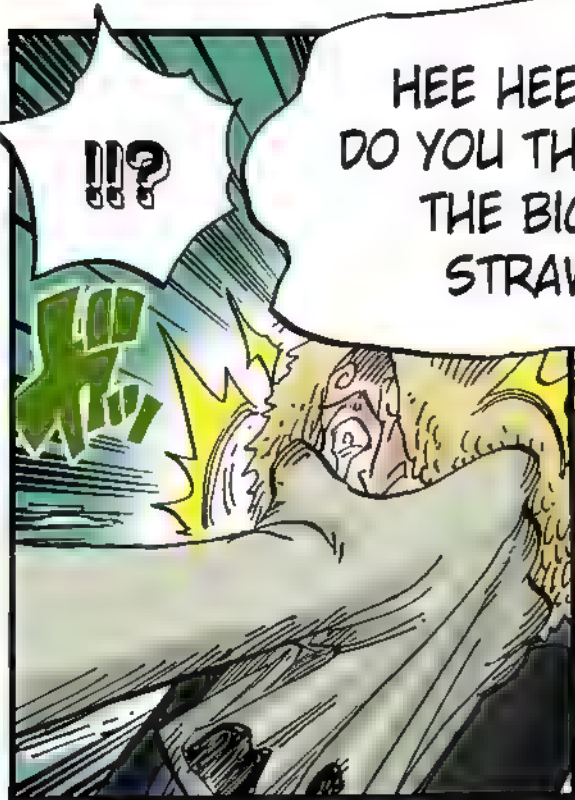
THAT'S BECAUSE
THIS ISLAND IS MADE
ALMOST ENTIRELY
OF TREE ROOTS.

BIG BROTHER!
IT'S HARD TO
DIG HERE!

PLEASE
SPARE US!
DON'T
BURY US!



THE SABAODY
ARCHIPELAGO,
THE LAWLESS
ZONE



!!?

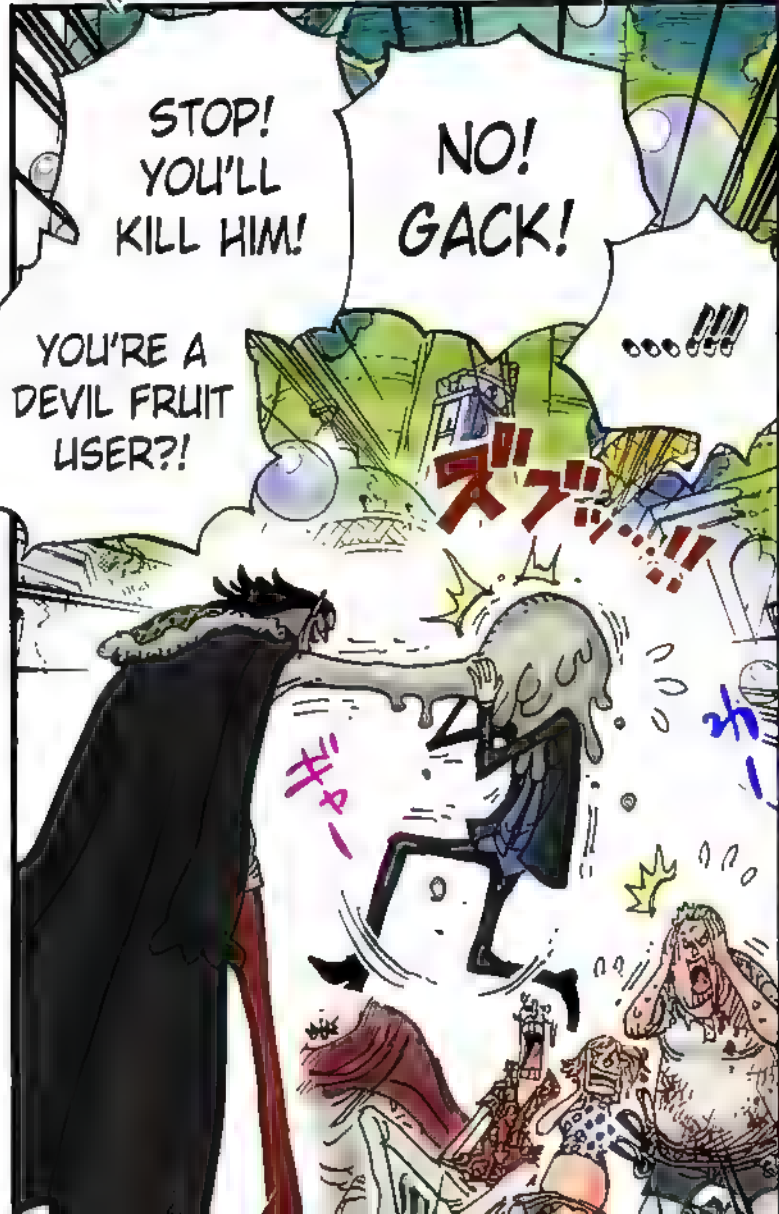
HEE HEE HEE! WHY
DO YOU THINK I JOINED
THE BIG BOUNTY
STRAW HATS?



OUR
CAPTAIN--
BLACK MADE
US DO IT!



WE'LL DO
ANYTHING!
PLEASE
DON'T KILL
US!



STOP!
YOU'LL
KILL HIM!

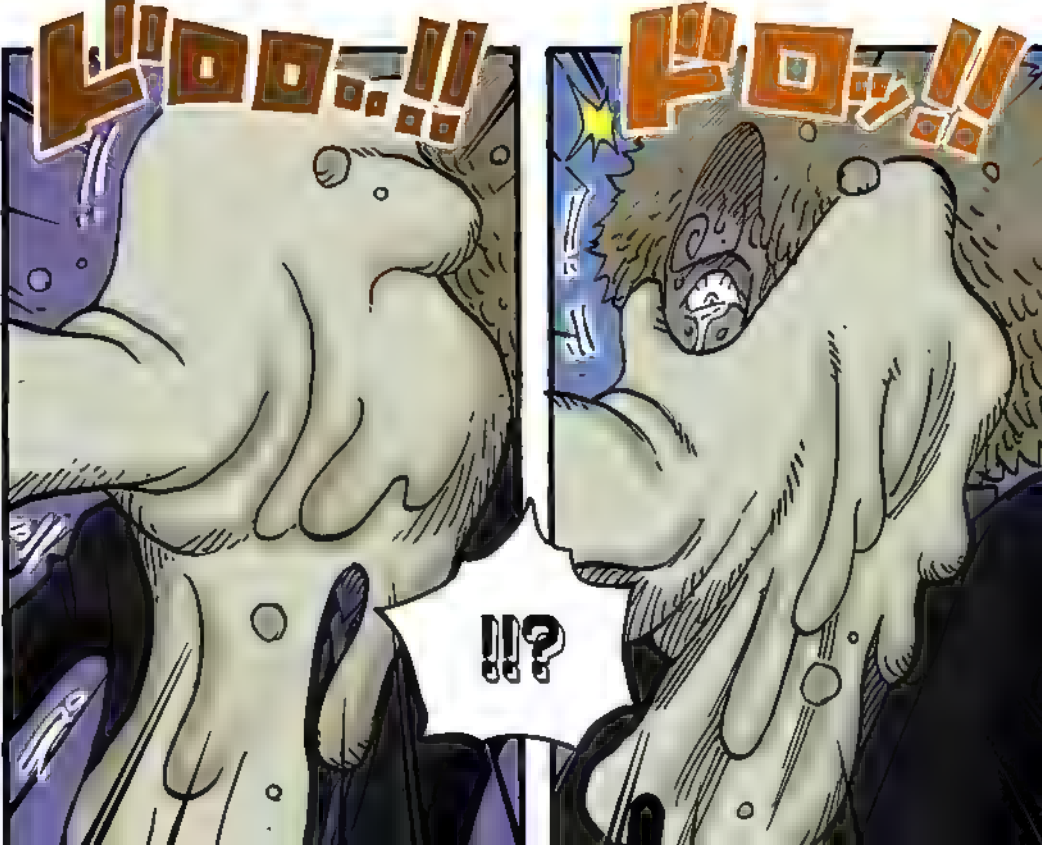
NO!
GACK!

YOU'RE A
DEVIL FRUIT
USER?!



...FROM THE
INSIDE!

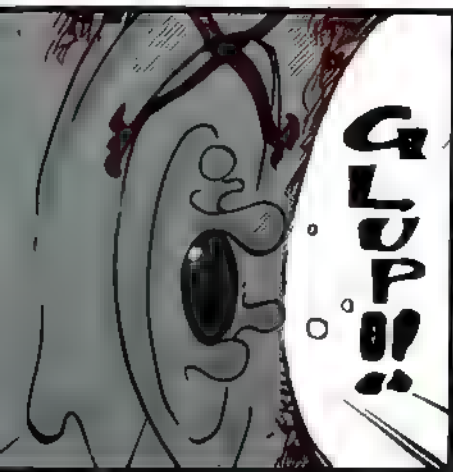
I WAS
GOING TO
KILL THEM
ALL...



!!?



GUP
GUP
...



GUP!!



I SAID
STOP!!



...BUT THESE
GUYS WERE TOTAL
IMPOSTORS!

I EXPECTED
STRAW HAT TO LOOK
DIFFERENT AFTER
TWO YEARS...

WHAT
A LET-
DOWN.

W-WHAT?!
HE'S A LOGIA
TYPE?!

WILL
THE LORD
FORGIVE
THIS,
CORIBOU?!

DIGGING!
DIGGING!

THROB
THROB...



BUT I
HAVE SEEN
THE REAL
STRAW HAT
LUFFY...

...WITH MY
VERY OWN
EYES. HEE
HEE HEE!

PLEASE!
NO!!

ALL RIGHT.
LET'S BURY
THEM ALL!

O LORD!
WE'RE GOING
TO BURY
THESE LITTLE
DUMMIES!

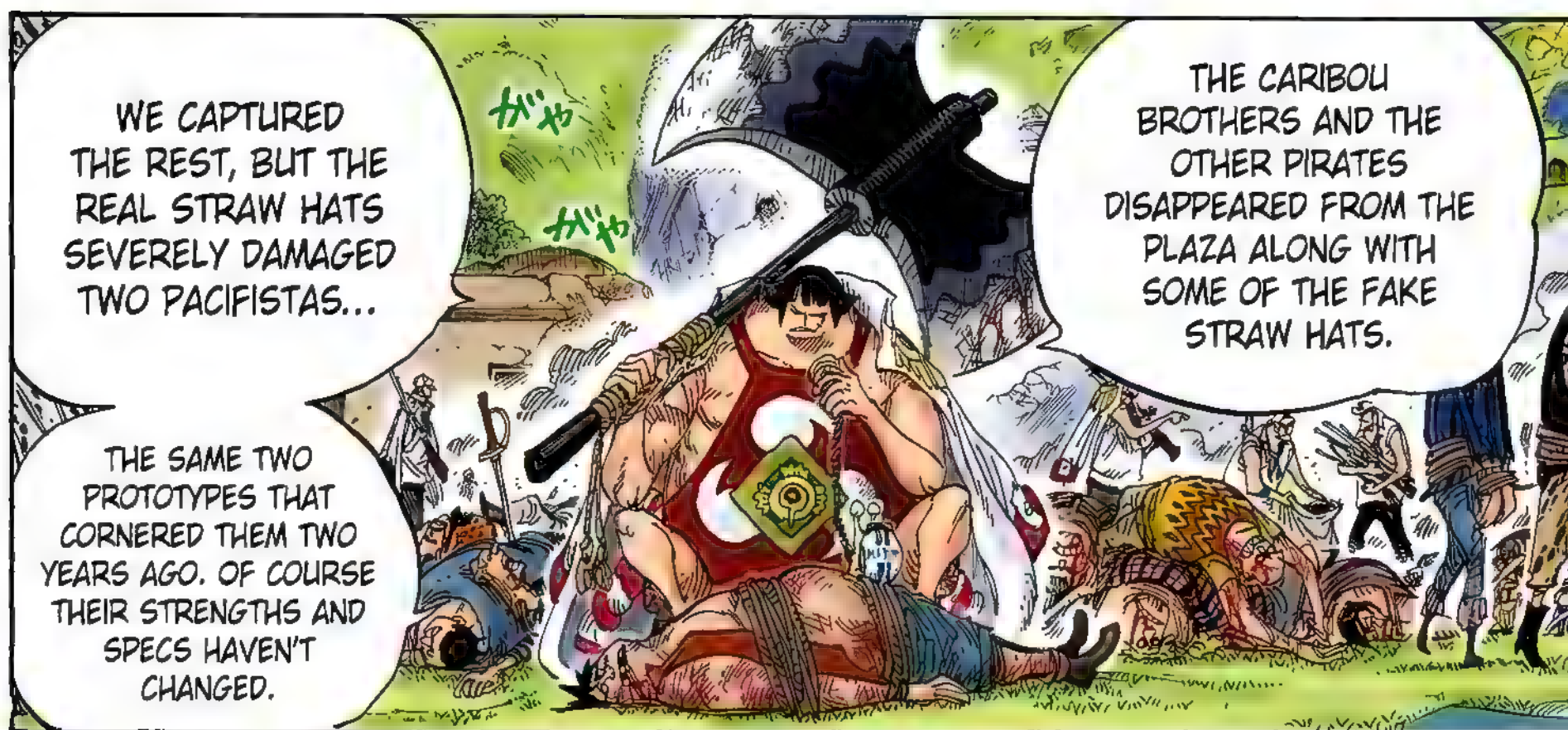


THE DARK KING
STOOD IN OUR WAY.
NOT EVEN UNCLE
KIZARU COULD GET
PAST HIM. WHAT
COULD WE DO?

HOW MANY
TIMES DO I
HAVE TO TELL
YOU THAT?

WE
COULDN'T DO
ANYTHING.

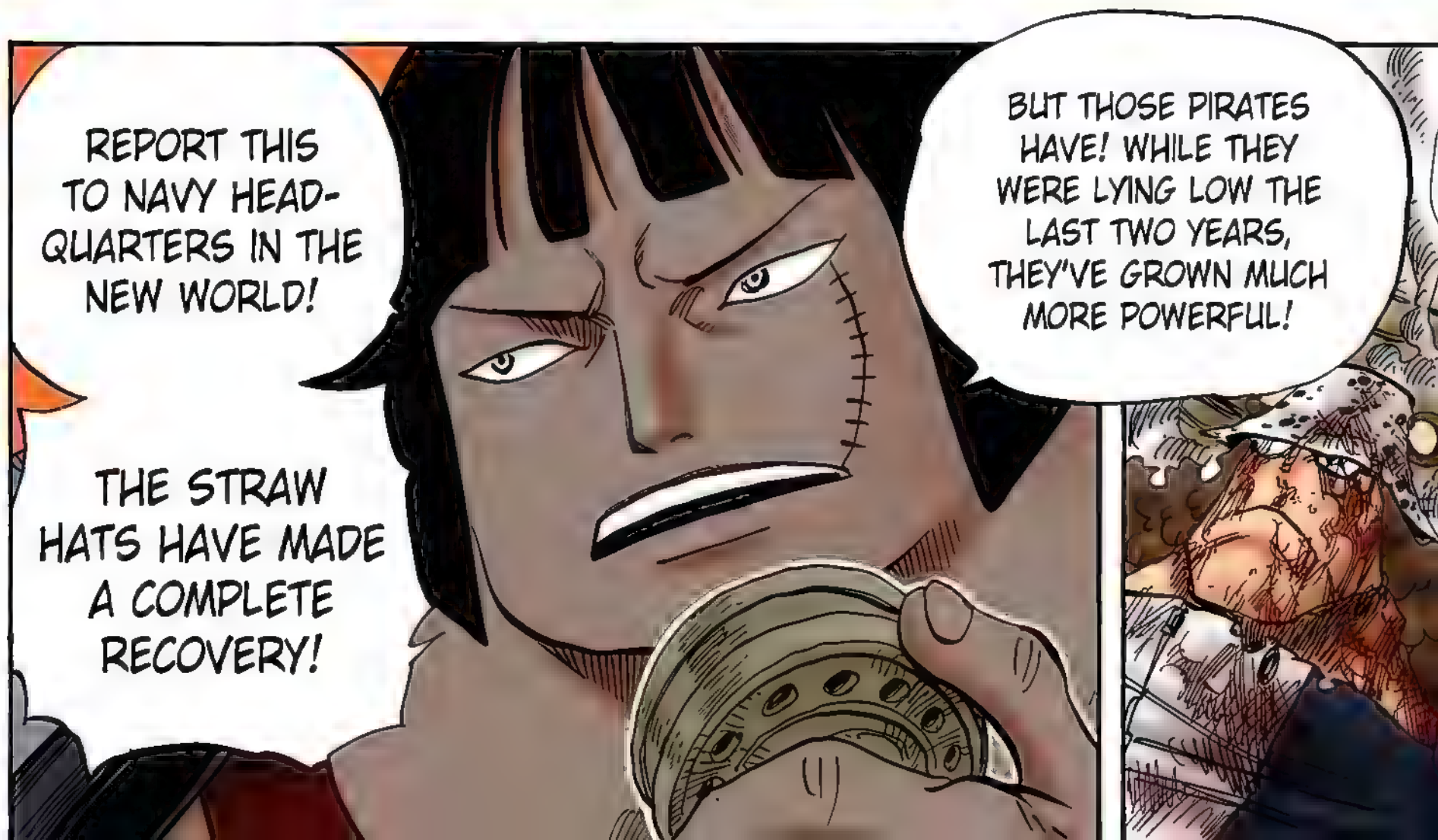
FAKE
STRAW HATS
GATHERING
POINT, GROVE
46



WE CAPTURED
THE REST, BUT THE
REAL STRAW HATS
SEVERELY DAMAGED
TWO PACIFISTAS...

THE SAME TWO
PROTOTYPES THAT
CORNERED THEM TWO
YEARS AGO. OF COURSE
THEIR STRENGTHS AND
SPECS HAVEN'T
CHANGED.

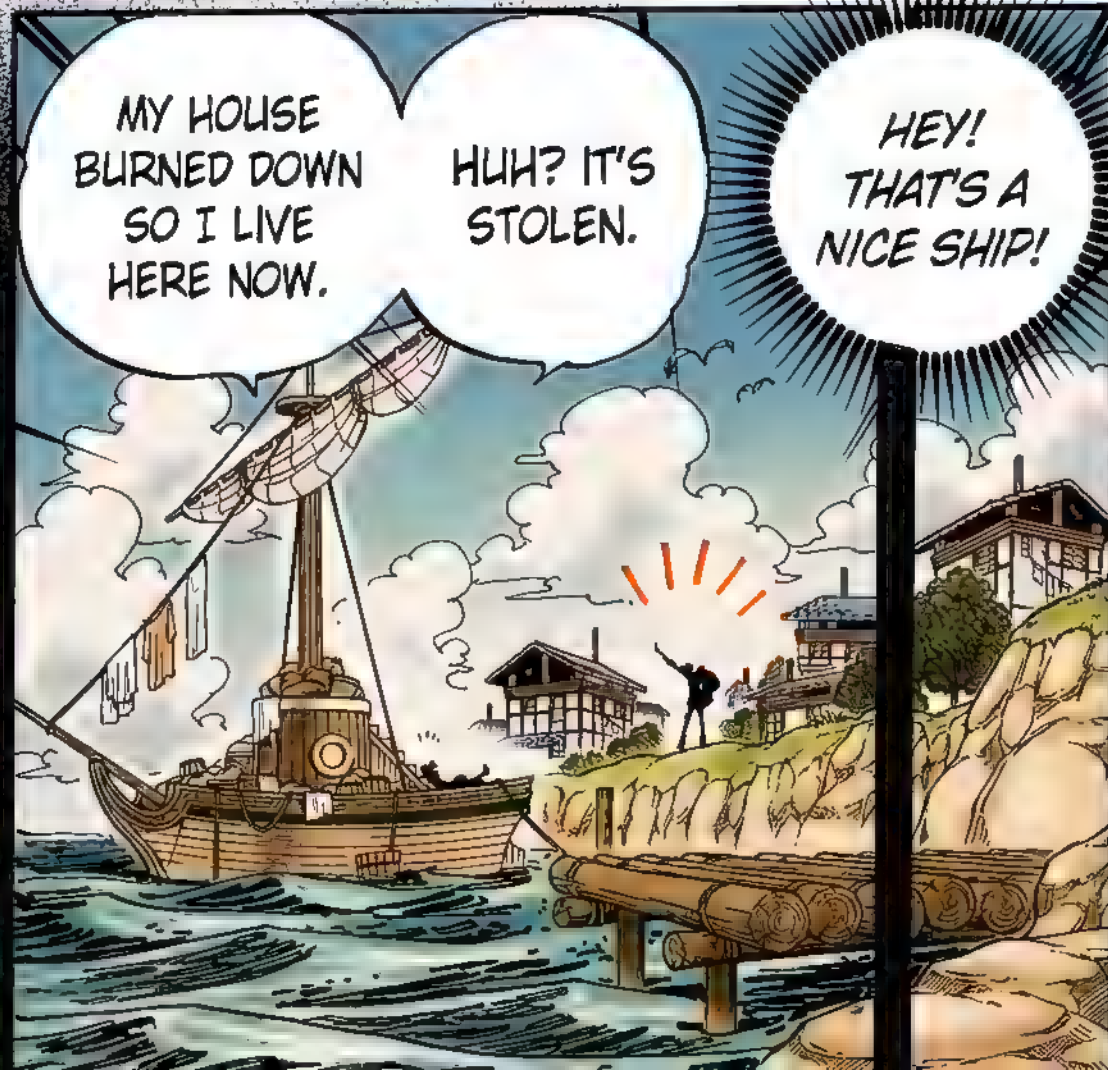
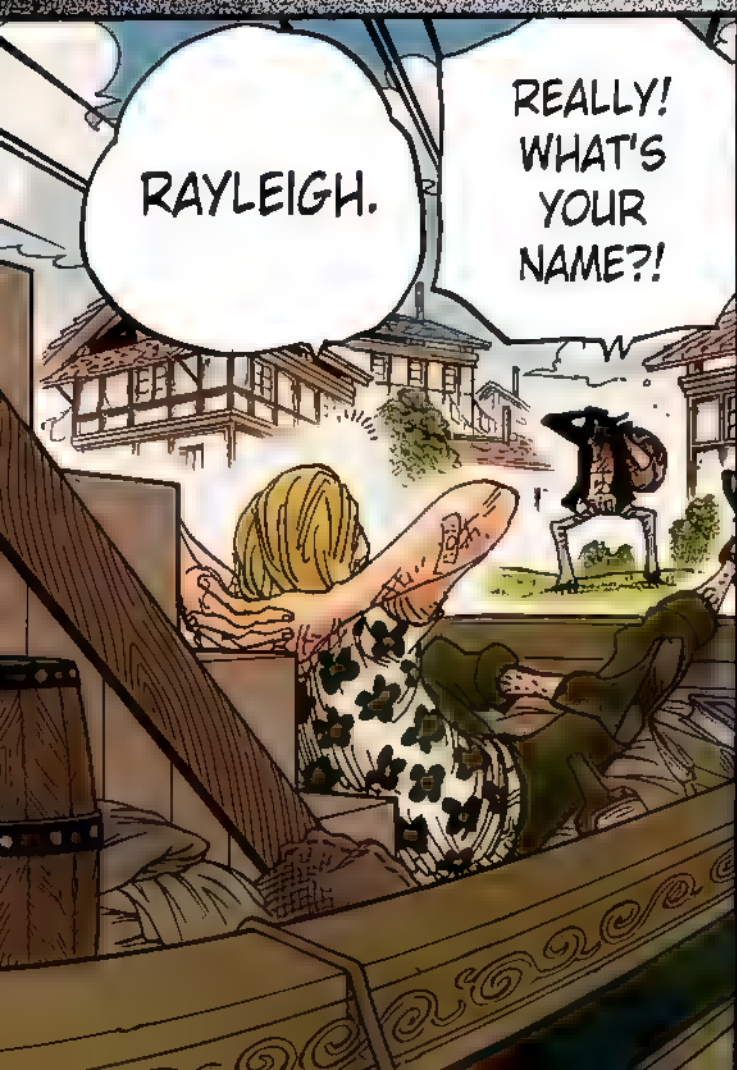
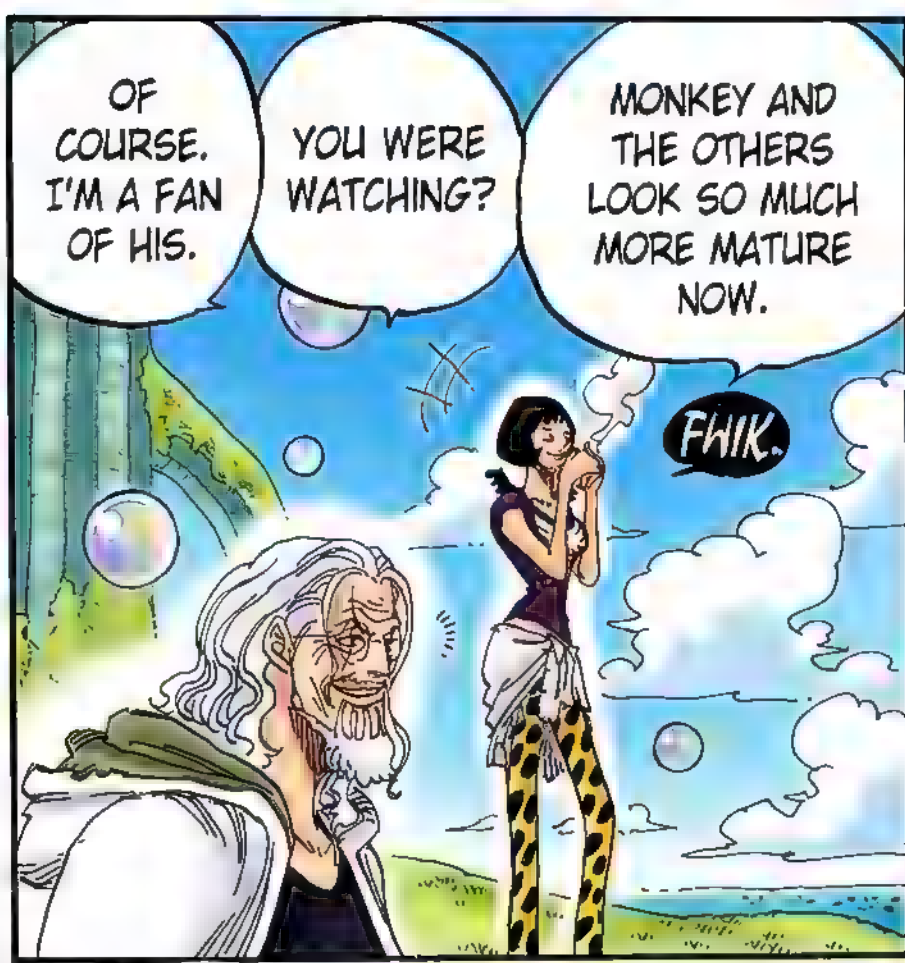
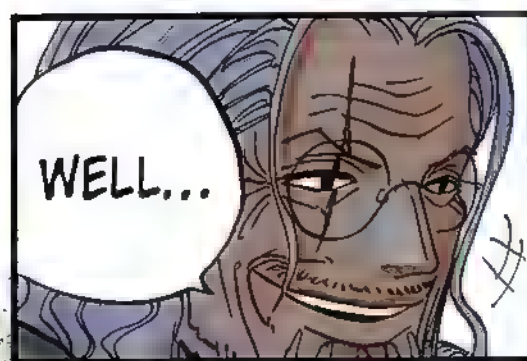
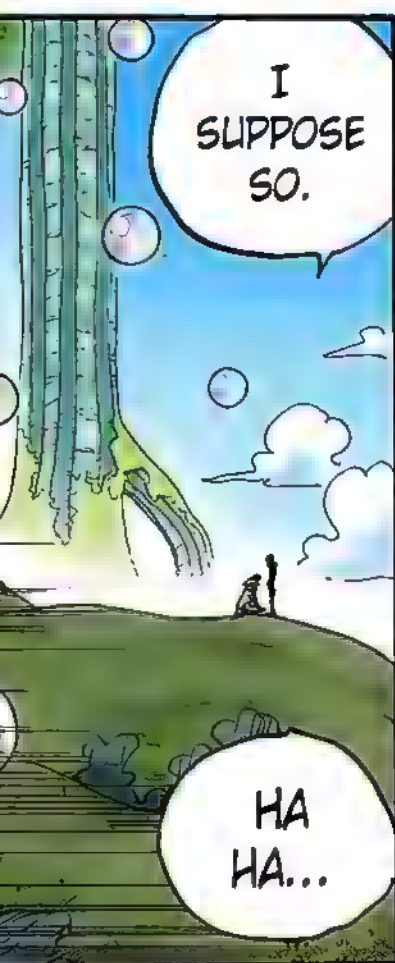
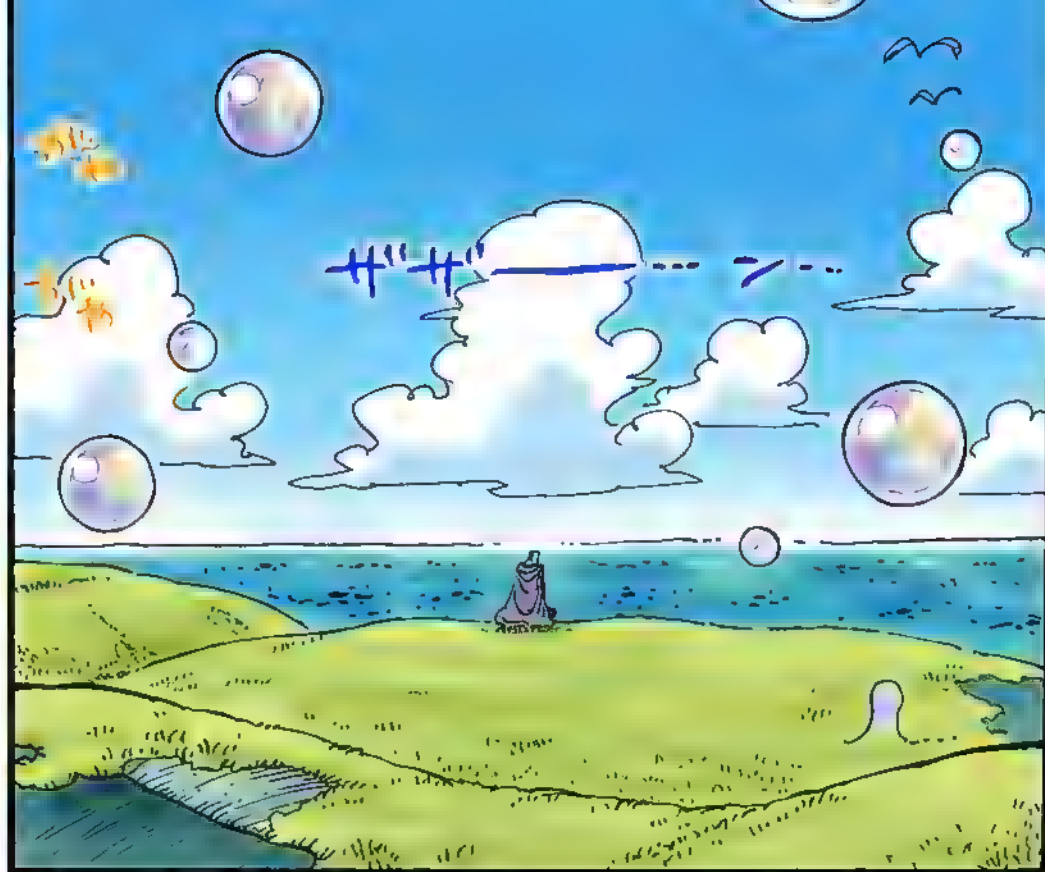
THE CARIBOU
BROTHERS AND THE
OTHER PIRATES
DISAPPEARED FROM THE
PLAZA ALONG WITH
SOME OF THE FAKE
STRAW HATS.

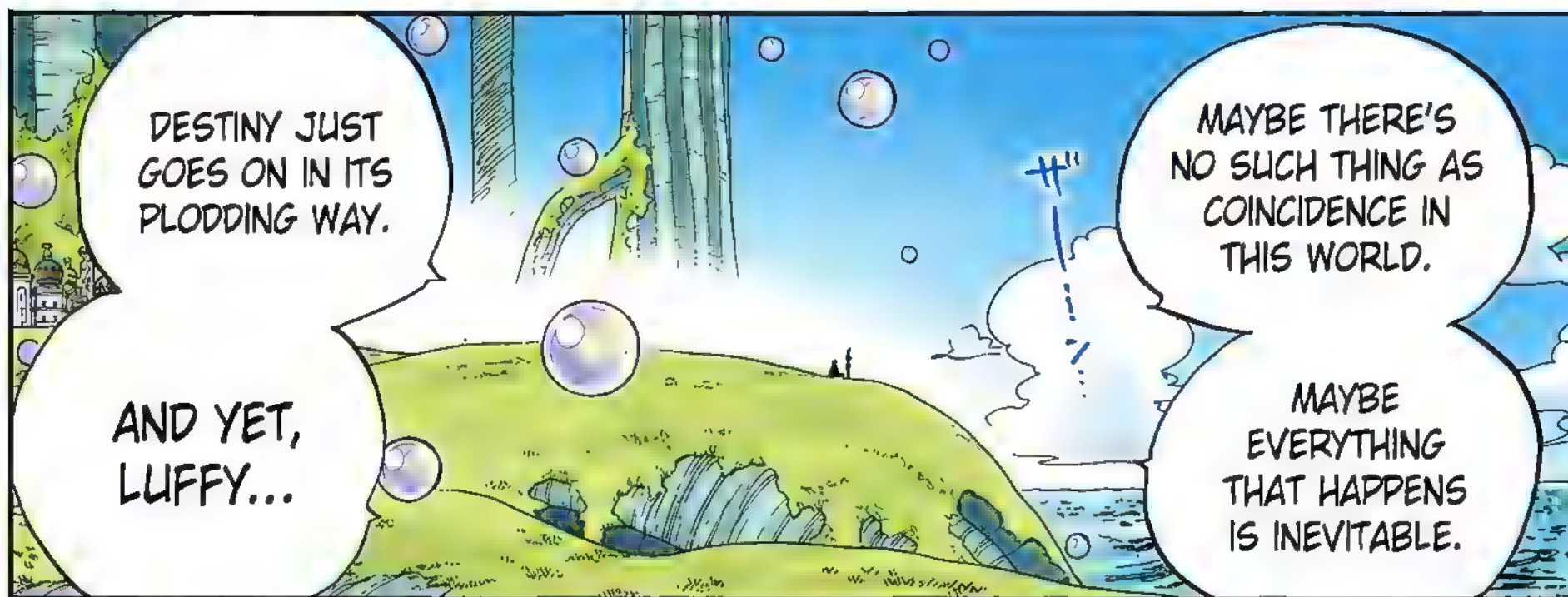
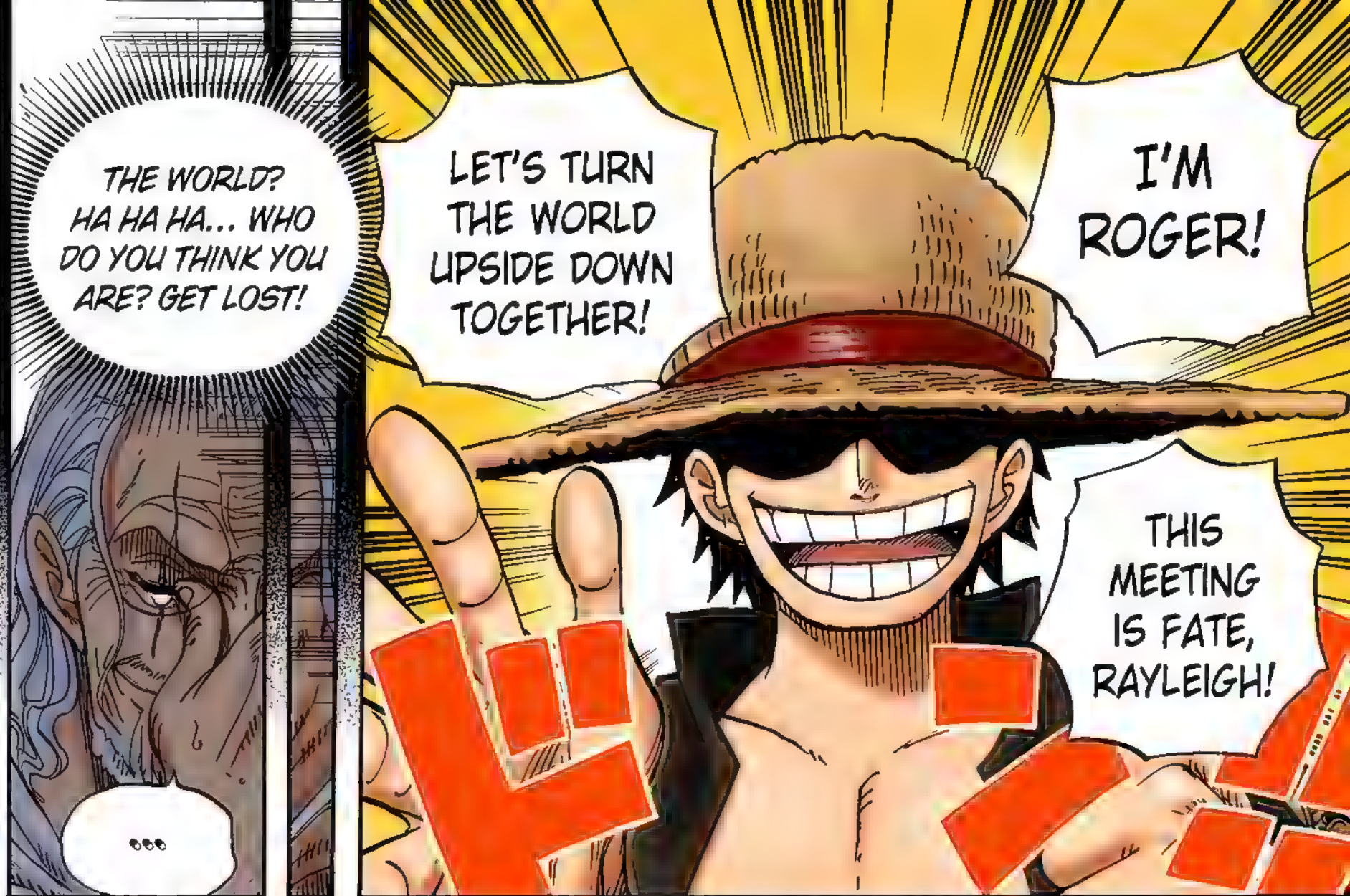


REPORT THIS
TO NAVY HEAD-
QUARTERS IN THE
NEW WORLD!

THE STRAW
HATS HAVE MADE
A COMPLETE
RECOVERY!

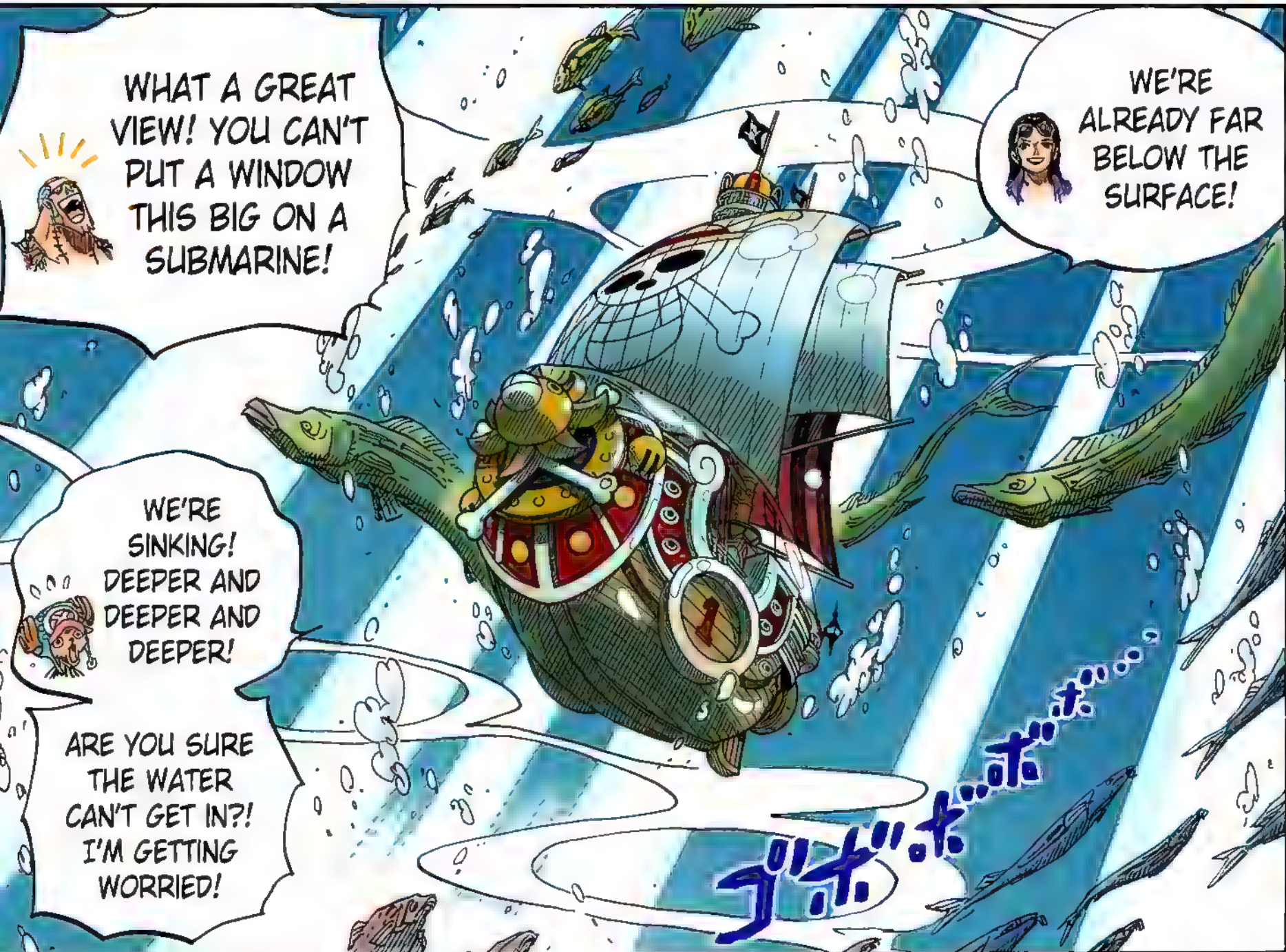
BUT THOSE PIRATES
HAVE! WHILE THEY
WERE LYING LOW THE
LAST TWO YEARS,
THEY'VE GROWN MUCH
MORE POWERFUL!







BENEATH THE
SEAS OF THE
SABAODY
ARCHIPELAGO



WHAT A GREAT
VIEW! YOU CAN'T
PUT A WINDOW
THIS BIG ON A
SUBMARINE!

WE'RE
ALREADY FAR
BELOW THE
SURFACE!

WE'RE
SINKING!
DEEPER AND
DEEPER AND
DEEPER!

ARE YOU SURE
THE WATER
CAN'T GET IN?!
I'M GETTING
WORRIED!



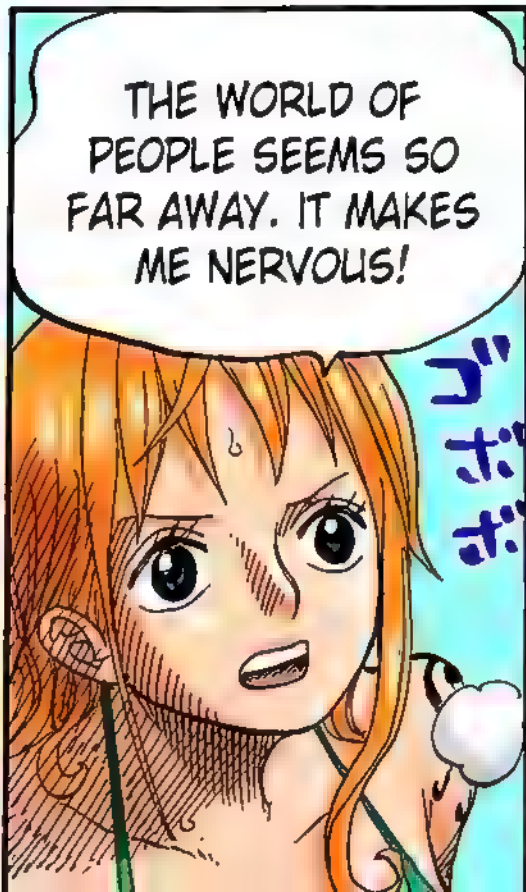
YO HO HO!
TAKE A LOOK
OVER THERE,
EVERYBODY!



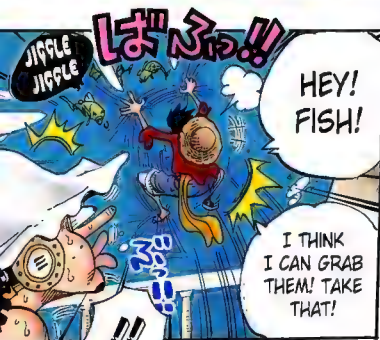
THE OCEAN
LOOKS REALLY
PRETTY!

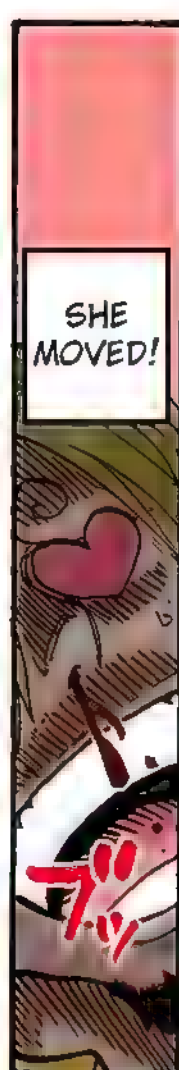
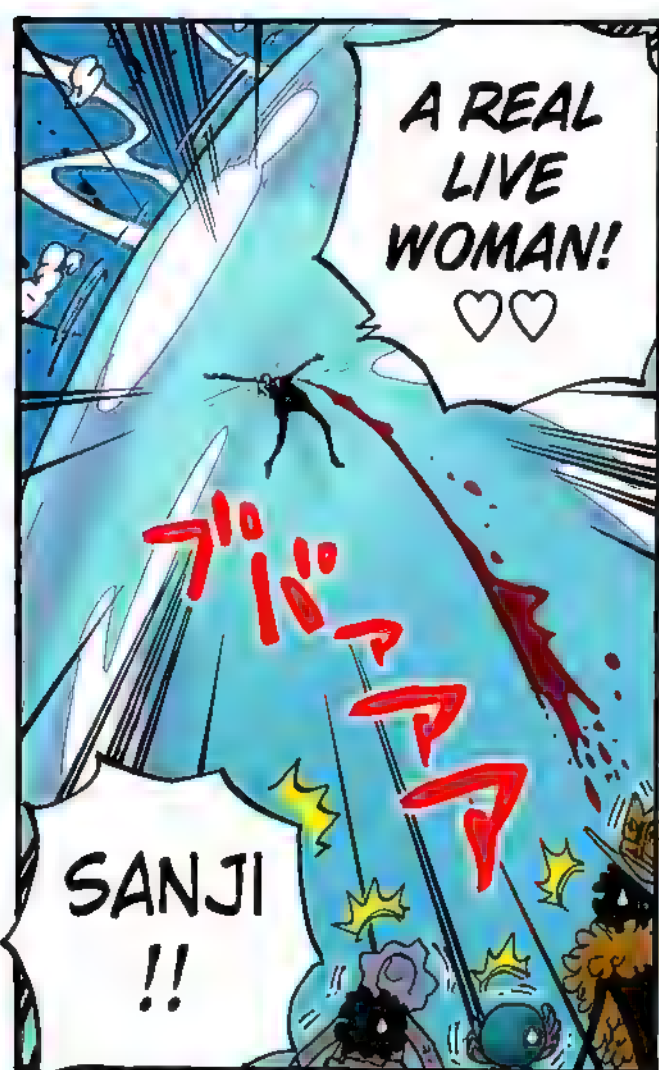
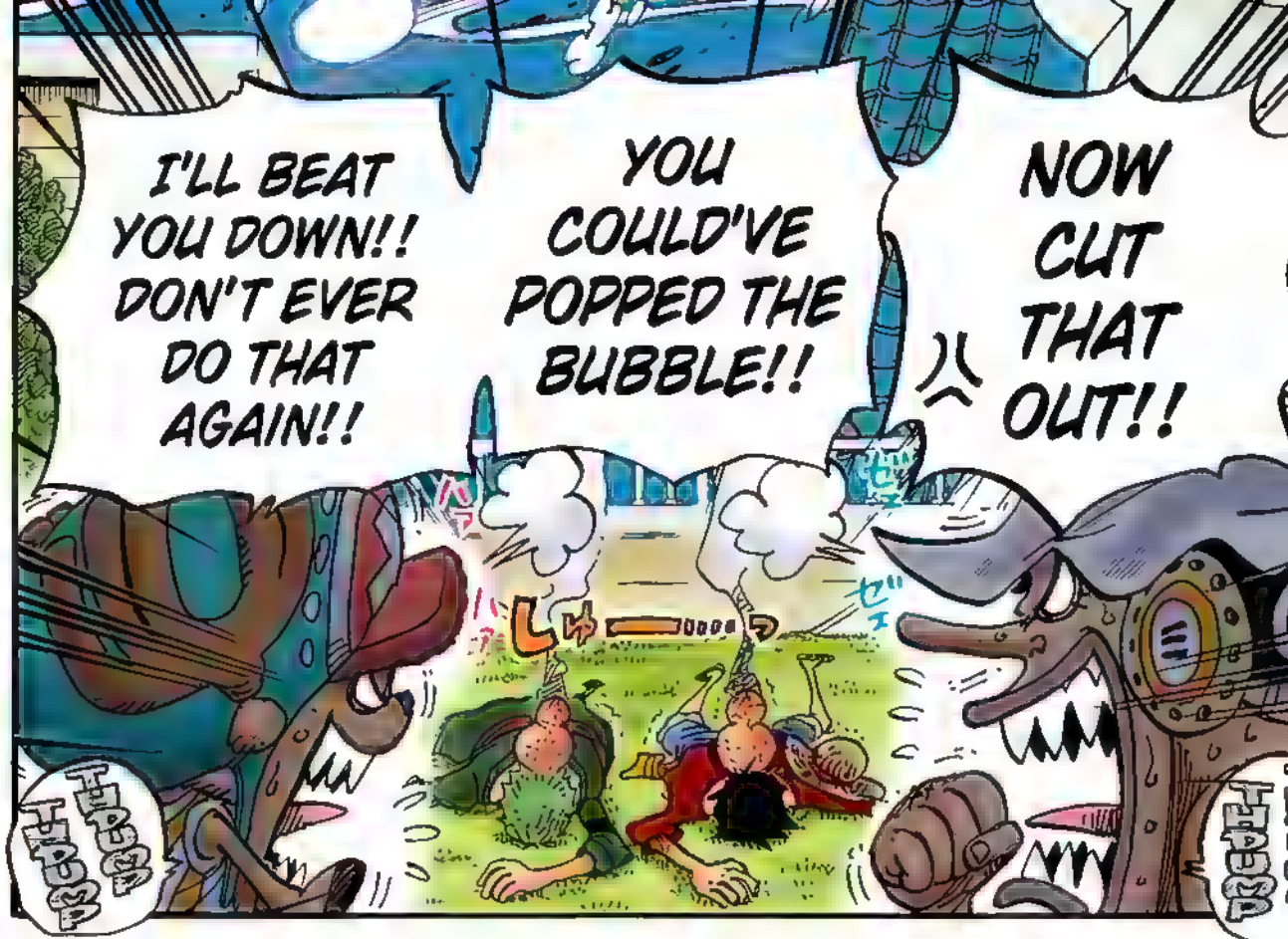
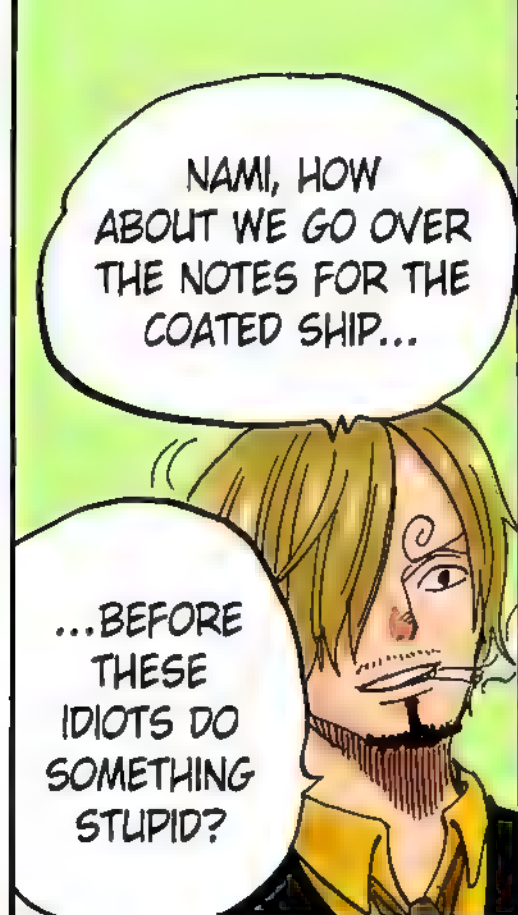


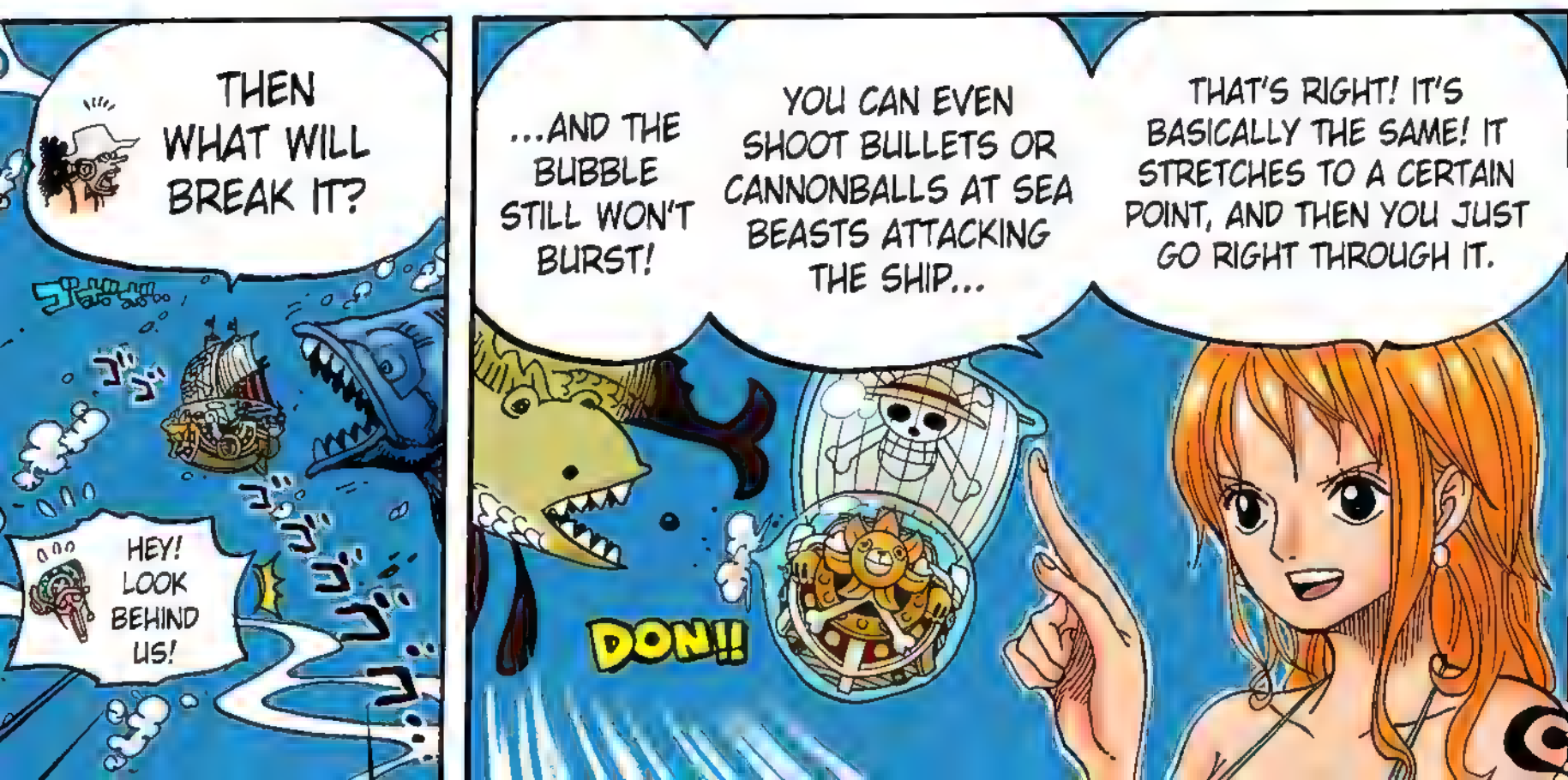
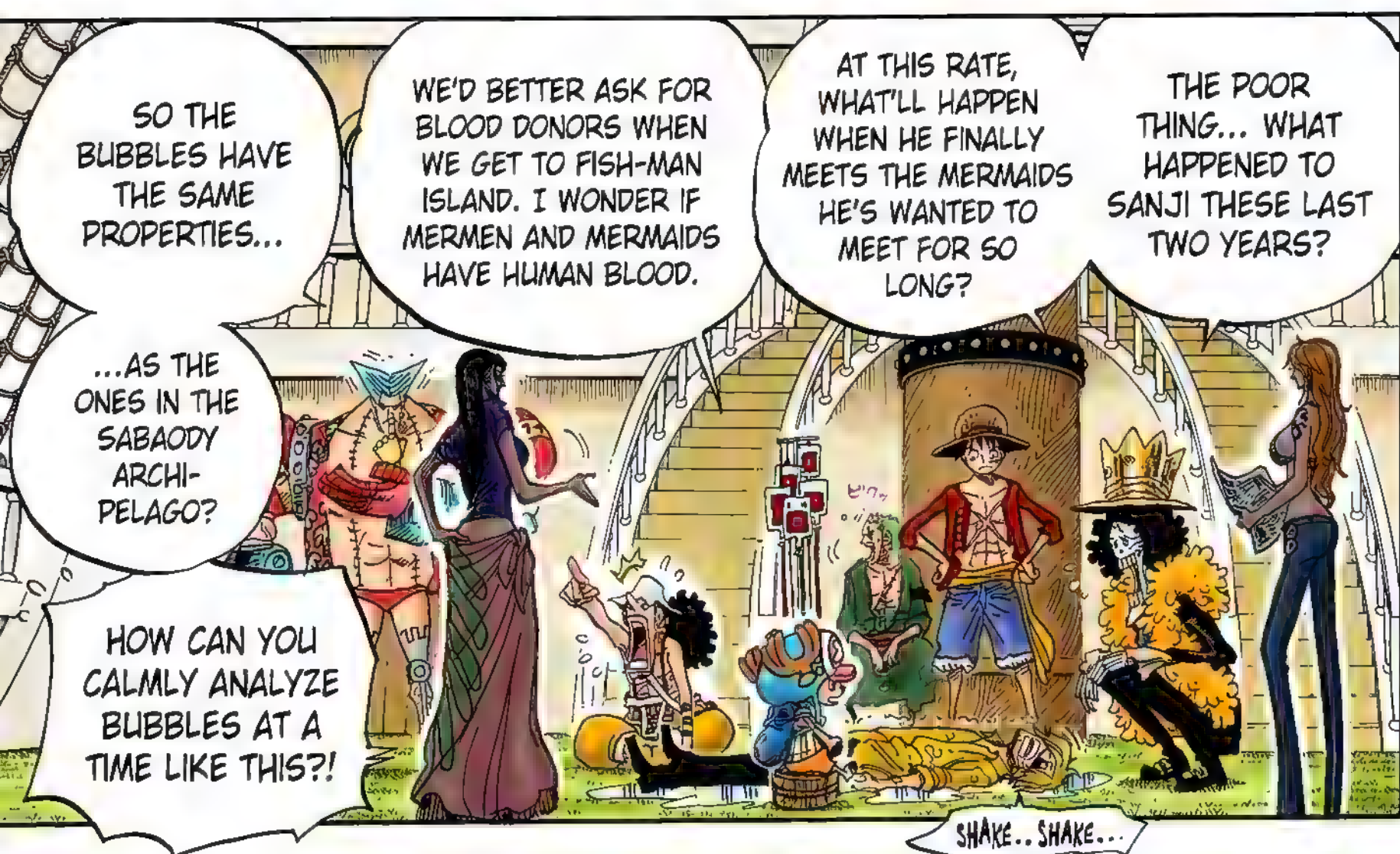
W-W-WILL WE
MAKE IT BACK TO
LAND SAFELY?! NOT
THAT I'M SCARED
OR ANYTHING!

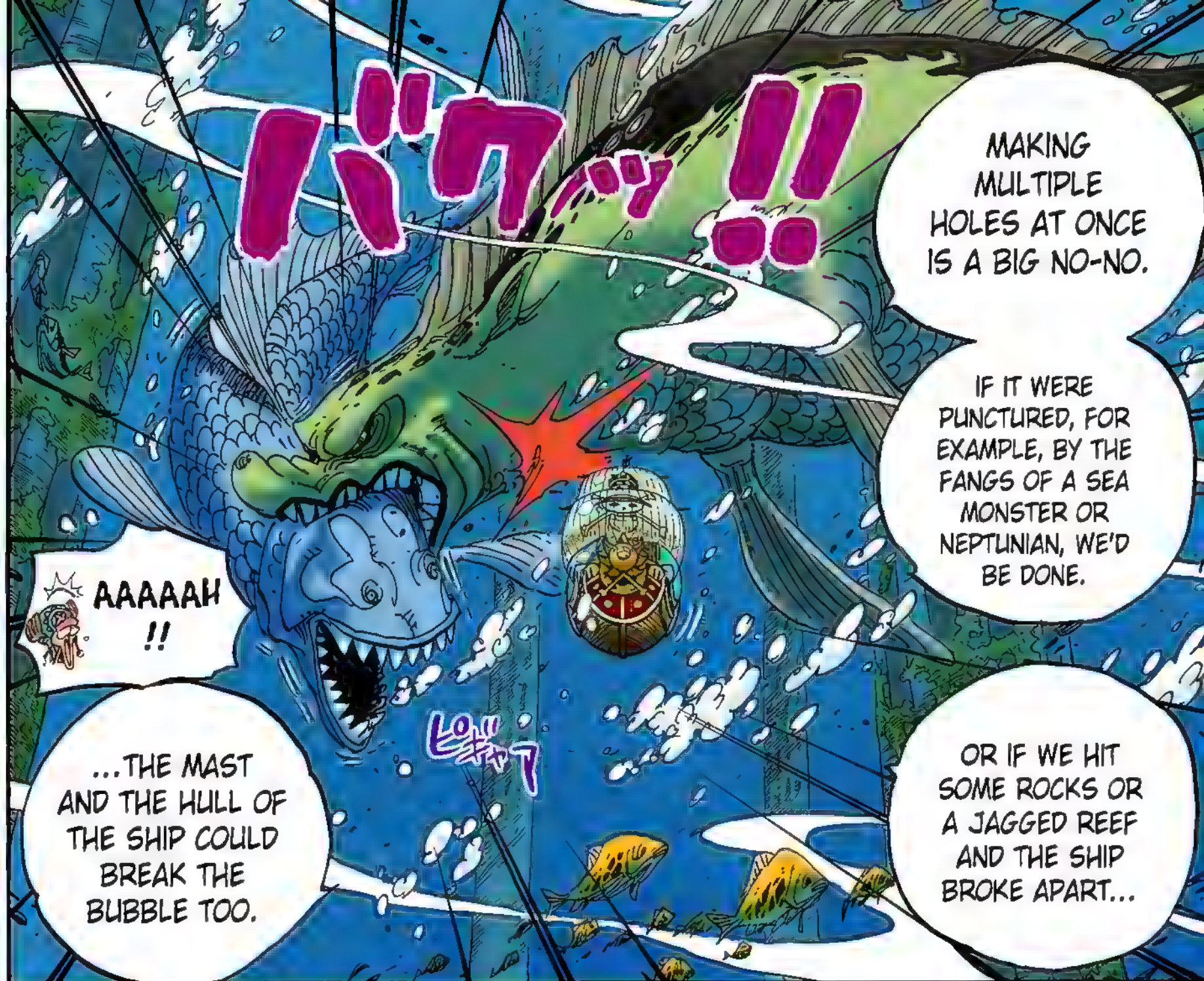


THE WORLD OF
PEOPLE SEEMS SO
FAR AWAY. IT MAKES
ME NERVOUS!









MAKING
MULTIPLE
HOLES AT ONCE
IS A BIG NO-NO.

IF IT WERE
PUNCTURED, FOR
EXAMPLE, BY THE
FANGS OF A SEA
MONSTER OR
NEPTUNIAN, WE'D
BE DONE.

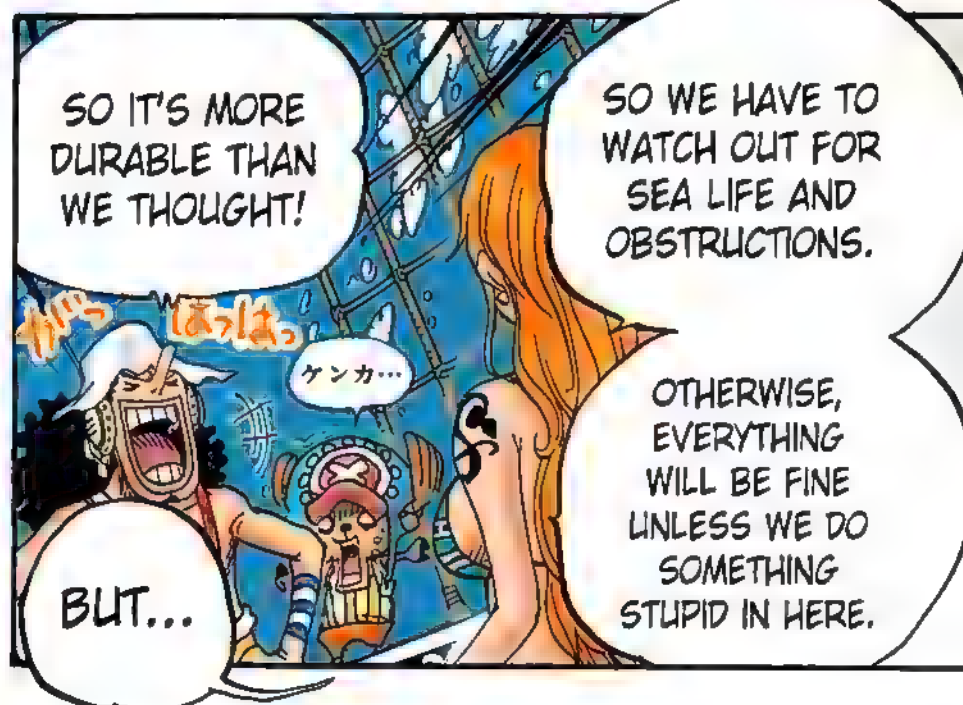
OR IF WE HIT
SOME ROCKS OR
A JAGGED REEF
AND THE SHIP
BROKE APART...

...THE MAST
AND THE HULL OF
THE SHIP COULD
BREAK THE
BUBBLE TOO.



WHAT'LL
HAPPEN
TO US?!

RAYLEIGH WRITES,
"BE CAREFUL. SEVENTY
PERCENT OF ALL SHIPS
SINK ON THEIR WAY TO
FISH-MAN ISLAND."



SO IT'S MORE
DURABLE THAN
WE THOUGHT!

SO WE HAVE TO
WATCH OUT FOR
SEA LIFE AND
OBSTRUCTIONS.

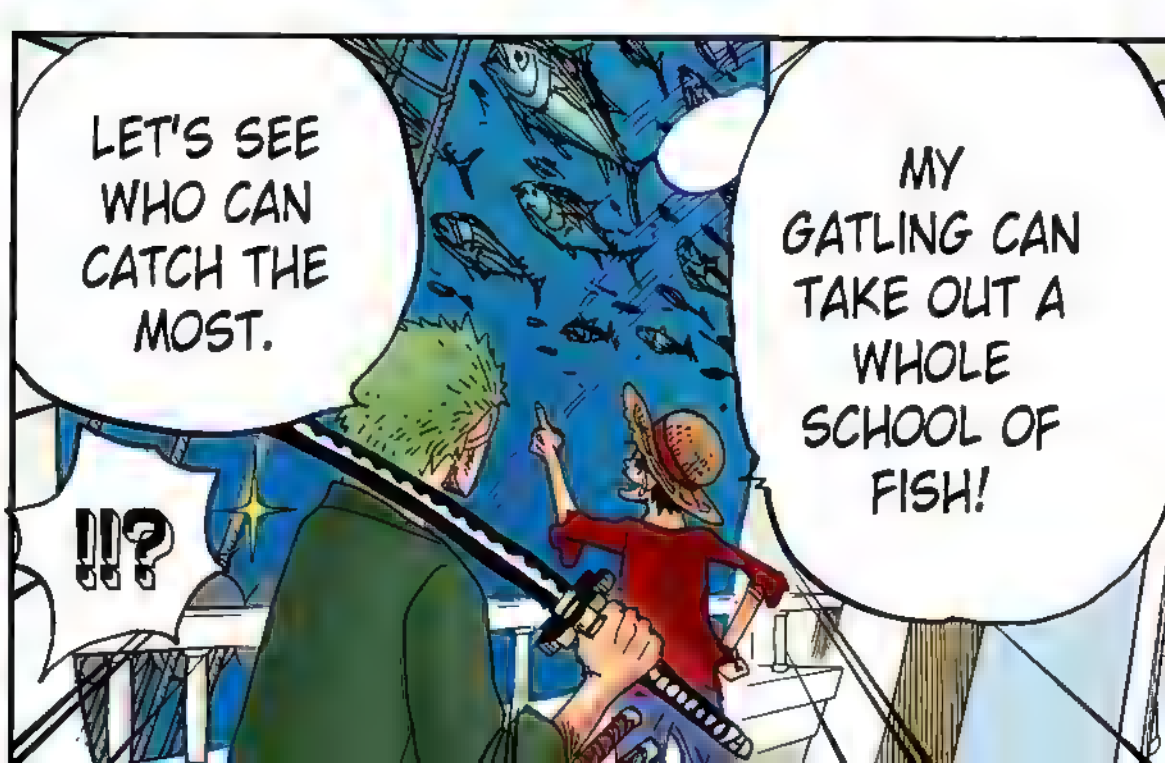
OTHERWISE,
EVERYTHING
WILL BE FINE
UNLESS WE DO
SOMETHING
STUPID IN HERE.

BUT...



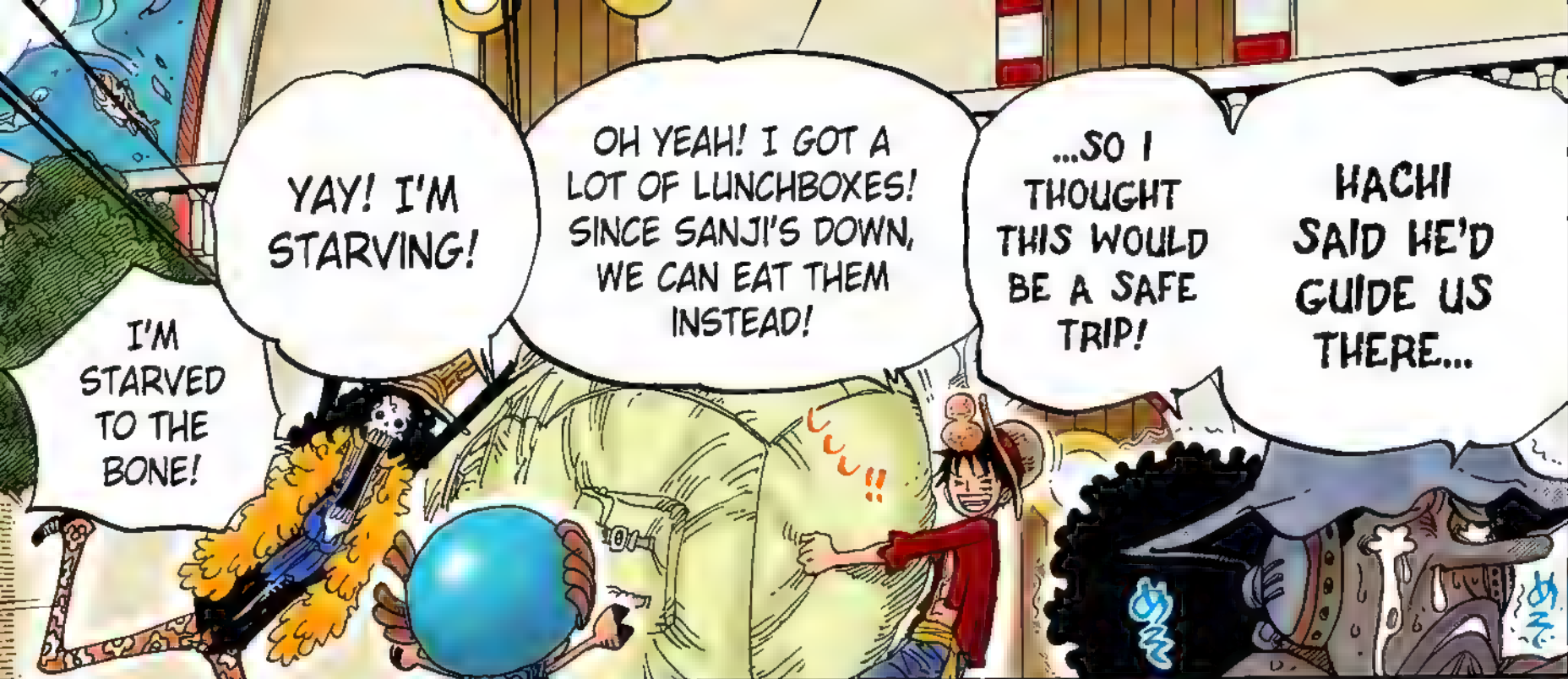
I'M GOING
TO BEAT BOTH
OF YOU DOWN!
DON'T EVER DO
THAT AGAIN!

SHE JUST
TOLD YOU
NOT TO MAKE
MULTIPLE
HOLES!



LET'S SEE
WHO CAN
CATCH THE
MOST.

MY
GATLING CAN
TAKE OUT A
WHOLE
SCHOOL OF
FISH!



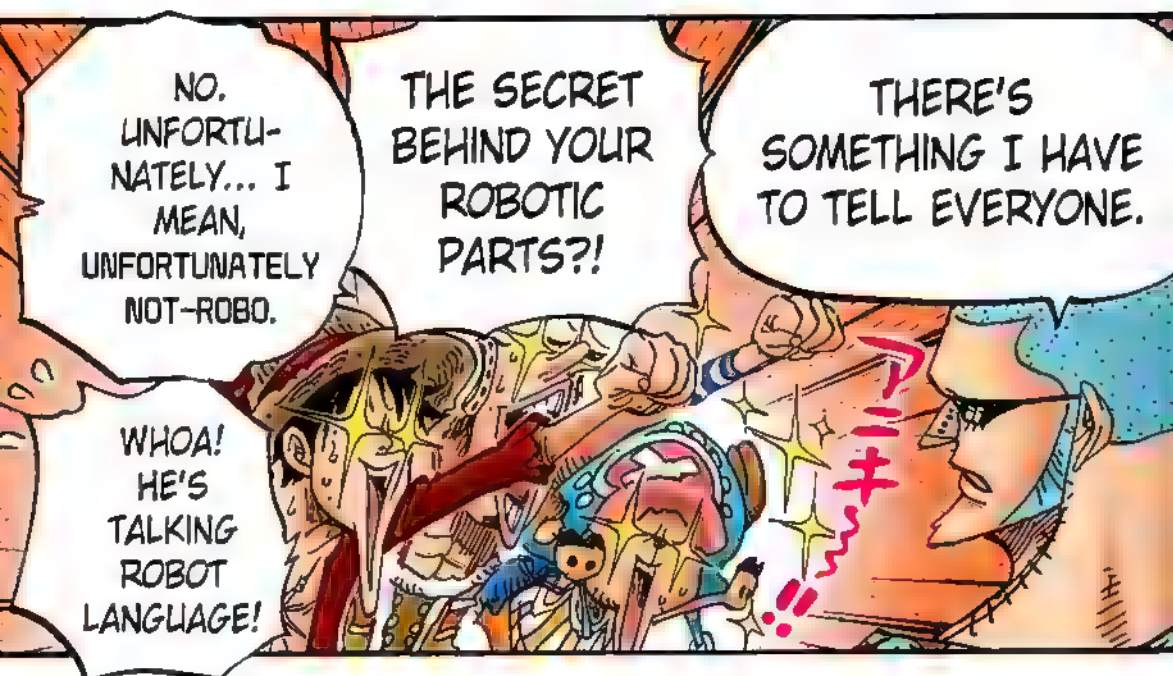
YAY! I'M
STARVING!

OH YEAH! I GOT A
LOT OF LUNCHBOXES!
SINCE SANJI'S DOWN,
WE CAN EAT THEM
INSTEAD!

...SO I
THOUGHT
THIS WOULD
BE A SAFE
TRIP!

HACHI
SAID HE'D
GUIDE US
THERE...

I'M
STARVED
TO THE
BONE!

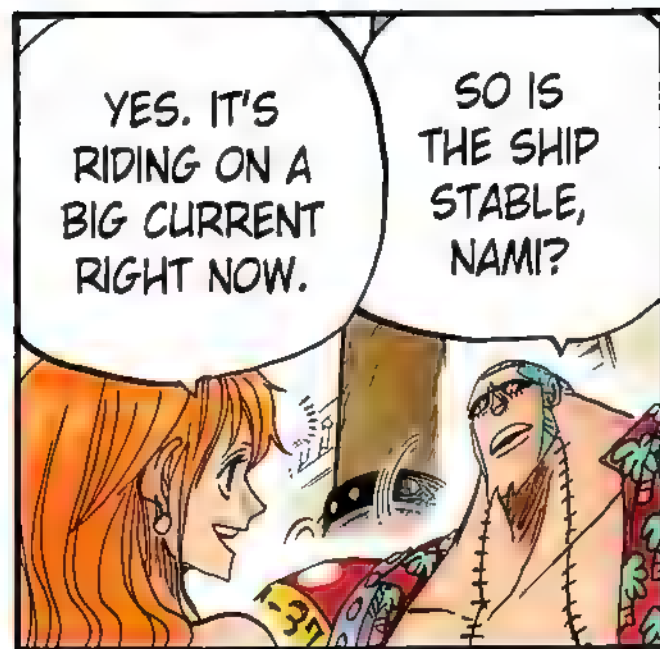


NO.
UNFORTU-
NATELY... I
MEAN,
UNFORTUNATELY
NOT-ROBO.

THE SECRET
BEHIND YOUR
ROBOTIC
PARTS?!

THERE'S
SOMETHING I HAVE
TO TELL EVERYONE.

WHOA!
HE'S
TALKING
ROBOT
LANGUAGE!



YES. IT'S
RIDING ON A
BIG CURRENT
RIGHT NOW.

SO IS
THE SHIP
STABLE,
NAMI?



HE GOT HURT
DEFENDING THE
THOUSAND SUNNY AT
THE ISLAND ABOUT
A YEAR AGO.

WHEN THE NAVY
FOUND OUT SUNNY WAS
THERE, THERE WAS A BIG
BATTLE, AND THOSE TWO
HAD TO CALL IT QUITS
THERE.

WHAT?! THEN
HOW DID THE
SHIP STAY SAFE
AFTER THAT?

THERE WAS
ANOTHER
WARRIOR.

HACHI WAS
GOING TO
GUIDE US TO
THE BOTTOM
OF THE SEA.

BUT HE SUFFERED
SEVERE INJURIES AT
SABAODY AND HAD TO
GO BACK TO FISH-MAN
ISLAND TO GET
TREATMENT!

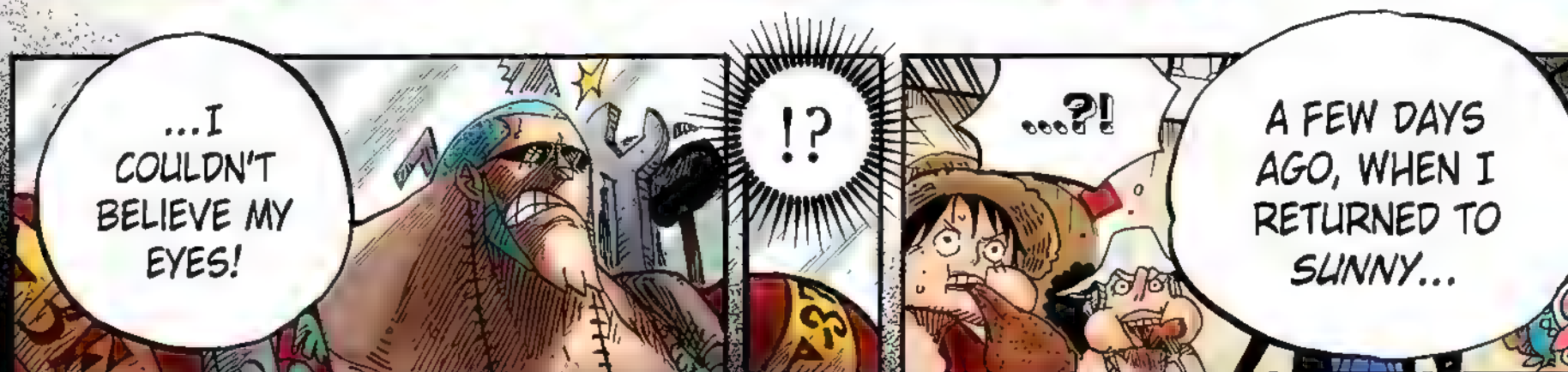
IT'S THE
SAME AS
DUVAL!



BAR-
THOLOMEW
KUMA!

THE MAN
WHO BLEW US
ALL AWAY TWO
YEARS AGO.

ONE OF
THE SEVEN
WARLORDS OF
THE SEA...

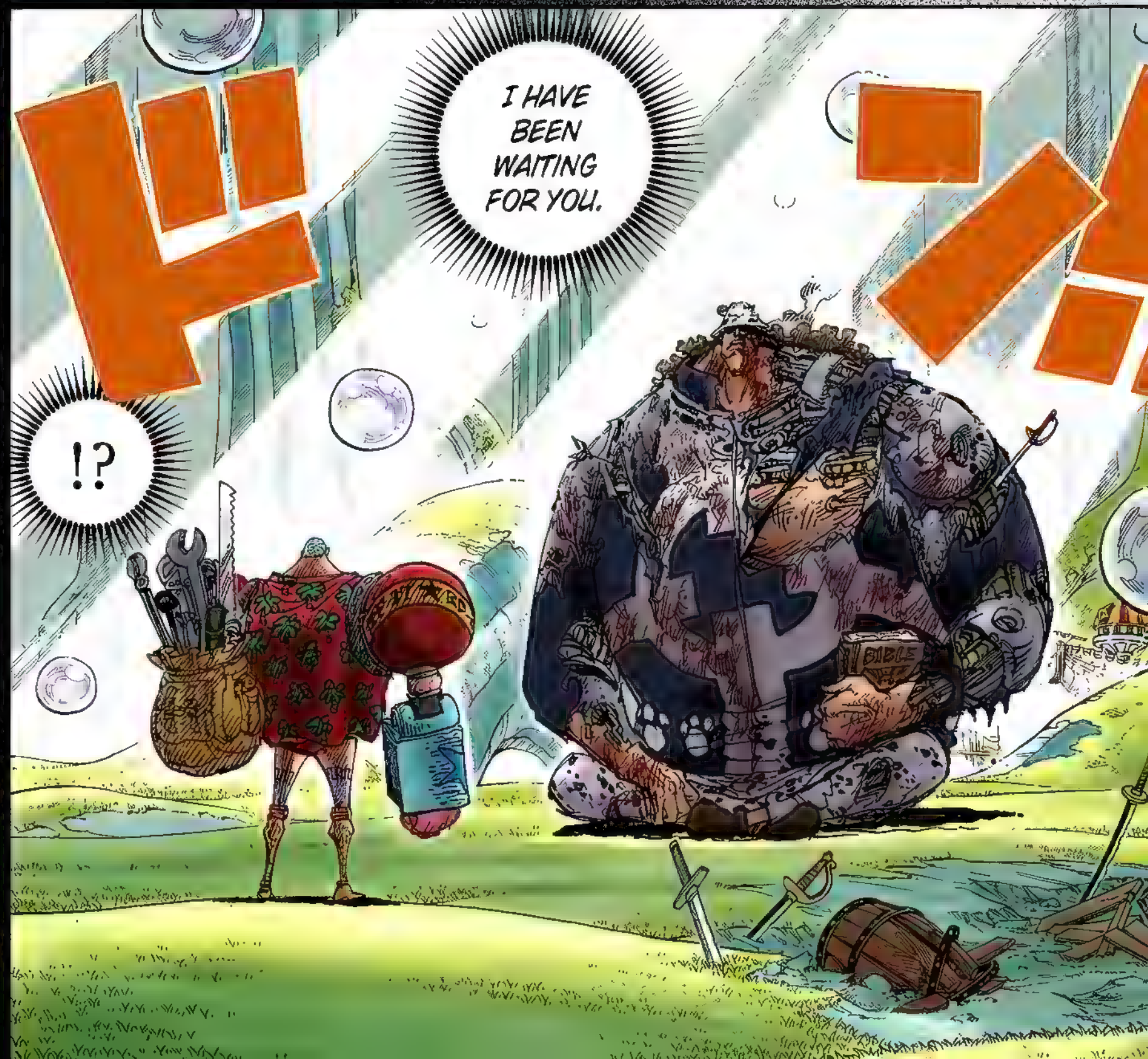


...I
COULDN'T
BELIEVE MY
EYES!

!?

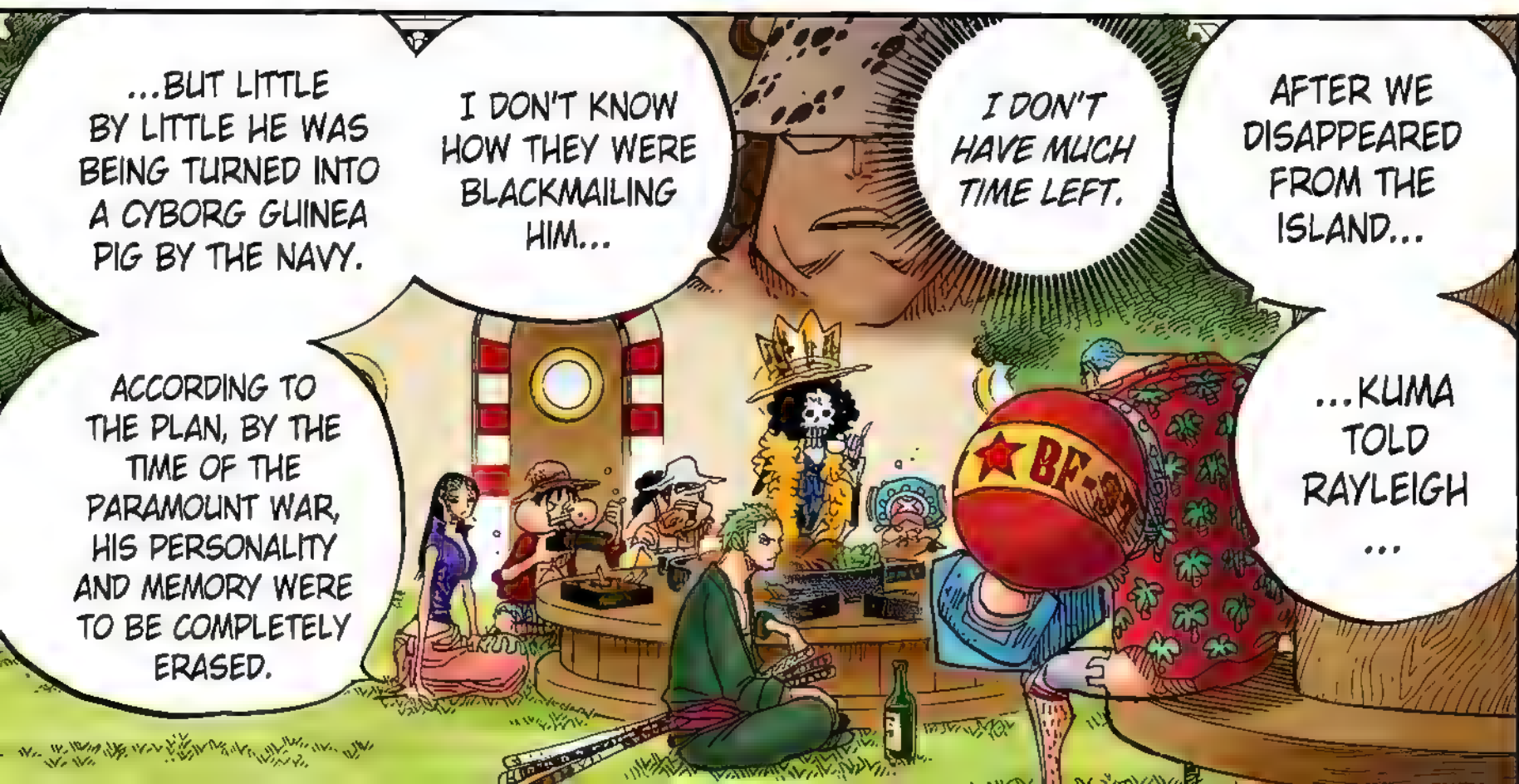
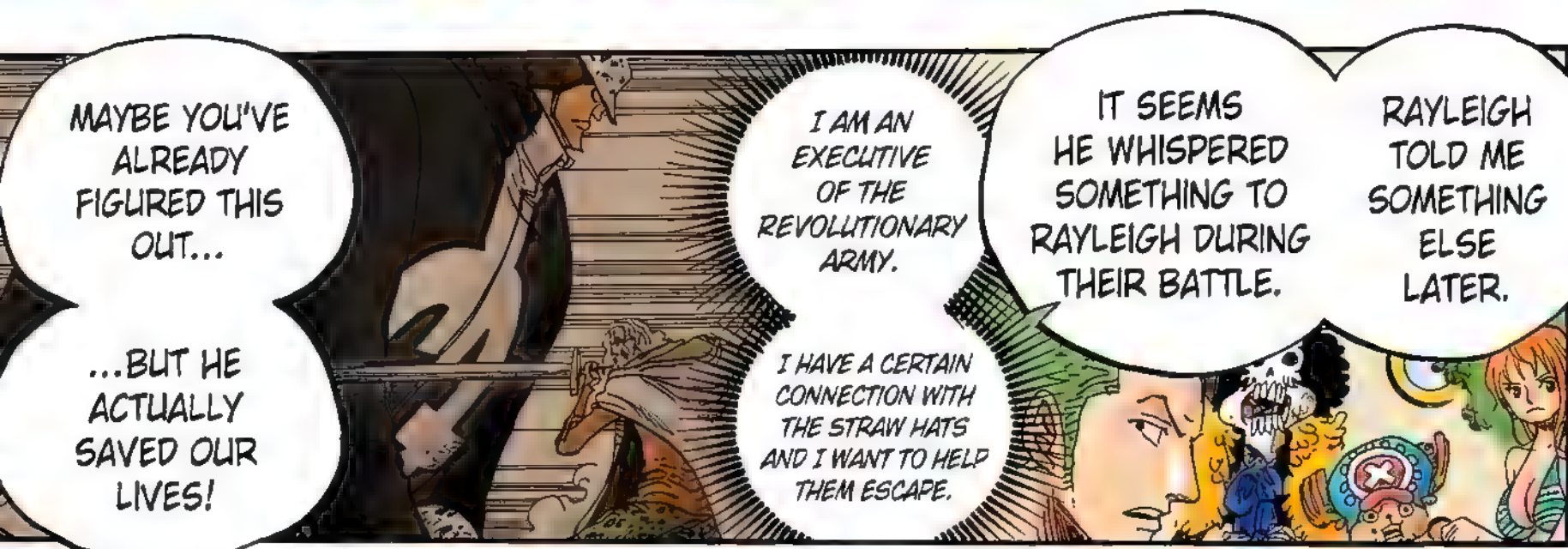
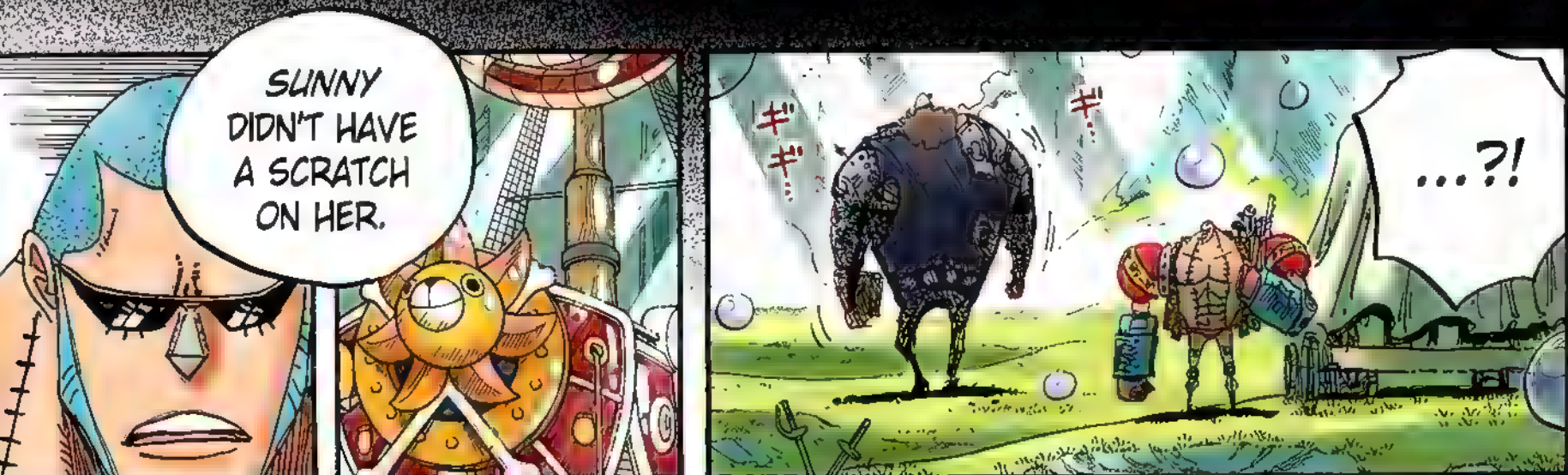
...?!
A FEW DAYS
AGO, WHEN I
RETURNED TO
SUNNY...

A FEW DAYS
AGO, WHEN I
RETURNED TO
SUNNY...



I HAVE
BEEN
WAITING
FOR YOU.

!?



TO DEFEND
THE SHIP
UNTIL ONE OF
THE STRAW
HATS
RETURNED.

...PROMISE TO
PROGRAM HIM
FOR ONE LAST
MISSION...

HE HAD
DR. VEGAPUNK,
THE MAN WHO
MODIFIED HIM...

BUT HE SENT
US ALL FLYING
OFF IN DIFFERENT
DIRECTIONS. HE
COULDN'T KNOW
WHAT WE WERE
GOING TO DO.

THAT'S WHY EVEN
WITHOUT ANY OF HIS
MEMORIES THESE LAST
TWO YEARS, HE
FULFILLED THE COMMAND
AND WAITED FOR US.

AND HE STILL
GUARDED THE
SHIP?! EVEN AFTER
LOSING ALL HIS
MEMORIES?!

KUMA...

I DON'T
KNOW MY
DAD THAT
WELL.

...I'M GUESSING
IT'S BECAUSE
LUFFY'S DAD IS THE
LEADER OF THE
REBELS.

IF HE TALKED
ABOUT A
CONNECTION WITH
US AND ABOUT
THE REVOLUTION-
ARY ARMY...

THAT'S
CRAZY. WHY
WOULD HE
DO THAT
FOR US?

BUT I
GUESS THAT
BEAR GUY
WAS A FRIEND
AFTER ALL.

HE CAN'T TELL
US WHAT HIS TRUE
INTENTIONS WERE
ANYMORE...

...BUT ALWAYS
KEEP THIS IN MIND--
BARTHOLOMEW
KUMA IS SOME-
ONE...

THE TRUTH IS,
THESE TWO YEARS
HAVE BEEN VERY
IMPORTANT FOR
ALL OF US.

AND THERE'S
NO DENYING
THAT HE WAS
THE MAN WHO
MADE IT ALL
POSSIBLE!

BUT EVEN
IF WE SEE
HIM AGAIN
SOMEDAY...

...HE'S NOW
AN EMOTION-
LESS "HUMAN
WEAPON"!

...WE ARE
VERY MUCH
INDEBTED
TO.

WHAT
WERE YOU
REALLY
DOING ON
THAT
ISLAND,
LUFFY?!

ISLAND OF WOMEN?!
AM I REALLY
SUPPOSED TO FEEL
INDEBTED TO KUMA?!
DO YOU KNOW WHERE
I'VE BEEN FOR THE
LAST TWO YEARS?!

EAT SOME OF
THIS FOOD! IT'S A
LUNCHBOX FROM
THE ISLAND OF
WOMEN!

HEY!
SANJI,
ARE YOU
AWAKE?

THAT'S
ALL I
HAVE TO
SAY.

I'M GRATEFUL,
BUT I STILL HAVE A
LOT OF QUESTIONS.
I HOPE SOMEDAY
WE'LL FIND OUT
WHAT KUMA
WAS REALLY
THINKING.

COME ON,
SANJI. WHY
DON'T WE
SING?!

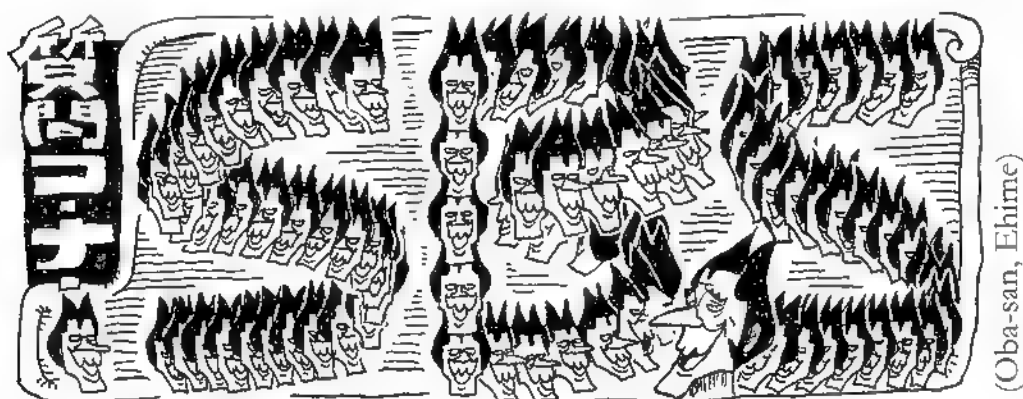
DON'T TRY
TO CHEER ME
UP! IT ONLY
MAKES ME
FEEL WORSE!

I CAN
SEE THAT,
DUMMY!

HEE HEE HEE!
I GUESS I'LL GET
TO SAIL WITH THEM
AFTER ALL!

BIG BROTHER!
DEAD AHEAD!
IT'S THE STRAW
HATS!!

OUR VERY OWN SHIPWRIGHT, KAZUKI YAO!



SBS Question Corner



Reader (Q): I have a question for Kazuki Yao.

Are you super this week?

--Shining Butter

Yao (Y): Yes! I'm super, super, super this week.



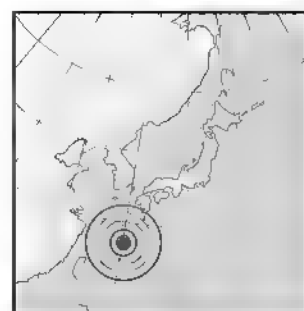
Q: When you chug cola, what comes out of your mouth later?

--Bz Mania

A: A shout from my soul.

Q: After moving north through Japan, will Hurricane Franky turn into a pervert low-pressure system?

--Bacchon III



A: No. It'll maintain 1000 hectopascals and go around the world, later turning into a super pervert.

Q: Franky, Bon Clay, or Django. Which one is closest to your own personality? ◡ ◡ ◡

--Kagakkonotokko



A: I have something in common with all of them. Like I'm always wearing sunglasses and regular glasses, I like cross-dressers, and I'm always wearing nothing but my underwear at home.

Q: Hello, Yao! You used to play enemy characters. How did you feel when you found out you'd be playing Franky?

--Tarao



A: I thought, I'm finally a friend!

Q: You've played Django, Mr. 2, Franky and many other roles in *One Piece*. But out of all of them, which one did you think was the most fun?

--Tamitami

A: To be honest, Bon Clay. But I can't wait to play the new Franky too.



Q: Do you like younger girls? Be honest with me. How low can you go?
What do you **really** think?

A: I can go up or down. On the low end, I like Mana Ashida. If you want to go high, I can go with Miyoko Aso who plays Fune's voice (from Sazae-san). But right now, the perfect one for me is Mirai Shida!

Q: Please tell me your favorite drink and snack.

--Igaguri

A: **Past** Bourbon & Parliament,
Now Wheat shochu & karasumi

Q: I have a question. How do you say Franky's "Super!"? My friend and I tried to imitate it, but we can't seem to get it right. (LOL) It just becomes an ordinary "super." Can you give us any pointers? ♡

--Holmes ☆ San

A: You take a deep Breath and suck in all the evil energy there is the world, filter all of that

in your Body, and expel it out with a "Super!" as hard as you can.

Q: Franky seems to have the fashion sense of a pervert, but what about you? If you do, take this! "I give you a ton of speedos!" Don't be shy.

--Tonbanshingi ♡ Chopper

A: I love it. I'll be waiting for those speedos. If you got some miniskirts, I'll take them too!

Q: I have a question! Was there anything you were embarrassed by when playing the voice of Franky?

--P

A: No way! No one is like that!

You can't do this job if you get embarrassed by anything!

Q: Why kind of character do you want to play next?

--Kazumi S-aki

A: I want to play a cool and quiet handsome type. Or a tiny village elder.

Q: If you would like, tell me a youthful mistake you made, just like Franky.

--Carp

A: I could tell you, but it's so obscene, it might not go into print...
Oh, well. I'll tell you. You see, about ten years ago...

Oda: ~~H-Hold on!~~ Yao! What are you trying to talk about?!
Don't talk about obscene stuff here! Young kids could be reading!

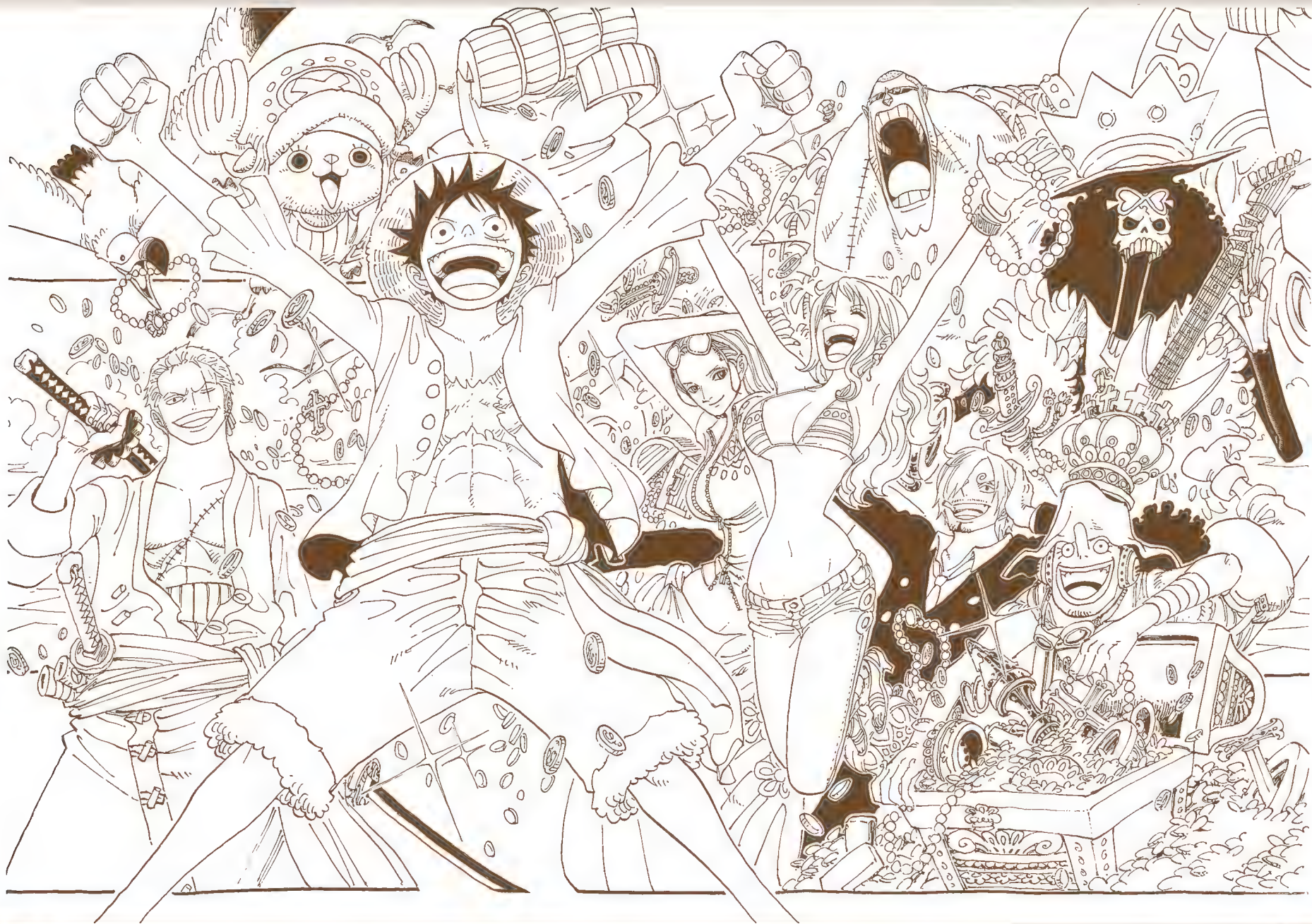
Yao: Come on. It'll be fine.

Oda: No! This volume might be canceled!?

Yao: You see, ten years ago I was at Shinjuku and

Oda: See you next time. 







デジタルカラー版

ONE PIECE

61 巻

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© 尾田栄一郎 2011, 2012

初版発行 2011 年

デジタル版発行 2012 年

発行所 集英社

<http://www.shueisha.co.jp>

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ONE PIECE

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●週刊少年ジャンプ・H22年36・37合併号〜39号、44号〜49号掲載分収録

甘っちょろいモンは嫌いだね。例えばこんな言葉を使う奴らは、自分をかわいく見せてこちらを油断させようとするから要注意だ。
「唯一無二」↓「唯一むにつ♡」
「モニユメント」↓「もにゅっ♡メント」
「年中無休」↓「年中むきゅっ♡」
「麦湯」↓「むぎゅっ♡」
かわいさアピールも
たいがいにしるオ!!!
仁義なき任侠漫画「ONE PIECE」!!
第六十一の巻!! 始まるんで夜露死苦!!!



背表紙・カバー折り返し

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卷六十一 “ROMANCE DAWN for the new world” JUMP COMICS



尾田栄一郎
EIICHIRO ODA

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